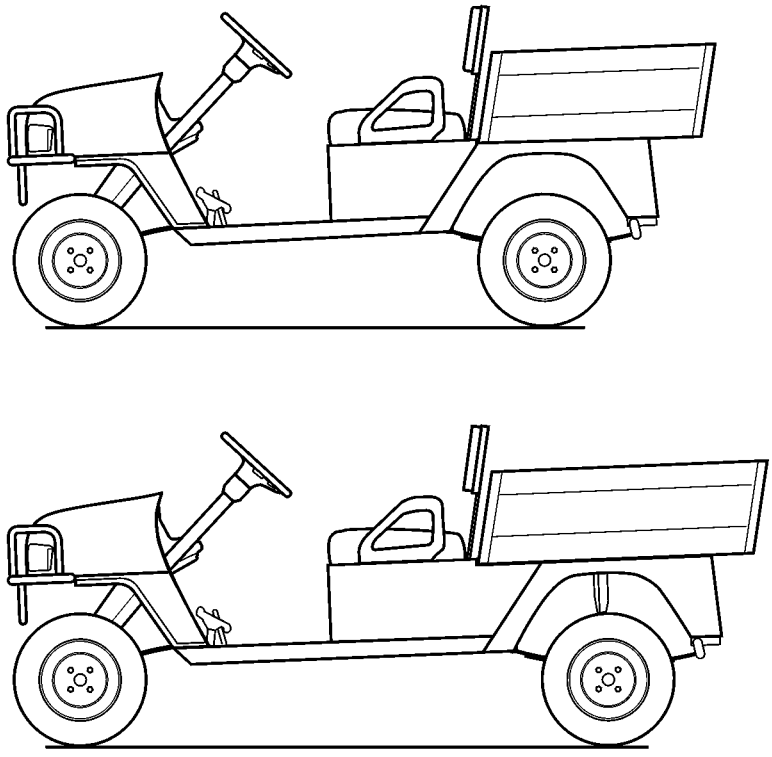
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EZGO

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TECHNICIAN'S REPAIR AND SERVICE MANUAL



GASOLINE POWERED UTILITY VEHICLES

STARTING MODEL YEAR: 2000

REVISED: 9/2000

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GENERAL INFORMATION & ROUTINE MAINTENANCE

A

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- Penetrant/Lubricant, a 4-in-1 product that penetrates the most stubborn of frozen parts, lubricates leaving a light lubricating film, prevents corrosion by adhering to wet or dry surfaces and displaces moisture, sealing against future moisture return. (P/N 75503-G01)
- Multi-purpose Cleaner and Degreaser that contains natural, environmentally safe solvents. (P/N 75504-G01)
- Multi-purpose Hand Cleaner is an industrial strength cleaner containing no harsh solvents, yet gently lifts grease off hands. May be used with or without water. (P/N 75505-G01)
- Battery Cleaner that promotes easy, non-violent neutralization of battery acids and battery acid crystals. The resulting sodium salts are water soluble and easily washed away. (P/N 75506-G01)
- Biodegradable Cleaner that cleans the toughest dirt and heavy soils by breaking down grease to be easily wiped or rinsed away. (P/N 75507-G01)
- Multi-purpose Value Pack sampler package including 4 ounce (118 ml) aerosol cans of Battery Protector, Penetrant/Lubricant, White Lithium Grease, and Carburetor and Choke Cleaner. (P/N 75508-G01)
- Plexus plastic cleaner and polish removes minor scratches from windshield. (P/N 28433-G**)

TOP AND WINDSHIELD (IF EQUIPPED)

⚠ WARNING ⚠ ***The top does not provide protection from roll over or falling objects.***

The windshield does not provide protection from tree limbs or flying objects.

Clean with lots of water and a clean cloth. Minor scratches may be removed using a commercial plastic polish or E-Z-GO Plexus plastic cleaner (P/N 28433-G**).

TRAILERING

⚠ WARNING ⚠ ***Personal injury to occupants of other highway vehicles may occur if vehicle and contents are not adequately secured to trailer.***

Do not ride on vehicle being trailered.

Remove windshield and top before trailering. Maximum speed with top is 50 mph (80 kph).

If the vehicle is to be transported on a trailer at highway speeds, the windshield and top must be removed and the seat bottom secured. Always check that the vehicle and contents are adequately secured before trailering the vehicle. The rated capacity of the trailer must exceed the weight of the vehicle (see GENERAL SPECIFICATIONS for vehicle weight). Lock the parking brake and secure the vehicle to the trailer using ratchet tie downs.

WINTER OR PROLONGED STORAGE

⚠ WARNING ⚠ ***Keep hands, clothing and jewelry away from moving parts. Use care not to contact hot objects. Raise the rear of the vehicle and support on jack stands before attempting to run the engine.***

Preparing the engine for winter or a prolonged storage calls for a few simple steps to prevent a build up of varnish and gum in the carburetor and corrosion in the engine.

Raise the rear of the vehicle and support on jack stands. Add fuel stabilizer to the tank in accordance with the manufacturer's recommendations. Disconnect the fuel line from the engine **at the fuel tank**. With proper ventilation, start the engine and allow to run until the engine stops due to lack of fuel. Drain carburetor bowl using the drain screw and re-tighten. Remove the air filter and spray a commercial fogging or cylinder oil into the carburetor while operating the starter for 2 - 3 seconds. Reinstall the air filter and attach the fuel line to the tank.

NOTE *The vehicle can be stored for the winter with the old oil left in the engine. The oil should be changed as part of spring maintenance. This will remove any moisture that has accumulated during storage.*

NOTES, CAUTIONS AND WARNINGS

Throughout this manual, the following **NOTES, CAUTIONS** and **WARNINGS** are used. For the protection of all personnel and the vehicle, be aware of and observe the following:

NOTE *A NOTE indicates a condition that should be observed.*

CAUTION **A CAUTION indicates a condition that may result in damage to the vehicle or surrounding facilities.**

⚠ WARNING ⚠ ***A WARNING indicates a hazardous condition which could result in serious injury or death.***

IMPORTANT SAFETY WARNING

In any product, components will eventually fail to perform properly as the result of normal use, age, wear or abuse.

It is virtually impossible to anticipate all possible component failures or the manner in which each component may fail.

Be aware that a vehicle requiring repair indicates that the vehicle is no longer functioning as designed and therefore should be considered potentially hazardous. Use extreme care when working on any vehicle. When diagnosing, removing or replacing any components that are not operating correctly, take the time to consider the safety of yourself and others around you if the component should move unexpectedly.

Some components are heavy, spring loaded, highly corrosive, explosive or may produce high amperage or reach high temperatures. Gasoline, carbon monoxide, battery acid and hydrogen gas could result in serious bodily injury to the technician/mechanic and bystanders if not treated with utmost caution. Be careful not to place hands, face, feet or body in a location that could expose them to injury should an unforeseen situation occur.

Always use the appropriate tools listed in the tool list and wear approved safety equipment.

MODIFICATIONS TO VEHICLE

Do not modify the vehicle in any manner that will change the weight distribution of the vehicle.

⚠ WARNING ⚠ ***Changes to the weight distribution or the center of gravity may make the vehicle unstable or prone to roll over and could result in injury or death to the operator or passenger.***

GENERAL MAINTENANCE

When any maintenance procedure or inspection is performed, it is important that care be exercised to insure the safety of the technician/mechanic or bystanders and to prevent damage to the vehicle.

Always read and understand the **entire** relevant manual section (chapter) before attempting any inspection or service.

BEFORE SERVICING THE VEHICLE

Before attempting to inspect or service a vehicle, be sure to read and understand the following warnings:

⚠ WARNING ⚠ ***Before working on vehicle, remove all jewelry (watch, rings, necklaces, etc.).***

Be sure that no loose clothing or hair can contact moving parts.

Use care not to contact hot objects.

Before attempting to operate or adjust the powertrain, the rear of the vehicle must be raised and supported on jack stands.

Wear OSHA approved clothing and eye protection when working on anything that could expose the body or eyes to potential injury. In particular, use care when working with or around batteries, compressed air or solvents.

Always turn the key switch to 'OFF' and remove the key before disconnecting a live circuit.

When connecting battery cables, pay particular attention to the polarity of the battery terminals. Never confuse the positive and negative cables.

Set the parking brake before performing any work on the vehicle.

Keep all smoking materials, open flame or sparks away from gasoline or batteries.

If repairs are to be made that will require welding or cutting, the battery and fuel tank must be removed and the fuel system drained.

Never operate the starter with the spark plugs removed unless the ignition system has been dis-

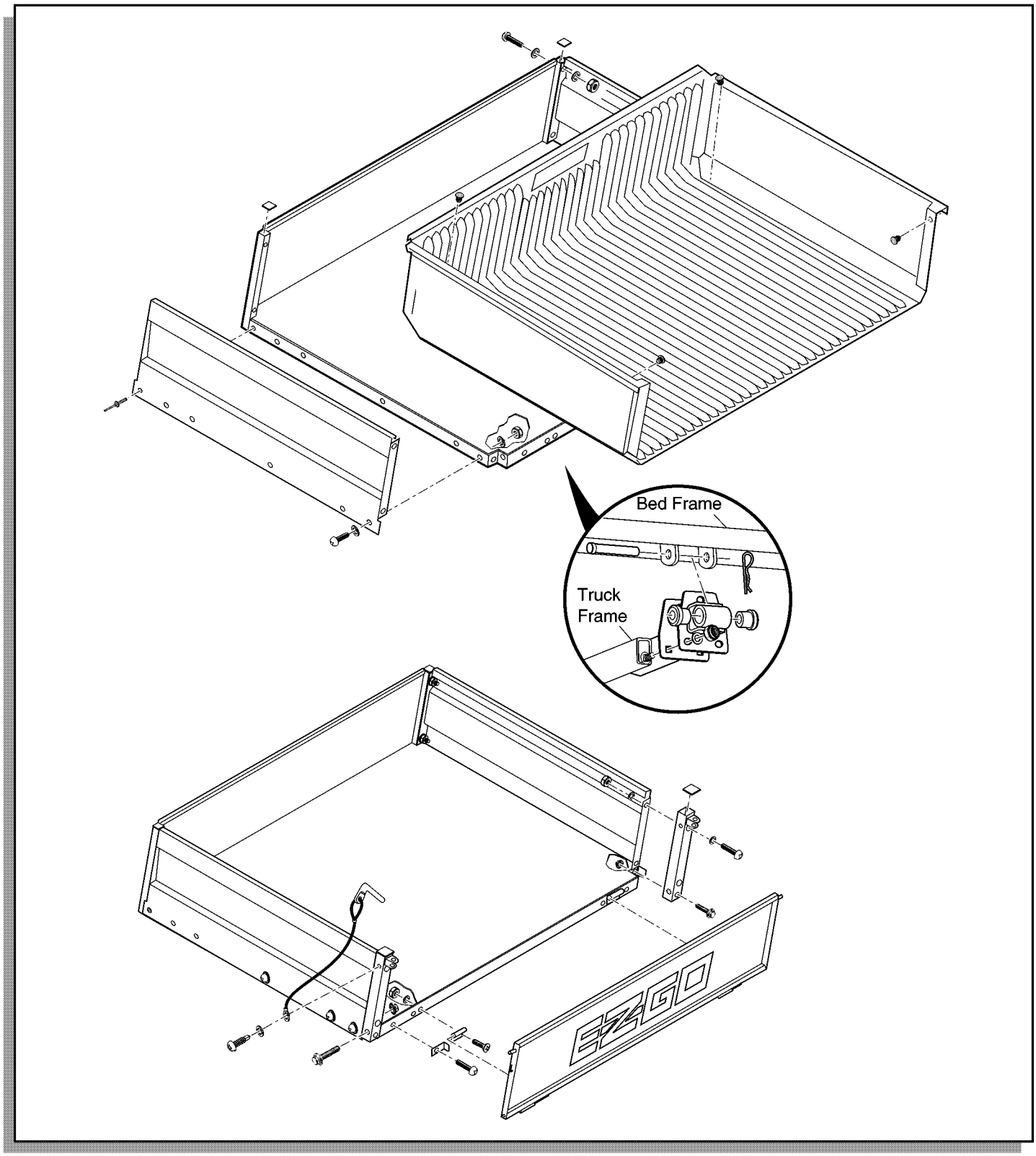


Fig. 5 Truckbed Components ST 350

FRONT SUSPENSION AND STEERING

E

Read all of Section B and this section before attempting any procedure. Pay particular attention to all Notes, Cautions and Warnings

FRONT SUSPENSION

NOTE *In the following text, there are references to removing/installing bolts etc. Additional hardware (nuts, washers etc.) that are removed must always be installed in their original positions unless otherwise specified. Non-specified torque specifications are as shown in the table contained in Section A.*

⚠ WARNING ⚠ ***To reduce the possibility of personal injury, follow the lifting procedure in Section B of this manual. Place wheel chocks in front and behind the rear wheels. Check the stability of the vehicle on the jack stands before starting any repair procedure. Never work on a vehicle that is supported by a jack alone.***

Front Shock Absorber Replacement

Tool List	Qty. Required
Wrench, 9/16"	1

Remove the nut (4) from the bottom of the shock absorber (1) at the front axle (2) (Ref Fig. 1 on page E-2). Compress the shock absorber to clear the mounting bracket.

Loosen the nut (4) securing the top of the shock absorber to the vehicle frame and then rotate the shock absorber while holding the nut in place with a wrench.

Remove the shock absorber.

The installation of the shock absorber is the reverse of disassembly, except that the mounting nuts should be tightened until the rubber bushings (5) expand to the diameter of the shock absorber washers (6).

Shock Boot Removal and Replacement

Tool List	Qty. Required
Wrench, 9/16"	1

Remove the nut (4) from the bottom of the shock absorber (1) at the front axle (2) (Ref Fig. 1 on page E-2). Compress the shock absorber to clear the mounting bracket.

Remove clamps securing the boot to the shock absorber and slide boot down and off the shock absorber.

Replace shock boot and reattach shock absorber as instructed above.

Front Axle Replacement

Tool List	Qty. Required
Wheel chocks	4
Floor jack	1
Jack stands	2
Impact wrench, 1/2" drive	1
Impact socket, 3/4", 1/2" drive	1
Pliers	1
Wrench, 3/4"	1
Plastic faced hammer	1
Socket, 9/16", 1/2" drive	1
Wrench, 9/16"	1
Torque wrench, 1/2" drive, ft. lbs.	1

Lift and support front of vehicle per SAFETY section.

Remove the front wheels. Remove the bottom shock absorber mounting hardware (Ref Fig. 1 on page E-2).

Remove the cotter pin (7) from the king pin (8). Loosen the nut (9) until the threaded end of king pin is protected. Tap the nut with a plastic faced hammer to loosen the king pin.

Remove the nut (9) and washer (23) from the king pin. Remove the king pin (8), washer (21), thrust washer (10) and spindle sleeve (22) from the spindle and swing it to the side. Remove the hardware (12) that secures the front of the leaf spring to the front axle.

Front axle installation is in the reverse order of disassembly.

NOTE *The thrust washer is located on top of the spindle bushing.*

Tighten the king pin nut (9) to 40 - 50 ft. lbs. (55 - 70 Nm) torque.

Replace the king pin cotter pins with new ones.

NOTE *After replacing the front axle, the axle must be aligned with the frame. This is **not** a wheel alignment. Replacing the axle will also require that the front wheels be aligned.*

When the front axle is replaced, it must be aligned to the frame. The distance from the center bolt at rear of left spring to the center bolt at front of right spring must be the same as the distance from the center bolt at rear of right spring to the center bolt at front of left spring (Ref Fig. 2 on page E-2).

Tighten leaf spring hardware (12) to 35 - 50 ft. lbs (50 - 70 Nm) torque.

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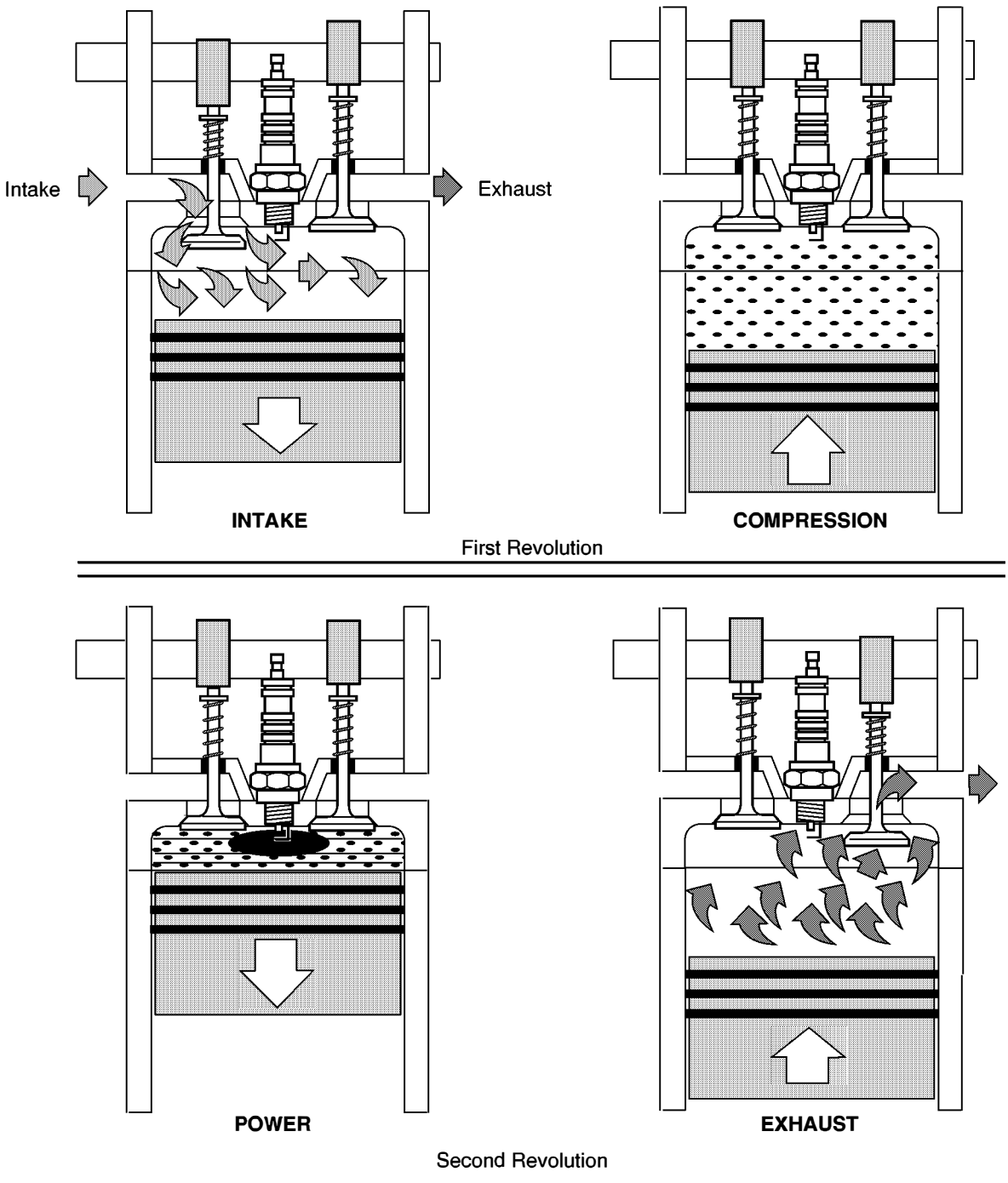


Fig. 2 Four Cycle Operation

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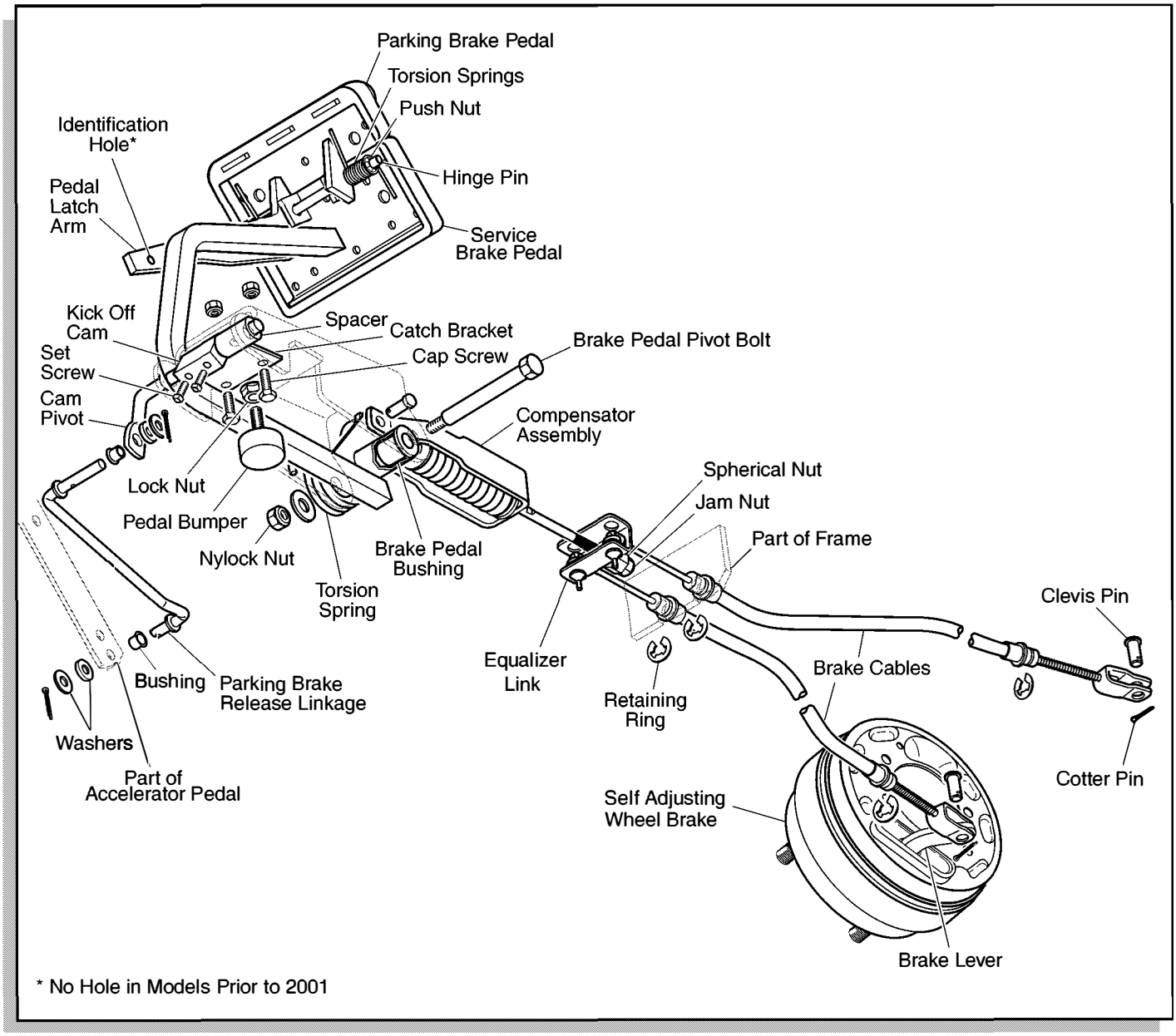


Fig. 1 Mechanical Brake System

BRAKE SYSTEM OVERVIEW

General Description

This vehicle is equipped with a mechanically activated rear drum brake system. The brake system consists of a service brake and parking brake pedal, parking brake release linkage, compensator assembly, equalizer link, brake cables and self adjusting wheel brake assemblies (Ref Fig. 1 on page L-1).

Although the brake system is similar to an automobile, it is **different in important ways**. The system operates in a very severe environment. Fertilizer, dust, grass clippings, tree roots and other objects can cause corrosion and physical damage to the brake components. Unlike automotive hydraulic brakes, mechanical brakes depend on the travel of the brake cables to move the brake shoes against the brake drums. The travel of the brake cables is governed by the brake pedal. If the cables cannot travel far enough to absorb the slack (free travel) in

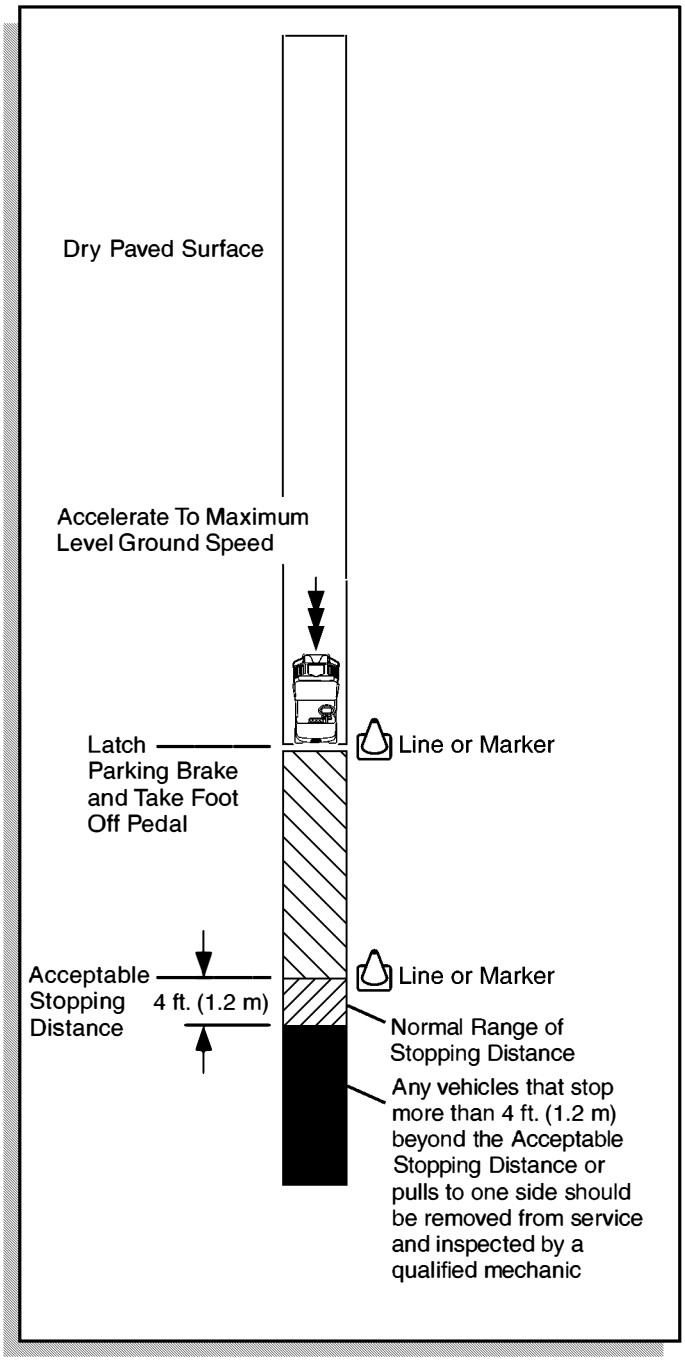


Fig. 13 Periodic Brake Performance Test

vehicle should stop within the "normal" range of stopping distances. If the vehicle stops more than 4 ft. (1.2 m) beyond the acceptable stopping distance or pulls to one side, the vehicle has failed the test.

Repeat test two more times.

If the vehicle fails to pass two of three Periodic Brake Performance Tests, perform the Aggressive Stop Test 10 times as described below, then repeat the Periodic Brake Performance Test three more times (second set of three).

If the vehicle passes two of three Periodic Brake Performance Tests, check that the clevis pins at the brake levers are loose. If they are loose, return vehicle to service. If they are tight, adjust free travel. See 'Adjusting Brake Pedal Free Travel' on page L-14. Then repeat the Periodic Brake Performance Tests. If vehicle fails, remove from service and refer to 'Wheel Brake Inspection', on page L-12, to evaluate the reason for failure.

Aggressive Stop Test

⚠ WARNING ⚠ ***All brake tests must be done in a safe location with regard for the safety of all personnel.***

Always conduct a visual inspection and evaluate pedal travel before operating a vehicle to verify some braking function is present.

The purpose of this test is to attempt to fully expand and release the brake adjusters on a vehicle which has failed the first set of Periodic Brake Performance Tests. It is important that the technician/mechanic exercise care and perform the test in a non-congested area with regard for the safety of all personnel.

To perform an Aggressive Stop Test, equally load both sides of the vehicle (Ref Fig. 14 on page L-11) and apply maximum force and travel to the service brake pedal while moving. Do not latch the parking brake. Do this a total of 10 times with the first few at slow speed. If brake function is adequate or improves, increase speed for the remaining tests. Before the end of the tests, both wheels should lock at approximately the same time and slide straight.

NOTE *The brake adjuster mechanism must expand and release fully to function. Under light usage this may not occur, even though the vehicle stops acceptably. The adjuster functions most consistently with aggressive braking.*

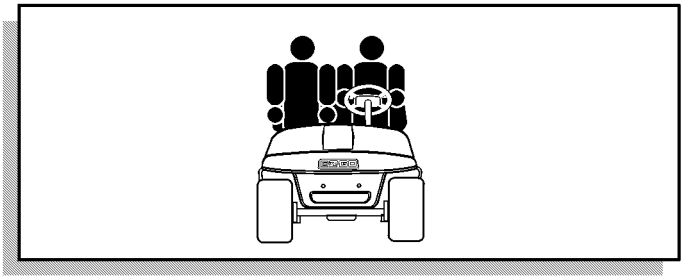


Fig. 14 Equally Load Vehicle

CONTINUOUSLY VARIABLE TRANSMISSION (CVT)

M

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Read all of Section B and this section before attempting any procedure. Pay particular attention to all Notes, Cautions and Warnings

REAR AXLE REMOVAL

Tool List	Qty. Required
Lug wrench, 3/4"	1
Impact wrench, 1/2" drive	1
Impact socket, 3/4", 1/2" drive	1
Torque wrench, 1/2" drive, ft. lbs.	1
Socket, 3/4", 1/2" drive	1
Ratchet, 1/2" drive	1
Thread locking sealant	A/R
Wrench, 12mm	1
Wheel chocks	4
Jack stands	4
Floor jack	1
Wrench, 1/2"	1
Wrench, 9/16"	1
Wrench, 3/4"	1
Socket, 1/2", 3/8" drive	1
Socket, 9/16", 3/8" drive	1
Socket, 9/16", deepwell, 3/8" drive	1
Extension, 3", 3/8" drive	1
Ratchet, 3/8" drive	1
Torque wrench, 3/8" drive, ft. lbs.	1

⚠ WARNING ⚠ ***To reduce the possibility of personal injury, follow the lifting procedure in section 'B' of this manual. Place wheel chocks in front and behind the front wheels and check the stability of the vehicle on the jack stands before starting any repair procedure. Never work on a vehicle that is supported by a jack alone.***

Raise the rear of the vehicle in accordance with the instructions provided in Section 'B' of this manual and support the rear of the vehicle on the outer ends of the rear bumper.

Remove the tires. See WHEELS AND TIRES section.

Remove the muffler. See ENGINE section. Remove the triangular bracket supporting the differential to the engine frame.

Remove the 'U' bolts holding axle to engine frame.

Remove the drive belt and driven clutch (see CONTINUOUSLY VARIABLE TRANSMISSION (CVT) section).

Remove the F/R shifter bracket nut and loosen the cable nuts, then remove the cable and bracket from the differential.

Remove the accelerator cable from the accelerator bracket and take off the push nut holding the cable on the governor and remove the cable. See SPEED CONTROL section. Remove the linkage rod off of the governor.

Remove the shock absorbers (see removal elsewhere in this section).

Remove the 'U' bolts and hardware off of the springs using a 9/16" socket.

Remove the clevis pin from both brake cables where they attach to the wheel brake levers. Remove the brake cable from the brakes. Remove the retaining rings at either end of the outer brake cable and move cables out of the way of the axle.

Place a floor jack under the center section of the rear axle and raise just enough to place a second set of jack stands under the axle tubes. With both the rear axle and the frame supported, the 'U' bolt and the hardware can be removed from the spring. Raise the back of the vehicle and take the springs loose at the rear shackle.

Slide rear axle out of vehicle.

Rear Axle Installation

Rear axle installation is in the reverse order of removal.

Pay particular attention to placement of axle in the engine frame support. See 'Engine Installation' in the ENGINE section.

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