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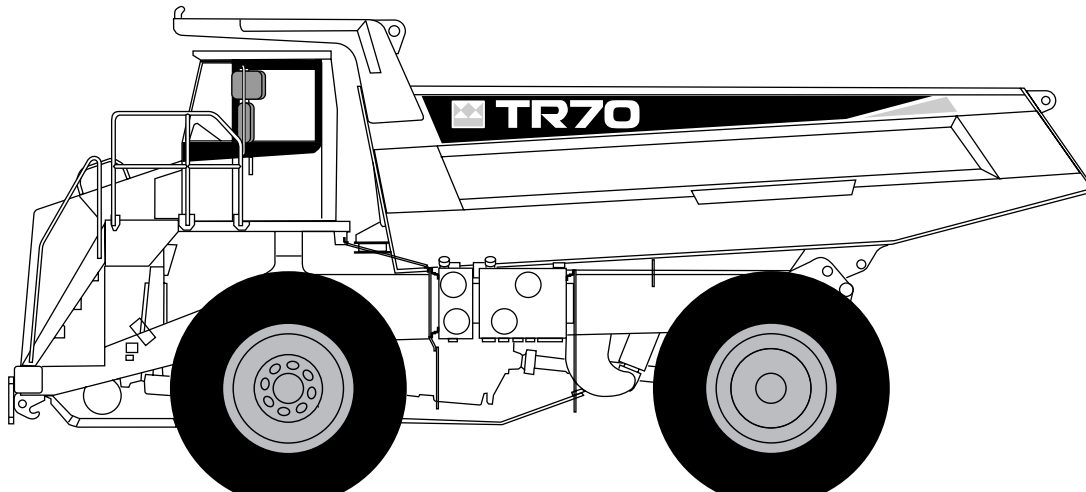


# Parts Book

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**Part Number  
15274019**

P10386



## TR70 Off-Highway Truck

(Detroit Diesel 12V2000 760 hp Engine)

**From Serial No. T7891001**

17 July 2000  
Revised Jan 02

PUBLISHED BY:  
PRODUCT SUPPORT DEPARTMENT

TEREX EQUIPMENT LIMITED  
MOTHERWELL, SCOTLAND

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**100-0090-7891 LADDERS AND HANDRAILS**  
 FROM SERIAL NO. T7891001

NC	REF	QTY	PART NO.	DESCRIPTION	SER.NO. FROM	SER.NO. TO
001	001		15308640	STEP ASSEMBLY (LH)		
002	001		15308641	STEP ASSEMBLY (RH)		
003	010		00179885	BOLT		
004	020		09267949	WASHER-HARDENED		
005	010		00102637	NUT		
006	002		15255698	STEP ASSY	T7891001	T7891012
006	002		15308997	STEP ASSY	T7891013	
007	004		00179893	BOLT	T7891001	T7891012
007	004		00179894	BOLT	T7891013	
008	012		00106265	WASHER		
009	004		00274209	LOCKNUT		
010	004		15308996	BUSH	T7891013	
011	001		15310443	MUD DEFLECTOR-LH	T7891023	
012	001		15310444	MUD DEFLECTOR-RH	T7891023	
013	010		00179841	BOLT	T7891023	
014	020		09060202	WASHER-HDN	T7891023	
015	010		00274208	NUT	T7891023	

**110-0030-7891 ENGINE AND MOUNTING**  
FROM SERIAL NO. T7891001

NC	REF	QTY	PART NO.	DESCRIPTION	SER.NO. FROM	SER.NO. TO
	001	001	15307901	ENGINE-DD12V2000 760HP		
	002	003	15273756	.OIL FILTER		
	003	002	15273757	.FUEL FILTER-PRIMARY		
	004	002	15273758	.FUEL FILTER-SECONDARY		
	005	001	15273759	.FAN BELT (63.2")		
	006	006	15273760	.THERMOSTAT		
	007	001	15273761	.SEAL-THERMOSTAT		
	008	002	15273762	.GASKET-THERMO.HSG.		
	009	002	15306925	BRACKET ASSY-FRONT		
	010	010	15307864	BOLT		
	011	002	15307869	BOLT		
	012	018	00103331	LOCKWASHER		
	013	001	15306880	CROSS BEAM ASSY-FRONT		
	014	008	00223438	BOLT		
	015	008	09191596	WASHER		
	016	001	15228210	COUPLING-DRIVE		
	017	012	09060202	WASHER-HARDENED		
	018	012	09423067	BOLT		
	019	001	15252692	FLANGE-COUPLING		
	020	008	09409907	BOLT		
A	021	001	15308427	BRACKET ASSY-LH		
	022	002	15311298	ISOLATION MOUNT		
	023	002	15235606	WASHER-SNUBBING		
	024	002	09414567	BOLT		
	025	002	09419497	NUT-NYLON INSERT		
A	026	001	15308428	BRACKET ASSY-RH		
	027	001	15300234	GUARD-ALTERNATOR		
	028	001	00179889	BOLT		
	029	001	00120378	NUT		
	030	002	09270000	WASHER-HARDENED		
	031	001	15307153	FAN ASSY		
	032	006	09421419	BOLT		
	033	006	00103329	LOCKWASHER		
	034	001	15308639	TUBE ASSY		
	035	ASR	09141843	HOSE-BULK		
	036	005	02337379	CLAMP		
	037	001	09195340	CAP-FILLER		
	038	001	09189082	GASKET		
	039	ASR	09158575	HOSE-BULK		
	040	001	15252286	BRACKET		

**110-0030-7891 ENGINE AND MOUNTING**  
FROM SERIAL NO. T7891001

NC	REF	QTY	PART NO.	DESCRIPTION	SER.NO. FROM	SER.NO. TO
	041	003	09131877	P-CLIP		
	042	001	09152949	CLIP		
	043	002	00179839	BOLT		
	044	002	00102635	NUT		
	045	001	00179835	BOLT		
	046	002	15308907	CLAMP		
	047	001	15309978	BELT-ALTERNATOR		
	048	001	15252203	BRACKET		
	049	001	00106263	WASHER		
	050	001	09131853	CLIP		
	051	008	09411566	NUT		
	052	004	15311297	ISOLATION MOUNT		
	053	004	15235607	WASHER		
	054	004	15251433	BOLT		
	055	004	00274098	LOCKNUT		
	056	001	15309029	SECURITY LATCH		
	057	001	00179793	BOLT		
	058	001	00274856	NUT		

NOTES:

A UNITS BELOW S/NO T7891013 USE 2 X 15306963 ENG MTG BKTS.

**120-0020-7891 TRANSMISSION BREAKDOWN**

SERIAL NO. T7891001 TO T7891022

NC	REF	QTY	PART NO.	DESCRIPTION	SER.NO. FROM	SER.NO. TO
A	001	001	15258741	TRANSMISSION-M6600AR		
	002	002	29510838	BOLT		
	003	001	06755269	STRIP		
	004	001	29515102	RETAINER		
	005	002	06772140	SHIM-.025		
	006	002	06772141	SHIM-.005		
	007	001	06772182	NUT		
	008	001	15300846	YOKE-TRANS INPUT		
	009	001	15300847	YOKE-TRANS OUTPUT		

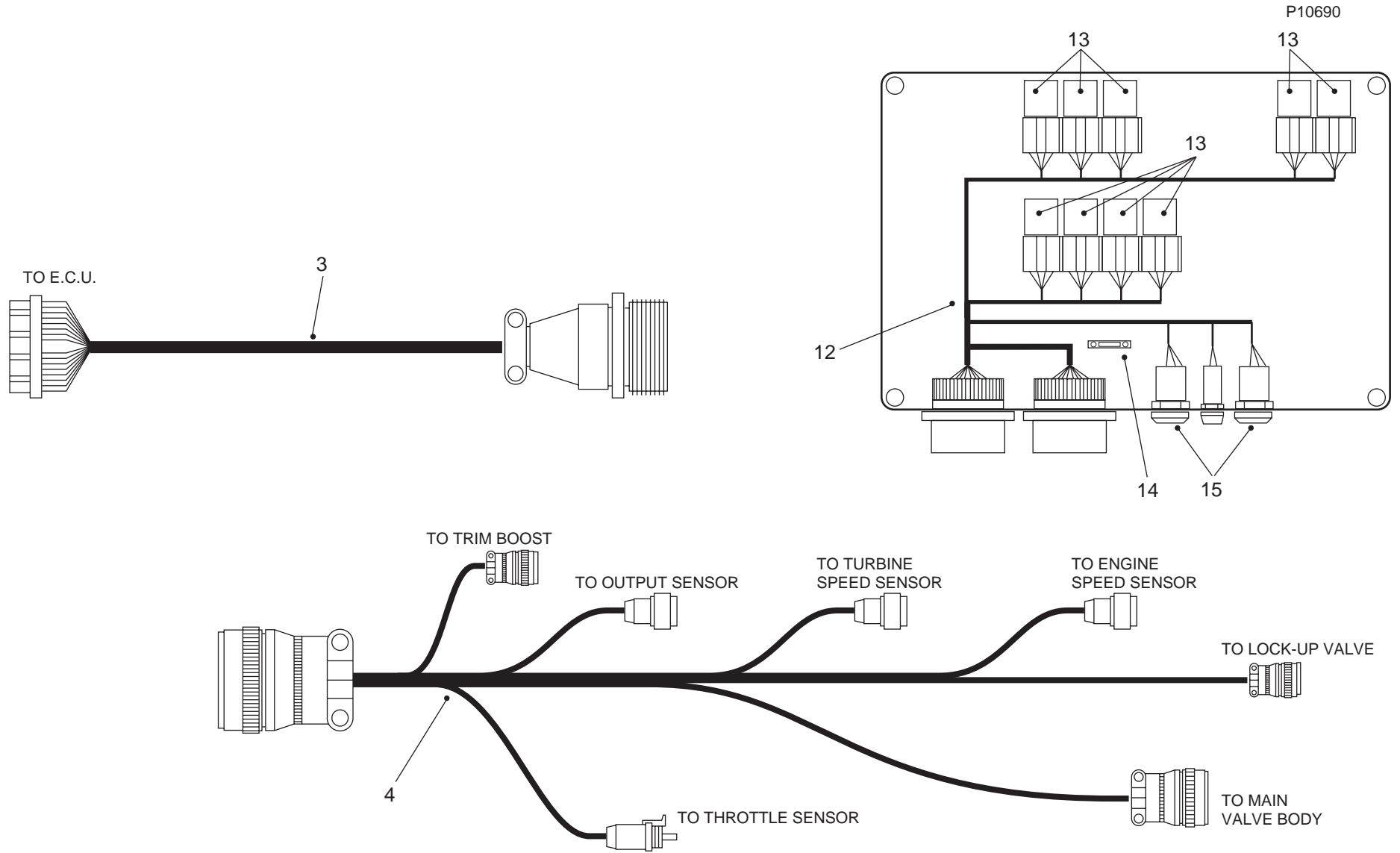
## NOTES:

A FOR PARTS BREAKDOWN REFER TO SECTIONS LISTED ON MAIN INDEX  
AND FOR DETAILS OF SEAL AND GASKET KIT 23019152 FOR  
COMPLETE TRANSMISSION REBUILD.

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**120-0070-7891 SHIFT CONTROL**  
FROM SERIAL NO. T7891036

DRAWING NO. P10901B



**120-0110-7891 OIL LINES-TRANSMISSION**  
FROM SERIAL NO. T7891001

NC	REF	QTY	PART NO.	DESCRIPTION	SER.NO. FROM	SER.NO. TO
001	001		15308048	HOSE ASSY		
002	001		15308049	HOSE ASSY		
003	002		15302854	ELBOW MALE-MALE(CORFS-U		
004	002		15252833	ADAPTOR		
005	004		00179885	BOLT		
006	004		00103329	LOCKWASHER		

**120-0210-7891 CONVERTER HOUSING GROUP**

FROM SERIAL NO. T7891023

NC	REF	QTY	PART NO.	DESCRIPTION	SER.NO. FROM	SER.NO. TO
001	001		00179891	BOLT		
002	001		00103323	WASHER		
003	001		06774736	SPINDLE-PUMP DRIVE		
004	001		06774735	GEAR-IDLER OIL PUMP		
005	001		23048022	ROLLER BEARING		
006	001		08892840	RING-SNAP		
007	001		23047992	BEARING		
008	001		06756338	SPACER		
009	001		06755986	GEAR-DRIVE OIL PUMP		
010	001		29537274	HOUSING ASSY		
011	001		29537272	.CONVERTER HOUSING		
012	001		23012038	.PLUG		
013	001		00444654	.PLUG		
014	002		00107393	.PIN		
015	002		00141264	.PIN-DOWEL		
016	003		00444688	.PLUG		
017	001		00145067	.SCREW		
018	001		29525046	.PLUG ASSY		
019	001		29527480	.PLUG ASSY		
020	001		29525050	.PLUG ASSY		
021	001		29525048	.PLUG ASSY		
022	002		00141264	.PIN-DOWEL		
023	002		29525051	.PLUG ASSY		
024	003		00444678	.PLUG		
025	001		06768770	TUBE		
026	001		23019731	SEAL		
027	001		29501206	SLEEVE		
028	006		00179838	BOLT		
029	006		00103321	LOCKWASHER		
030	001		06758337	COVER-ACCESSORY		
031	001		06882702	GASKET		
032	001		06753487	RING-SNAP		
033	001		23047992	BEARING		
034	001		06769509	HUB GEAR-OIL PUMP		
035	001		06836923	SEAL		
036	001		06837821	PLUG		
037	001		29509637	SPEED SENSOR ASSY		
038	001		29503843	.RETAINER		
039	001		29503383	.O RING		
040	001		00179812	BOLT		

**120-0210-7891 CONVERTER HOUSING GROUP**

FROM SERIAL NO. T7891023

NC	REF	QTY	PART NO.	DESCRIPTION	SER.NO. FROM	SER.NO. TO
041	001		29503803	GASKET		
042	001		06758216	COVER		
043	004		00103321	LOCKWASHER		
044	004		00179837	BOLT		
045	001		06838413	KIT-HOSE		
046	002		29501462	.FLANGE		
047	008		00179860	..BOLT		
048	008		00103322	..LOCKWASHER		
049	004		06779125	..FLANGE		
050	002		06830007	..SEAL		
051	001		23046148	.HOSE ASSY		
052	002		00179867	.BOLT		
053	002		00103322	.LOCKWASHER		
054	002		00179866	.BOLT		
055	002		00103322	.LOCKWASHER		
056	001		06837129	.BLOCK		
057	001		06830007	.SEAL		
058	001		00179891	BOLT		
059	001		00103323	WASHER		
060	001		06774736	SPINDLE-PUMP DRIVE		
061	001		06774735	GEAR-IDLER OIL PUMP		
062	001		23048022	ROLLER BEARING		
063	001		08892840	RING-SNAP		
064	002		06758442	GASKET		
065	002		06768990	COVER-PTO		
066	016		00103322	LOCKWASHER		
067	016		00179857	BOLT		
068	001		06779451	GASKET		
069	002		06830021	SEAL		
070	005		09409127	BOLT		

**120-0240-7891 LOCKUP VALVE**  
 SERIAL NO. T7891001 TO T7891022

NC	REF	QTY	PART NO.	DESCRIPTION	SER.NO. FROM	SER.NO. TO
001	001		06880860	GASKET		
002	005		09409231	BOLT		
003	003		09422847	WASHER		
004	004		09409226	BOLT		
005	001		29527367	VALVE-LOCKUP		
006	001		06771005	.RING		
007	001		06758543	.PLUG		
008	001		06838520	.SPRING		
009	001		06770023	.VALVE		
010	001		00273921	.PIN		
011	001		29527366	.BODY		
012	001		23043446	.O RING		
013	001		09410356	.PLUG		
014	001		29525044	.PLUG ASSY		
015	001		29525044	.PLUG ASSY		
016	001		23045876	.GASKET		
017	001		23019734	.SOLENOID-12V		
018	002		00103339	.WASHER		
019	002		00186647	.BOLT		
020	002		00454815	.BOLT		
021	002		00103339	.WASHER		
022	001		NSS	.COVER-SOLENOID		
023	001		23045794	.HARNESS		
024	001		23046474	..CONNECTOR-RECEPTACLE		
025	001		23016455	...SEAL RING		
026	001		23016824	..SENSOR		
027	001		12059716	..CONNECTOR-BODY		
028	002		12052410	..TERMINAL		

**120-0270-7891 RETARDER CONTROL VALVE**

SERIAL NO. T7891001 TO T7891022

NC	REF	QTY	PART NO.	DESCRIPTION	SER.NO. FROM	SER.NO. TO
001	007		00433114	BOLT		
002	007		00103321	LOCKWASHER		
003	001		06758381	GASKET		
004	001		06880476	PLATE		
005	001		06758381	GASKET		
006	001		29525031	VALVE		
007	001		29525048	.PLUG ASSY		
008	001		06833409	.KIT-SEAL		
009	001		06758523	.RING-SNAP		
010	001		29525030	.BODY-RETARDER VALVE		
011	001		06885031	.TUBE		
012	001		23018483	.VALVE		
013	001		06770860	.SPRING		
014	001		09425158	.RING-SNAP		
015	001		06758380	.GASKET		
016	001		06758375	.COVER		
017	006		00103321	.LOCKWASHER		
018	006		00179839	.BOLT		

**120-0280-7891 SPLITTER GEARING AND CLUTCHES**  
FROM SERIAL NO. T7891023

**120-0280-7891 SPLITTER GEARING AND CLUTCHES**  
FROM SERIAL NO. T7891023

NC	REF	QTY	PART NO.	DESCRIPTION	SER.NO. FROM	SER.NO. TO	NC	REF	QTY	PART NO.	DESCRIPTION	SER.NO. FROM	SER.NO. TO
001	001		23011150	RING-SNAP			041	001		06832483	SEAL		
002	002		23019650	SEAL			042	002		06771690	KEY		
003	001		29533089	HUB			043	001		06770591	HOUSING		
004	001		06832481	KIT-SEAL			044	006		23017810	BOLT		
005	001		06770623	SEAL			045	003		06776626	PLATE		
006	001		06777908	PISTON-SPLITTER LOW			046	001		29537449	WHEEL-TONE		
007	001		06756042	SPRING-RETURN			047	006		09414052	BOLT		
008	001		06756041	RING-SNAP			048	006		00115551	LOCKWASHER		
009	003		23041616	PLATE-INTER SPLINED			049	001		06758497	RETAINER		
010	002		06776610	PLATE-REACTION			050	001		23041458	BEARING		
011	001		06777814	DRUM									
012	001		08892840	RING-SNAP									
013	001		23048003	BEARING									
014	001		29513912	GEAR ASSY									
015	001		06769195	.RING-SNAP									
016	001		29511631	.HUB									
017	001		06772143	.GEAR									
018	001		06779801	CARRIER ASSY									
019	008		23015601	.WASHER									
020	001		06771316	.PINION-SET									
021	004		06884835	.BEARING									
022	001		06779802	.CARRIER									
023	001		06774607	.SHIELD-LUBE									
024	001		06750027	.RING-SNAP									
025	004		00453606	.BALL									
026	004		06839418	.SPINDLE									
027	001		06773402	RING-SNAP									
028	001		06884436	GEAR									
029	001		06750259	RING-SNAP									
030	001		06758367	HUB									
031	001		06773806	RING-SNAP									
032	001		29537419	SPACER									
033	001		06832868	PLATE									
034	004		23041616	PLATE-INTER SPLINED									
035	004		06776610	PLATE-REACTION									
036	001		06759340	ANCHOR									
037	014		06835742	SPRING									
038	014		23017739	GUIDE									
039	001		06831031	PISTON									
040	001		06832482	SEAL									

**120-0310-7891 INTER RANGE GEARING & CLUTCHES**

SERIAL NO. T7891001 TO T7891022

NC	REF	QTY	PART NO.	DESCRIPTION	SER.NO. FROM	SER.NO. TO
001	001		06758397	GEAR-INTER RANGE SUN		
002	001		29512834	CLUTCH-HUB H/RANGE		
003	001		29512835	RING		
004	001		29512836	CARRIER ASSY		
005	001		29512265	.CARRIER		
006	004		06759377	.SPINDLE		
007	004		00453606	.BALL		
008	008		23015601	.WASHER		
009	004		06884835	.BEARING		
010	001		06771316	.PINION-SET		
011	001		23041530	BEARING		
012	001		06769289	SEAL		
013	001		06779576	RING-OIL COLLECTOR		
014	004		23016715	RETAINER		
015	008		23016615	BOLT		
016	001		29512264	GEAR		
017	001		06756369	RING-COMPRESSION		
018	001		06833812	SPACER		
019	002		06768396	KEY		
020	001		06775854	RING		
021	014		06838590	SPRING		
022	004		23041616	PLATE-INTER SPLINED		
023	004		06769326	PLATE-EXTER SPLINED		
024	001		06832484	SEAL		
025	001		06831033	PISTON		
026	001		06832485	SEAL		
027	001		06772860	HOUSING ASSY		
028	001		06772859	.HOUSING		
029	002		06768419	.PIN		

**120-0330-7891 REV RANGE GEARING & CLUTCHES**  
 FROM SERIAL NO. T7891023

NC	REF	QTY	PART NO.	DESCRIPTION	SER.NO. FROM	SER.NO. TO
001	001		06775716	GEAR-SUN REVERSE		
002	006		23016615	BOLT		
003	001		06775712	RING		
004	001		06775699	WASHER		
005	001		06831119	GEAR-REVERSE		
006	001		06775718	CARRIER ASSY		
007	001		06775717	.CARRIER		
008	012		06768499	.WASHER		
009	012		06769261	.SPACER		
010	001		06776022	.PINION SET		
011	144		06756275	.ROLLER		
012	006		06775714	.SPINDLE		
013	001		06832487	SEAL		
014	001		23041147	BEARING		
015	001		06759423	ANCHOR		
016	014		23017349	SPRING		
017	002		06768396	KEY		
018	005		23041616	PLATE-INTER SPLINED		
019	005		06769326	PLATE-EXTER SPLINED		
020	001		06832484	SEAL		
021	001		06831032	PISTON		

**140-0040-7891 WHEEL, RIM AND TYRE-FRONT**  
 SERIAL NO. T7891001 TO T7891035

NC	REF	QTY	PART NO.	DESCRIPTION	SER.NO. FROM	SER.NO. TO
001	002		15002458	WHEEL-FRONT		
002	036		09253468	STUD T50		
003	002		09003665	RING-SNAP		
004	002		09113919	WASHER		
005	002		09432370	CONE-INNER BEARING		
006	002		09432371	CUP-INNER BEARING		
007	002		09262036	GASKET		
008	002		15022012	BASE		
009	002		09003519	O RING		
010	002		15013508	BAND-BEAD SEAT		
011	002		15013509	LOCKRING		
012	004		09239465	FLANGE		
013	002		15231505	VALVE ASSY		
014	002		09142286	.CORE		
015	002		09116292	.CAP		
016	002		00142842	CUP-OUTER BEARING		
017	002		00456492	CONE-OUTER BEARING		
018	002		09019828	SHIM PACK		
019	002		09019600	PLATE		
020	012		00228028	SCREW-CAP		
021	002		09019601	CAP		
022	014		00179881	BOLT		
023	014		00103329	LOCKWASHER		
024	036		09433576	NUT		
025	002		09257386	SEAL		
026	036		15023746	CLAMP		
027	002		09113457	LOCKWIRE		
028	002		09074815	SPUD		
029	002		09384177	PLATE		

**160-0040-7891 PLANETARY GEARING-REAR**

SERIAL NO. T7891001 TO T7891039

NC	REF	QTY	PART NO.	DESCRIPTION	SER.NO. FROM	SER.NO. TO
001	002		15005647	CARRIER-RING GEAR		
002	002		15012695	RING		
003	012		15006049	PLATE-RETAINER		
004	008		09064575	BOLT		
005	008		09410967	O RING		
006	008		09272898	WASHER		
007	008		09064713	SPACER		
008	008		09259203	PINION		
009	002		09243839	PINION-SUN GEAR		
010	008		09433581	BEARING		
011	008		09252957	RING-SNAP		
012	008		09064589	PIN-PLANETARY		
013	ASR		09125576	O RING-BULK		
014	002		15021822	CARRIER		
015	002		09172986	GASKET		
016	002		09199884	COVER		
017	008		15303440	BOLT LOCK HEAD 0.62-11		
018	002		09008525	PLUG-MAGNETIC		
019	006		00139230	SCREW		
020	026		09056740	NUT T50		
021	013		09013007	STUD		
022	002		15005352	RING-GEAR		
023	048		09122119	BOLT		
024	008		00274189	LOCKNUT		
025	004		09113457	LOCKWIRE		

**180-0030-7891 FRONT RIDE CYLINDER**  
 FROM SERIAL NO. T7891001

NC	REF	QTY	PART NO.	DESCRIPTION	SER.NO. FROM	SER.NO. TO
		000	002	15306488	CYLINDER ASSEMBLY	
		001	002	09384098	.CAP-END	
A		002	002	09411010	.FITTING-GREASE	
		003	002	09013688	.VALVE-CHECK	
		004	002	00444613	.PLUG	
A		005	004	15019179	.O RING	
A		006	004	09015056	.RING-BACKUP	
		007	002	09068669	.TUBE	
		008	030	09068667	.BOLT	
		009	002	09079588	.PISTON	
A		010	002	09015057	.RING-WEAR PISTON	
		011	002	09079612	.ROD-PISTON	
		012	002	00169162	.BALL	
		013	002	09079611	.SEAL-RETAINER	
A		014	002	15233757	.SEAL	
A		015	002	09243876	.O RING	
		016	024	00223457	.BOLT	
		017	024	09355771	.NUT	
		018	002	NSS	.TUBE ASSEMBLY	
A		019	002	15306486	.WEAR RING	
A		020	002	06525035	.VALVE ASSY-RECHARGE	
		021	001	NSS	..RING-LARGE	
		022	001	NSS	..RING-SMALL	
		023	001	NSS	..CORE	
		024	001	NSS	..CAP	
A		025	002	09257608	.SEAL	
A		026	002	09256608	.WIPER	
		027	030	09068666	.WASHER-HARDENED	
A		028	002	00106671	.FITTING-RELIEF	
		029	002	09257663	COVER	
		030	010	00271616	BOLT	
		031	010	09250715	WASHER-HARDENED	
		032	002	09017345	KEY-SHEAR	
		033	028	09430376	BOLT	
		034	028	09253512	WASHER	







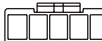
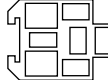
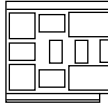



NOTES:






A PARTS IN 15274425 OVERHAUL KIT


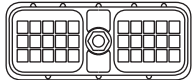


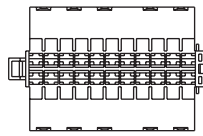

**190-0011-7891 CONNECTORS**  
FROM SERIAL NO. T7891001

DRAWING NO. P9337D

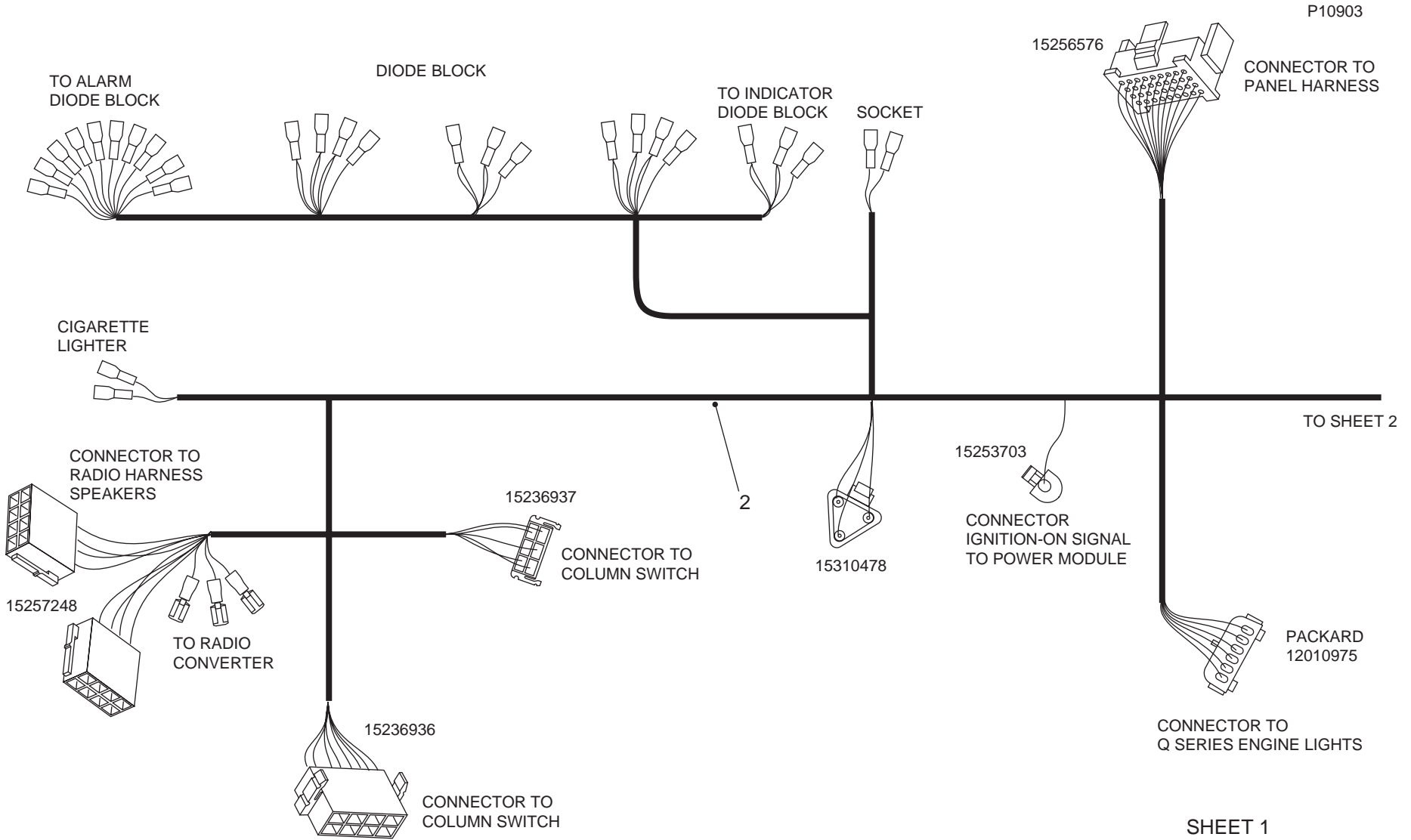
P9337

TERMINAL ; FEMALE SPADE , 6.4mm SUITABLE CONNECTORS;-		
OUTLINE	TYPE	PART NO
 <b>50</b>	AMPL IVERSAL	15226251
 <b>51</b>	AMPL IVERSAL	15236937
 <b>52</b>	AMPL IVERSAL	15226970
 <b>53</b>	BRITAX	15236939
 <b>54</b>	BRITAX	15236938
 <b>55</b>	RISTS	09384682
 <b>56</b>	WIPER CONN	15245388
 <b>57</b>	RELAY BASE	15231993
 <b>58</b>	RELAY BASE	15231520
 <b>59</b>	HELLA	15250284
 <b>60</b>	V.D.O.	15256616
 <b>61</b>	MERIT	15256597

TERMINAL ; FEMALE SPADE , 6.2mm SUITABLE CONNECTORS;-		
OUTLINE	TYPE	PART NO
 <b>62</b>	FUSE BOX	15248123
TERMINAL ; FEMALE SPADE , 7.2mm SUITABLE CONNECTORS;-		
OUTLINE	TYPE	PART NO
 <b>63</b>	PACKARD	15248414
TERMINAL ; FEMALE SPADE , 9.5mm SUITABLE CONNECTORS;-		
OUTLINE	TYPE	PART NO
 <b>64</b>	RISTS	09364681
 <b>65</b>	MERIT	15256598
TERMINAL ; FEMALE SPADE , 1.6mm SUITABLE CONNECTORS;-		
OUTLINE	TYPE	PART NO
 <b>66</b>	AMPL IVERSAL	15257954

TERMINAL ; FEMALE SPADE , 2.6mm SUITABLE CONNECTORS;-		
OUTLINE	TYPE	PART NO
 <b>67</b>	PACKARD	15248395
 <b>68</b>	PACKARD	15248402
 <b>69</b>	PACKARD	15257955
TERMINAL ; FEMALE SPADE , 2.8mm SUITABLE CONNECTORS;-		
OUTLINE	TYPE	PART NO
 <b>70</b>	A.S.L.	15257403
 <b>71</b>	AMPL IVERSAL	15257956
 <b>72</b>	AMPL IVERSAL	15257967

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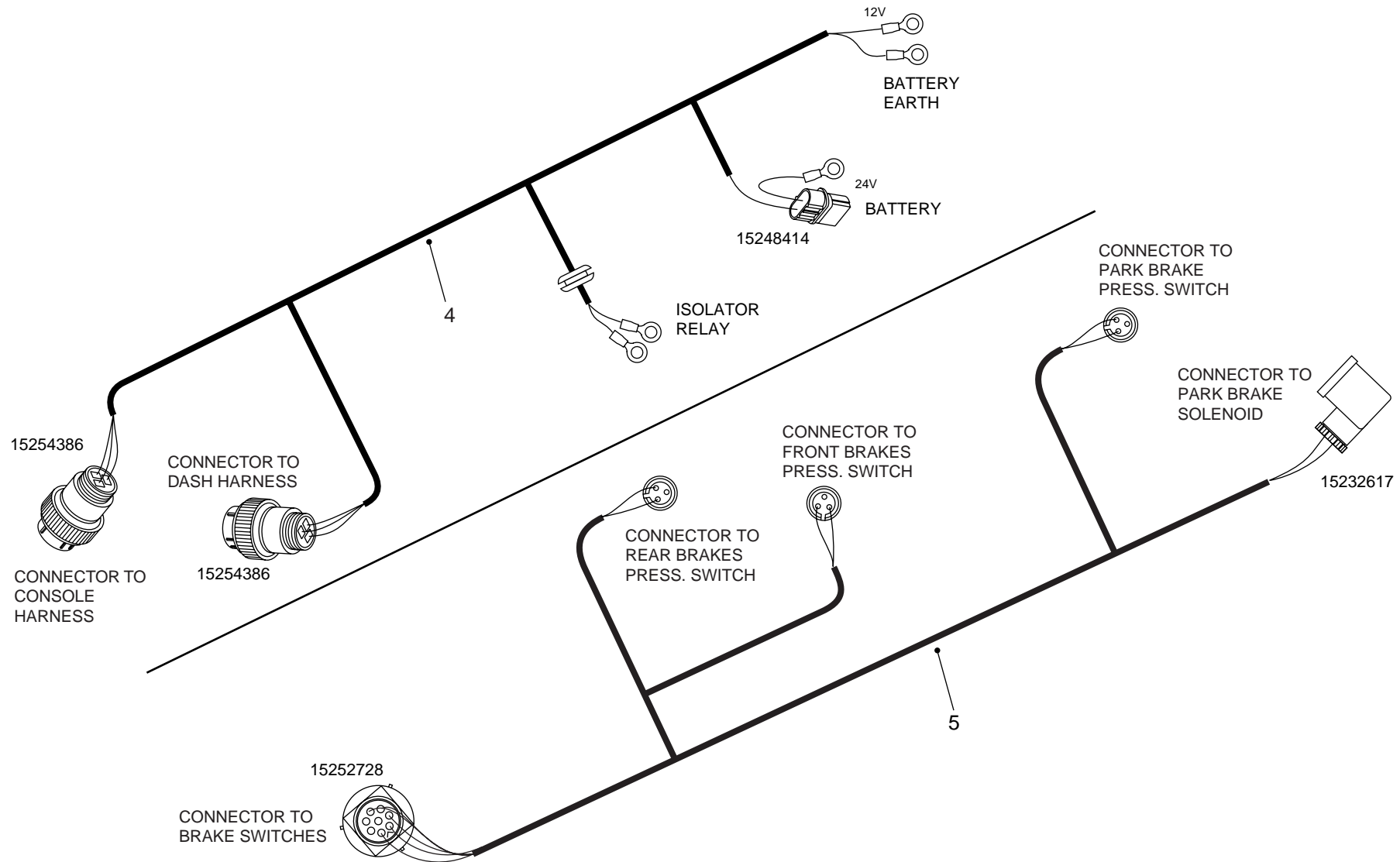
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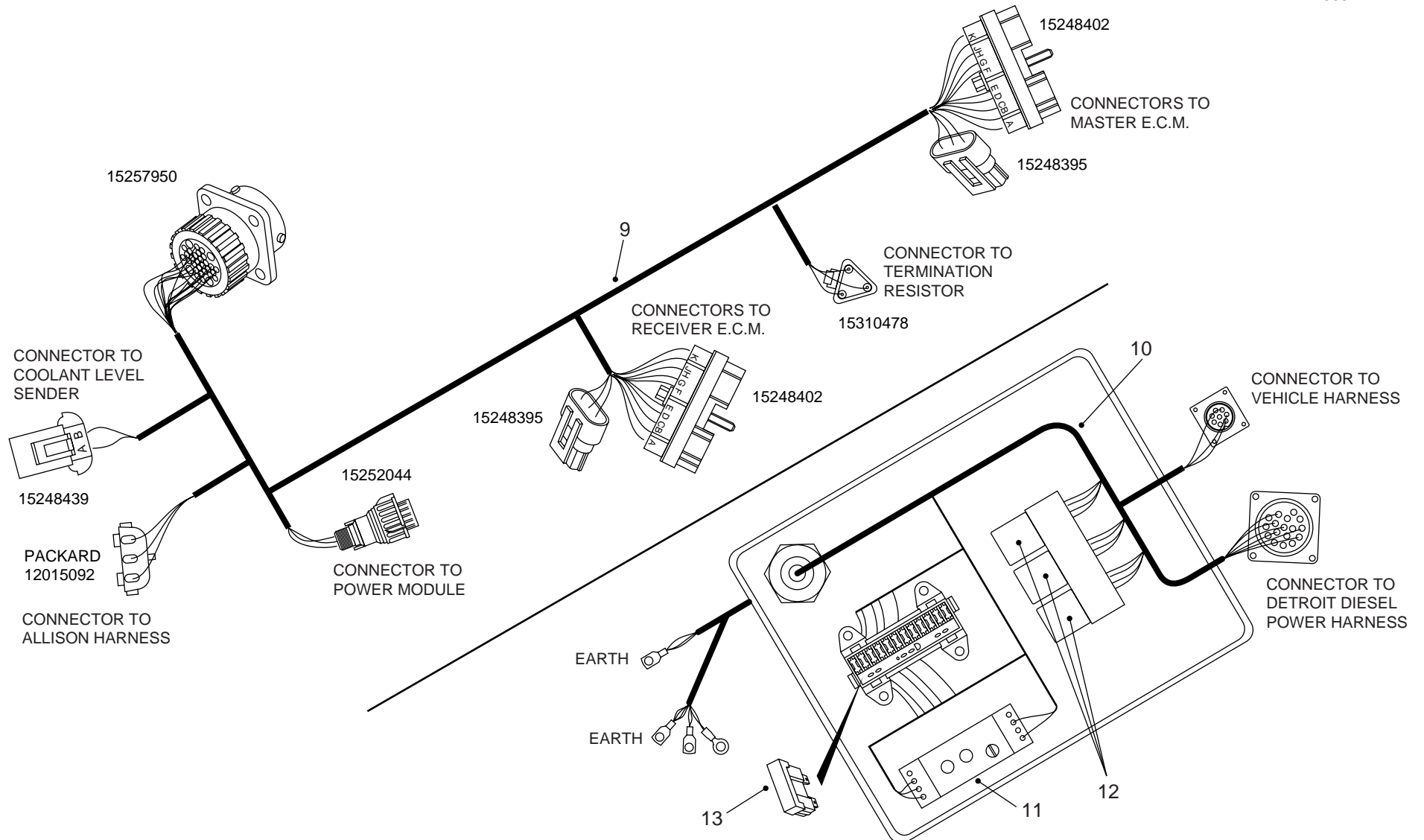
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P10325



P10691



**190-0100-7891 ELECTRICAL LIGHTING SYSTEM**  
 FROM SERIAL NO. T7891001

NC	REF	QTY	PART NO.	DESCRIPTION	SER.NO. FROM	SER.NO. TO
001	004		15230426	HEADLAMP		
002	001		15271433	.BULB-H4		
003	004		15230393	BRACKET-HEADLAMP		
004	002		15258783	LAMP-SIDE INDICATOR		
005	002		15258873	.BULB		
006	002		15258872	.BULB		
007	001		15303141	REAR LIGHTS ASSY		
008	001		15273640	.PLATE-LAMP MTG		
009	001		15273641	.LAMP-REVERSE		
010	001		15273642	.BULB 24V		
011	001		15273643	.LAMP-RETARDER		
012	002		15273644	.LAMP-DIR/STOP/TAIL		
013	001		15273645	.REVERSE ALARM		
014	001		15273718	.HARNES-REAR LT ASSY		
015	008		00102634	NUT		
016	004		09004006	SHOCK MOUNT		
017	008		00103320	LOCKWASHER		
018	004		00108580	LOCKWASHER		
019	004		00106263	WASHER		
020	002		00117966	GROMMET		
021	004		00102635	NUT		

**190-0300-7891 RADIO CASSETTE AND SPEAKERS**  
FROM SERIAL NO. T7891036

NC	REF	QTY	PART NO.	DESCRIPTION	SER.NO. FROM	SER.NO. TO
001	001		15311211	RADIO/CASSETTE 12V		
002	001		15305082	CONVERTOR ASSY DC/DC		
003	002		15256599	SPEAKER-SINGLE		
004	001		15229893	AERIAL		
005	001		15312112	BRACKET ASSY		
006	004		00100752	SCREW		
007	004		00103092	NUT		
008	004		00114986	WASHER		
009	004		00106496	LOCKWASHER		
010	001		06350850	SCREW		
011	001		00106263	WASHER		
012	001		00108580	LOCKWASHER		

**210-0010-7891 RADIATOR ASSEMBLY**  
 FROM SERIAL NO. T7891001

NC	REF	QTY	PART NO.	DESCRIPTION	SER.NO. FROM	SER.NO. TO
001	001		15306694	RADIATOR ASSEMBLY		
002	314		15273772	.JOULE TUBE		
003	001		15273773	.TOP TANK		
004	001		15273774	.BOTTOM TANK		
005	003		15273775	.TUBE STAY		
006	042		15268678	.SPACER-TUBE STAY		
007	001		15273776	.SIDE FRAME-LH		
008	001		15273777	.SIDE FRAME-RH		
008	002		15273778	.CROSS BRACE		
010	001		15273779	.CLAMP-CROSS BRACE		
011	628		15268676	.FERRULE-RUBBER		
012	004		00103030	.NUT		
013	004		15268685	.LOCKNUT		
014	040		00102637	.NUT		
015	064		00103329	.LOCKWASHER		
016	104		00106265	.WASHER		
017	040		15268692	.SCREW		
018	008		15273780	.SETSCREW		
019	008		00106267	.WASHER		

210-0051-7891 OIL COOLER PIPING-DISC BRAKES FROM SERIAL NO. T7891001					210-0051-7891 OIL COOLER PIPING-DISC BRAKES FROM SERIAL NO. T7891001								
NC	REF	QTY	PART NO.	DESCRIPTION	SER.NO. FROM	SER.NO. TO	NC	REF	QTY	PART NO.	DESCRIPTION	SER.NO. FROM	SER.NO. TO
001	014		09409984	FLANGE-SPLIT			037	004		00179883	BOLT		
002	092		00179885	BOLT			038	001		15308447	HOSE ASSY		
003	144		00103329	LOCKWASHER			039	001		15024800	MANIFOLD		
004	001		15307991	HOSE ASSY			040	004		00455977	BOLT		
005	001		15307992	HOSE ASSY			041	004		00103328	LOCKWASHER		
006	002		09060202	WASHER-HARDENED			042	001		15008260	O RING		
007	002		09067454	CLAMP			043	001		15306992	TUBE ASSY		
008	032		09409985	FLANGE-SPLIT			044	001		15306993	TUBE ASSY	T7891001	T7891023
009	007		15008261	O RING			044	001		15309850	TUBE ASSY	T7891024	
010	016		15008262	O RING			045	001		15308012	TUBE ASSY		
011	026		09167602	FLANGE-SPLIT			046	001		15024973	CLAMP-TUBE		
012	052		00179887	BOLT			047	003		00179891	BOLT		
013	013		15002672	O RING			048	001		15308334	HOSE ASSY		
014	006		15004712	CLAMP			049	001		15308121	TUBE ASSY		
015	003		15015251	BUSHING-SPLIT			050	001		15308298	HOSE ASSY		
016	012		15004748	NUT-STACKING			051	001		15308011	TUBE ASSY		
017	014		00179889	BOLT			052	001		15300251	TUBE ASSY		
018	001		15307004	TUBE ASSY			053	001		15307978	HOSE ASSY		
019	001		15308140	HOSE ASSY			054	001		15307977	HOSE ASSY		
020	001		15308009	HOSE ASSY			055	004		15014979	BUSHING-SPLIT		
021	001		15308010	HOSE ASSY			056	001		15309055	BRACKET ASSY	T7891001	T7891013
022	001		15244597	HOSE ASSY	T7891001	T7891013	056	001		15310025	BRACKET ASSY	T7891014	
022	001		15310041	HOSE ASSY	T7891014		057	002		00179837	BOLT		
023	008		15015249	BUSHING-SPLIT			058	001		15310047	HOSE ASSY	T7891014	
024	012		15001429	CLAMP									
025	020		00179839	BOLT									
026	020		15001428	NUT-STACKING									
027	004		15001427	ADAPTOR-THREAD									
028	003		15004744	BUSHING-SPLIT									
029	001		15308920	BRACKET									
030	001		15236286	TUBE ASSY									
031	001		15240006	HOSE ASSY	T7891001	T7891016							
031	001		15310217	HOSE ASSY	T7891017								
032	002		15024982	HOSE ASSY	T7891001	T7891016							
032	001		15310218	HOSE ASSY	T7891017								
033	001		15024956	TUBE ASSY									
034	001		15240013	HOSE ASSY	T7891001	T7891013							
034	001		15310020	HOSE ASSY	T7891014								
035	001		15024957	TUBE ASSY									
036	006		09270000	WASHER-HARDENED									

**220-0060-7891 PUMP AND ACCUMULATOR MOUNTING**  
 FROM SERIAL NO. T7891001

NC	REF	QTY	PART NO.	DESCRIPTION	SER.NO. FROM	SER.NO. TO
001	002		09016036	STRAP		
002	004		09417713	NUT		
003	004		00106263	WASHER		
004	001		15230188	GUARD		
005	003		00179881	BOLT		
006	011		00103329	LOCKWASHER		
007	001		09156021	GASKET		
008	004		09179585	STUD		
009	008		00103028	NUT		
010	004		09267949	WASHER-HARDENED		
011	004		00179883	BOLT		
012	001		15251035	COVER PLUG-ACCUM		
013	002		00179885	BOLT		
014	001		15004932	ADAPTOR-PUMP MTG		
015	001		09206866	GASKET		
016	001		15244763	COUPLING-SPLINED		
017	001		09172766	O RING		
018	001		00274416	RING		

**220-0120-7891 STEERING CYLINDER**  
 FROM SERIAL NO. T7891040

NC	REF	QTY	PART NO.	DESCRIPTION	SER.NO. FROM	SER.NO. TO
001	002		15310494	CYLINDER ASSY-STEERING		
002	002		NSS	.CYLINDER-STEERING		
003	002		NSS	..SHELL ASSY		
004	002		15275132	..ROD ASSY		
005	002		15274216	..PISTON		
006	002		15274217	..RETAINER		
007	002		15274218	..SET SCREW		
008	002		15274213	..KIT-SERVICE		
009	002		09261065	.BUSHING		
010	002		09261064	.STUD-BALL		
011	002		09018463	.RING-RETAINER		
012	002		09014285	.PLATE		
013	008		00179883	.BOLT		
014	004		09425517	.RING-SNAP		
015	002		09167506	.BEARING-SPHERICAL		
016	008		00103329	.LOCKWASHER		
017	002		15251945	.ELBOW		
018	006		09411019	.NIPPLE-GREASE		
019	002		15302534	.TEE (ORFS-UNF)		

**230-0020-7891 LINES AND FITTINGS-BODY HOIST**  
FROM SERIAL NO. T7891001

**230-0020-7891 LINES AND FITTINGS-BODY HOIST**  
FROM SERIAL NO. T7891001

NC	REF	QTY	PART NO.	DESCRIPTION	SER.NO. FROM	SER.NO. TO	NC	REF	QTY	PART NO.	DESCRIPTION	SER.NO. FROM	SER.NO. TO
001	002		00120378	NUT			041	001		15308284	HOSE ASSY		
002	008		00103328	LOCKWASHER			042	001		15308335	HOSE ASSY		
003	028		00103329	LOCKWASHER			043	001		15308299	HOSE ASSY		
004	024		00108580	LOCKWASHER			044	001		15308879	HOSE ASSY		
005	012		00179839	BOLT			045	001		15258383	TEE		
006	024		00179841	BOLT			046	001		15308037	TUBE ASSY		
007	001		15254153	NUT-SWIVEL			047	001		15300251	TUBE ASSY		
008	004		00179873	BOLT			048	001		15308011	TUBE ASSY		
009	004		00179883	BOLT			049	002		15258036	ELBOW		
010	008		00179885	BOLT			050	001		15254569	ADAPTOR		
011	016		00179887	BOLT			051	001		15251994	ADAPTOR-BULKHEAD		
012	004		00179896	BOLT			052	001		15251950	TEE		
013	004		09141918	O RING			053	001		15252869	TEE		
014	008		09167602	FLANGE-SPLIT			054	001		15303282	LOCKNUT		
015	012		09409982	FLANGE-SPLIT			055	001		15252906	ELBOW		
016	004		09409983	FLANGE-SPLIT			056	003		15253129	ELBOW		
017	010		09409984	FLANGE-SPLIT			057	001		15004742	BUSHING-SPLIT		
018	006		09410968	O RING			058	001		15308351	PLATE		
019	002		09410969	O RING			059	001		09060202	WASHER-HARDENED		
020	003		09410970	O RING			060	001		15308986	REDUCER		
021	008		15001428	NUT-STACKING			061	001		15251938	ADAPTOR		
022	004		15001429	CLAMP			062	001		09052234	PLUG		
023	001		15014977	BUSHING-SPLIT			063	001		15252983	ELBOW		
024	002		15001434	BUSHING-SPLIT			064	001		15256139	ADAPTOR		
025	001		15004740	BUSHING-SPLIT			065	001		15256136	ADAPTOR		
026	001		15004744	BUSHING-SPLIT			066	002		15251938	ADAPTOR		
027	004		15004748	NUT-STACKING			067	003		15301727	NIPPLE-DIAGNOSTIC		
028	001		15301267	HOSE ASSY									
029	001		15256550	PLATE-BENT									
030	001		15255483	TUBE ASSY									
031	001		15256137	REDUCER									
032	002		15004712	CLAMP									
033	002		00442733	BOLT									
034	001		15308287	HOSE ASSY									
035	001		15308286	HOSE ASSY									
036	001		15308282	HOSE ASSY									
037	001		15308281	HOSE ASSY									
038	002		15308288	HOSE ASSY									
039	001		15308283	HOSE ASSY									
040	001		15308285	HOSE ASSY									

**230-0060-7891 CONTROL VALVE-BODY HOIST**  
FROM SERIAL NO. T7891001

NC	REF	QTY	PART NO.	DESCRIPTION	SER.NO. FROM	SER.NO. TO
001	001		15301345	CONTROL VALVE-BODY HOI		
002	001		15272694	.KIT-SEAL		
003	001		15272695	.VALVE-RELIEF 2600PSI		

**230-0121-7891 PILOT SUPPLY VALVE**  
FROM SERIAL NO. T7891001

NC	REF	QTY	PART NO.	DESCRIPTION	SER.NO. FROM	SER.NO. TO
001	001		15301128	VALVE-PILOT SUPPLY		
002	001		15272119	.KIT-SEAL		

**250-0060-7891 BRAKE ACCUMULATOR**  
FROM SERIAL NO. T7891001

NC	REF	QTY	PART NO.	DESCRIPTION	SER.NO. FROM	SER.NO. TO
001	002		15231753	ACCUMULATOR		
002	004		00114699	.SCREW		
003	004		00103321	.LOCKWASHER		
004	002		09055400	.PROTECTOR		
005	002		09055409	.PISTON		
006	004		09055408	.WASHER-BACKUP		
007	002		09055407	.RING		
008	004		09055401	.RING-PISTON		
009	002		09055397	.O RING		
010	002		09055402	.CAP END		
011	002		06525035	VALVE ASSY-RECHARGE		
012	002		07552191	PAD		

**250-0240-7891 FILTER ASSEMBLY-DISC BRAKE**  
FROM SERIAL NO. T7891001

NC	REF	QTY	PART NO.	DESCRIPTION	SER.NO. FROM	SER.NO. TO
001	002		09066150	FILTER		
002	002		09055356	.HEAD ASSY		
003	002		09055357	..NUT ASSY		
004	002		09055358	...RING-RETAINER		
005	002		NSS	..WINDOW ASSY		
006	002		09055360	...SEAL KIT-WINDOW		
007	002		09055361	..RING		
008	002		09055362	..VALVE-BLEEDER		
009	002		09055363	.BAFFLE ASSY		
010	002		09055364	..SEAL-CUP		
011	002		09055365	.VALVE ASSY		
012	002		09055366	..O RING		
013	002		09066151	.ELEMENT		
014	002		09055367	.SPRING		
015	002		00444631	.PLUG		

**260-0010-7891 CAB ASSEMBLY**  
SERIAL NO. T7891013 TO T7891033

**260-0010-7891 CAB ASSEMBLY**  
SERIAL NO. T7891013 TO T7891033

NC	REF	QTY	PART NO.	DESCRIPTION	SER.NO. FROM	SER.NO. TO	NC	REF	QTY	PART NO.	DESCRIPTION	SER.NO. FROM	SER.NO. TO
001	001		15306039	RIGID CAB ASSY			041	002		15270829	.SCREW		
002	001		15272037	.CAB-BASIC			042	002		15270799	.SCREW		
003	001		15272038	.WINDSCREEN			043	001		15272059	.SUPPORT		
004	001		15272039	.GLASS-SIDE LH			044	004		15272060	.SCREW		
005	001		15272040	.GLASS-SIDE RH			045	004		15270800	.WASHER		
006	001		15272041	.COVER-LH			046	001		15272061	.SUPPORT ADDITIVE		
007	001		15272042	.COVER-RH			047	006		15270900	.SCREW		
008	001		15272043	.GLASS-REAR			048	006		15272062	.WASHER		
009	001		15272044	.WIPER MOTOR			049	006		15271185	.WASHER		
010	001		15272045	.HARNES			050	001		15272063	.SUPPORT		
011	001		15272046	.LINKAGE			051	001		15270900	.SCREW		
012	002		15272047	.WIPER ARM			052	001		15270790	.WASHER		
013	002		15272048	.WIPER BLADE			053	001		15272064	.SUPPORT-DASHBOARD		
014	005		15272049	.GROMMET			054	002		06350620	.SCREW		
015	002		15270749	.VALVE-SCREEN WASHER			055	002		15270840	.WASHER		
016	ASR		15272050	.TUBING-BULK			056	002		15270833	.NUT		
017	002		15272051	.TEE			057	002		15270900	.SCREW		
018	016		09379264	.TIE-CABLE			058	002		15270790	.WASHER		
019	001		15270908	.SUPPORT-FUSE BOX			059	002		15270833	.NUT		
020	004		15270789	.SCREW			060	002		15270998	.WASHER		
021	004		15270790	.WASHER			061	002		15270858	.WASHER		
022	001		15272052	.NUT			062	001		15272049	.GROMMET		
023	002		15270891	.AIR DIFFUSER			063	001		15270904	.COVER-RADIO		
024	004		15270781	.BOLT			064	002		15270901	.HOUSING-SWITCHES		
025	004		15270840	.WASHER			065	001		15272065	.DASHBOARD		
026	004		15270829	.SCREW			066	002		15270829	.SCREW		
027	004		15272053	.LIFTING EYE NUT			067	003		15270890	.AIR DIFFUSER		
028	004		15270873	.WASHER			068	002		15271183	.SCREW		
029	004		15270874	.WASHER-FIBRE			069	002		15270840	.WASHER		
030	002		15272054	.CARPET FIXATION			070	002		15270833	.NUT		
031	006		15270829	.SCREW			071	002		15270781	.BOLT		
032	001		15272055	.FRONT BOX ASSY			072	002		15270840	.WASHER		
033	001		15272056	..BOX			073	001		15270910	.GROMMET		
034	002		15270888	..GRILLE-SPEAKER			074	ASR		15270896	.HOSE-BULK PLASTIC		
035	008		15272057	..SCREW			075	010		15270895	.CLAMP		
036	008		15270995	..CLIP			076	001		15270793	.DOOR ASSY		
037	001		15250390	..LIGHT-CAB INTERIOR			077	003		15270781	.BOLT		
038	002		15270829	..SCREW			078	003		15270840	.WASHER		
039	001		15265564	..BULB			079	002		15270798	.STOPPER		
040	001		15272058	.SUN VISOR			080	001		15270797	.LOCK		

**260-0011-7891 CAB CENTRE CONSOLE**

SERIAL NO. T7891013 TO T7891022

NC	REF	QTY	PART NO.	DESCRIPTION	SER.NO. FROM	SER.NO. TO
001	001		15306311	CENTRE CONSOLE ASSY		
002	001		15272071	.CONSOLE		
003	006		06441020	.BOLT		
004	006		15270800	.WASHER		
005	001		15272072	.PLATE		
006	006		15270829	.SCREW		
007	001		15272073	.SUPPORT		
008	002		15270840	.WASHER		
009	002		15270833	.NUT		
010	001		15272074	.COVER		
011	001		15272075	.LATCH		
012	001		15272076	.ROD		
013	002		15272077	.CLIP		
014	001		15272078	.COVER-SIDE		
015	007		15270829	.SCREW		
016	001		15272079	.SUPPORT-LEVER		
017	003		15270840	.WASHER		
018	003		15270833	.NUT		
019	001		15272080	.CONSOLE-SHIFT		
020	ASR		15270896	.HOSE-BULK PLASTIC		
021	001		15270895	.CLAMP		

**260-0080-7891 SWITCHES AND INSTRUMENTS**

SERIAL NO. T7891001 TO T7891022

NC	REF	QTY	PART NO.	DESCRIPTION	SER.NO. FROM	SER.NO. TO
001	001		15307750	INSTRUMENT PANEL		
002	001		15256433	SPEEDOMETER		
003	001		15256026	TACHOMETER		
004	001		15308402	GAUGE-ENGINE OIL PRESS		
005	001		15258291	GAUGE-ENG WATER TEMP		
006	001		15258288	GAUGE-TRANS OIL TEMP		
007	001		15300128	GAUGE-TRANS OIL PRES		
008	001		15300413	GAUGE-FUEL LEVEL		
009	001		15258795	SWITCH-HAZARDS		
010	001		15258798	SWITCH-LIGHTS		
011	002		15258796	SWITCH-TEST		
012	001		15237165	LENS-HAZARD LIGHTS		
013	001		15237163	LENS-LIGHTS		
014	001		15229156	LENS-TEST SWITCH		
015	001		15300563	LENS-TRANS CHECK		
016	006		15229157	PLUG-BLANKING		
017	001		15258797	SWITCH-ON/OFF		
018	001		15300587	MODULE-WARNING LIGHT		
019	008		15271204	.BULB & SOCKET-MODULE		
020	001		15300588	MODULE-WARNING LIGHT		
021	008		15271204	.BULB & SOCKET-MODULE		
022	001		15300589	MODULE-WARNING LIGHT		
023	008		15271204	.BULB & SOCKET-MODULE		
024	001		15244724	FLASHER UNIT		
025	ASR		15273771	BULB-VDO GAUGES		
026	001		15300658	SWITCH-PUSH/TWIST		
027	001		15227360	BUZZER		
028	001		15247645	BAR-BUS 20 CIRCUIT		
029	001		15256443	SOCKET-HANDLAMP		
030	001		15252388	DIODE		
031	006		09079062	DIODE-BLOCK		
032	010		15256924	SCREW		
033	002		06490410	SCREW		
034	001		15301692	LENS-RETARDER		
035	001		15237161	SWITCH-COLUMN		
036	007		15256444	RELAY		
037	ASR		15265325	BULB-SWITCHES		
038	001		15257770	KEYSWITCH		
039	002		15271326	.KEY-IGNITION		
040	002		15258796	SWITCH		

**260-0080-7891 SWITCHES AND INSTRUMENTS**

SERIAL NO. T7891001 TO T7891022

NC	REF	QTY	PART NO.	DESCRIPTION	SER.NO. FROM	SER.NO. TO
041	002		15247608	LENS		
042	ASR		15247615	FUSE-3 AMP		
043	ASR		15247614	FUSE-5 AMP		
044	ASR		15247612	FUSE-10 AMP		
045	ASR		15247611	FUSE-15 AMP		
046	ASR		15248347	FUSE-25 AMP		

**260-0110-7891 SEAT-PASSENGER**

FROM SERIAL NO. T7891017

NC	REF	QTY	PART NO.	DESCRIPTION	SER.NO. FROM	SER.NO. TO
001	001		15301163	SEAT-PASSENGER		
002	001		09395446	.FRAME		
003	001		15271814	.BACK CUSHION		
004	001		15271813	.CUSHION-SEAT		
005	004		06350825	.BOLT		
006	004		07160830	.LOCKWASHER		
007	001		15245369	LAPBELT		
008	001		15301110	SEAT BASE		
009	001		15301109	.HINGE		
010	006		06351020	BOLT		
011	006		07161030	LOCKWASHER		
012	001		09014423	PIN-LATCH		
013	002		09077822	PAD		
014	001		00181406	BOLT		
015	002		00103340	WASHER		
016	001		00181409	BOLT		
017	001		15258781	SPACER		
018	001		15258778	SPACER		
019	001		15301111	BRACKET-SEAT		
020	002		15308359	BRACKET - SEAT BELT		
021	001		09014421	LATCH-SEAT		
022	001		09014422	SPRING		
023	001		09014420	PIN-PIVOT		
024	001		06351230	BOLT		
025	001		00274209	LOCKNUT		
026	002		09068666	WASHER-HARDENED		
027	002		00120378	NUT		
028	002		00103329	LOCKWASHER		
029	008		07151020	WASHER		
030	003		06471001	LOCKNUT		
031	003		06351030	BOLT		
032	002		00103343	WASHER		
033	001		09373557	BUTTON PLUG		
034	001		06471201	LOCKNUT		
035	002		07151220	WASHER		

**260-0190-7891 WINDSCREEN WASHER**  
FROM SERIAL NO. T7891001

NC	REF	QTY	PART NO.	DESCRIPTION	SER.NO. FROM	SER.NO. TO
001	001		15256431	KIT-WASHER BOTTLE		
002	002		15271481	.PUMP-24V		
003	002		15271482	.RING SEAL		
004	001		15271804	.CAP-WASHERBOTTLE		
005	001		06350825	BOLT		
006	003		07160830	LOCKWASHER		
007	003		07150815	WASHER		
008	002		06350820	SCREW		

**290-0010-7891 DECALS-ENGLISH**

SERIAL NO. T7891001 TO T7891033

NC	REF	QTY	PART NO.	DESCRIPTION	SER.NO. FROM	SER.NO. TO
	001	001	15009299	DECAL-TEREX CROWN		
	002	001	15305385	DECAL-CAB FRONT		
	003	001	15307686	DECAL-BODY STRIPE LH		
	004	001	15307687	DECAL-BODY STRIPE RH		
	005	001	09270762	DECAL-RETARDER		
	006	001	09270768	DECAL-HYD CONTROL		
	007	001	09270769	DECAL-HYDRAULIC OIL		
	008	004	09271069	DECAL-HOOK		
	009	001	09361787	DECAL-BATTERY EARTH		
A	010	001	15255616	DECAL-PRESS CHECK		
	011	001	15245247	DECAL-CE SAFETY		
	012	001	15245918	DECAL-HYDRAULIC OIL		
	013	001	15255885	DECAL-HAND LAMP		
	014	003	15301024	DECAL-BODY SUPPORT		
	015	001	15303454	DECAL-HEIGHT		
	016	001	15303455	DECAL-SLINGING		
B	017	001	15301857	DECAL-PRESSURE TEST		
B	018	001	15301858	DECAL-PRESSURE TEST		
B	019	001	15301859	DECAL-PRESSURE TEST		
	020	002	15303527	DECAL-TEREX CROWN		
C	021	001	15308588	DECAL-PRESS TEST		

## NOTES:

A TR100 UNITS ONLY  
B NOT TR100  
C TR70 UNITS ONLY



# Off-Highway Truck



## OPTIONAL SECTIONS



**ENGINE**

**110**



**BRAKING SYSTEM**

**250**



**CAB**

**260**



**BODY**

**270**



**MISCELLANEOUS**

**300**

**250-0110-7893 PRESSURE REDUCING VALVE**

FROM SERIAL NO. T7891001

NC	REF	QTY	PART NO.	DESCRIPTION	SER.NO. FROM	SER.NO. TO
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	001	001	15251475	VALVE-PRESS RED HIC		
A	002	001	15269873	.CARTRIDGE-PRESS RED		
B	003	001	15269951	.VALVE-SOLENOID		
	004	001	15267578	.COIL		

NOTES:

A 15269876 SEAL KIT- PRESSURE REDUCING VALVE  
B 15269952 SEAL KIT

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