

# **Shop Manual**

# **PC3000-1**

## **HYDRAULIC MINING SHOVEL** **SERIAL NUMBERS PC3000-1 6199**

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July 2006

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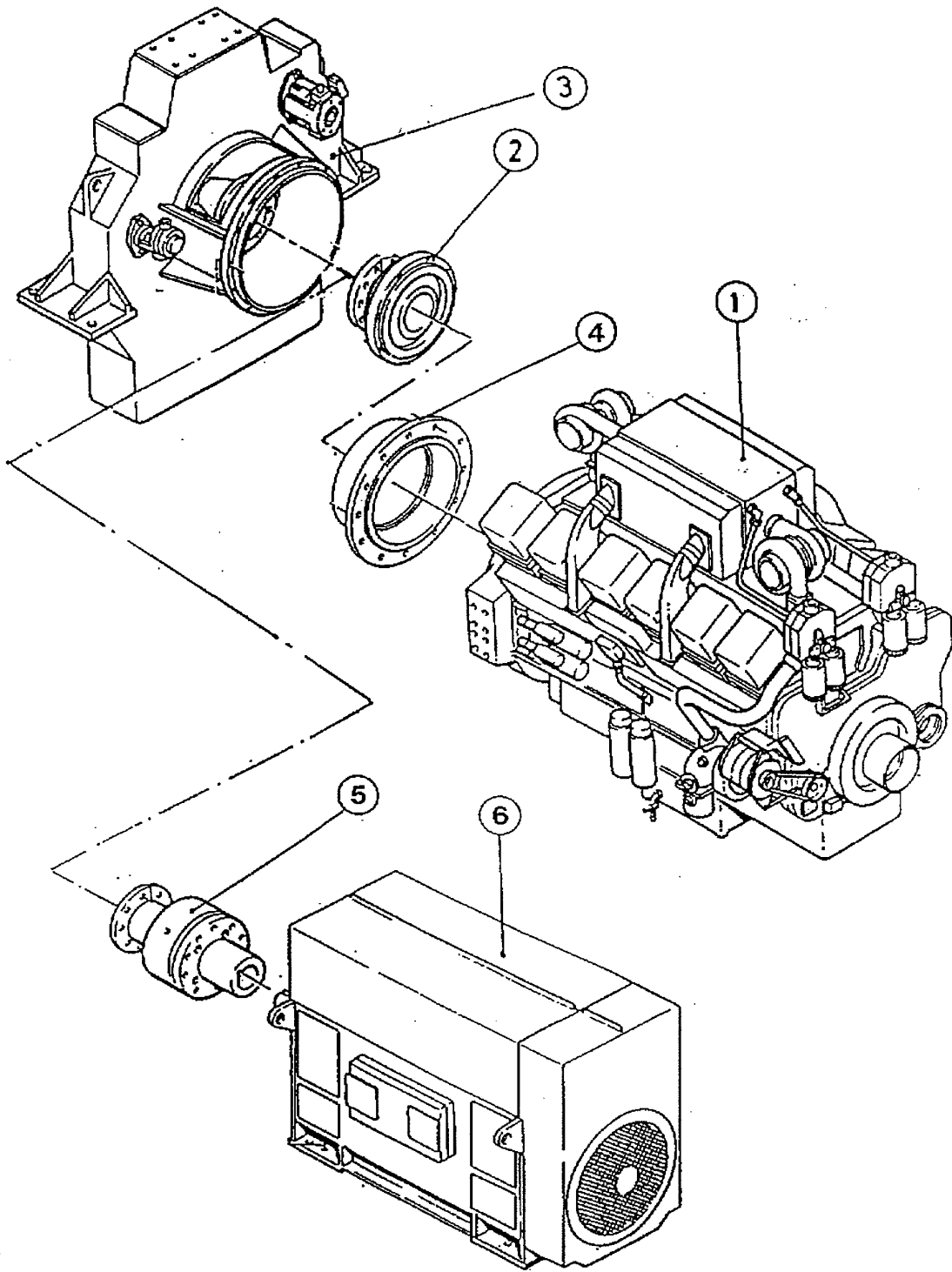


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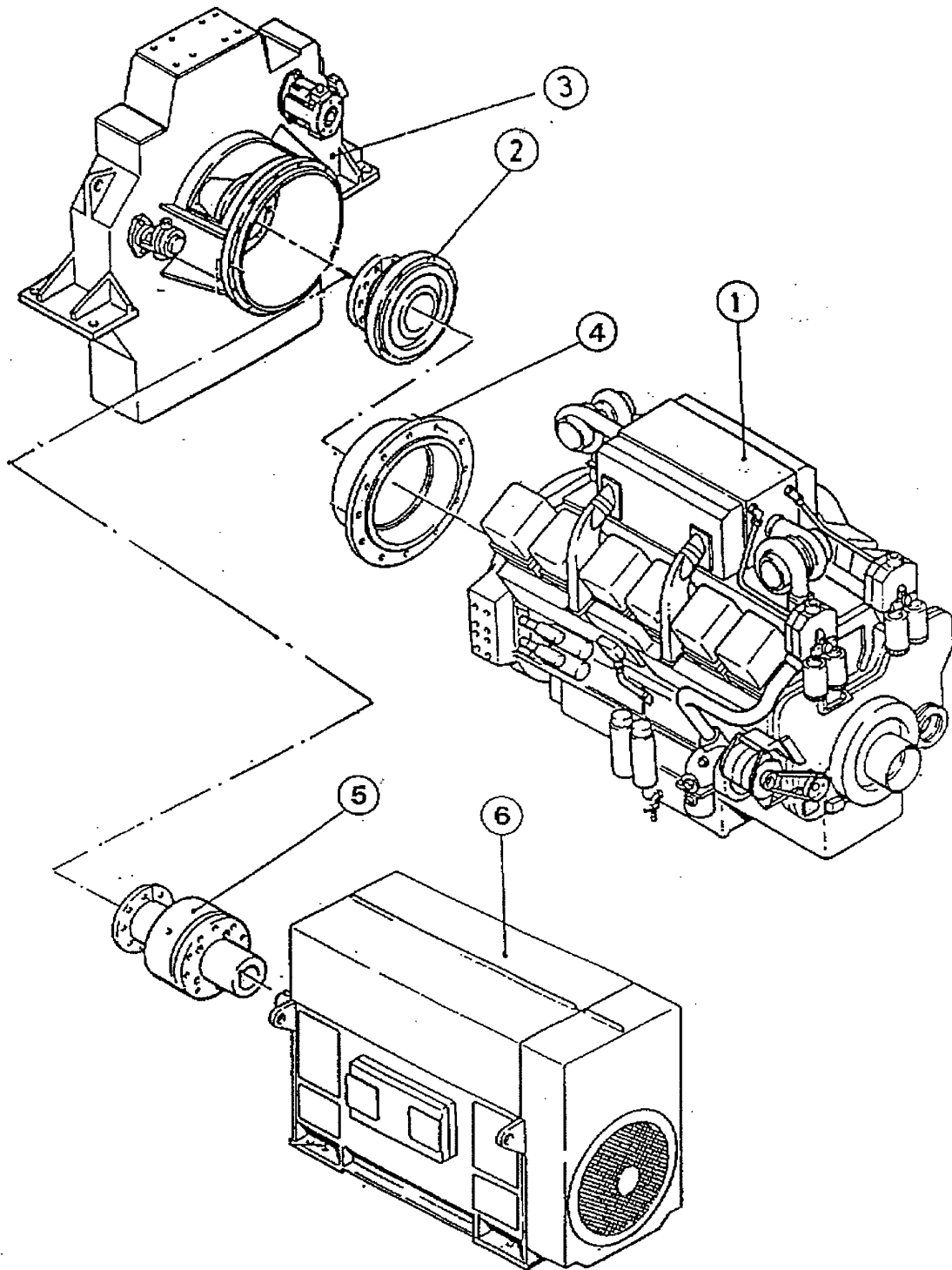
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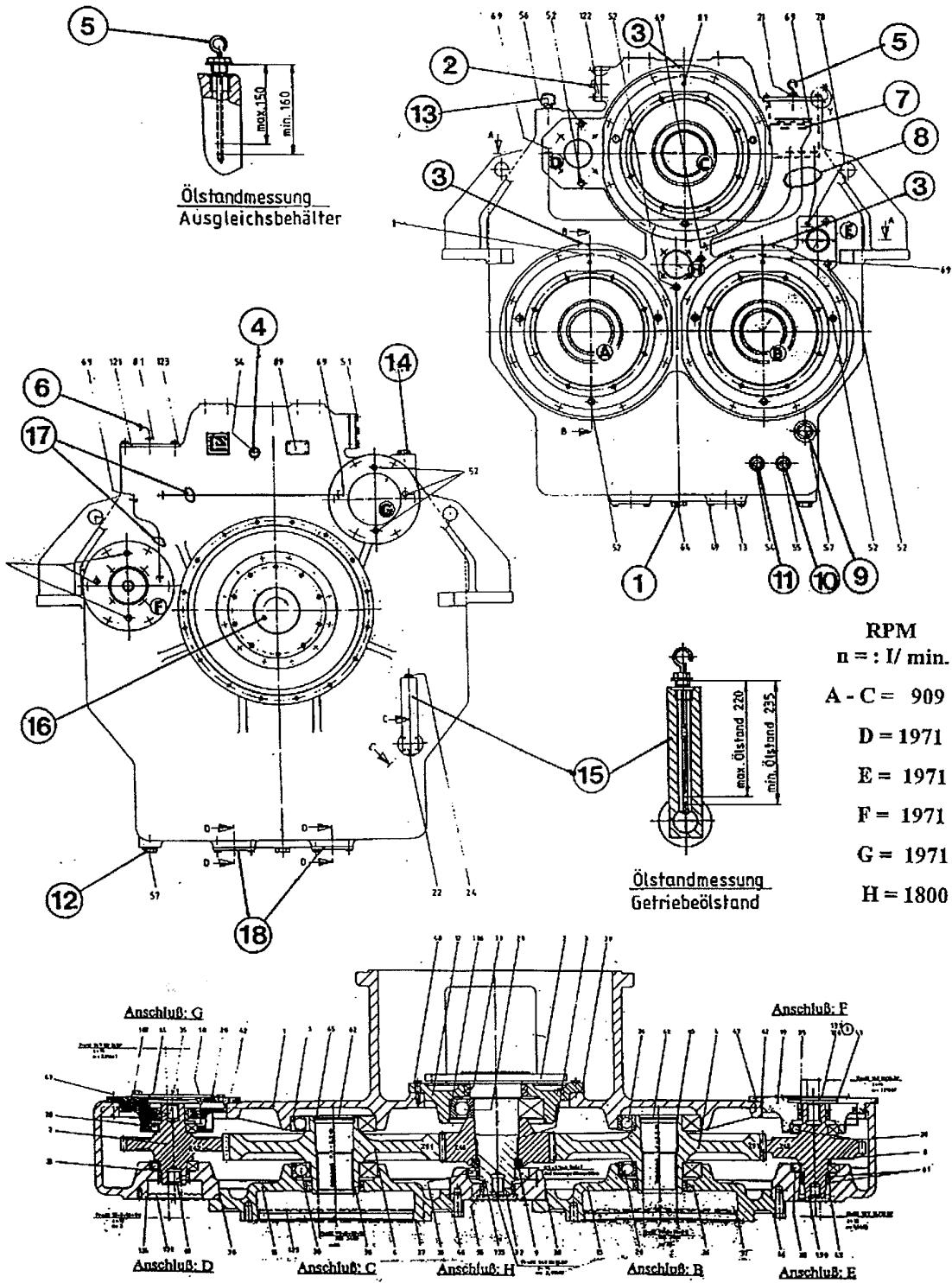
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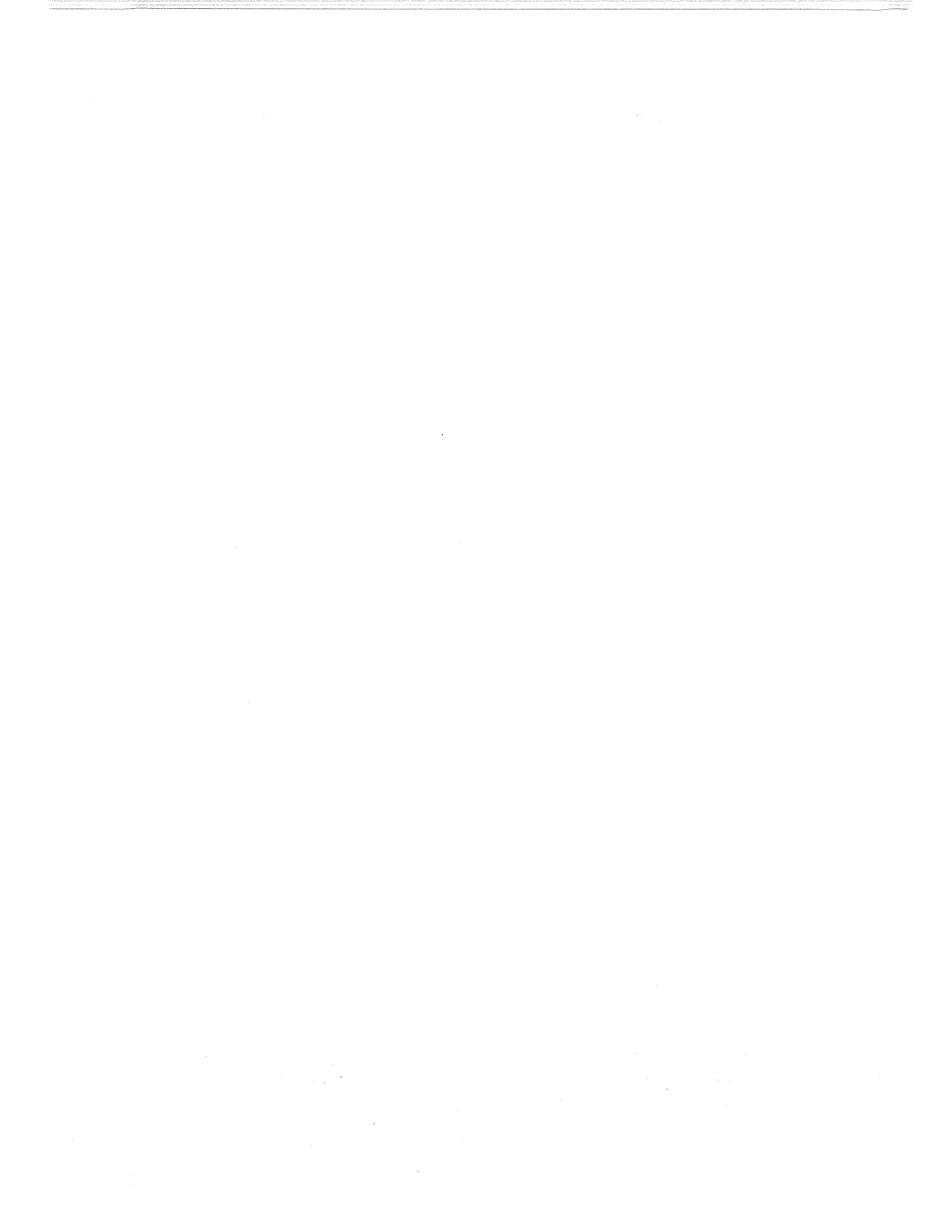


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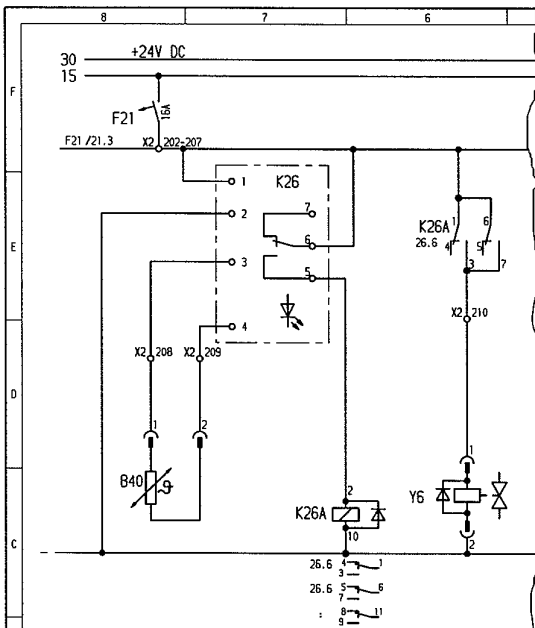
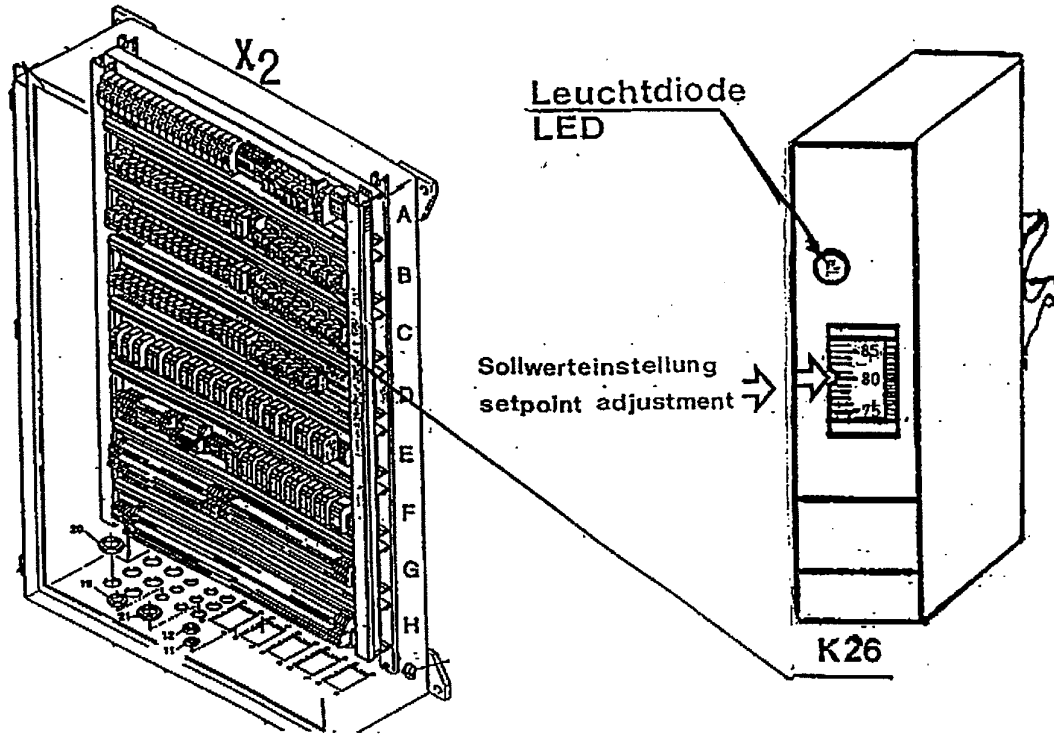






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**Kühlerstufenschaltung**

Öltemperatur nach ISO	V622	V632	V646	V668	V6100	Teilenummer Ölöl 32
Schaltspunkt	32°C	41°C	50°C	58°C	67°C	38°C

K26: Unterhalb Schaltspunkt 5-6 geschlossen, LED leuchtet

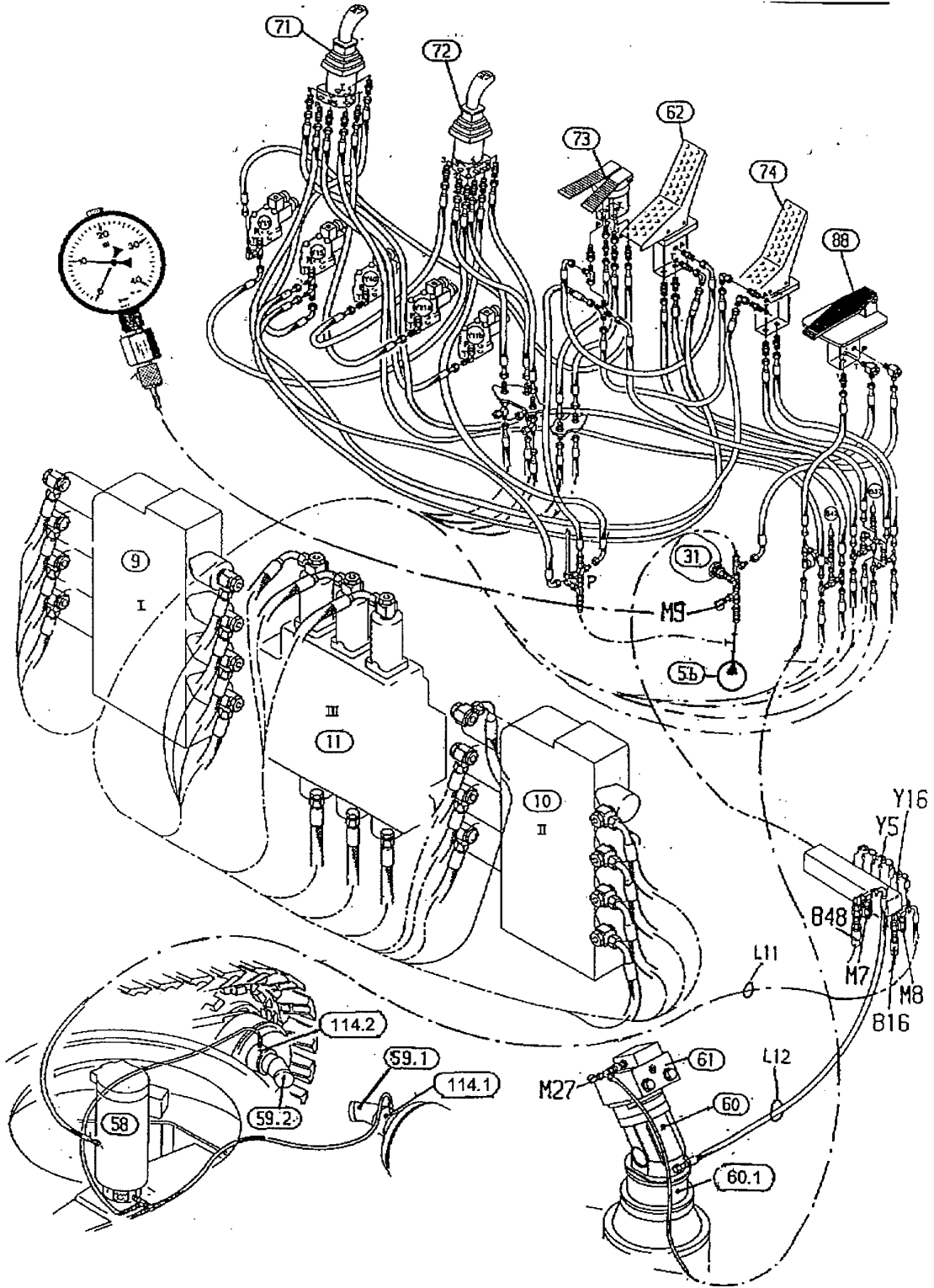
**cooler fan rpm reg.**

oil grade acc. to ISO	V622	V632	V646	V668	V6100	Teilenummer Ölöl 32
switching point	32°C	41°C	50°C	58°C	67°C	38°C

K26: if temp. lower than switch point, 5-6 connected, LED on

oilcooler preload pressure Y101 active = preload pressure reduced	slow B47, Schaltspunkt 5 bar	travel B37, Schaltspunkt 5 bar
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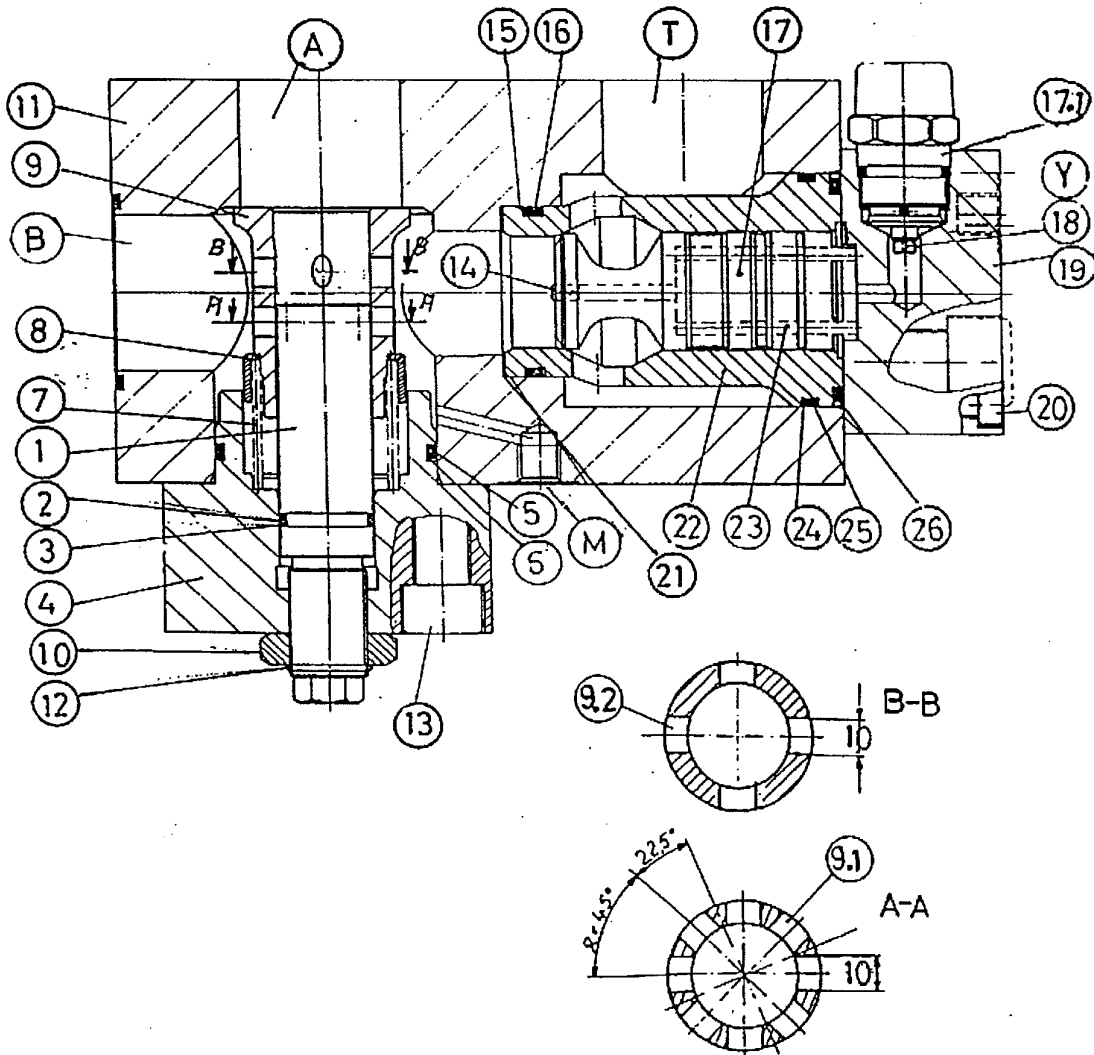
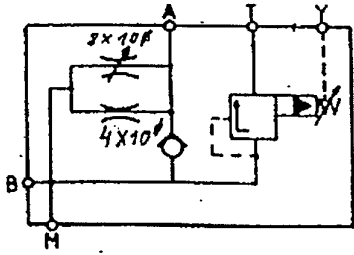
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Beorb. 27-FEB-02		Sep.:		AbL.: B121.4		Norm:		Elektroplan		KOMATSU MINING GERMANY		Ident-Nr.: 897 875 40	
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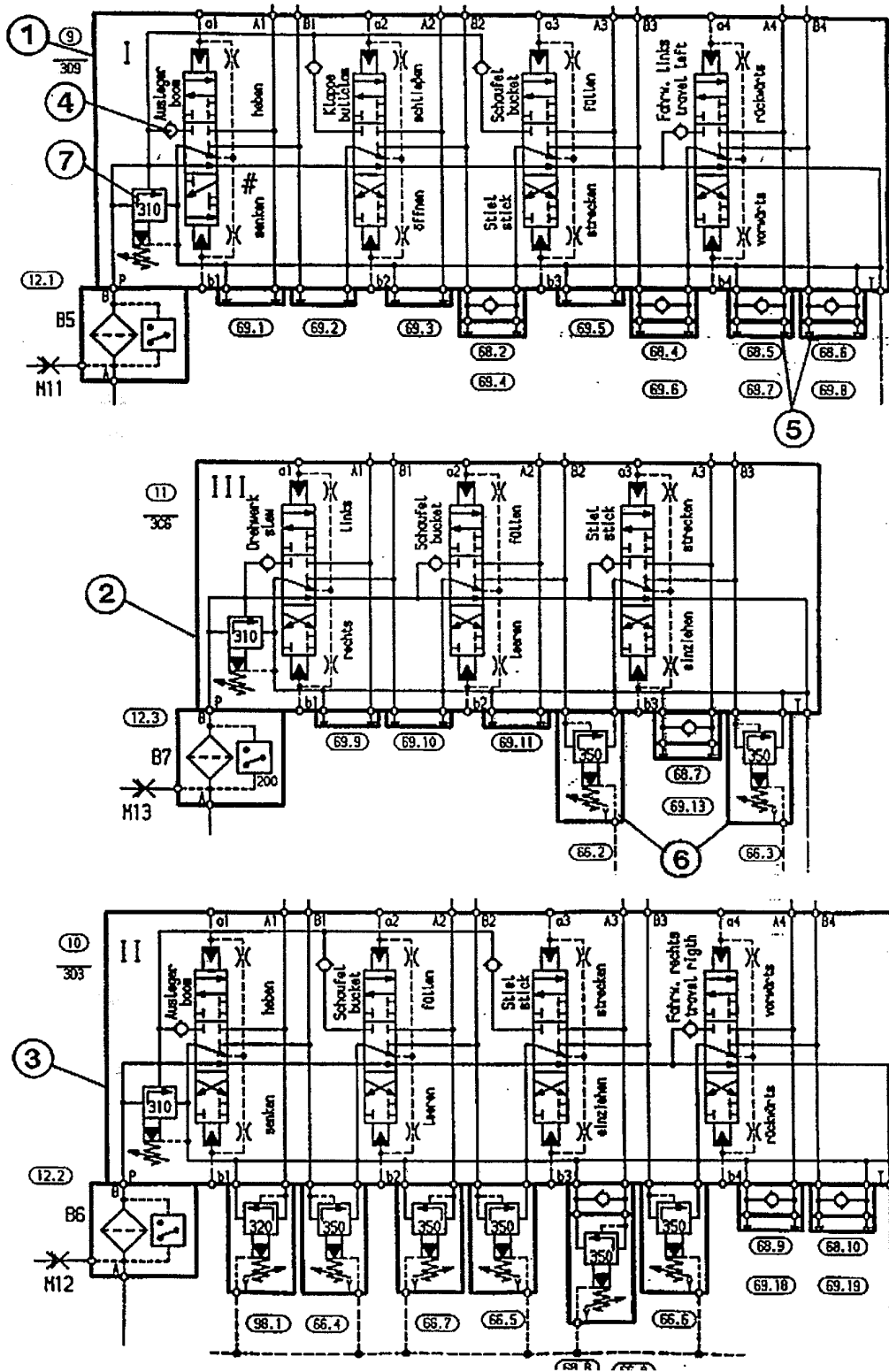




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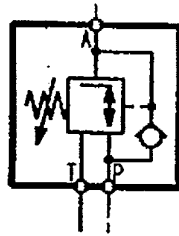
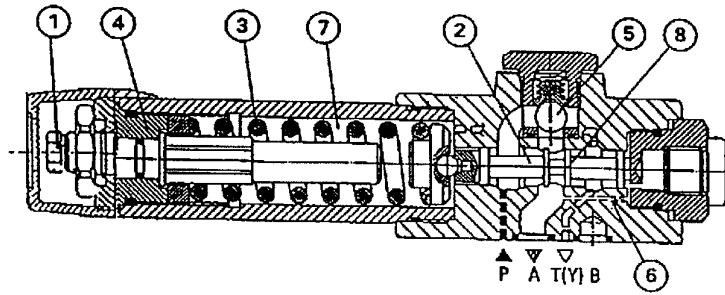
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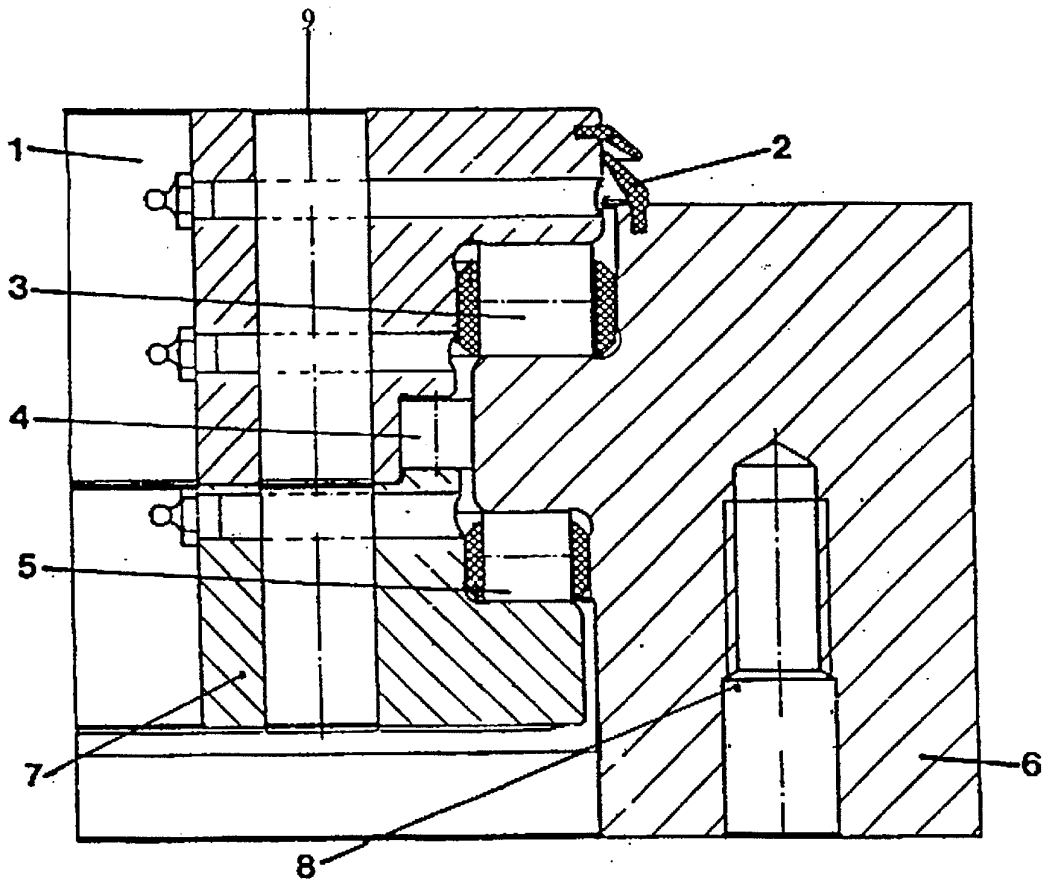
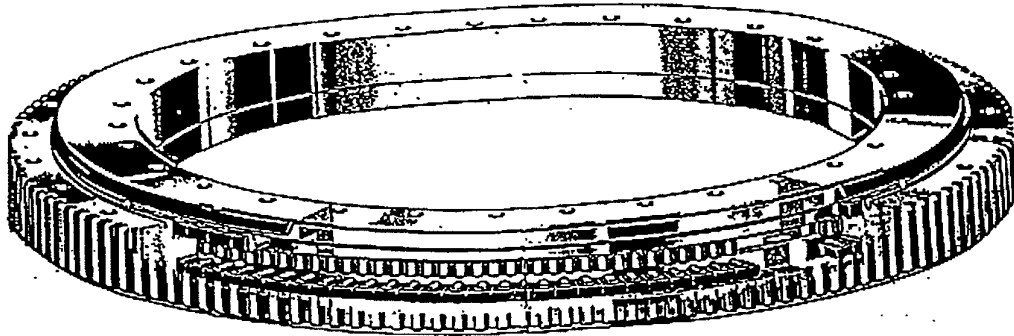
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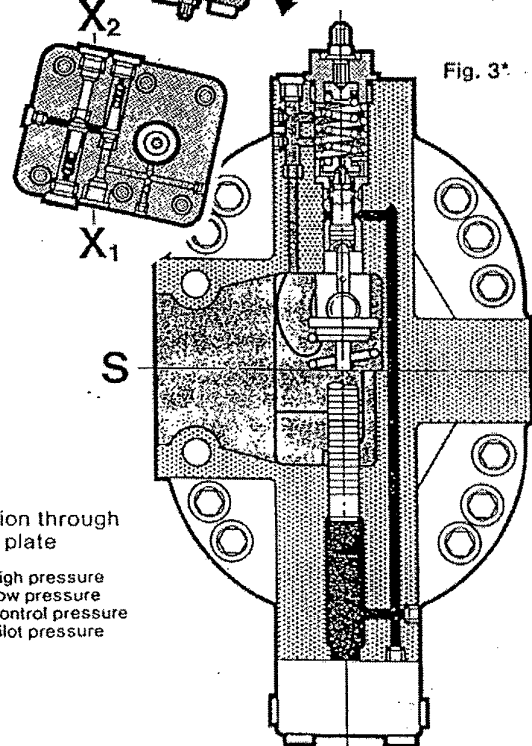
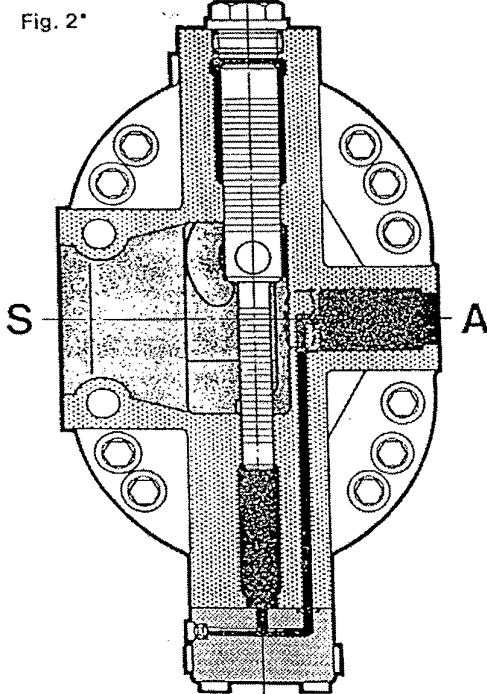
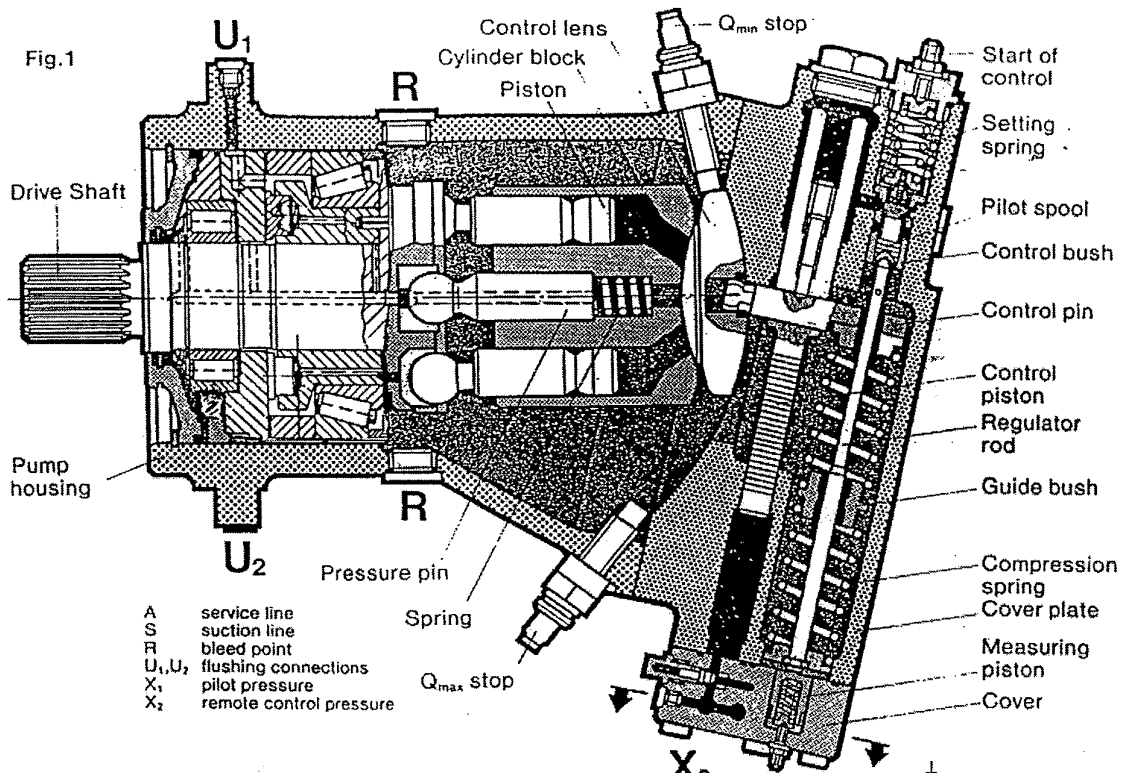
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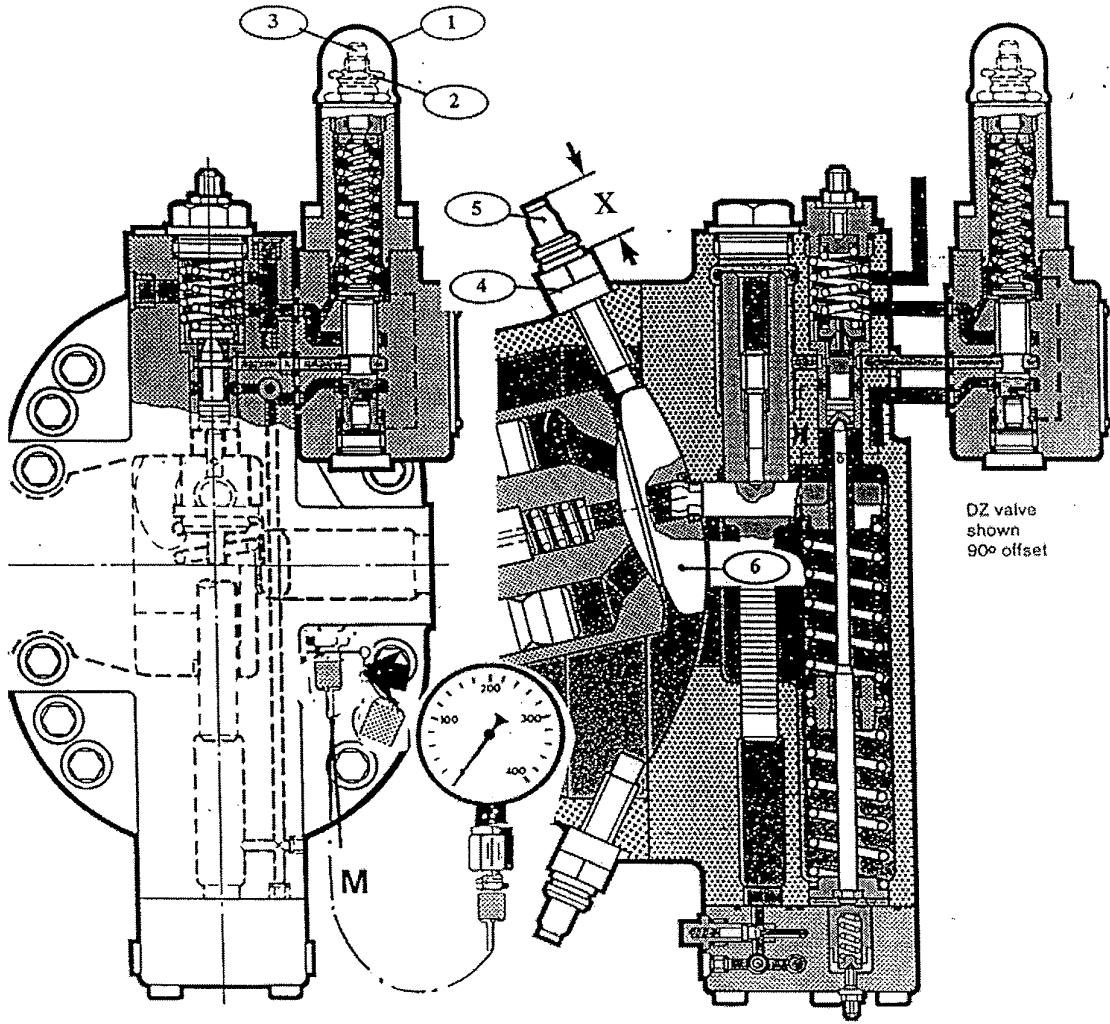


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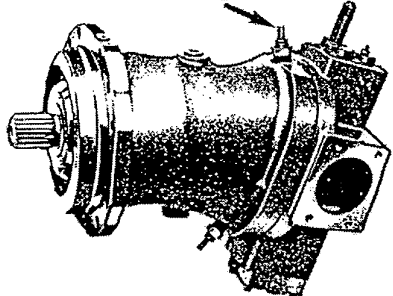
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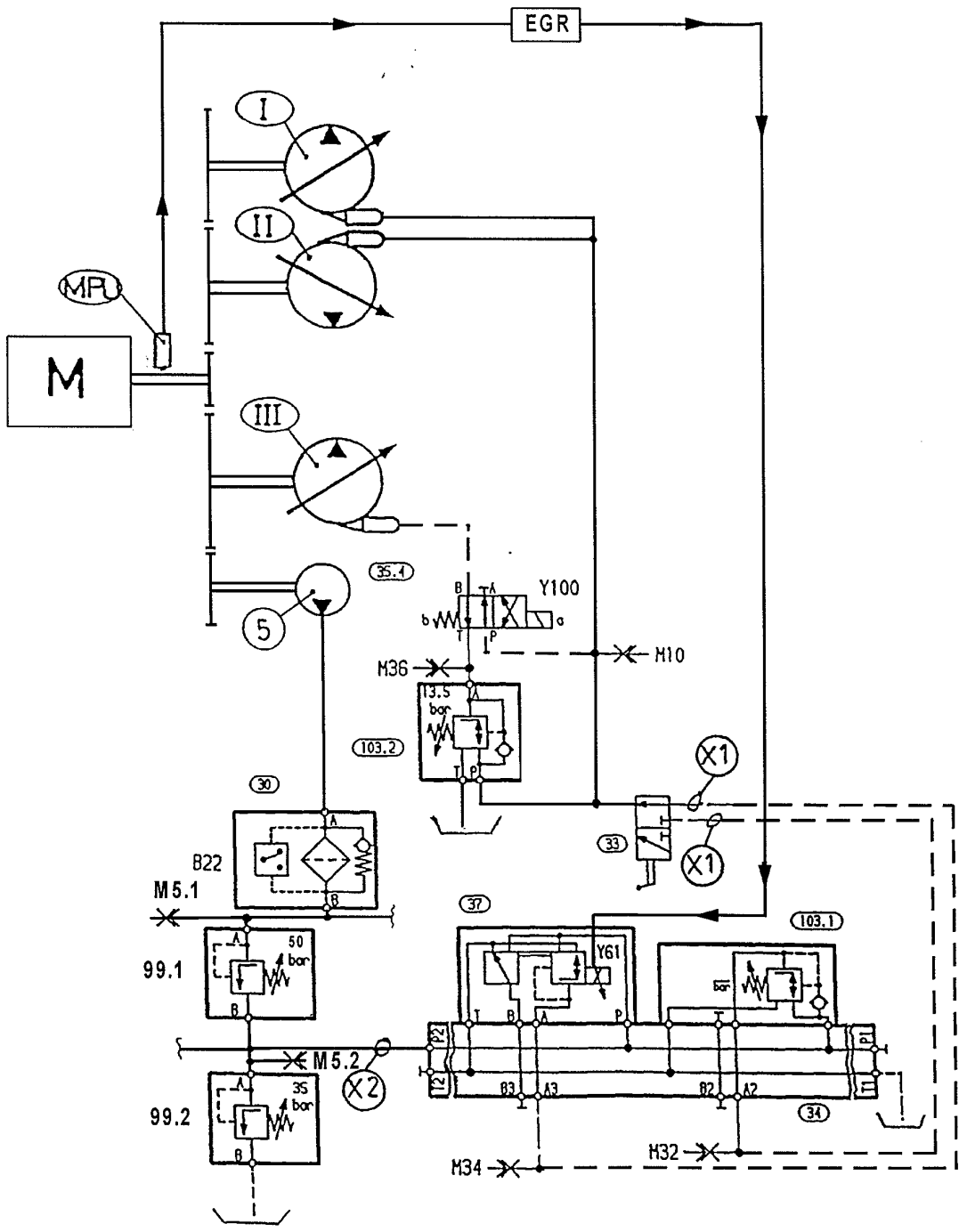


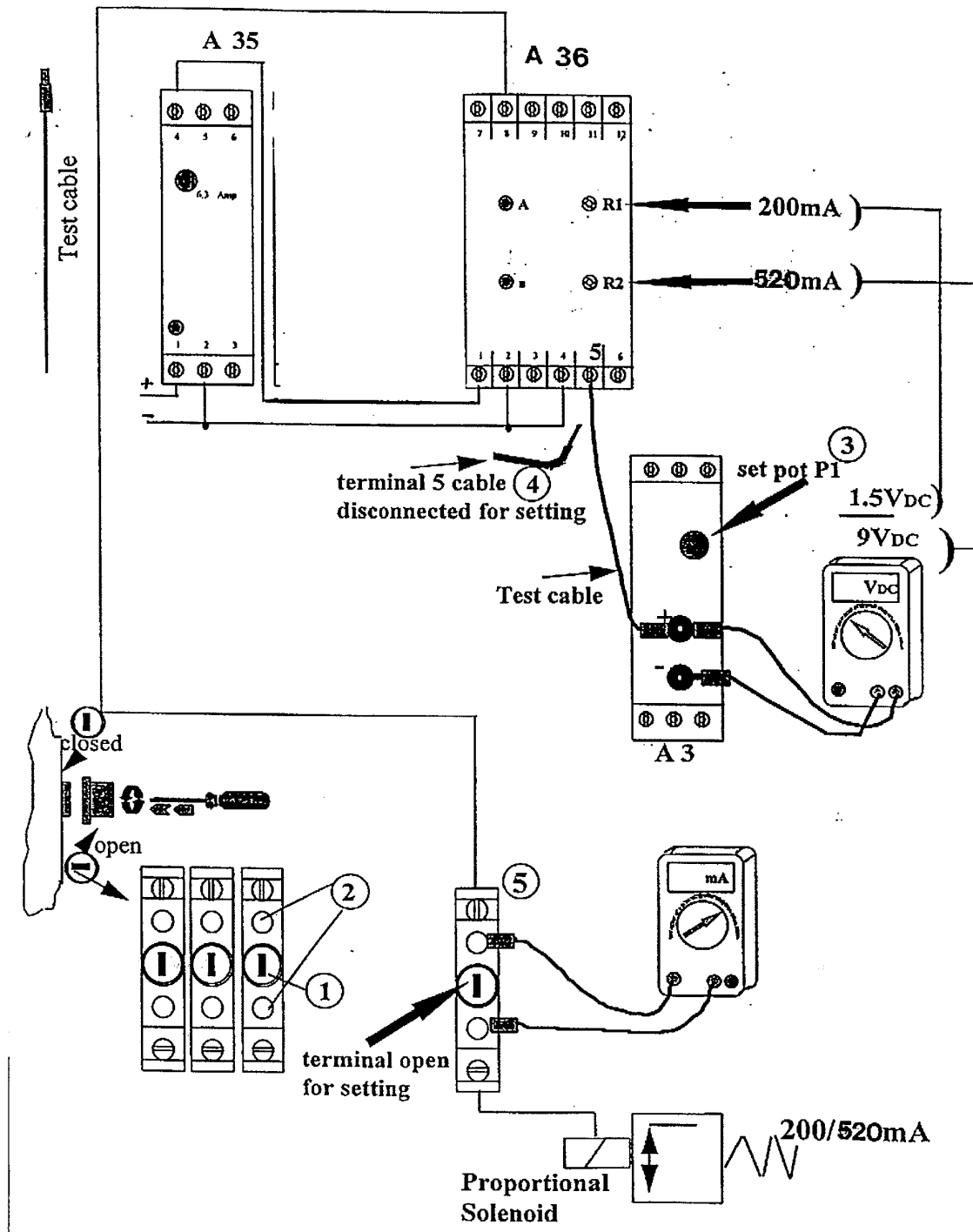




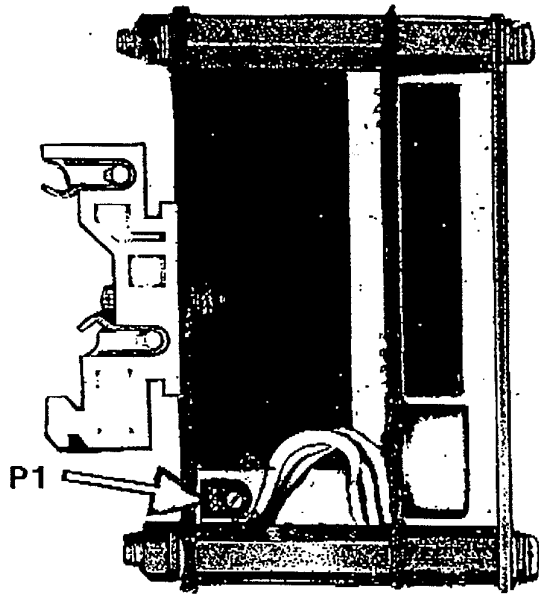
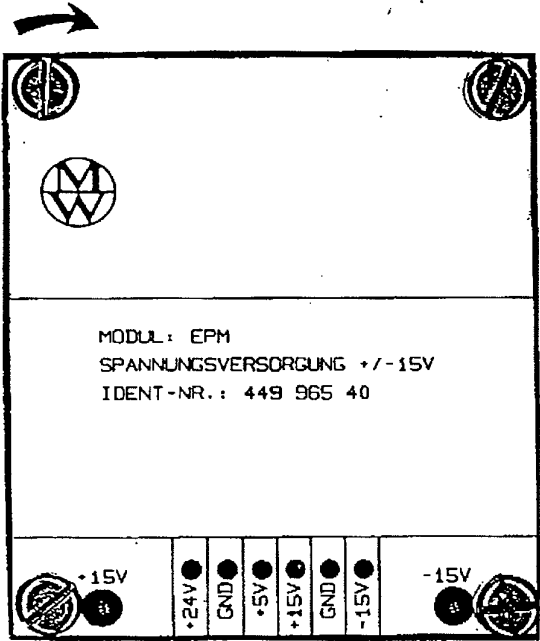
Q-min. stop bolt







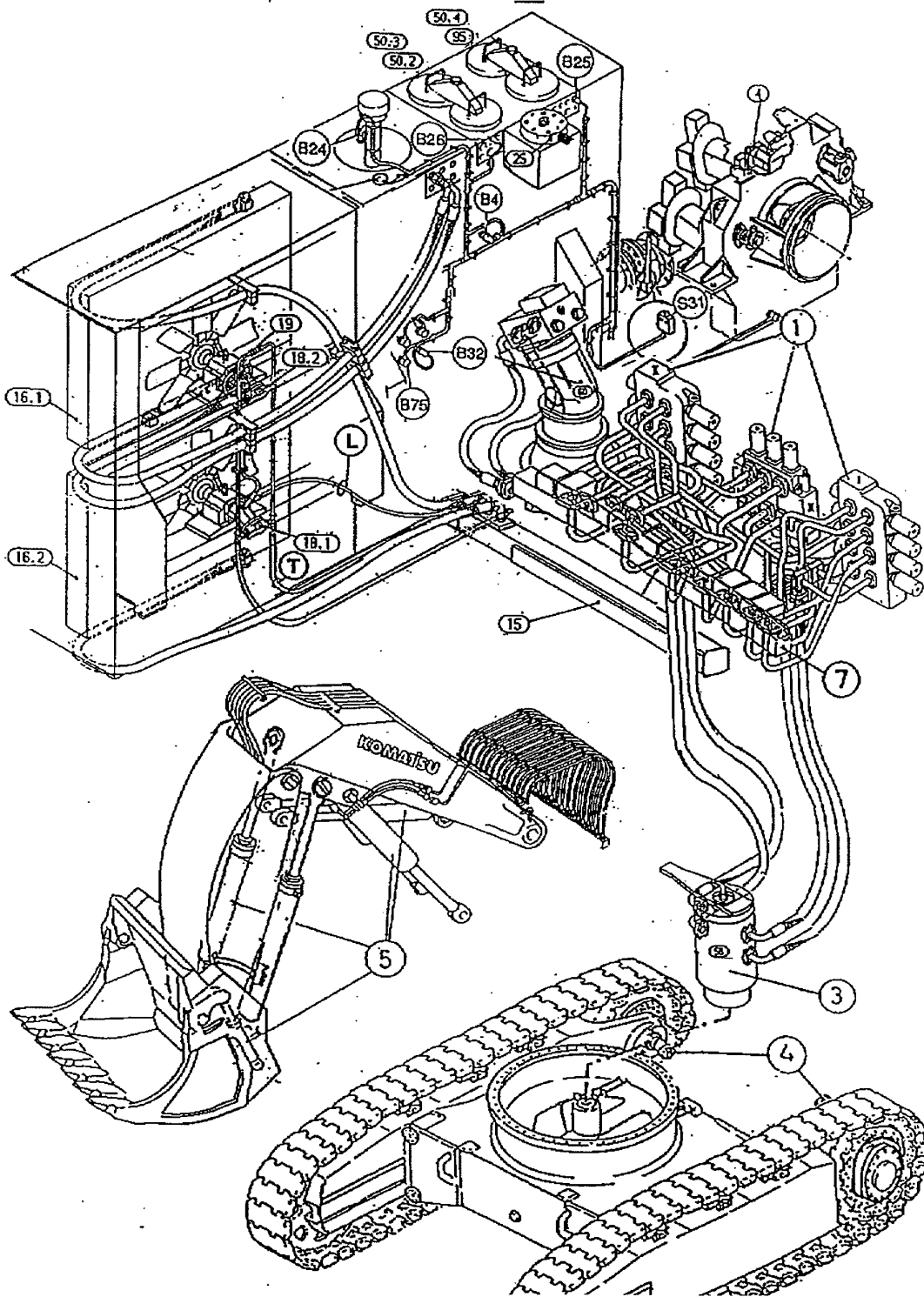
EPM  
A31

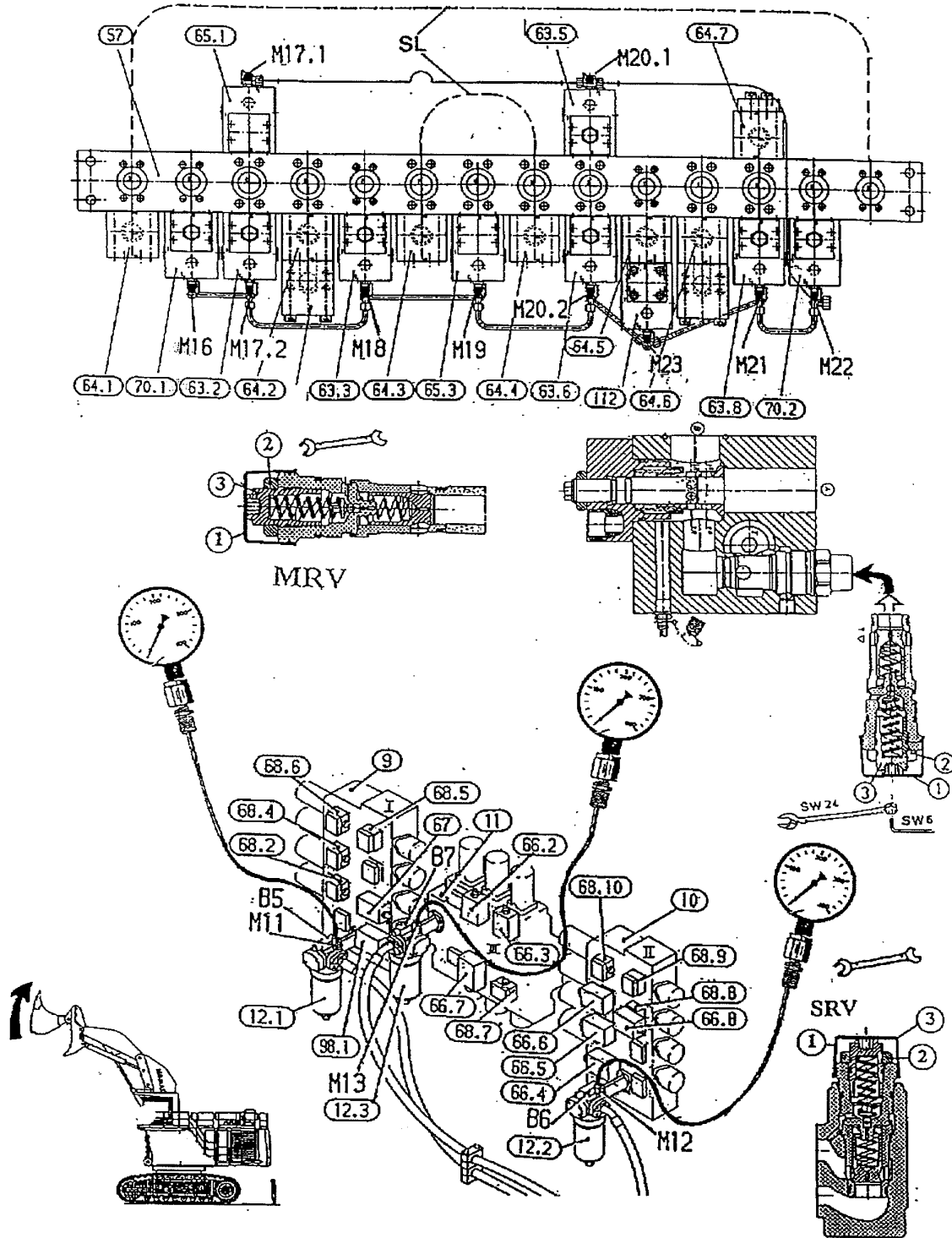


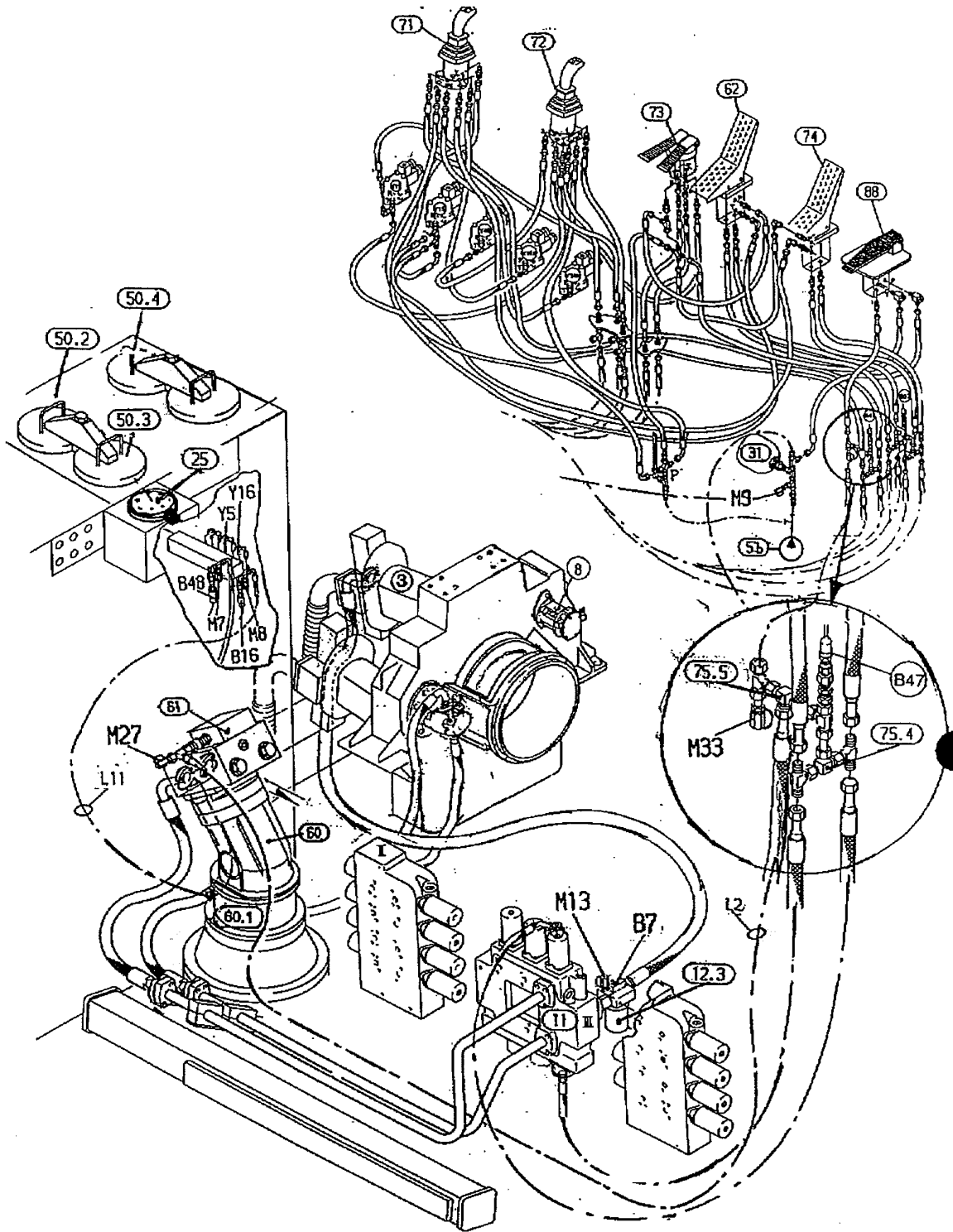


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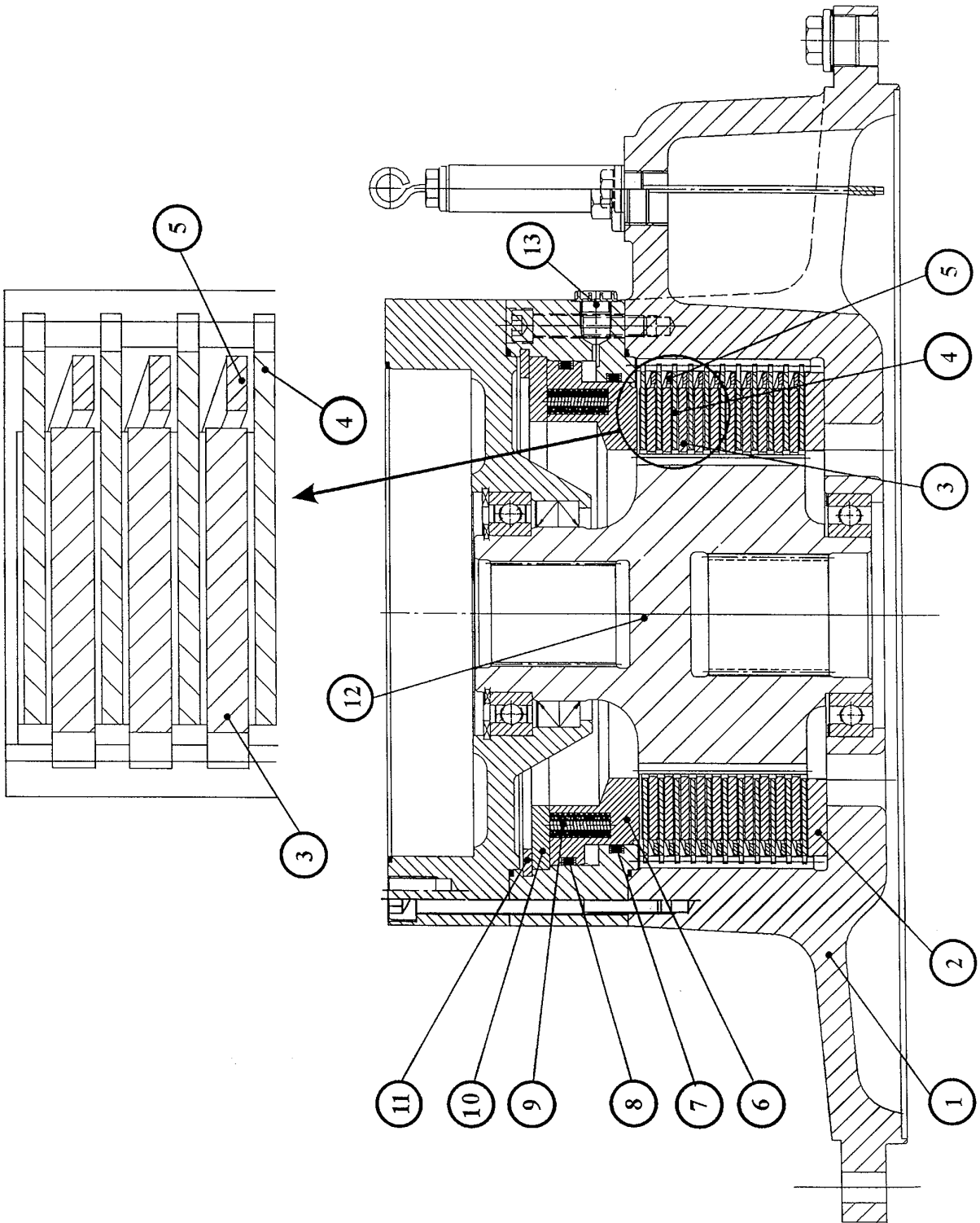
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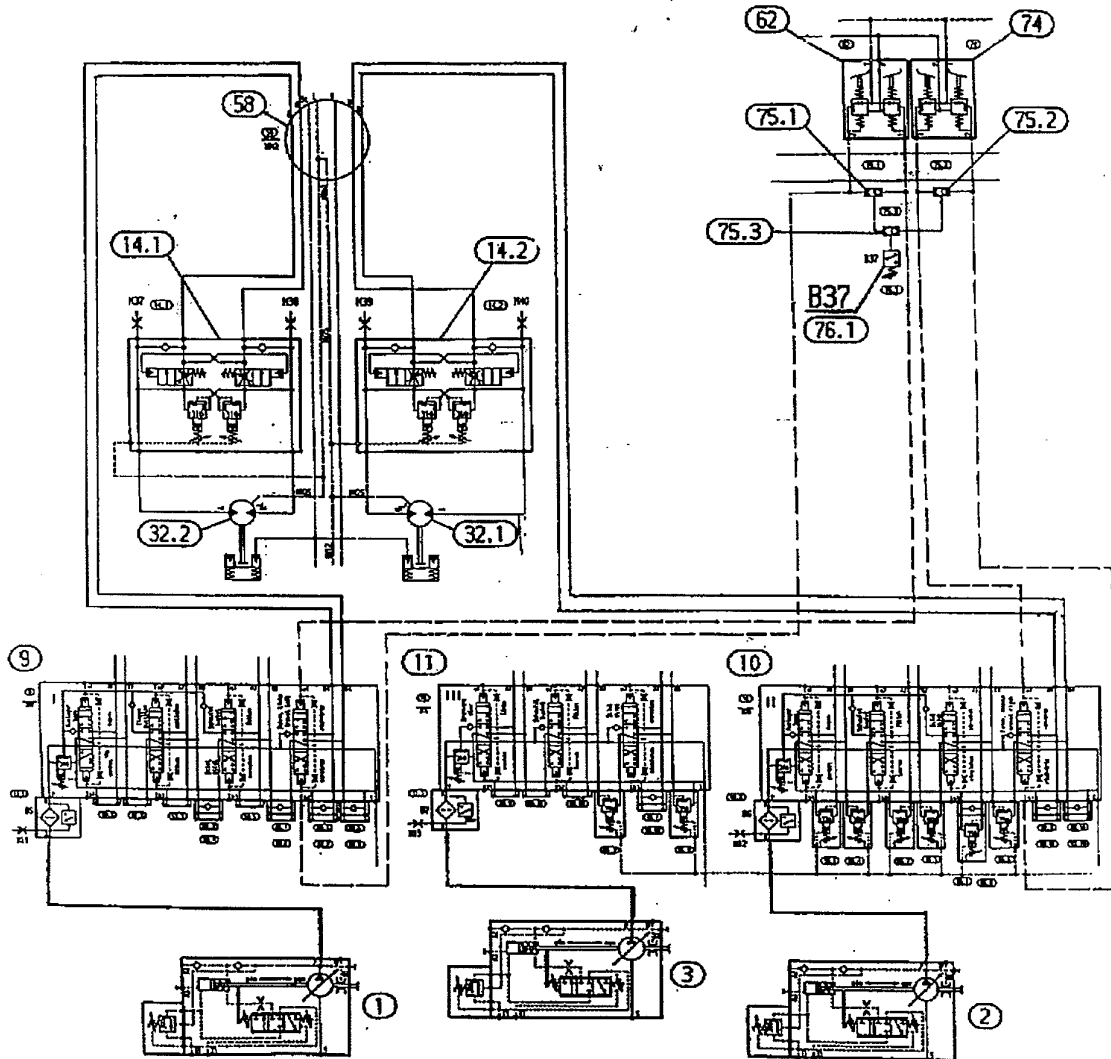


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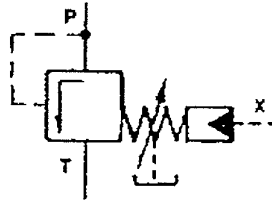
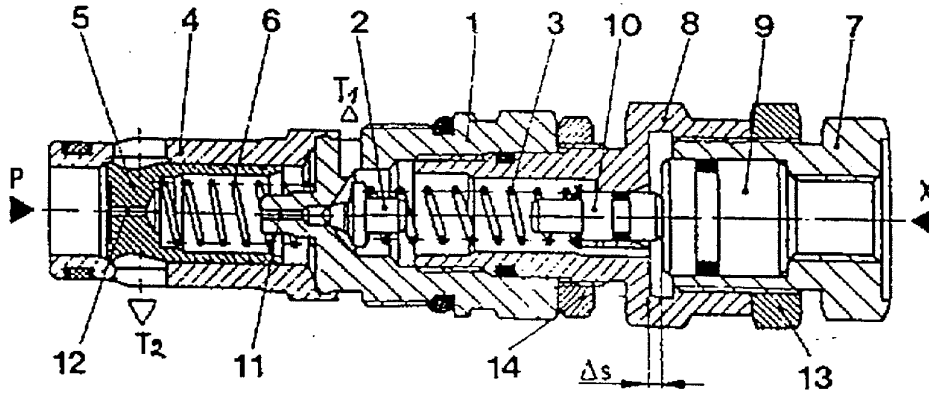


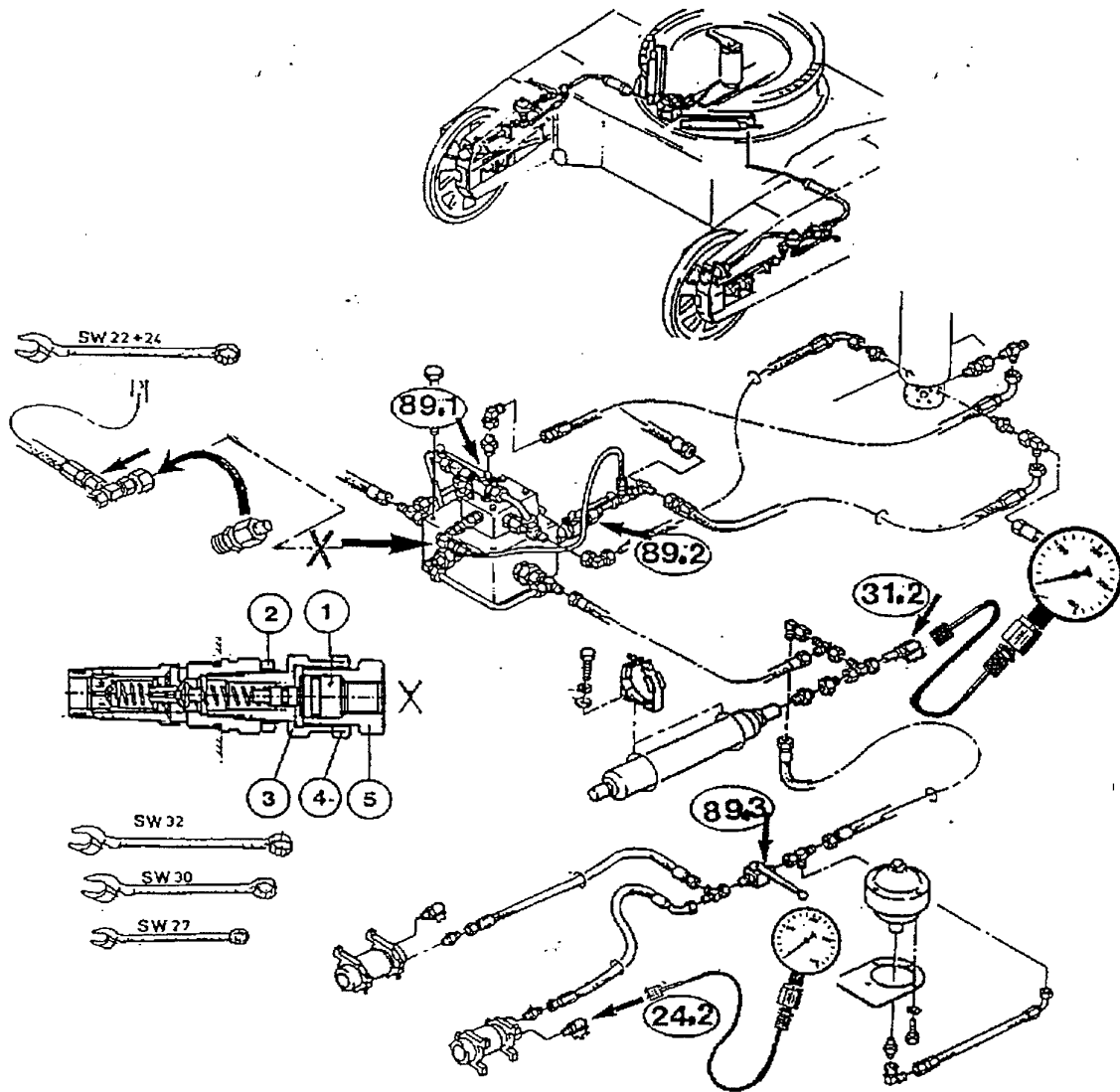


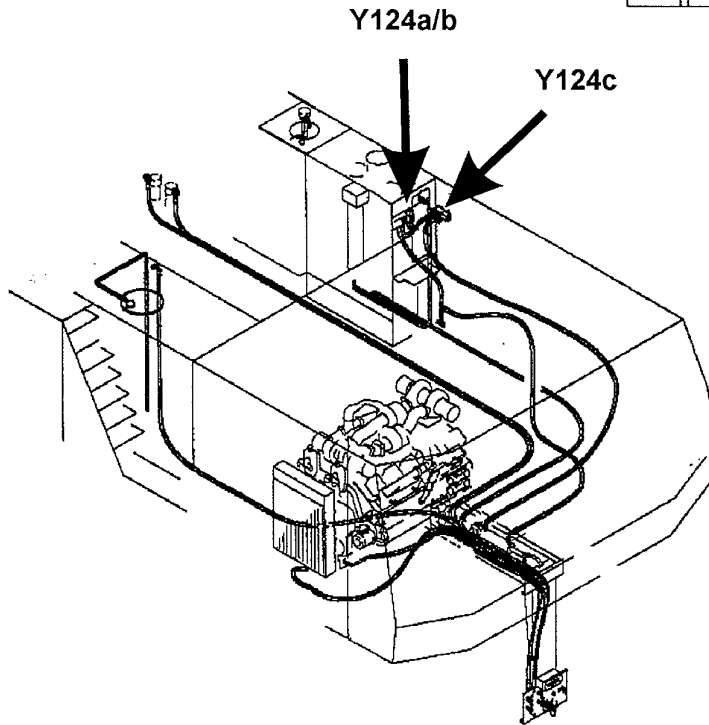
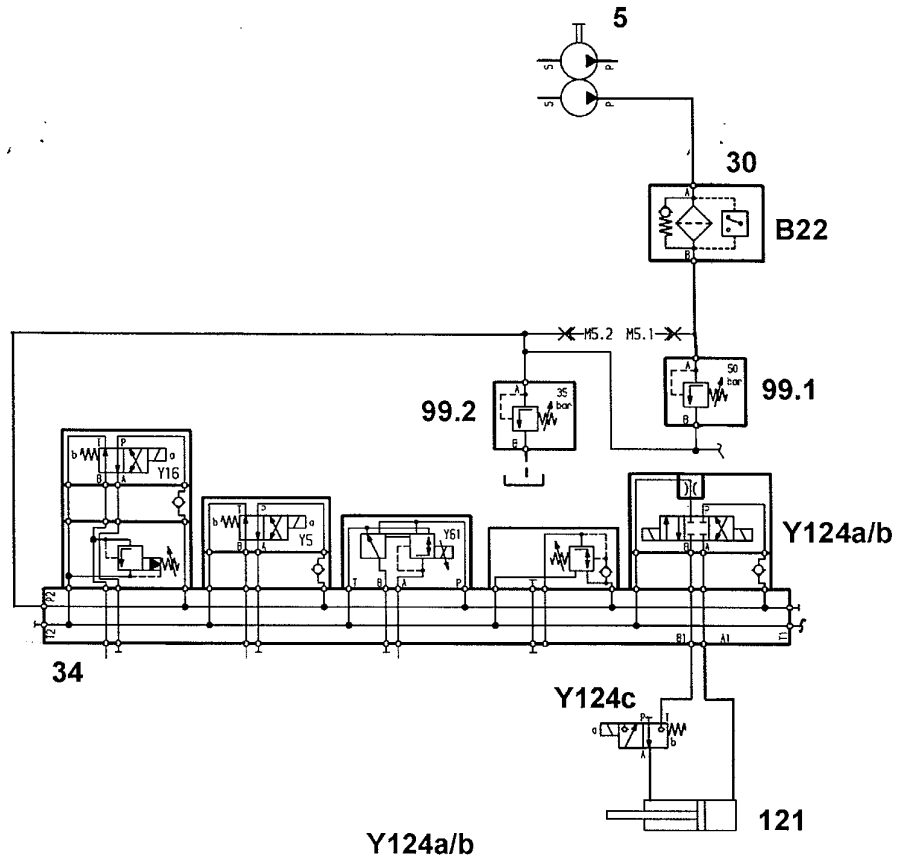


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**Legend to the hydraulic circuit diagram PC 3000, with DIESEL engine****Z 22369 / 22370 / 22371**

- (1-3) Main hydraulic pumps A7V-SL-1000
- (4) Hydraulic pump, cooler fan drive
- (5) Twin pump, pump regulation / pilot pressure and  
Pump bearing lubrication
- (6) Hydraulic pump, pump distributor gear lubrication
- (7) Hydraulic pump, hydraulic oil circulation
- (8) Hydraulic pump, generator drive
- (9-11) Main control blocks
- (12.1-.3) High pressure filter, pump 1 - 3
- (13) Check valve, hydraulic oil circulation system
- (14.1+14.2) Hydrostatic travel brake valve
- (15) Return oil collector pipe
- (16.1+16.2) Hydraulic oil cooler
- (17.1+17.2) Gear oil cooler, part of (16.1 + 16.2)
- (18.1+18.2) Hydraulic motors, cooler fan drive
- (19) Check valve, anti cavitation valve for (18.1 + 18.2)
- (20) Pressure filter, pump distributor gear lubrication
- (21) Pressure relief valve, pump distributor gear lubrication
- (22) Pressure relief valve, 50 bar protection for travel park brake
- (23) Press. switch B17 (0.5 bar), min. gear box lube pressure
- (24) Pump distributor gear
- (25) Back pressure valve
- (26) Pressure filter, pump bearing lubrication
- (27) Pressure relief valve, pump bearing lubrication
- (28) Pressure filter, cooler fan drive
- (29) Pressure relief valve, cooler fan drive with  
Solenoid valve Y6, for cooler fan rpm regulation
- (30) Pressure filter, pump regulation and pilot pressure
- (31) Accumulator, pilot pressure
- (32) Hydraulic motor, adjustable for high speed travel
- (33) Change over for "Emergency / Electronic" pump regulation
- (34) Manifold
- (35.1/34) Solenoid valve Y16 / Manifold, travel gear house brake
- (35.2) Solenoid valve Y5 / Manifold, swing gear house brake
- (35.3) Solenoid valve Y200 / Manifold, Fast speed travel \*
- (35.4/38.1) Solenoid valve Y100 / base plate, Flow reduction for swing pump
- (35.5/38.3) Solenoid valve Y11/ base plate, Pilot pressure switch off when travel

continued

REFERENZLISTE FUER LEITUNGS - MESSSTELLEN - POSITIONSNUMMERNKOORDINATEN  
 UNTERSUCHTER HYDRAULIKPLAN 92759640b

POS/LEI/MS	BLATT 01	BLATT 02	BLATT 03	BLATT 04
1	A11	H10		
2	A 6	H 5		
3	A 9	H 7		
4		G11		
5		H 5		
6		G 3		
9	E12		D 9	
10	E 4		D 3	
11	E 8		C 6	
12.01	D12			
12.02	D 4			
12.03	D 8			
14.01			F12	
14.02			F10	
15	A 1	C 6		
18.01		B 3		
18.02		B 3		
19		B 3		
20		E 2		
21		E 2		
22		E 9		
23		D 2		
24		A 3		
25		B 6		
26		F 3		
27		E 3		
28		E 3		
29		E 3		
30		F 4		
31			H11	
33		E 7		
34		D 6		
35.01		E 9		
35.02		E 8		
35.04		E10		
35.06			H 9	
35.08			H10	
35.11		E 4		
35.12		B 7		
36.03			D 6	
37		E 7		
38.01		E10		
38.02		E10		
38.04			H 9	
38.06			E 3	
38.07			E 2	
38.10		E 4		
38.11			E 7	
38.12			H10	
38.13			D 4	
38.14		E 4		
38.15		D 6		
38.17		B 7		
39.01		D 9		
39.02		D 8		
40.01		E 8		
40.02		E 8		
40.03		E 5		
41		B 8		
42		B 9		
43.01		B11		
43.02		B11		
44.01		B11		

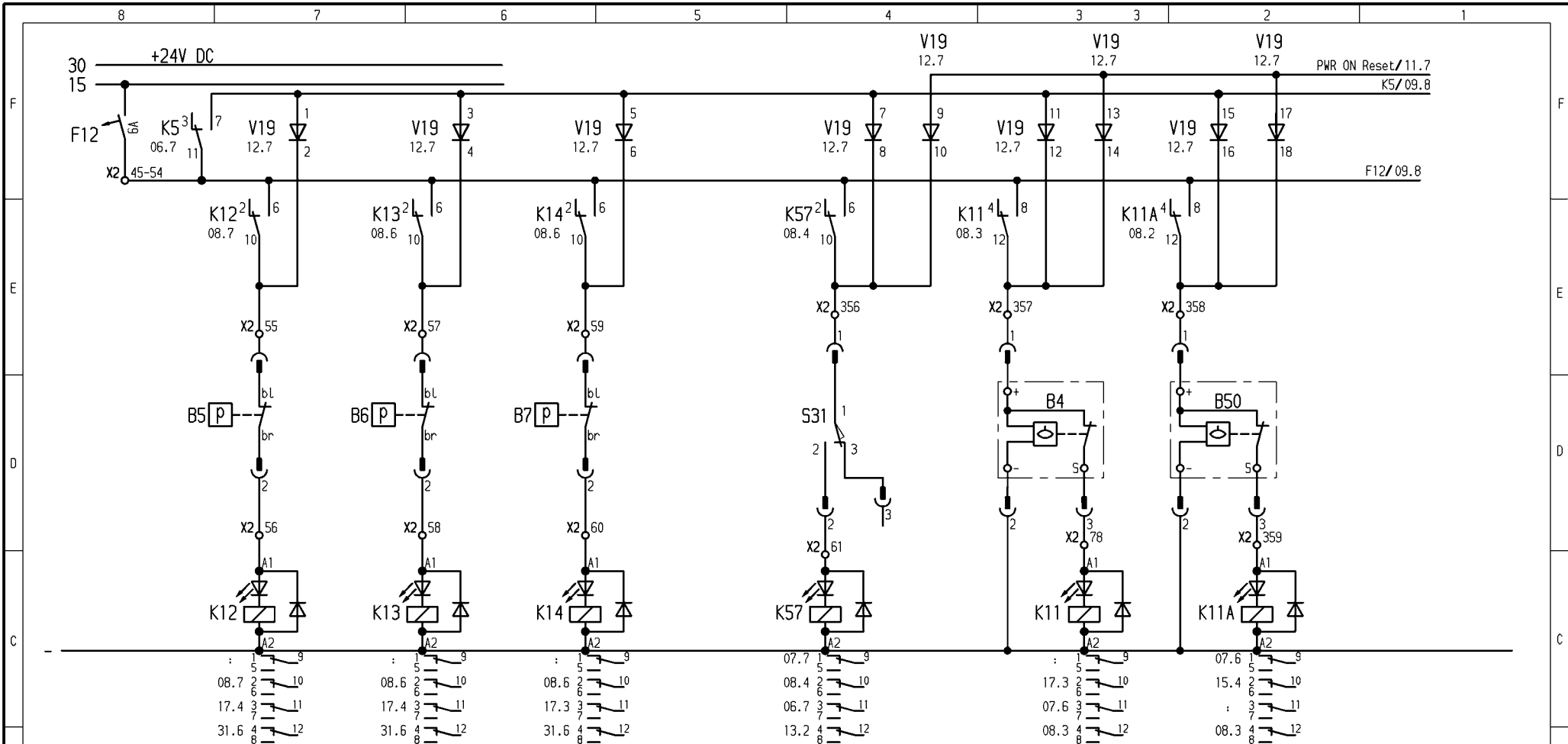
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13			14			15		
16			17			18		
19			20			21		
22			23			24		
25			26			27		
28			29			30		



Cont'd.

<b>Component Code</b>	<b>Page</b>	<b>Function</b>
<b>.D34</b>	<b>05</b>	Min. engine oil pressure 2.8 bar at high idle for 6 sec.
<b>D35</b>	<b>06</b>	Min. coolant pressure 0.3 bar at low idle for 6 sec.
<b>D36</b>	<b>06</b>	Min. coolant pressure 1.0 bar at high idle for 6 sec.
<b>E13</b>	<b>19</b>	Cigarette lighter, operators dash board
<b>E14</b>	<b>26</b>	Cummins engine controller, on PT pump of engine
<b>E15</b>	<b>16</b>	EFM, Electronic Fuel Measurement, Below fuel tank
<b>E25</b>	<b>17</b>	Voltage converter 24 / 12 Volt, for radio, operators dash board
<b>E26</b>	<b>22</b>	Air condition control panel, Cabin ceiling
<b>E34</b>	<b>10-12</b>	ETM Input module, Master, X2 Panel
<b>E35</b>	<b>09</b>	ETM- Display
<b>E36</b>	<b>28</b>	EFD- Electronic Frequency converter for RPM display on ETM
<b>E39</b>	<b>13-15</b>	ETM Input module, Slave, X2 Panel
<b>F1</b>	<b>01</b>	Main fuse 50 A, L30 + L15
<b>F1a</b>	<b>01</b>	Main fuse 50 A, Working lights on cabin roof and oil cooler
<b>F1b</b>	<b>01</b>	Main fuse 50 A, Working lights on cab support and counter weight
<b>F2</b>	<b>17</b>	16A, Horn compressor motor M3 and cold start aid solenoid Y2
<b>F4</b>	<b>03</b>	16A, Engine shut down chain and stop relay
<b>F5</b>	<b>18</b>	16A, Wind shield washers and wipers
<b>F6</b>	<b>19</b>	16A, Lights machinery house + cab, sockets, cig. lighter + relay K44
<b>F9</b>	<b>22</b>	25A, Air condition control panel and magnetic clutch Y4
<b>F10</b>	<b>01</b>	1A, Ammeter
<b>F11</b>	<b>02</b>	6A, Control of reset relays and engine stop
<b>F12</b>	<b>04</b>	6A, Supply to monitoring circuits
<b>F15</b>	<b>08</b>	6A, Blind out timers and supply to reporting pages of ETM
<b>F16</b>	<b>16</b>	6A, Analogue gauges, instrument lights and E15 EFM
<b>F20</b>	<b>27</b>	6A, CENTRY engine controller + Chain, shift engine to low idle
<b>F21</b>	<b>23</b>	16A, Supply to Y6, Y11, Y11a, Y11b, Y15, Y100, Y40, Y16 + Y5
<b>F23</b>	<b>29</b>	6A, Central lubrication system
<b>F25</b>	<b>30</b>	6A, Swing ring lubrication system
<b>F26</b>	<b>22</b>	16A, Cabin pressurizing blower
<b>F61</b>	<b>28</b>	10A, Supply to electronic pump regulation system
<b>G1-G4</b>	<b>01</b>	4 x 200 AH

continued



Hydraulik: Hochdruckfilter, Hydrauliköltank

Überwachung der Hochdruckfilter

Pumpe I      Pumpe II      Pumpe III  
 B5, B6, B7, B8 : Differenzdruckschalter  
 Schaltpunkt 8.5 bar

Absperrklappe Ölbehälter

S31: Schalter geschlossen, wenn die  
 Absperrklappe im Betriebszustand  
 ist: Ventil geöffnet

Hydr. Ölstand  
 zu niedrig      Nachfüllanzeige

B4 & B50: geschlossen, wenn Öl vorhanden

hydraulic: high pressure filter, hydraulic oil tank

monitoring of high pressure filter

pump I      pump II      pump III  
 B5, B6, B7, B8 : difference pressure switch  
 switching point 8.5 bar

hydr. reserv. shut off unit

S31: Switch closed if shut off valve  
 is in operation position, which  
 means: valve is open

hydraulic oil level  
 too low      refill level

B4 & B50: closed if oil sensed

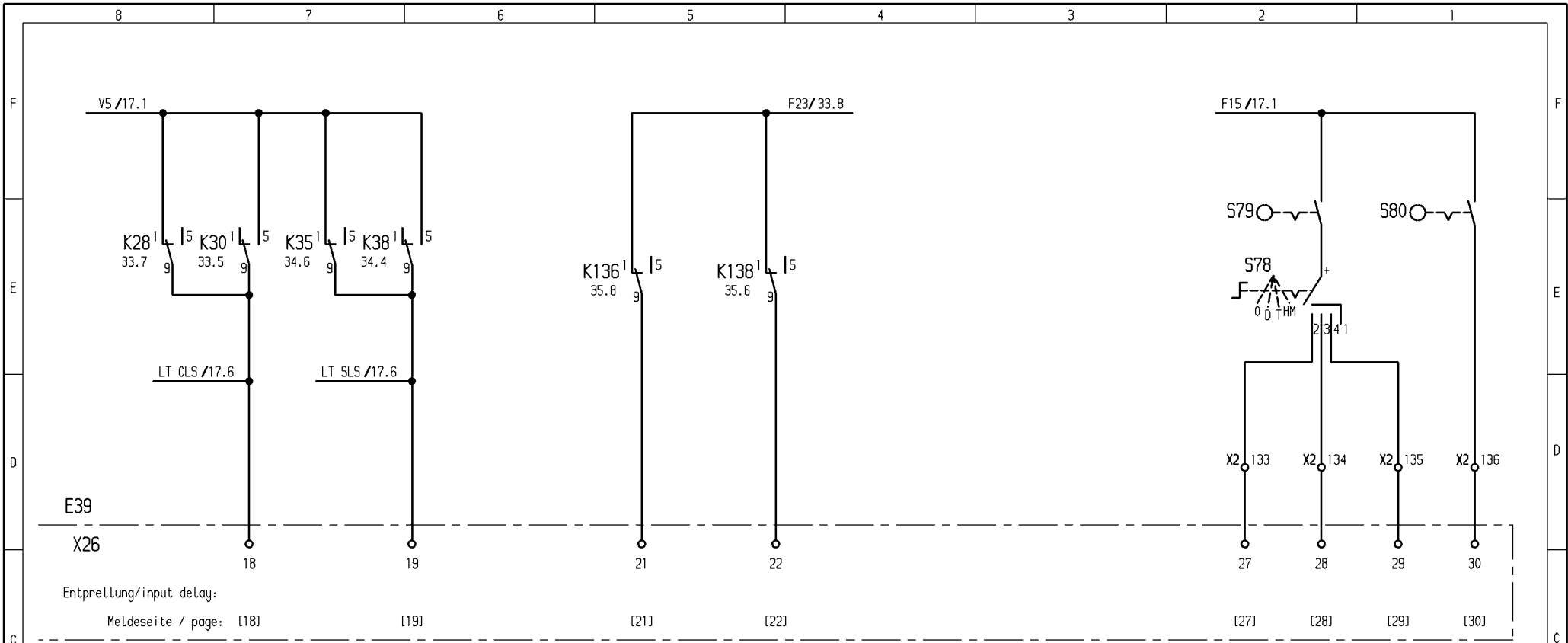
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	Bearb.	08-JAN-04	Hydra	.	.				PC 3000-1	.	.	E6525		
	Gepr.	.	.	.	.									
	Abt.:	8125	.	.	.									
Norm	.	.	.	.	Copyright reserved (Schutzvermerk DIN 34 beachten)									
SIA	Datum	.	7	6	5	Entstanden aus:		Ersatz für:		Ersetzt durch:				

Elektroplan

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 MINING GERMANY

Ident-Nr.:  
**927 595 40**

Format Blatt/Blätter  
**A3 08/.**



Eingangsmeldemodul (Slave)

Störung Schmieranlage

Zentralanlage

Drehkranz

Fettfaß Leer

Zentral-  
anlage

Drehkranz

Service-Einstellungen

S79 : Zündschalter Identnr. 551 271 40 Schließung M600  
S80 : Zündschalter Identnr. 551 272 40 Schließung M601

pickup module unit (slave)

fault lubrication system

central system

slewing

grease barrel empty

central  
system

slewing

service-adjustments

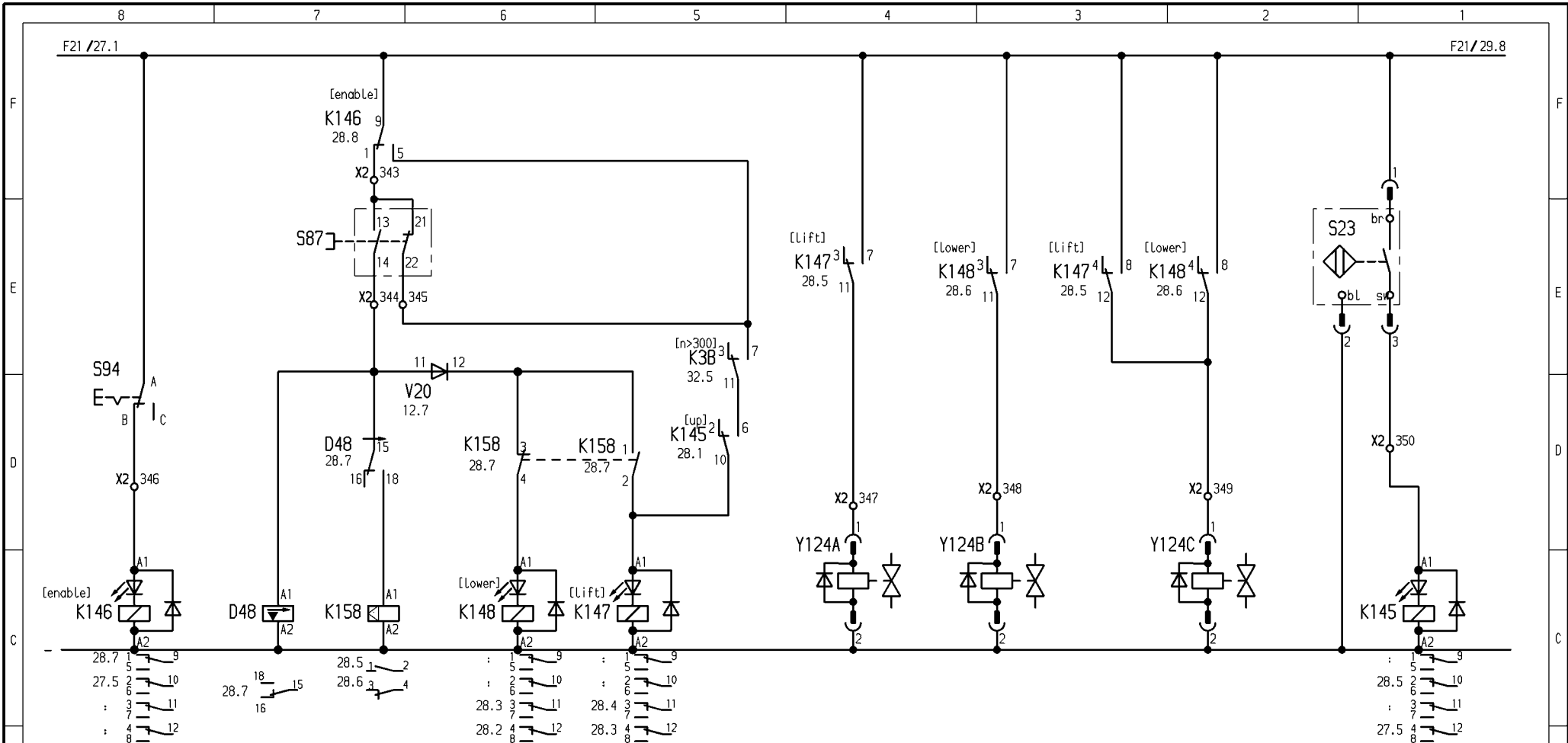
S79: ignition switch PN 551 271 40 code M600  
S80: ignition switch PN 551 272 40 code M601

A	Bearb.	Datum	Name	Wiederholungsverwendung		Vordruck f. Schaltpläne	Computergenerierte Zeichnung (CAD)	Bau Nr.:	06199	Erstverwendung	Typ	Ident-Nr.	F	ÄM-Nr.	Name	Datum
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	Abt.:	8125											Ident-Nr.:	927 595 40	Format	Blatt/Blätter
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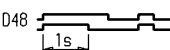
Elektroplan



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Betankungsarm

S94: Freigabeschalter in Kabine (geöffnet = Freigabe)	S87: Zugschalter für Tankarm	K148: Senken	K147: Heben	Heben	Senken	Stop (fixieren)	S23: Endschalter Betankungsarm geschlossen = oben
D48: 		K158: Stromstoßrelais				Y124c: Sitzventil	

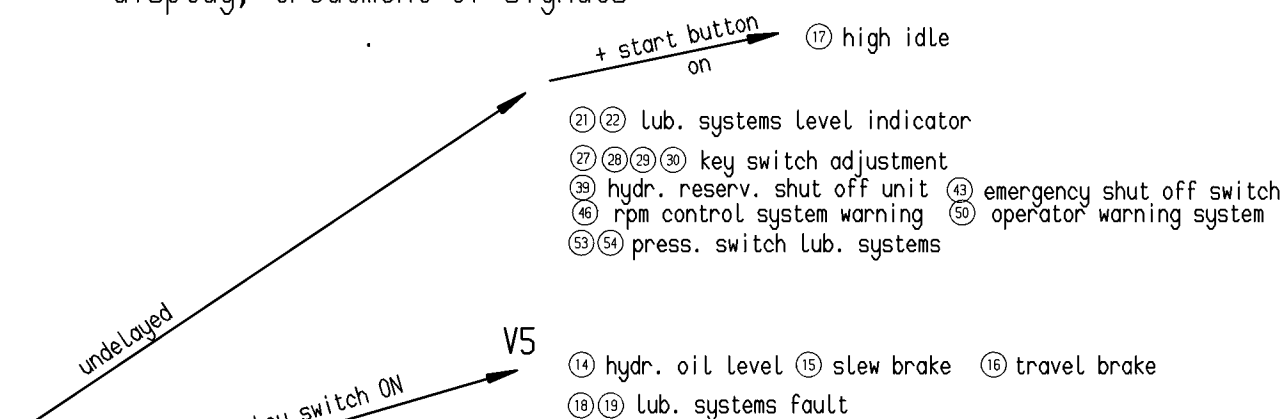
refilling arm

S94: enable switch in cab (opened = enable)	S87: pull switch for refilling arm	K148: Lower	K148: raise	raise	lower	stop (fix)	S23: limit switch refilling arm closed = upper position
K158: pulse relay						Y124c: refilling arm park valve	

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Bearb.								Elektroplan		KOMATSU MINING GERMANY		Ident-Nr.: 927 595 40		Format: A3		Blatt/Blätter: 28/.					
Gepr.								Copyright reserved (Schutzvermerk DIN 34 beachten)													
Abt.: 8125																					
Norm																					
SIA		Datum		7		6		5		Entstanden aus:		Ersatz für:		Ersetzt durch:							

# display, treatment of signals

transmission for signals to display without bounce delay by software



- (21) (22) lub. systems level indicator
- (27) (28) (29) (30) key switch adjustment
- (39) hydr. reserv. shut off unit (43) emergency shut off switch
- (46) rpm control system warning (50) operator warning system
- (53) (54) press. switch lub. systems

- (14) hydr. oil level (15) slew brake (16) travel brake
- (18) (19) lub. systems fault

V2 (10) engine lub. oil pressure low idle

- (1) gearbox lube
- (10) engine lub. oil pressure high idle
- (42) coolant pressure high idle

+ engine runs

V3

+ high idle  
+ engine runs

V4

- (3) hydr. oil filter control oil
- (5) return filter
- (6) leak oil filter
- (31) filter pump lub. system
- (32) filter pump distr. gear filter
- (33) filter fan drive

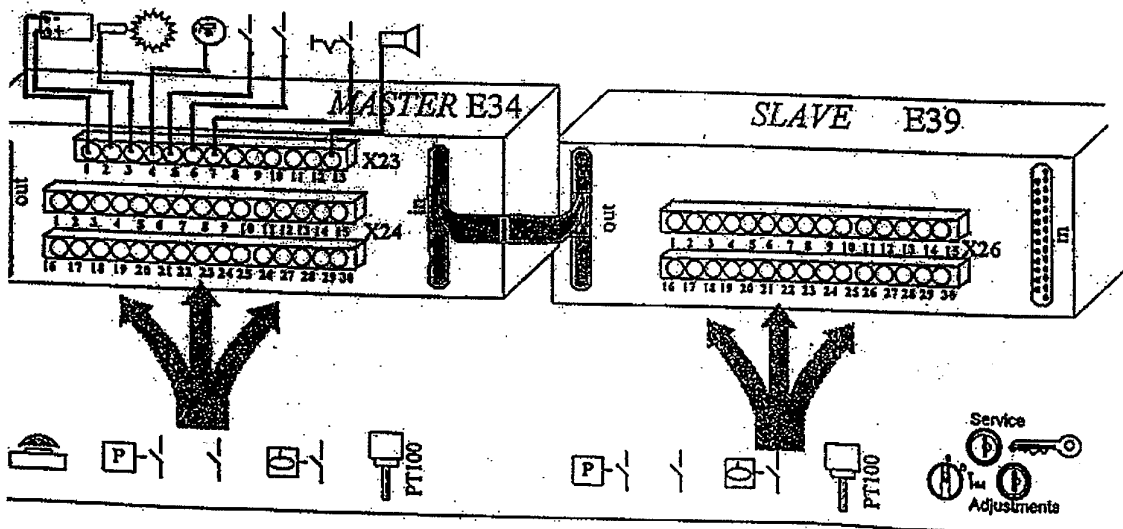
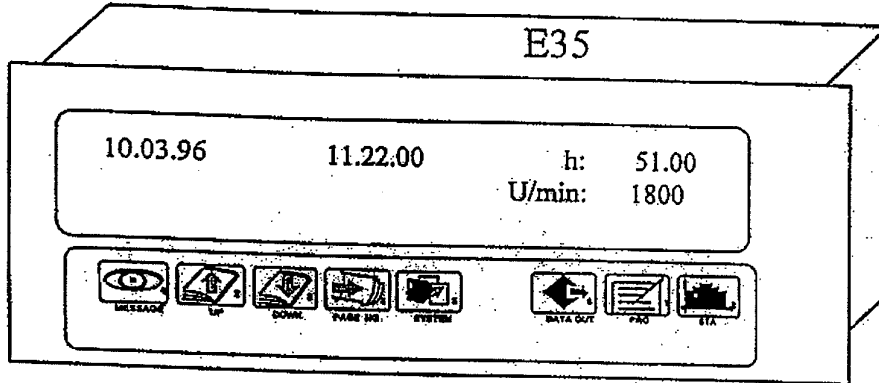
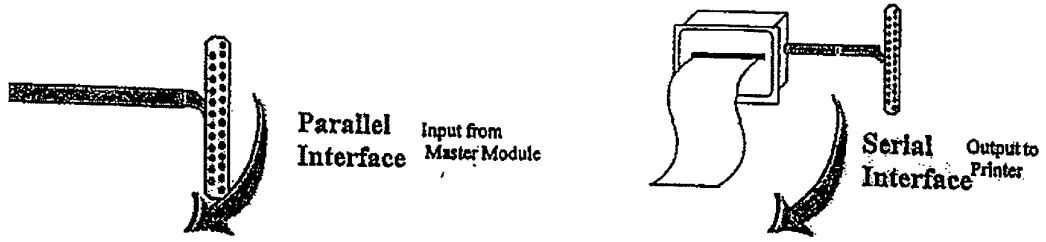
+ 2sec. fade out at switch over low idle to high idle and back

- (2) engine aircleaner (4) hydr. oil tank breather filter (7) hydr. oil temp. (9) water temp.
- (11) (12) (13) high press. filter (40) speed sensor (41) crankcase press.
- (48) temp. pump distr. gear oil

Datum		Name		Wiederholverwendung		Vordruck f. Schaltpläne		Computernerstellte Zeichnung (CAD)		Bau Nr.: 06199		Erstverwendung		Typ		Ident-Nr.		F		AM-Nr.		Name		Datum	
07-JAN-04		Wydra		.		.		.		.		PC 3000-1		.		.		E6525		.		.		.	
Elektroplan												Ident-Nr.:		927 595 40		Format		Blatt/Blätter		A3		38/.			
Copyright reserved (Schutzvermerk DIN 34 beachten)												Erstverwendung		.		.		.		.		.			
SIA		Datum		7		6		5		Entstanden aus:		Ersatz für:		Ersetzt durch:		.		.		.		.		.	

Z 22382

**KOMATSU**  
MINING GERMANY







- The steps for operating the ETM keyboard are indicated by the key symbols.

### Call up the Basic Display from any message

If a fault condition occurs (e.g. message 21) it may be necessary to call up the basic display for the current operating hours or engine speed.

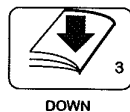
#### Example: Message 21

#### Central lubrication system: empty grease barrel

The grease consumption can be determined, when the operating hours at the time of the last refilling or replacement of the grease barrel have been recorded.



**Page 21** displayed.



Press, until **Page 0** appears.



Press to display **message 0** (basic display).

On the screen appears the basic display, e.g.:

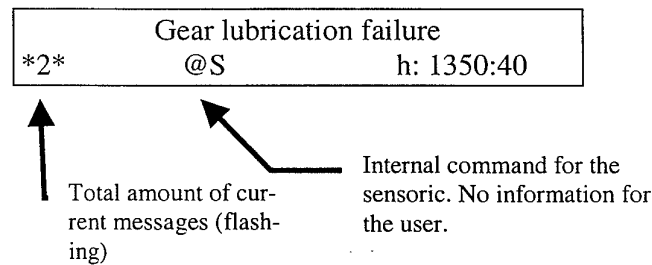
**15.02.95 14 : 36 : 30 h: 1351:20**

**1/min: 1800**

Message 0 will only be displayed for a few seconds, then the display returns to the current information.

**SEVERAL MESSAGE CONDITIONS OCCUR AT THE SAME TIME.**

The last message received will be displayed with regard to the priority (importance) of the condition, see grouping of messages according to their importance on page 28. The displayed message can be switched-over (English/German). All other current messages are kept in the background.

**Example:**

The current messages kept in the background are indicated by a flashing number on the screen. They can be called up with key 1 (MESSAGE). Press key 2 (UP) or 3 (DOWN) to view current messages.

**Example:**

Return oil filter restricted  
h: 1350:40

Engine air cleaner restricted  
h: 1350:20

To change the language of the called up messages, it is necessary to return to the operating text store by pressing key 4 (PAGE NO).

By pressing keys 2 and 3 all text lines of the message pages can now be selected.

**TABLE OF MESSAGES****Message Pages Number 12 to 18.****Page No.:**

- 12: \$h: Low idle speed: High pressure filter #2  
restricted  
Niedriger Leerlauf: Hochdruckfilter 2 verschmutzt
- 13: \$h: Low idle speed: High pressure filter #3  
restricted  
Niedriger Leerlauf: Hochdruckfilter 3 verschmutzt
- 14: \$h: Hydraulic oil level too low!  
Stop the engine!  
Hydraulikoelstand zu niedrig!  
Motor abstellen!
- 15: # Caution, slew gear house brake ON  
Achtung, Drehwerkbremse geschlossen
- 16: # Caution, travel gear house brake ON  
Achtung, Fahrwerkbremse geschlossen
- 17: # No clearance for starting:  
p shift engine to low idle  
Keine Startfreigabe: Motor auf  
niedrigen Leerlauf schalten
- 18: \$h: Central lubrication system fault  
Zentralschmieranlage gestoert

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