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Parts Catalog

4045 Directional Drill

Model No. 23825—Serial No. 313000001 and Up



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Track Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-0929	1	RH Track Pod ASM	19:4	125-6139	1	Decal-Lift/Tie Down
1:2	125-6694	1	Decal-Tie Down	20	127-0960	2	Idler ASM
1:3	125-6108	1	Decal-Warning, Thrown Objects	20:1	AU32GB2410-03	1	Sprocket-Idler
1:4	125-6139	1	Decal-Lift/Tie Down	20:2	AUH748111	2	Bearing
2	AU8GB85017	2	Planetary Gearbox ASM	20:3	AU8HS11032	2	Seal-Shaft
3	AU30DD2424-03	2	Sprocket-Track Drive, 27T	21	103-0357	32	Washer
4	AU814-14045	24	Screw-HH	22	328-25	12	Screw-HH
5	AU30DD2434	12	Roller-Track	23	32128-45	12	Locknut-Flange
6	AU814-16040	24	Screw-HH	24	AU426-1224	4	Bolt
7	AU32GB2413-03	2	Cover-Access Hole	25	94-6031	6	Fitting-HYD
8	AU814-14030	24	Screw-HH	25:1	237-30	1	O-Ring
9	AU8CF90032	4	Bearing-Thrust	27	340-159	1	Fitting-HYD, 90 DEG
10	AU32GB2412	2	Tensioner-Track	27:1	237-22	2	O-Ring
10:1	AU109951	1	Seal-U ●	28	AU32GB2408-03	4	Slider-Tensioner, Track Drive
10:2	AU109952	1	Seal-Wiper ●	29	AU32GB2409	2	Pin-Axle
11	AU426-832	8	Bolt	30	AU8CP31631	2	Pin-Slotted, Spring
12	AU32GB2414	2	Track-Rubber	31	127-3875	4	Fitting-Straight
15	AU30-807L-1059	2	Seal-O Ring	31:1	237-30	1	O-Ring
16	AU30-807L-1060	2	Valve-Grease	32	127-3874	2	Fitting-Straight
17	3256-24	4	Washer-Flat	32:1	237-22	1	O-Ring
18	323-43	4	Screw-HH	33	127-3873	2	Fitting-Straight
19	127-0928	1	LH Track Pod ASM	33:1	237-21	1	O-Ring
19:2	125-6108	1	Decal-Warning, Thrown Objects	34	302-2	2	Fitting-Grease
19:3	125-6694	1	Decal-Tie Down				

● Not illustrated

Engine Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	AU119802	4	Washer	19	127-5254	1	Fuel Filter ASM
2	AU117690	2	Isolator-Mount, Universal	20	AU123748	1	Fitting-Reducer
3	AU116259-03	1	Mount-Engine, Front (RH)	20:1	AU121717	1	Seal-Fitting, Fuel
4	AU129519	1	Engine-Qsb4, Tier 4l	21	127-3870	1	Fitting-Elbow, 90
5	AU117688-03	1	Mount-Engine, Front (LH)	22	127-5252	1	Fitting-Fuel
6	AU100347	8	Screw-HHF	23	33105-035	2	Screw-HHF
7	AU117984	2	Spacer-Isolator	24	AU130496-03	1	Plate-Mounting, Filter
8	AU100368	2	Screw-Flange	30	AU122422	1	Hose-Drain, Oil
9	AU100529	2	Nut-HHF	31	127-0881	1	Head-Filter, Oil
10	AU130260-03	1	Mount-Engine	32	127-0880	1	Filter-Oil
11	AU130261-03	1	Mount-Engine	33	127-0882	1	Fitting-Oil
12	33105-040	4	Screw-HHF	34	127-0883	1	Fitting-Oil
13	103-9511	6	Nut-Lock, NI	35	127-0884	1	Hose-Oil
14	AU426-1296	1	Screw-HH	36	127-0885	1	Hose-Oil
15	120-7252	1	Nut-Lock	37	33104-020	4	Screw-HHF
16	AU121717	1	Seal-Fitting, Fuel	38	33104-025	2	Screw-HHF
17	AU120770	1	Fitting-Reducer	39	104-3082	2	Nut-Lock, HHF
18	354-93	1	Fitting-Elbow, 90	41	2412-129	1	Clamp-Hose

Planetary, Rod Guide and Stakedown Cage Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	AU123409	2	Plate-Shim, Bushing Guide	23	AU8SR16001	4	Ring-Retaining, E-Type
2	AU115589-03	2	Guide-Rod, Lower	24	AU32GB7509-03	2	Spacer-Tube
3	AU119095	4	Bushing-Guide, Rod	25	AU8HC25036	2	HYD Cylinder ASM
4	AU115588-03	2	Guide-Rod, Upper	26	AU32GB7522	4	Pin-Bar
5	33106-030	8	Screw-HHF	27	3272-15	8	Pin-Cotter
6	125-6512	1	Stakedown Cage ASM	28	302-57	2	Fitting-Grease
7	AU122462-03	1	Plate-Guard	29	340-18	4	Fitting-HYD, 90 DEG
8	AU100862	3	Nut-U	29:1	237-79	1	O-Ring
9	33104-035	3	Screw-HHF	29:2	237-22	1	O-Ring
10	33104-030	11	Screw-HHF	30	340-130	4	Fitting-Elbow, 90
11	104-3082	11	Nut-Lock, HHF	30:1	237-22	1	O-Ring
12	AU124995-03	2	Plate-Mount, Stakedown	30:2	237-80	1	O-Ring
13	AU122788-03	2	Bracket ASM	31	AU8CL21704	2	Clamp-Half (Set Of 2)
14	AU100357	4	Screw-HHF	32	AU8CL21201	2	Plate-Cover, Twin
15	115-1115	4	Nut-Lock, HHF	33	122-0144	2	Work Light ASM
16	125-6520-03	2	Stakedown	34	2412-138	1	R-Clamp
17	AU8GB80063	2	Planetary Gearbox ASM	35	127-0897	4	Pin-Lynch
18	AU8HM24048	2	HYD Motor ASM	36	AU864-12040	8	Screw-HSH
19	AU32GB7527-03	2	Retainer	37	322-6	2	Screw-HH
20	33104-080	16	Screw-HHF	38	3253-7	8	Washer-Lock
21	AU32GB7526-03	2	Coupler-Auger Drive, Stakedown	39	103-9511	16	Nut-Lock, NI
22	AU32GB7507	2	Pin-Bar, Auger Coupler				

Front Wrench Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	AU123857-03	2	Bracket-Mounting, Wrench	19	AU32GB6226	1	Pin-Retaining
2	AU123858-03	2	Bracket-Mounting, Wrench	20	33106-030	6	Screw-HHF
3	AU123875-03	4	Shim-Plate, Wrench	21	AU116939	4	HYD Cylinder ASM
4	AU123846-03	4	Shim-Plate, Wrench	21:1	AU118200	1	Seal Kit ●
5	AU123860	2	Pin-Wrench	22	AU32GB6010-03	4	Bushing-Cylinder
6	AU123859	4	Spring-Compression	23	AU119049	4	Holder-Die, Wrench
7	AU100348	4	Screw-HHF	24	AU119046-03	8	Retainer-Die, Wrench
8	AU100364	8	Screw-Flange	25	98-5828	16	Screw-HSH
9	AU100529	8	Nut-HHF	26	AU305643	8	Tong-Die
11	130-4505-03	1	Front Wrench ASM	27	AU8HC10007	1	HYD Cylinder ASM
12	125-6514-03	1	Rear-Wrench	28	340-2	8	Fitting-HYD, Straight
13	AU119038-03	2	Guide-Wrench	28:1	237-22	1	O-Ring
14	93-8752	8	Screw-HSH	28:2	237-42	1	O-Ring
15	302-57	6	Fitting-Grease	29	AU126449	2	Fitting-Orifice
16	AU495-81269	4	Washer-Flat	30	340-115	4	Fitting-Tee, Swivel Nut
17	AU119056	4	Pin-W/Flag	30:1	237-22	2	O-Ring
18	AU32GB6225	1	Pin-Retainng				

● Not illustrated

Front Hood Assembly No. AU115517 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	AU118730	1	Hinge-Hood, Front	6:1:2	130-4496	1	Screen-Hood, Front
2	127-0955	1	Foam-Hood, Reflective	6:2	114-0990	1	Decal
3	AU104854	2	Handle-Grab	6:3	125-6133	1	Decal
4	33104-020	4	Screw-HHF	7	AU123306-03	1	Plate-Catch, Hood
5	AU121776	1	Guide-Hood, Front	8	AU123307-03	1	Plate-Catch, Hood
6	127-0936	1	Front Hood And Decal ASM	9	104-8301	6	Nut-Flange, NI
6:1		1	Hood-Front ●	10	127-5303	1	Seal-Bulb

● Not serviced separately

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9 Section and 4 Spool Hydraulic Valve Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	AU111494	1	9 Section HYD Valve ASM	14	AU100315	2	Screw-Flange, Metric
2	3256-24	7	Washer-Flat	15	81-0130	4	Nut-Flange, NI
3	323-6	7	Screw-HH	16	108-5687	1	Fitting-Elbow, 90
4	AU112767	3	Fitting-Straight	16:1	237-79	1	O-Ring
4:1	237-21	1	O-Ring	16:2	237-21	1	O-Ring
4:2	237-42	1	O-Ring	18	AU8HV80159	1	4 Spool HYD Valve ASM
5	354-77	1	Fitting-Quick	19	340-6	2	Fitting-HYD, Straight
5:1	237-78	1	O-Ring	19:1	237-30	1	O-Ring
6	340-4	2	Fitting-HYD, Straight	19:2	237-80	1	O-Ring
6:1	237-30	1	O-Ring	20	340-133	8	Adapter ASM
6:2	237-79	1	O-Ring	20:1	237-79	1	O-Ring
7	94-6031	1	Fitting-HYD	20:2	237-21	1	O-Ring
7:1	237-30	1	O-Ring	21	AU121543-03	1	Bracket-Valve, Shuttle
8	340-104	1	Fitting-HYD, Tee	22	125-4467	1	Valve-Solenoid
8:1	237-30	2	O-Ring	23	340-82	6	Adapter ASM
9	340-98	2	Fitting-HYD, 90 DEG	23:1	237-42	1	O-Ring
9:1	237-79	1	O-Ring	23:2	237-21	1	O-Ring
9:2	237-30	1	O-Ring	24	33103-050	2	Screw-HHF
10	340-2	6	Fitting-HYD, Straight	25	AU8OAA0406	2	Fitting-Straight
10:1	237-22	1	O-Ring	25:1	237-21	1	O-Ring
10:2	237-42	1	O-Ring	25:2	237-42	1	O-Ring
11	340-1	9	Fitting-HYD, Straight	25:3	340-78	1	Nut-Lock
11:1	237-21	1	O-Ring	26	AU270083	2	Valve-Shuttle, Load
11:2	237-42	1	O-Ring	27	AU8SA60404	2	Fitting-Straight
12	340-151	6	Fitting-HYD	28	125-6579	2	Transducer-6000Psi
12:1	237-75	2	O-Ring	29	340-78	2	Nut-Lock
13	AU112323	1	HYD Flow Divider Valve ASM	30	3256-55	2	Washer-Flat

Travel Pendant Assembly No. 125-1629 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	125-1612	1	Enclosure-Handheld	12	104-7201	1	Nut-HF
2	125-1636	1	Plate-Joystick	13	125-1616	1	Switch-Momentary
3	125-1641	1	Decal-Travel Pendant	14	125-1592	1	Switch-Push Button
4	125-1643	1	Gasket-Enclosure	15	125-1621	1	Decal-Operator Presence
5	125-1619	2	Seal-Switch	16	125-1622	1	Decal-Emergency Stop
6	125-1615	1	Switch	17	125-1609	1	Gasket-Handle, Inner
7	125-1611	1	Switch	18	125-1610	1	Gasket-Handle, Outer
8	125-1590	1	Joystick	19	125-1606	1	Cable-Travel Pendant
9	125-1630	4	Screw-PPH	20	32160-404	1	Plug-Connetor
10	T0002-8729	1	Magnet-Ceramic, Encased	21	125-1632	1	Grip-Cord
11	120-9678	1	Screw-HHF	22	125-1625	1	Coupler

Operator Control Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	121-6592	1	Switch-Start, Green Button	11	AU8EO21406	1	Lens-Dome, Fluted Amber (Type T2)
2	33103-030	2	Screw-HHF	12	122-0224	3	Lamp-Led
3	AU103384	1	Display-Dp600, Unprogrammed	13	AU8EP46103	1	Button-Push, Red Mushroom
4	AU113662	2	Switch-Rocker, 2 Pole (On/Off)	14	AU8EP47613	1	Joystick-Carriage
5	AU113664	1	Switch-Rocker, 2 Pole (On)Off(On)	15	121-6585	1	Harness-Wire, Operator
6	AU113665	2	Switch-Rocker, 1 Pole (On)Off/On(Off)	15:7	32180-043	1	Resistor-120 Ohm
7	AU117962	1	Joystick-Modified (Left Hand)	16	130-4454	1	Long Range Exit Side Lockout Kit
8	AU8EO21401	3	Type T-2 Socket ASM	16:1	130-4455	1	Handheld-Lockout
9	AU8EO21402	1	Lens-Dome, Fluted Red (Type T-2)	16:2	130-4456	1	Base Unit-Lockout
10	AU8EO21403	1	Lens-Dome, Fluted Green (Type T2)	16:3	130-4462	1	Antenna-Lockout
				17	81-0130	2	Nut-Flange, NI
				18	1-3153	4	Screw-PRH, Slotted
				19	3296-52	4	Nut-Lock, NI

3 Spool Valve Hydraulic Plumbing Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	AU119767	1	Hose ASM-HYD	6	AU119772	1	Hose ASM-HYD
2	AU119768	1	Hose ASM-HYD	7	AU119799	1	Hose ASM-HYD
3	AU119769	1	Hose ASM-HYD	8	AU121093	1	Hose ASM-HYD
4	AU119770	1	Hose ASM-HYD	9	3290-379	6	Tie-Cable
5	AU119771	1	Hose ASM-HYD				

Hydraulic Pump Hose Assembly No. 3 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	AU120738	1	Hose ASM-HYD	6	AU126533	1	Hose ASM-HYD
2	AU120740	2	Hose ASM-HYD	7	AU126534	1	Hose ASM-HYD
3	AU120745	1	Hose ASM-HYD	8	AU120734	2	Hose ASM-HYD
4	AU120746	1	Hose ASM-HYD	9	127-0862	1	Hose ASM-HYD
5	AU126530	2	Hose ASM-HYD	10	3334-945	2	Tie-Cable

Thrust Frame Hydraulic Hose Assembly No. 4 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	AU119797	1	Hose ASM-HYD	6	AU120766	1	Hose ASM-HYD
2	AU120758	1	Hose ASM-HYD	7	AU120767	1	Hose ASM-HYD
3	AU120759	1	Hose ASM-HYD	8	AU120768	1	Hose ASM-HYD
4	AU120762	1	Hose ASM-HYD	9	3290-379	7	Tie-Cable
5	AU120732	1	Hose ASM-HYD	10	AU112950	2	Protector-Hose, 4 Inch

2 Inch Ball Valve Assembly No. AU6HV29033 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	AU8HV29033	1	Water Shutoff Valve ASM	3	AU8EC92302	3	Terminal-Male
2	AU8EC92203	1	Connector-Male, 3-Way (Body Only)	4	AU8EC92502	3	Seal

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