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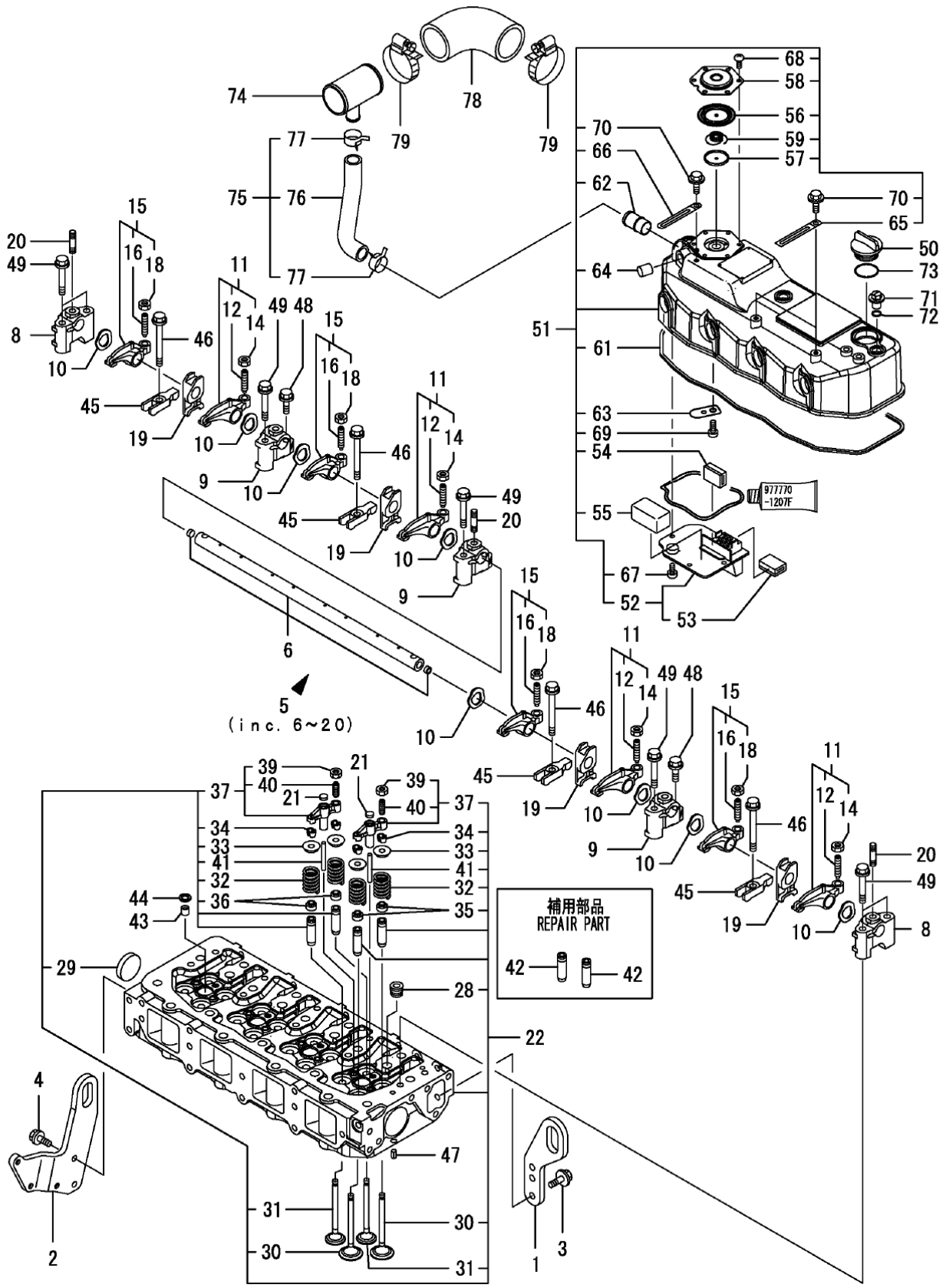
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Item	Part No.	Name	Characteristics	Qty	Superseded PartNumber	Machine applicability
1	197563	CRANKSHAFT ASSY		1		
2	188573	PARALLEL PIN 8 X 16		1		
4	270960	CRANKSHAFT GEAR		1		
5	425-34810	KEY 7X14		1		
7	138117	PIN/SPRING		1		
8	197464	V-PULLEY/CRANKSHAFT		1		
9	425-34817	WASHER		1		
10	425-34818	BOLT		1		
11	425-34693	FLYWHEEL BOLT		6		
12	197583	FLYWHEEL ASSY		1		
14	425-34694	RING GEAR		1		
15	197564	PISTON ASSY		4		
17	197565	RING SET,PISTON		4		
21	425-35936	PISTON PIN		4		
22	425-35937	CIRCLIP 26		8		
23	425-34698	CONNECTING ROD ASSEMBLY		4		
26	188509	BOLT/CONNECTING ROD		8		
27	270961	CRANKPIN/METAL		4		
29	425-34699	PISTON PIN BUSHING		4		
30	270962	PIN/METAL (US=0.25)		4		
32	197820	PISTON W/RING.0.250S		4		
34	197821	RING SET, 0.250S		4		

Item	Part No.	Name	Characteristics	Qty	Superseded PartNumber	Machine applicability
2	192280	GASKET		1		
19	197488	NUT/GOVERNOR WEIGHT		1		
22	197767	SENSOR		1		
23	197760	GEAR/SENSOR		1		
24	425-34935	PACKING 12		1		
25	425-35174	PLUG 22		1		
26	197797	O-RING 1A S-48.0		1		
27	425-35164	BOLT M6 X 16 PLATED		1		
28	188732	BOLT M6 X 20 PLATED		10		
29	425-34765	BOLT M8 X 25 PLATED		3		

Item	Part No.	Name	Characteristics	Qty	Superseded PartNumber	Machine applicability
1	197822	GASKET SET(NON-ASB.)		1		
2	197518	GASKET, HEAD		1		
3	188452	O-RING P16		2		
4	425-34681	GEAR HOUSING O-RING		1		
5	425-34745	O-RING 1A P-32.0		3		
6	185645	O-RING		1		
7	425-34742	GASKET		1		
8	425-34763	O-RING 1A S-24.0		1		
9	138113	SEAL WASHER		1		
10	197456	VALVE SEAL		8		
11	197457	VALVE SEAL		8		
12	186337	PROTECTOR NOZZLE		4		
13	425-34796	SEAL RING		4		
14	197529	PK,BONNET		1		
15	425-34776	O-RING 1A P-12.0		3		
16	197534	GASKET, MAFIFOLD		1		
17	197561	GASKET		1		
18	425-34803	GASKET/AIR HEATER (XGP ENGINE)		1		
19	188614	GASKET (NON-ASB.) (XGP ENGINE)		1		
20	425-34653	MANIFOLD GASKET		1		
21	197538	GASKET, TURBOCHARGER		1		
22	197676	GASKET, EGR COOLER		2		
23	197627	GASKET/EGR PIPE		1		
24	197629	GASKET (EGR-V IN)		1		
25	197630	GASKET (EGR-V OUT)		1		
26	197777	GASKET,HO-P BRACKET		1		
27	138127	O-RING		1		
28	197537	GASKET		1		
29	425-34701	OIL PUMP GASKET		1		
30	425-34827	O-RING 1A P-10A		1		
31	425-34828	GASKET		1		
32	270963	GASKET (NON-ASB.)		1		
33	425-34750	WASHER 8/SEAL		3		
34	425-35958	SEAL WASHER 10S		2		
35	425-34837	PACKING 10		2		
36	197796	O-RING 4D P-16.0		1		
37	425-36263	GASKET		1		

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