

# SERVICE MANUAL

## Cursor<sup>®</sup> 10 Tier 4A (interim) and Stage IIIB Engine

*See the following page for engine model numbers*

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## **Basic instructions - Important notice regarding equipment servicing**

All repair and maintenance work listed in this manual must be carried out only by qualified dealership personnel, strictly complying with the instructions given, and using, whenever possible, the special tools.

Anyone who performs repair and maintenance operations without complying with the procedures provided herein shall be responsible for any subsequent damages.

The manufacturer and all the organizations of its distribution chain, including - without limitation - national, regional, or local dealers, reject any responsibility for damages caused by parts and/or components not approved by the manufacturer, including those used for the servicing or repair of the product manufactured or marketed by the manufacturer. In any case, no warranty is given or attributed on the product manufactured or marketed by the manufacturer in case of damages caused by parts and/or components not approved by the manufacturer.

The information in this manual is up-to-date at the date of the publication. It is the policy of the manufacturer for continuous improvement. Some information could not be updated due to modifications of a technical or commercial type, or changes to the laws and regulations of different countries.

In case of questions, refer to your CNH Industrial Sales and Service Networks.

# Contents

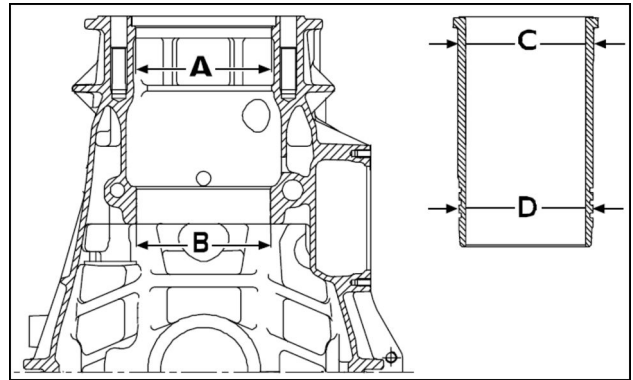
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## Engine - 10

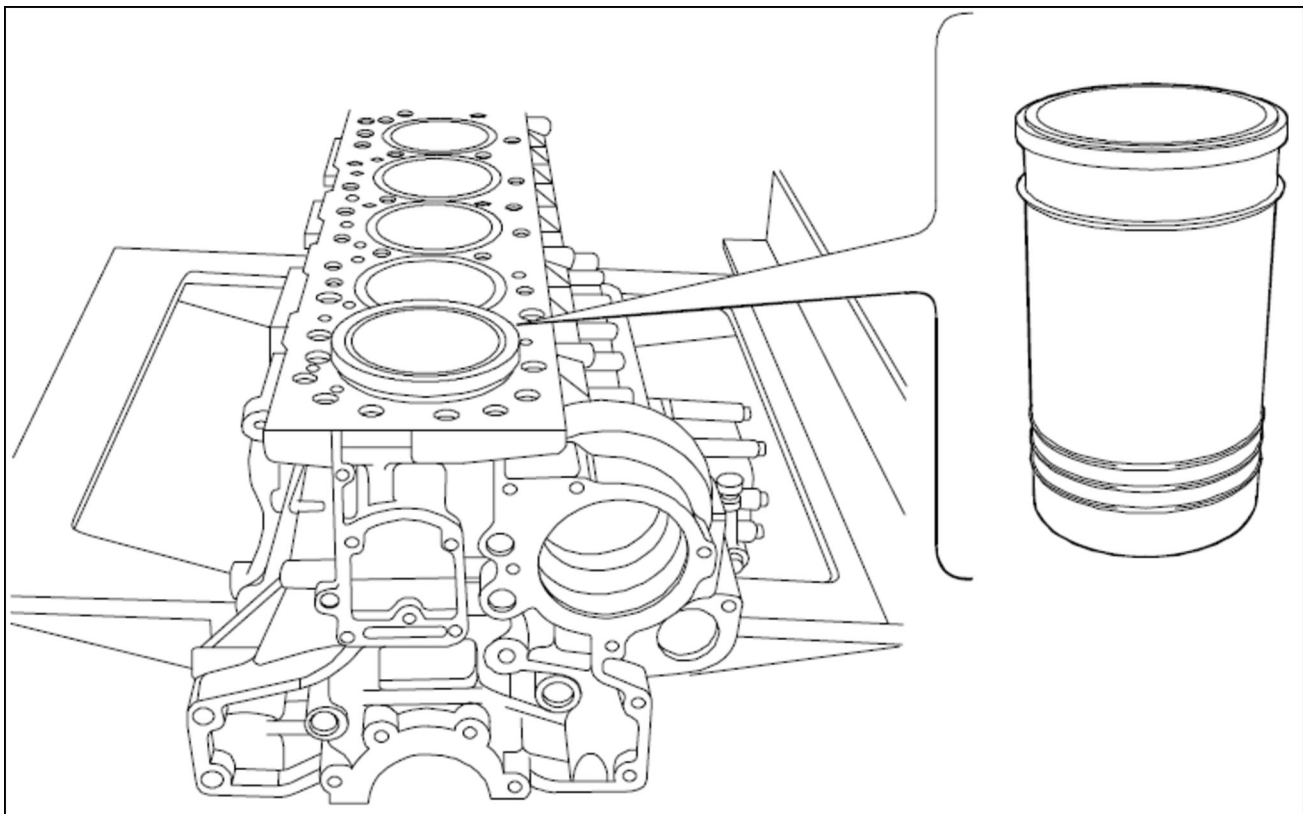
[10.001] Engine and crankcase .....	10.1
[10.102] Pan and covers .....	10.2
[10.106] Valve drive and gears .....	10.3
[10.101] Cylinder heads .....	10.4
[10.105] Connecting rods and pistons .....	10.5
[10.103] Crankshaft and flywheel.....	10.6
[10.110] Balancer and damper .....	10.7
[10.114] Pump drives .....	10.8
[10.210] Lift pump and lines .....	10.9
[10.206] Fuel filters .....	10.10
[10.218] Fuel injection system.....	10.11
[10.250] Turbocharger and lines.....	10.12
[10.254] Intake and exhaust manifolds and muffler .....	10.13
[10.500] Selective Catalytic Reduction (SCR) exhaust treatment.....	10.14
[10.400] Engine cooling system .....	10.15
[10.414] Fan and drive .....	10.16
[10.304] Engine lubrication system.....	10.17

5. The diagram shown in the figure gives the outside diameter of the cylinder liner and the inside diameter of its seat. The cylinder liners can, if necessary, be extracted and installed several times in different seats.

- A = 142.000 – 142.025 mm (5.5906 – 5.5915 in).
- B = 140.000 – 140.025 mm (5.5118 – 5.5128 in).
- C = 141.961 – 141.986 mm (5.5890 – 5.5900 in).
- D = 139.890 – 139.915 mm (5.5075 – 5.5085 in).



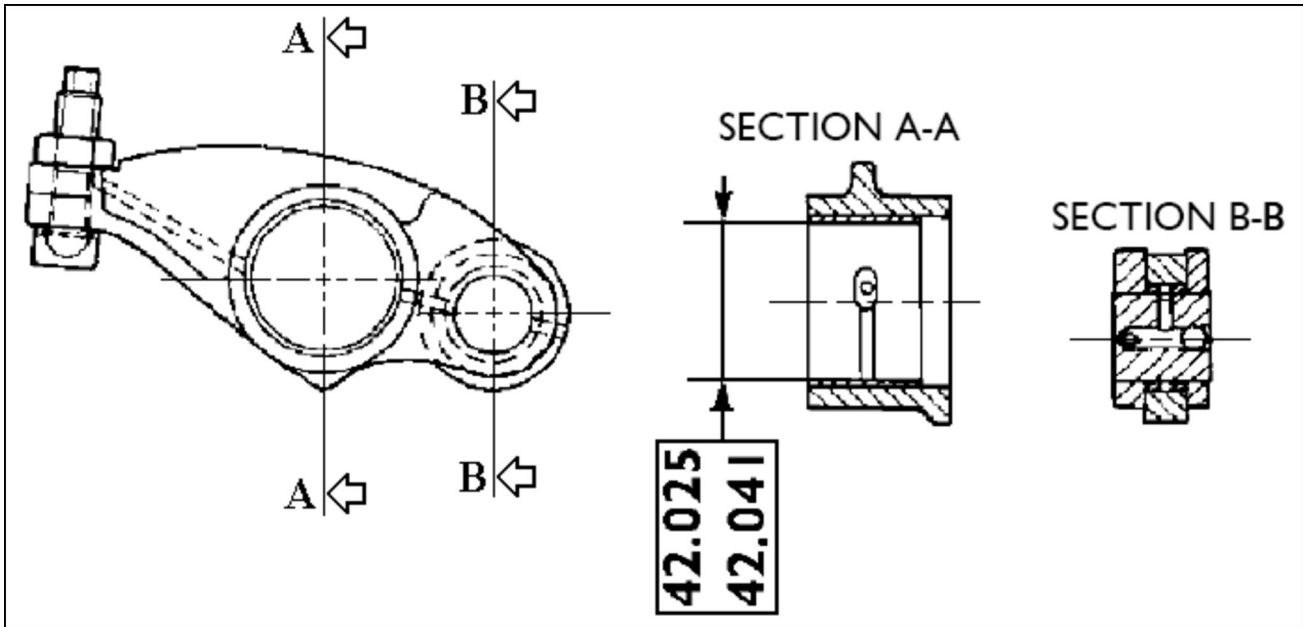
LINERMEASURE3 4



LINERSINBLOCK 5

**Crankcase Assembly With Cylinder Liners**

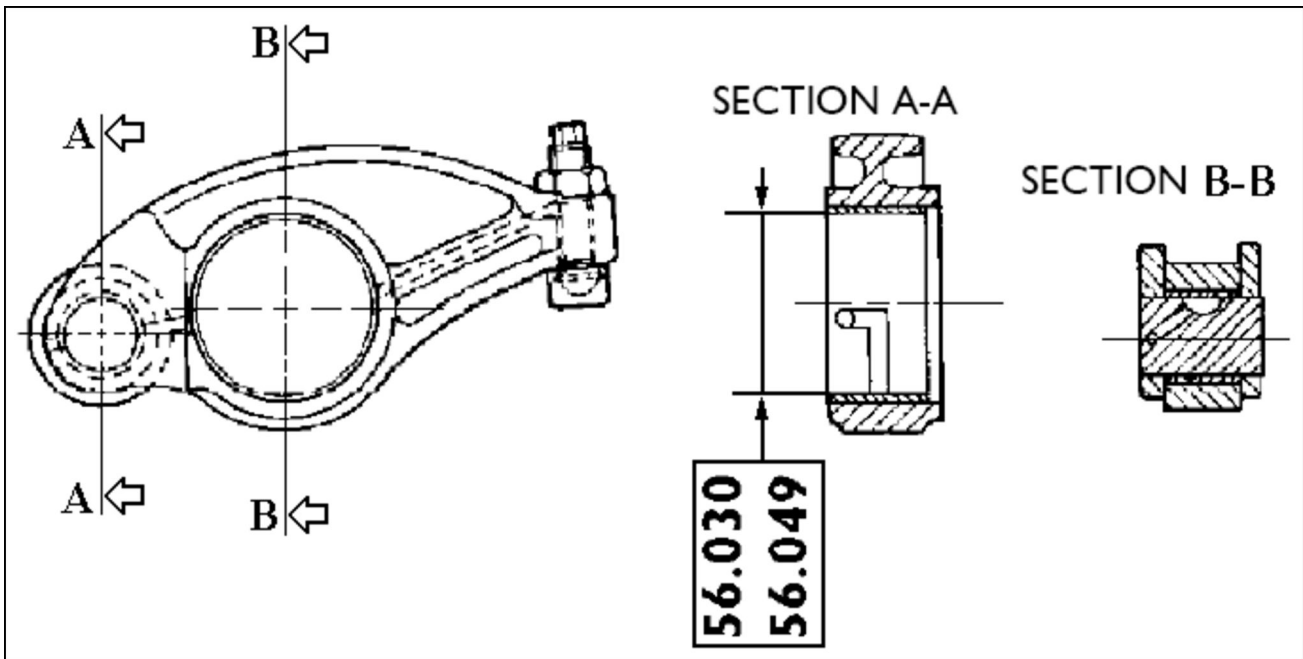




EXHAUSTROCKER 4

**Intake Rocker**

Data shown in mm.



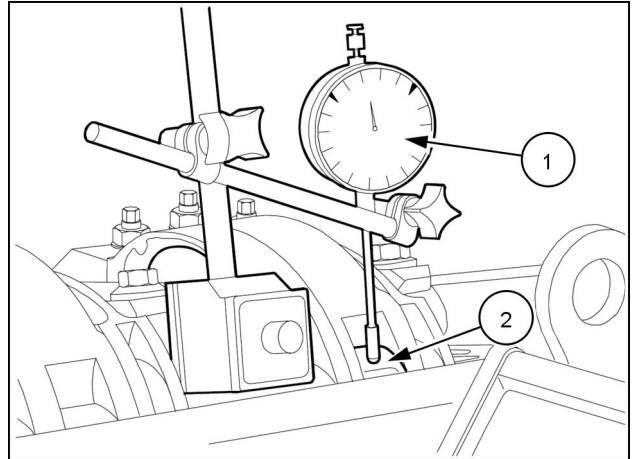
INTAKEROCKER 5

**Exhaust Rocker**

Data shown in mm.

## Camshaft - Timing adjust

1. Set the engine to cylinder number one T.D.C. Refer to **Engine - Service instruction (10.001)** for the proper procedure.
2. Set the dial gauge with the magnetic base (1) with the rod on the roller (2) of the cylinder number one injector rocker.
3. Pre-load the gauge to **6 mm (0.236 in)**.
4. Using the tool **380000137**, turn the crankshaft clockwise until the dial gauge reaches the lowest point.
5. Zero the dial gauge.
6. Turn the engine flywheel counterclockwise until the dial gauge gives a reading of **5.34 mm**.

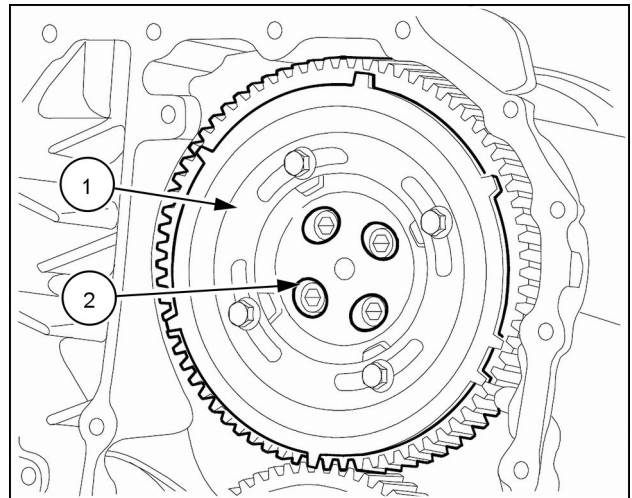


TOPDEADCENTER3 1

7. Loosen the screws securing the cam gear (1) to the camshaft and utilize the slots (2) on the gear.
8. Turn the engine flywheel appropriately to obtain the conditions described in **Camshaft - Timing check (10.106)**.

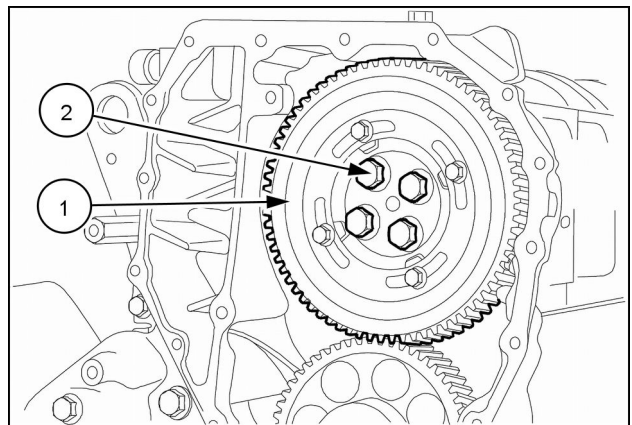
**NOTE:** Make sure the reading on the dial gauge does not change while turning the flywheel.

9. Tighten the screws.



CAMGEAR3 2

10. If the adjustment with the slots is not enough, proceed as follows.
11. Make sure the screws (2) securing the gear to the camshaft are tight and turn the engine flywheel clockwise by approximately **180°**.
12. Turn the flywheel counterclockwise until the dial gauge gives a reading of **5.34 mm**.
13. Remove the screws (2) securing the camshaft gear and remove the gear (1).



CAMGEAR4 3

# Index

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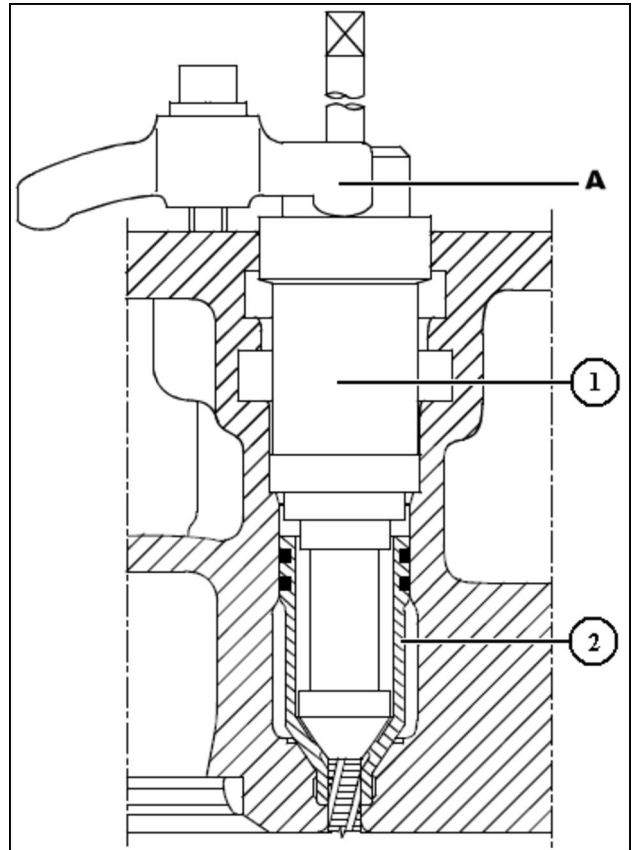
## Engine - 10

### Valve drive and gears - 106

Camshaft - Install .....	12
Camshaft - Measure .....	17
Camshaft - Remove .....	11
Camshaft - Timing adjust .....	14
Camshaft - Timing check .....	13
Camshaft Timing plate - Alignment .....	16
Camshaft bushings - Replace .....	18
Camshaft gear - Backlash .....	23
Camshaft gear - Install .....	22
Camshaft gear - Remove .....	21
Rocker arm - Clearance .....	9
Rocker arm - Install .....	8
Rocker arm - Overview .....	3
Rocker arm - Remove .....	6
Rocker arm Crosshead - Install .....	7

## Cylinder head Injector cup - Replace

1. To replace the injector cup (2), thread the cup with tool **38000159** (1), securing it to the cylinder head by using bracket (A).

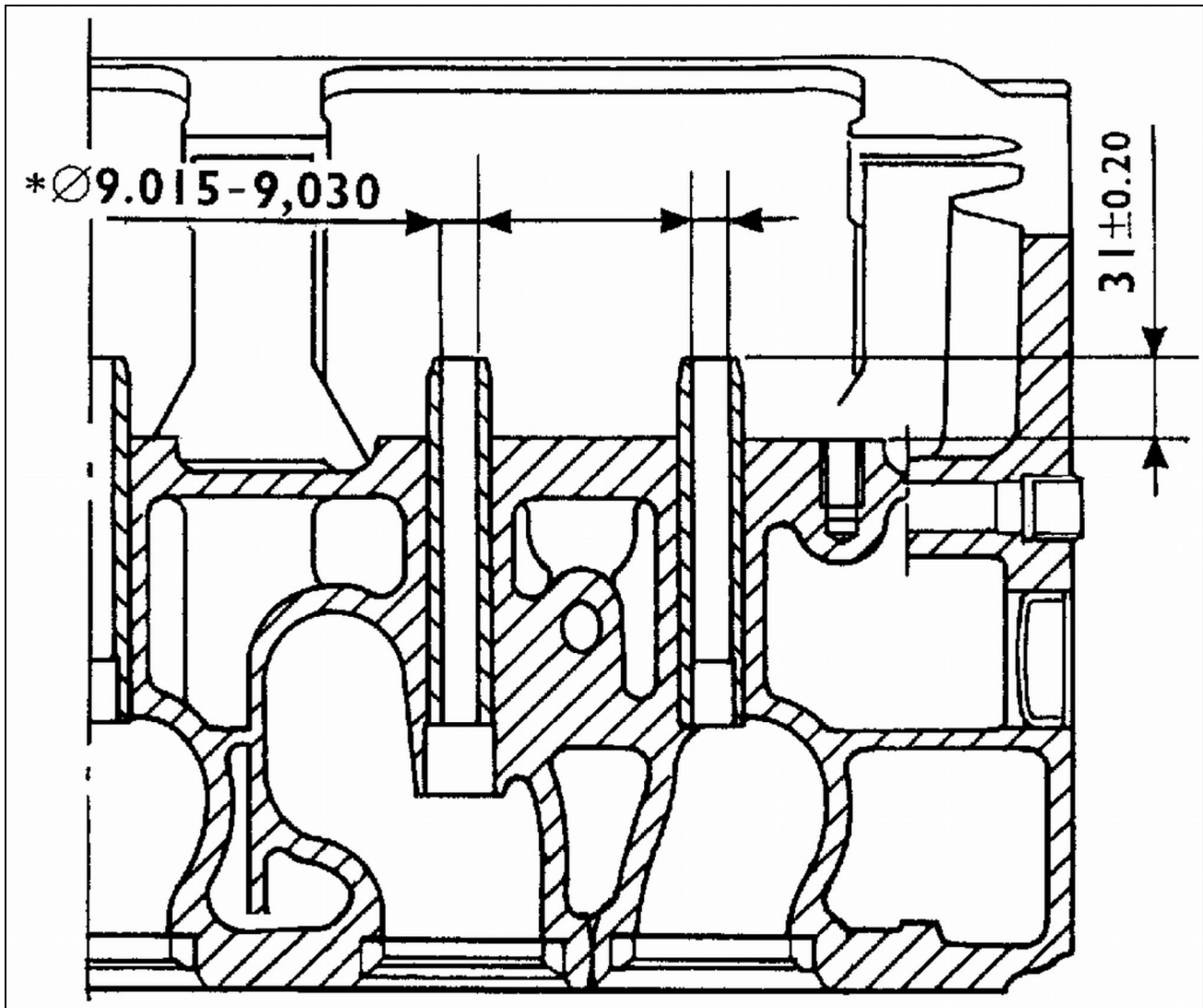


INJECTORCUP 1

## Valve guide - Replace

Prior operation:

Cylinder head - Disassemble (10.101)



VALVEGUIDE 1

1. Remove the valve guides by means of tool **380000365**.
2. Install the guides using tools **380000365** and **380000136**.
3. Tool **380000136** determines the exact assembly position of the of the valve guides in the cylinder head. If the tool is not available, the guides need to be driven into the cylinder head so they protrude by **30.8 – 31.2 mm (1.213 – 1.228 in)**.

Next operation:

Cylinder head - Assemble (10.101)

## Connecting rod and piston Connecting rod - Measure

### Prior operation:

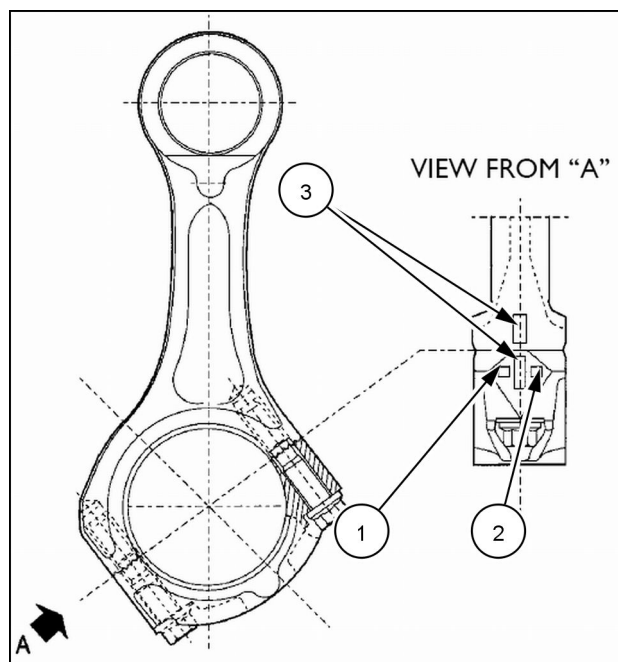
#### Connecting rod and piston - Disassemble (10.105)

1. Stamped on the big end of the connecting rods are the data relating to the section in classes relating to the connecting rod seats and weights.

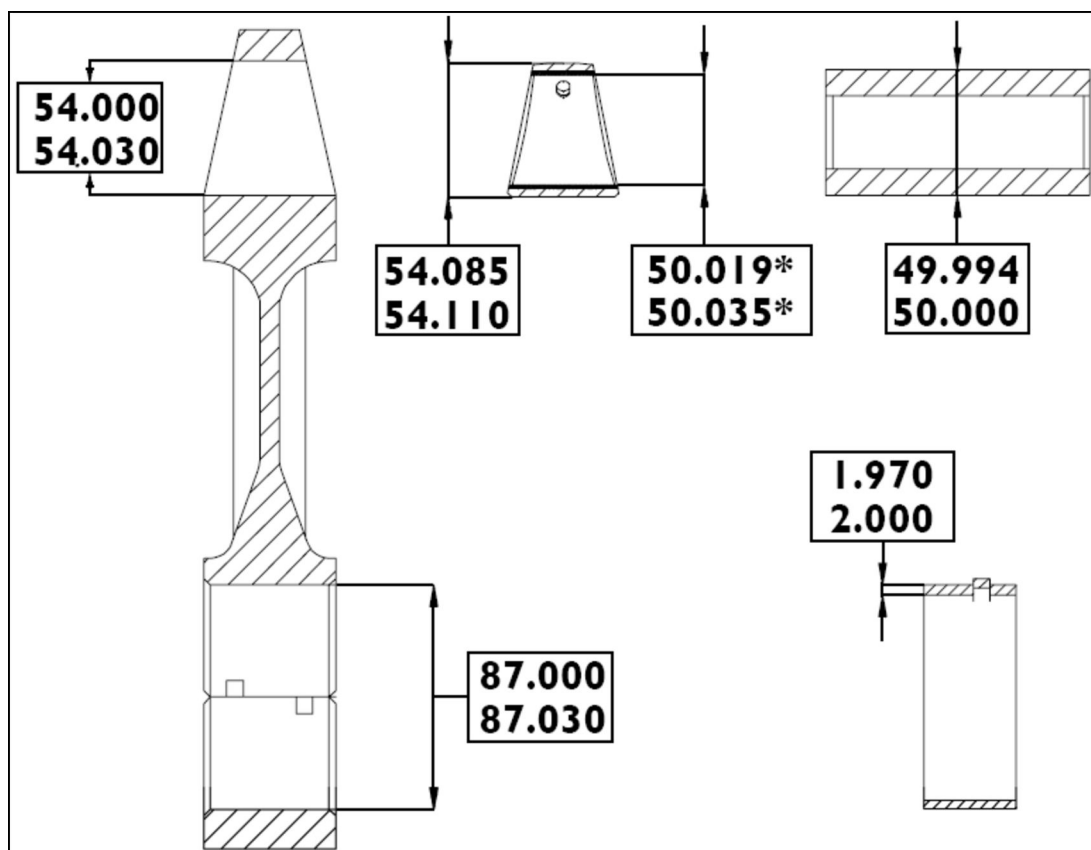
**NOTE:** On assembling the connecting rods, check that they are all of the same weight class.

#### Connecting rod markings

1. Letter indicating the weight class:
  - A = 4024 – 4054 g (141.9 – 143.0 oz).
  - B = 4055 – 4085 g (143.0 – 144.1 oz).
  - C = 4086 – 4116 g (144.1 – 145.2 oz).
2. Number indicating the diameter selection of the big end bearing seat:
  - 1 = 87.000 – 87.010 mm (3.4252 – 3.4256 in).
  - 2 = 87.011 – 87.020 mm (3.4256 – 3.4260 in).
  - 3 = 87.021 – 87.030 mm (3.4260 – 3.4264 in).
3. Number indicating the diameter selection for the big end bearing housing.



CONNECTINGROD1 1



CONNECTINGROD2 2

**Main data of the bushing, connecting rod, pin and bearing halves.**

**\* Measurements should be made after installing the bushing.**

# Index

---

## Engine - 10

### Connecting rods and pistons - 105

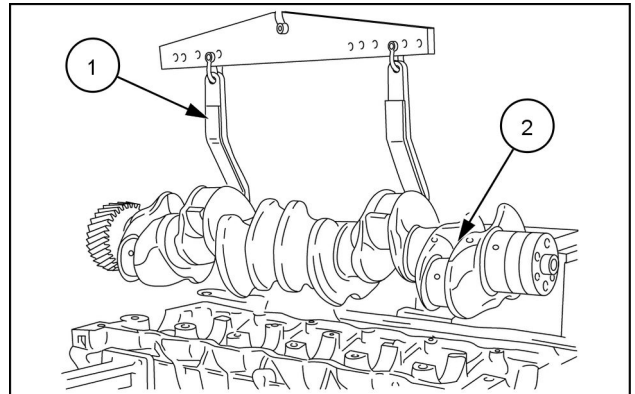
Connecting rod and piston - Assemble .....	9
Connecting rod and piston - Disassemble .....	5
Connecting rod and piston - Exploded view .....	3
Connecting rod and piston - Install .....	10
Connecting rod and piston - Remove .....	4
Connecting rod and piston Connecting rod - Measure .....	6
Piston - Measure .....	12
Piston Pin - Measure .....	13
Piston Ring - Measure .....	14

## Crankshaft - Remove

Prior operation:

Connecting rod and piston - Remove (10.105)

1. Use tool **380000362** (1) to remove the crankshaft (2).



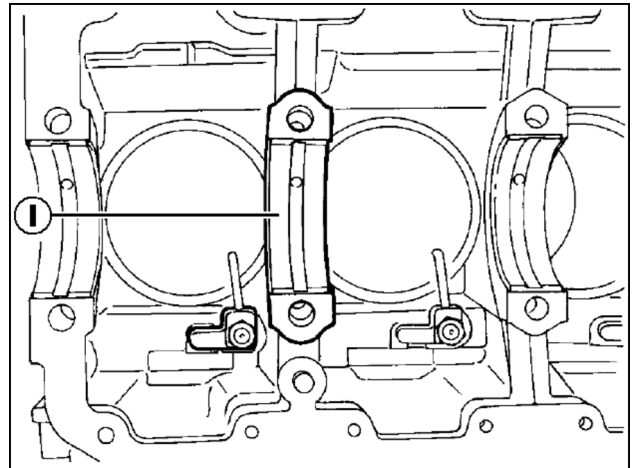
NHIL13ENG0894AA 1

## Crankshaft Journal - Clearance

**Prior operation:**

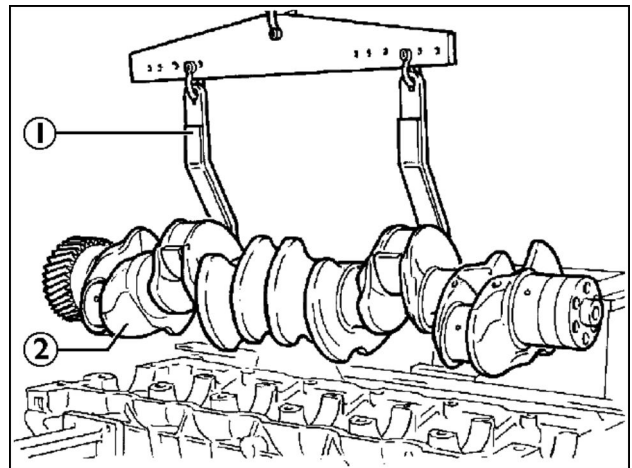
**Crankshaft - Remove (10.103)**

1. Install the appropriate main bearing halves (1) into their seats in the cylinder block.



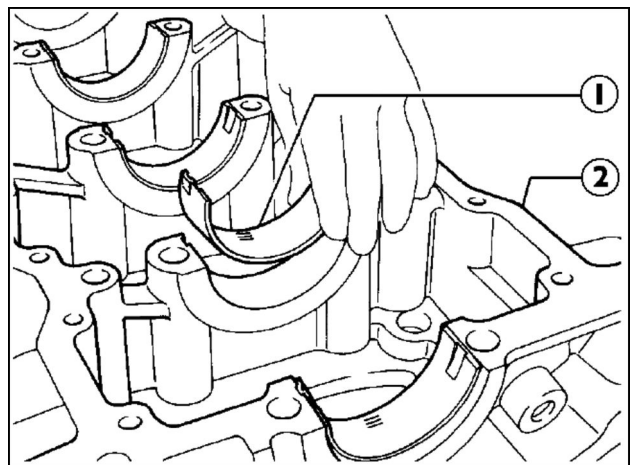
MAINBEARING 1

2. Using the hoist and tool **380000362** (1), install the crankshaft (2) in the cylinder block.



CRANKSHAFT 2

3. Install the appropriate bearing halves (1) into the under block (2).



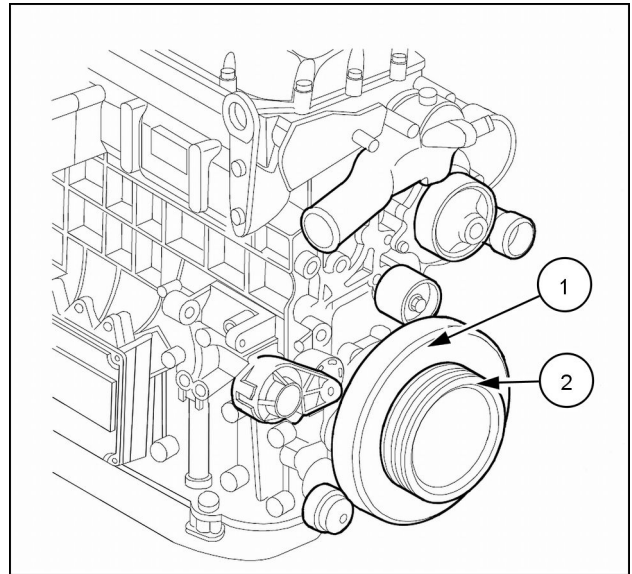
MAINBEARING2 3

## Crankshaft damper - Install

### Prior operation:

#### Crankshaft damper - Remove (10.110)

1. Install the vibration damper (1) and pulley (2) assembly to the crankshaft.
2. Torque the bolts to **70 N·m (52 lb ft)** then turn the bolts an additional **50°**.



ACCESSORIES 1

### Next operation:

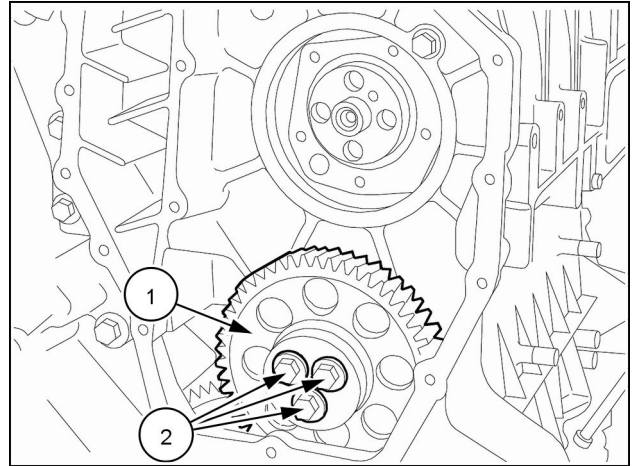
#### Belt - Install (10.414)

## Crankcase gears - Remove

### Prior operation:

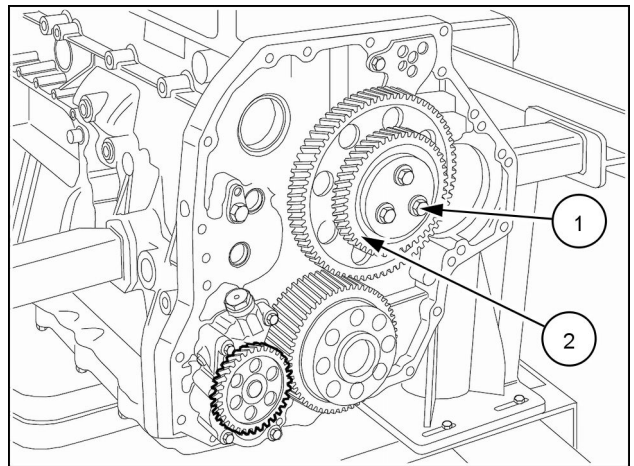
#### Camshaft gear - Remove (10.106)

1. Remove the screws (2) and remove the upper timing gear (1).



2. Refer to **Engine block cover Rear - Remove (10.102)** before attempting to remove the lower timing gear.

3. Remove the screws (1) and remove the lower timing gear (2).



### Next operation:

#### Crankcase gears - Install (10.114)

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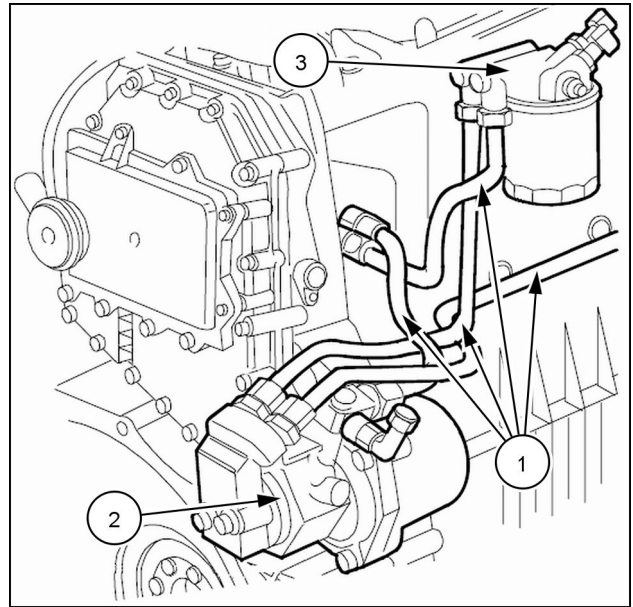


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## Fuel supply lines Low pressure - Install

1. Connect the fuel lines (1) to the fuel pump (2) and the fuel filter base (3).



TRANSFERPUMP 1

# Contents

---

## Engine - 10

### Fuel injection system - 218

#### FUNCTIONAL DATA

Fuel injection system	
Overview .....	3
Pressure regulating valve	
Overview Pressure Damper .....	5
Fuel injectors	
Overview .....	6

#### SERVICE

Fuel injectors	
Remove .....	9
Install .....	10



# Contents

---

## Engine - 10

### Intake and exhaust manifolds and muffler - 254

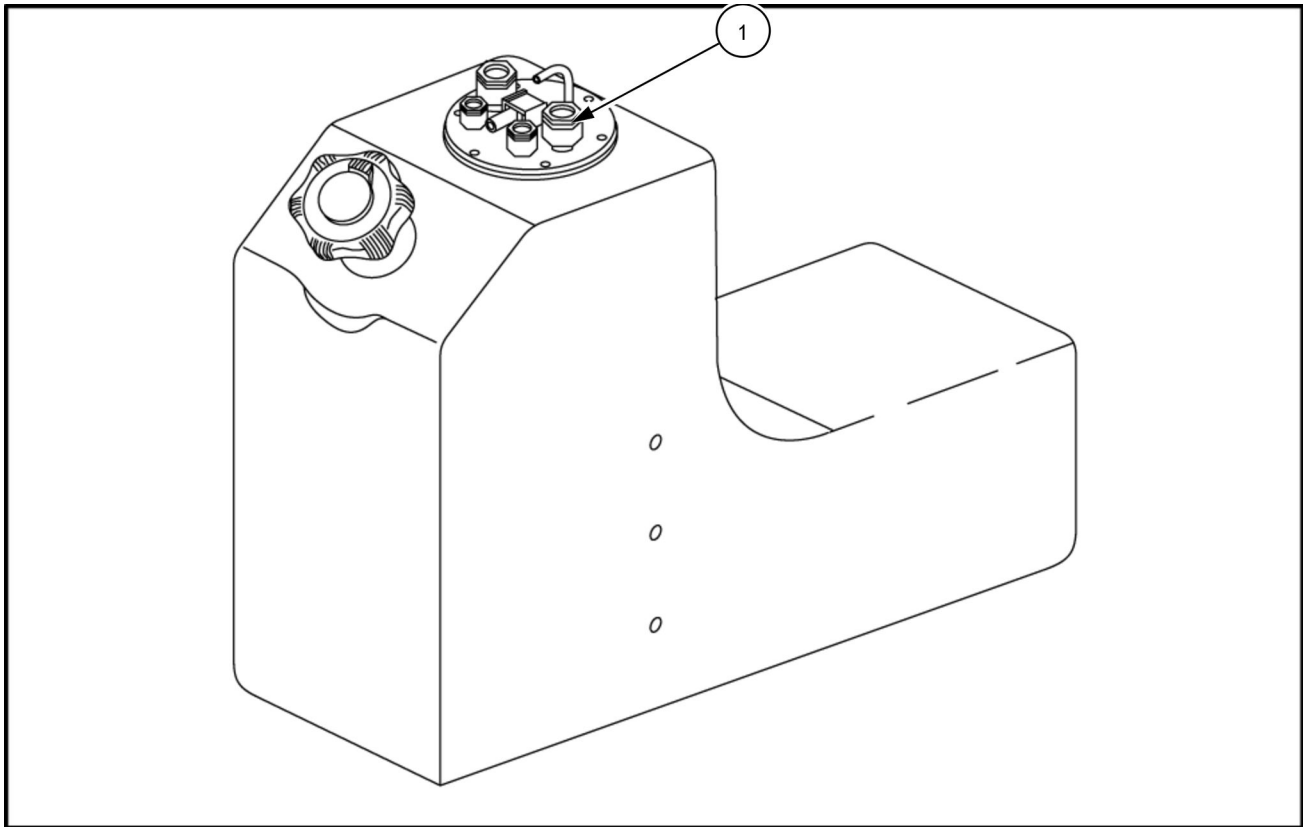
#### FUNCTIONAL DATA

Intake and exhaust manifolds and muffler	
Overview .....	3

#### SERVICE

Exhaust manifold	
Remove .....	4
Install .....	5

## Diesel Exhaust Fluid (DEF)/AdBlue®/ARLA tank - Overview



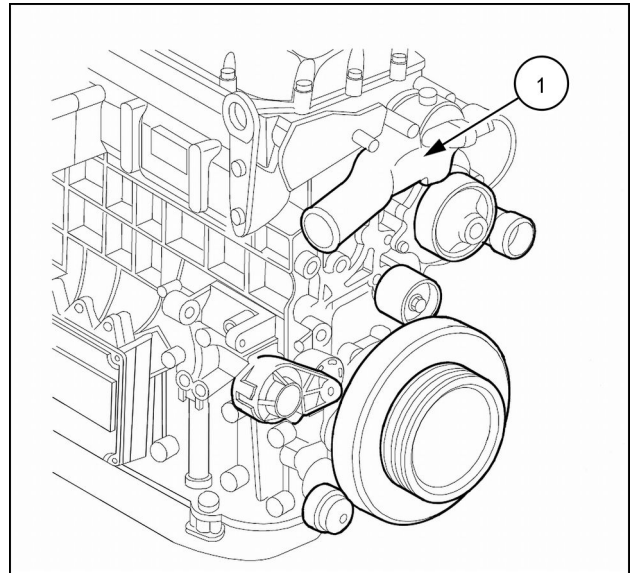
83111724 1

The tank with the level indicator command **(1)** contains the reducing substance necessary for the SCR process, comprising a solution of urea and water (known as DEF/AdBlue®).



## Coolant thermostat - Remove

1. Remove the thermostat assembly (1).



ACCESSORIES 1

# Index

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## Engine - 10

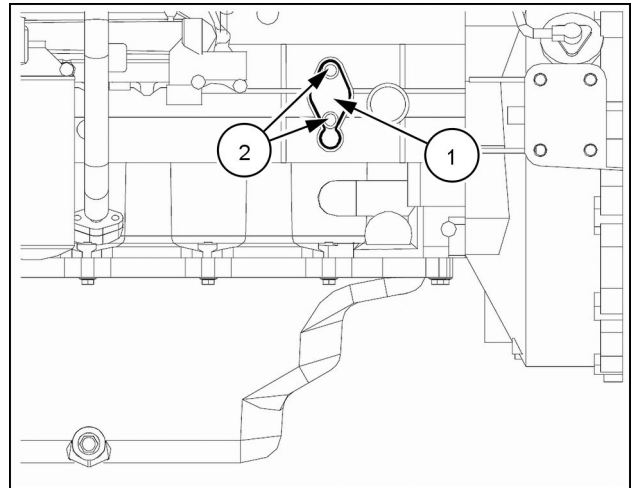
### Fan and drive - 414

Belt - Install .....	3
Belt tensioner - Install .....	5
Belt tensioner - Remove .....	4
Idler pulley - Install .....	7
Idler pulley - Remove .....	6

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## Oil pressure valve - Remove

1. Remove the oil pressure adjuster valve **(1)** by removing the two screws **(2)** securing it to the engine block.



OILPSIREG 1



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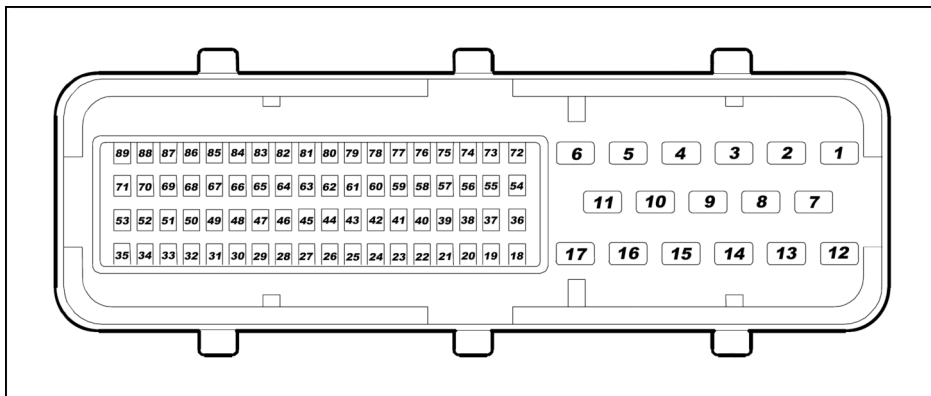
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Electrical systems - Engine control system

(53)	-	Free
(54)	-	Free
(55)	-	Free
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(57)	-	Free
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(59)	-	Free
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(75)	9164	Preheating enable relay - (positve)
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(88)	-	Free
(89)	2298	EDC control unit diagnosis K line

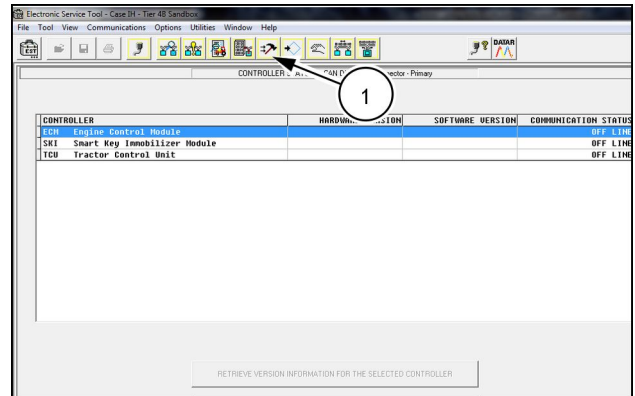


CONNECTOR B 4

**Chassis connector B**

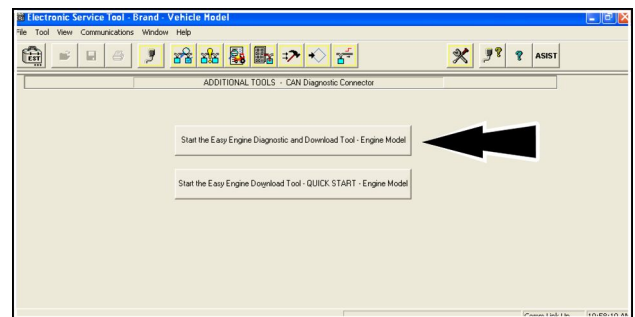
## Engine Control Unit (ECU) - View - Recording engine parameters while operating machine

1. Connect the Electronic Service Tool (EST) to a diagnostic port on your machine.
2. Click the “Additional tools” button (1).



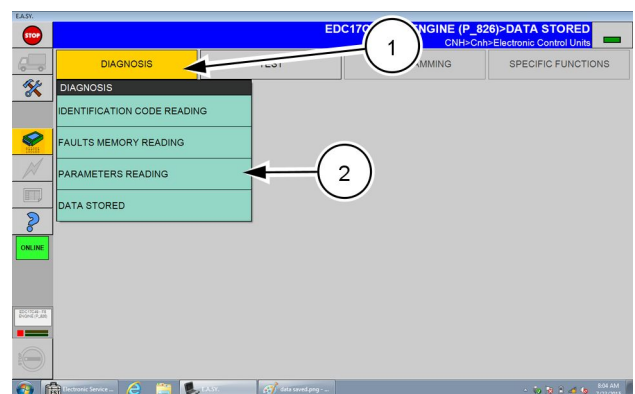
NHPH14ENG006AA 1

3. Start the Easy Engine software.



NHIL15ENG022AA 2

4. Under “Diagnosis” (1), click “Parameters Reading” (2).



NHIL15ENG0223AA 3

5. Then click on the double arrow icon

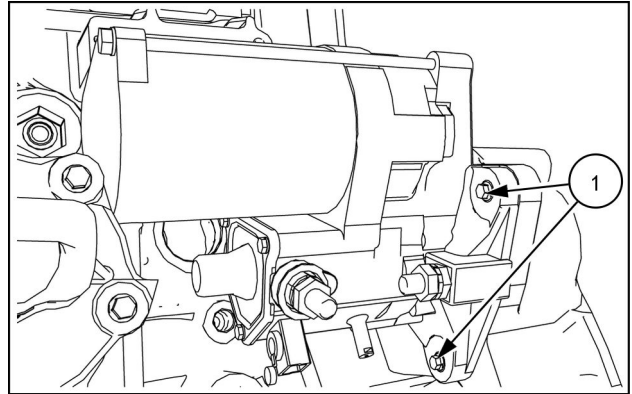


**NOTE:** The selection may be on page 2.

## Engine starter - Remove

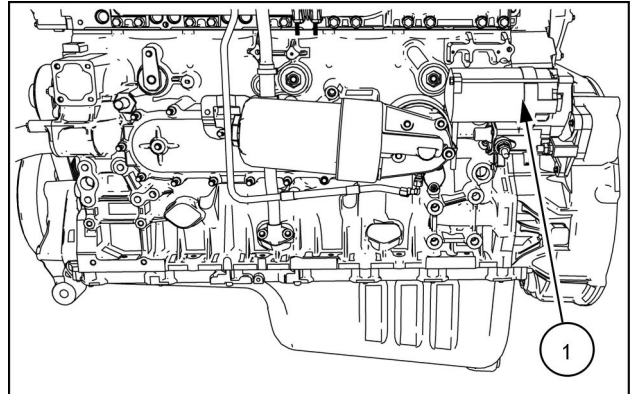
1. Disconnect the cables from the starter and solenoid.
2. Remove the starter retaining bolts (1).

**NOTE:** Image shows two of the three retaining bolts.



NHIL13ENG1417AA 1

3. Remove the starter (1) and solenoid as one unit from the rear housing.



NHIL13ENG1402AA 2

# Contents

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## Electrical systems - 55

### Cold start aid - 202

#### FUNCTIONAL DATA

##### Grid heater

Overview .....	3
----------------	---

# Contents

---

## Electrical systems - 55

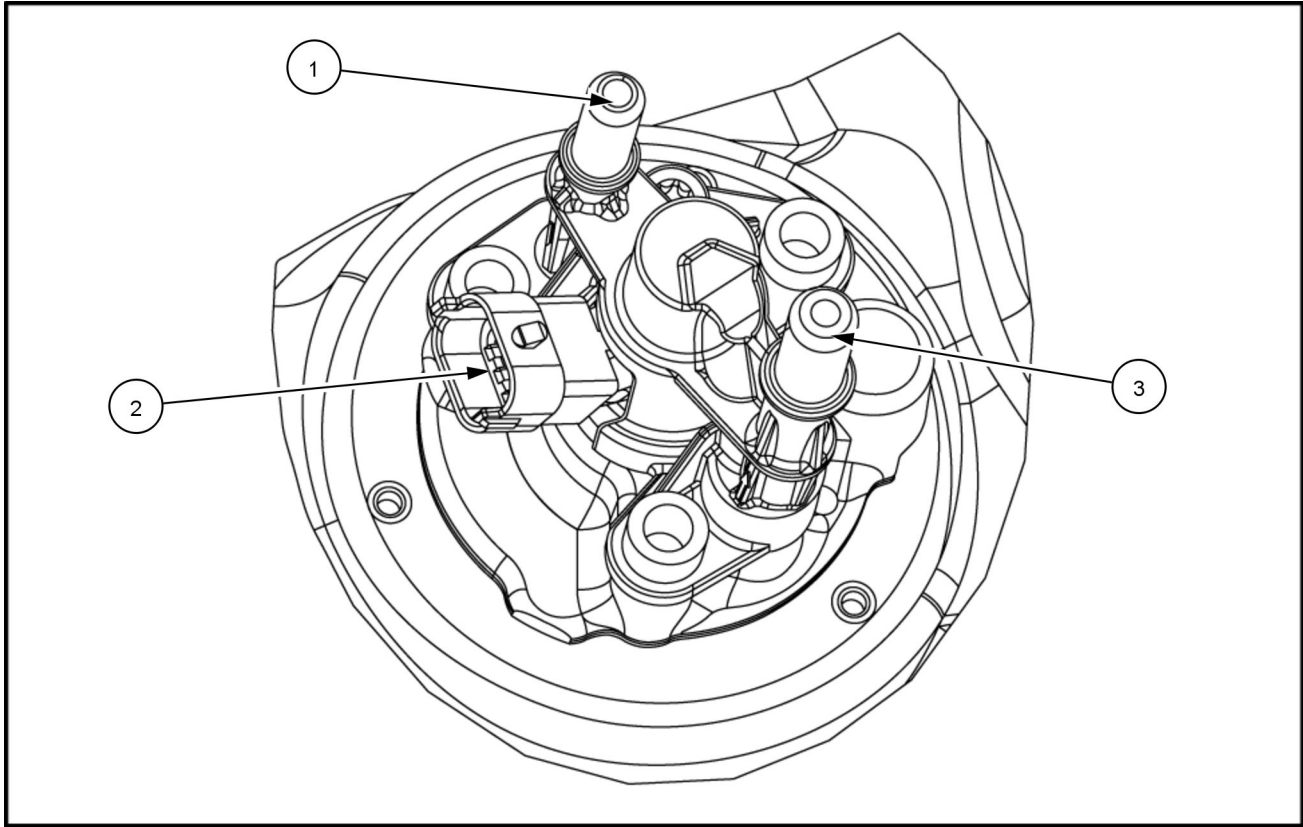
### Engine intake and exhaust system - 014

#### FUNCTIONAL DATA

##### Intake air pressure and temperature sensor

Overview .....	3
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## Diesel Exhaust Fluid (DEF)/AdBlue®/ARLA dosing module - Overview



83111727 1

### Dosing module

(1) DEF/AdBlue® intake

(2) Electrical connection

(3) DEF/ AdBlue® outlet

Has the job of dosing the DEF/AdBlue® solution to be sent into the exhaust pipe upstream of the SCR muffler.

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