



A TEREX BRAND

Parts Manual

Serial Number Range

QS-12R

from SN QS09-101 to QS11-999

QS-15R

QS-20R

QS-12W

QS-15W

QS-20W

Part No. 115437

Rev A32

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101.1 Decals with Words; ANSI, CSA

Item	Part No.	Description	Qty.	Item	Part No.	Description	Qty.
1	115435GT	DECAL KIT,SAFETY/INSTR,WORDS <i>(includes all safety and instructional decals listed below)</i>		30	97830GT	DECAL-NOTICE,MAX CAP-350#,SP**...1 QS-20 (159 kg)	1
2	28174GT	DECAL, POWER TO PLATFORM 230V**.....2	2	31	97831GT	OPERATING INST,PLAT,GR***.....1	1
3	28175GT	Warning - Compartment Access.....1	1	32	109519GT	DECAL,DANGER,MAX CAP ADJ TRAY*.....2 <i>(150 lbs., 68 kg.)</i>	2
4	28235GT	DECAL, POWER TO PLATFORM 115V**.....2	2	33	114325GT	DECAL,BATTERY CONN DIAG,GR.....1	1
5	28373GT	DECAL,FORK LIFT POCKET.....2	2	34	114469GT	DECAL,GROUND CONTROL PANEL***.....1	1
6	31071GT	DECAL,WARNING,FAILURE TO READ.....1	1	35	133013GT	DECAL,DANGER,ELECTROCUTION,GR.1	1
7	31508GT	DECAL,DANGER,ELECT HAZARD,PLUG.....1	1	36	133014GT	DECAL,GENERAL SAFETY,RUNABOUT*.....1	1
8	31788GT	DECAL,DANGER,BATTERY SAFETY***.....1	1	37	133092GT	DECAL,CRUSH HAZARD,USE SAFETY.....1	1
9	38149GT	DECAL,LABEL,PATENTS.....1 QS-R	1	38	133144GT	DECAL,LABEL-TRANSPORT DIGRAM.....2	2
10	38122GT	DECAL,LABEL, OM STORAGE.....1	1	39	133277GT	DECAL,LABEL,EMERGENCY LOWERING.....1	1
11	40434GT	DECAL,LANYARD ANCHORAGE POINT.....1	1	40	133429GT	DECAL, OBSTR SENSING SYS ERROR.....1 QS-R	1
12	43658GT	DECAL,LABEL,PWR TO CHARGR 230V.....1	1	41	133450GT	DECAL,INSTRUCTIONS,WORK TRAY...1	1
13	44736GT	DECAL,DANGER,TIP-OVER,TILT.....1	1	42	133451GT	DECAL,INSTR,MAX CAP BIKE RACK...2 <i>(45 lbs, 20 kg)</i>	2
14	44980GT	DECAL,LABEL,PWR TO CHARGR 115 UK.....1	1	43	133505GT	DECAL,LABEL,WHEEL LOAD.....4	4
15	52475GT	DECAL,LABEL,TRANSPORT TIEDOWN*.....3	3	44	133506GT	DECAL,GENIE QUICKSTOCK.....1	1
16	52865GT	DECAL,ANNUAL INSP***.....1	1	45	133507GT	DECAL,GENIE,QS-12R.....2	2
17	65052GT	DECAL,LABEL,FAULT CODES.....1	1	46	133508GT	DECAL,GENIE,QS-15R.....2	2
18	72086GT	DECAL,LABEL,LIFTING EYE.....1	1	47	133509GT	DECAL,GENIE,QS-20R.....2	2
19	72159GT	DECAL,TIP-OVER,BATTERIES,GR.....1	1	48	133510GT	DECAL,GENIE,QS-12W.....1	1
20	72171GT	DECAL,SIDE FORCE,100,GR,ANSI.....1 <i>(445 N)</i>	1	49	133511GT	DECAL,GENIE,QS-15W.....1	1
21	72188GT	DECAL,DIRECTIONAL ARROWS,GR...2	2	50	133512GT	DECAL,GENIE,QS-20W.....1	1
22	72832GT	DECAL,DANGER,DO NOT ALTER SWTC.....1	1	51	133515GT	DECAL,LABEL,TIRE SPECS.....1	1
23	72970GT	DECAL,INSTRUCTIONS-CHARGER OP.....1	1	52	133586GT	DECAL,INSTRUCTIONS-OPER,GCP.....1	1
24	82366GT	DECAL,CHEVRON RANDO HD0.....1	1				
25	82864GT	DECAL,DANGER,MAX CAP BIKE RACK.....1 <i>(45 lbs, 20 kg)</i>	1				
26	82975GT	DECAL,DANGER,COLLISION HAZARD.....1	1				
27	97712GT	DECAL,DANGER,BRAKE REL SAFETY*.....1	1				
28	97772GT	DECAL,OVERLAY,PLAT CONTROLS***.....1	1				
29	97829GT	DECAL-NOTICE,MAX CAP 500# SP**...1 QS-12, QS-15 (227 kg.)	1				



203.1 Pothole Protection Assembly

Item	Part No.	Description	Qty.
1	100489GT	WELDMENT, POTHOLE GUARD, RT.....1 <i>(power unit side)</i>	1
2	55355GT	SPACER,.75ID X 1.5OD X 1/4THK.....2	2
3	96642GT	BEARING,0.75IDX1.00ODX1.38L.....2	2
4	96541GT	CAM FOLLOWER,1.125X.375,DELRLN..2	2
5	96948GT	SWITCH,LIMIT,W/ROLLER ARM***2	2
--	15513GT	NUT,HEX,10-32.....4	4
--	19491GT	CONTACTOR,LIMIT SWITCH	
--	51063GT	SCREW,PHILLIPS,RHM,10-32 X 1.5....4	4
--	74155GT	HOSE ASSY, 3/8", 25.50.....4	4
--	87561GT	CABLE SQUEEZE CONN 2 WIRE	
--	97128GT	ROLLER ARM,LIMIT SWITCH***	
6	100492GT	PLATE, POTHOLE LOWER LINK.....2	2
7	96422GT	RUE RING,5/8 PIN.....8	8
8	96135GT	PIN,CLEVIS,.625 X 1.88,ZINC PL.....8	8
9	22261GT	WASHER,FLAT,.650 X 1.312 X.095	
10	100834GT	GAS SPRING, GR.....2	2
11	100915GT	SPACER,.82 ID X1.0 ODX1.125 LG.....2	2
12	96423GT	RUE RING,3/4 PIN.....2	2
13	78060GT	PIN,CLEVIS,.75 DIA. X 4.00.....2	2
14	12016GT	PIN,COTTER,.125 X .75.....2	2
15	34742GT	PIN,CLEVIS,.375 X 1.75 LG.....2	2
16	107370GT	UPPER POTHOLE LINK ASSY W/BRNG.....2 <i>(includes item 3)</i>	2
17	64154GT	BOLT,CARRIAGE,3/8-16 X1.00,G5	
18	105060GT	GROUND STRAP, 8"LG.....2	2
19	6097GT	WASHER,FLAT,USS,3/8",Y	
20	7713GT	NUT, LP NYLOCK, 3/8-16	
21	100488GT	WELDMENT, POTHOLE GUARD, LT.....1 <i>(ground controls side)</i>	1
22	78086GT	BALL STUD, GAS STRUT, 3/8-16.....4	4

Item	Part No.	Description	Qty.
--	100981GT	BATTERY CABLE ASSY, GR	
--		Ref. Fuse, 275A <i>(refer to 205.1)</i>	
--		Ref. Quick Disconnect <i>(refer to 205.1)</i>	
D	1257035GT	KIT,BATT. CABLE ASSY., GR <i>(include items 6B, 7B, 8B, 9B)</i>	
1	100732GT	CABLE ASSY, BATT TO ANDERSON.....1 <i>(black)</i>	
2	100730GT	CABLE ASSY, BATT TO FUSE.....1 <i>(red)</i>	
3	100728GT	CABLE ASSY,BATT,5.50"RED.....2	
4	100729GT	CABLE ASSY,BATT, 10" RED.....1	
5	100731GT	CABLE ASSY, FUSE TO ANDERSON....1 <i>(red)</i>	
6A	100733GT	CABLE ASSY, ANDERSON TO MC/RED.....1	
6B	1257065GT	CABLE ASSY.,BATT. 14",4AWG RD.....1 <i>(for units with kit 1257203 installed)</i>	
7A	100734GT	CABLE ASSY, ANDERSON TO MC,BLK.....1	
7B	1257064GT	CABLE ASSY., BATT. 27" BLACK.....1 <i>(for units with kit 1257203 installed)</i>	
8A	100735GT	CABLE ASSY,BATT,50.0"RED.....1	
8B	1257062GT	CABLE ASSY., BATT. 64" RED.....1 <i>(for units with kit 1257203 installed)</i>	
9A	100736GT	CABLE ASSY,BATT,52.0"BLK.....1	
9B	1257063GT	CABLE ASSY., BATT. 62" BLACK.....1 <i>(for units with kit 1257203 installed)</i>	

304.1 Number 4 Column Assembly; QS-15, QS-20

Item	Part No.	Description	Qty.	Item	Part No.	Description	Qty.
1	45425GT	SCREW,FHS,3/8-16 X .75		38		Ref. Roller, GR-15 <i>(refer to 301.1)</i>	
2	35707GT	SHAFT,LIFTING CHAINS,20MM DIA.....1		39	35706GT	BOLT,ROLLER,.470"(SHORT)	
3	35722GT	SPACER,SHAFT,.310		40	100715GT	COLUMN #6 MACHINED, 57 QS-15	
4	35715GT	PULLEY,SMALL CHAIN.....2					
5	35711GT	SPACER,SHAFT,.840"LG					
6	37686GT	SPACER,SHAFT,1.400					
7		Ref. Mast Cover, Number 4 Column <i>(refer to 311.1)</i>					
8	57264GT	NUT, 1/4-20 T					
9	109500GT	PLATE, MAST FLAP CLAMP, 5-6.....2					
10	40004GT	SCREW,SHC,1/4-20 X .375 BLK					
11	41055GT	WASHER,T-SLOT					
12	38709GT	WASHER,SHIM,.938 X 1.37 X .048					
13	38447GT	PULLEY W/BEARINGS.....2					
14	38316GT	SPACER,.560 AWP MAST					
15		Ref. Mast Cover, Number 4 Column <i>(refer to 311.1)</i>					
16		Ref. Mast Flap Clamp <i>(refer to 301.1)</i>					
17	38730GT	NUT,WELD,ANGLE,1/4" T-SLOT.....2					
18	6175GT	SCREW,HHC,3/8-16 X 1					
19	6021GT	WASHER, LOCK, .375					
20	6097GT	WASHER,FLAT,USS,3/8",Y					
21	100383GT	COL 4 MACHINED, 72.5.....1 QS-20					
22	4828GT	NUT,NYLOCK,3/8-16					
23	5397GT	WASHER,FLAT,USS,5/16",Y					
24	35714GT	SCREW,FHS,3/8-16 X 2.25					
25		Ref. Mast Slider Block <i>(refer to 303.1)</i>					
26	7339GT	SCREW, HHC, 1/4-20 X .5					
27	35991GT	NUT,WELD 1/4-20, PLATED L.L.**					
28		Ref. Upper Sequencing Bracket <i>(refer to 301.1)</i>					
29		Ref. Control Cable Pulley <i>(refer to 312.1 and 313.1)</i>					
30	8915GT	SCREW,HHC,1/4-20 X 1.25					
31	25926GT	WASHER,FLAT,M6 PLTD.					
32	40735GT	SPACER, 1/4ID3/8OD, .875LG					
33	22699GT	WASHER,FLAT,M10,ZINC PLTD.					
34		Ref. Pulley Bracket <i>(refer to 310.1)</i>					
35	7713GT	NUT, LP NYLOCK, 3/8-16					
36		Ref. Lower Slide Block <i>(refer to 302.1)</i>					
37	6052GT	WASHER,SHIM,.5 X .875 X .063					

309.1 Lifting Chain Assembly, QS-20

Item	Part No.	Description	Qty.	Item	Part No.	Description	Qty.
1	35699GT	CHAIN TERMINAL CASTING,#1.....	2	28		Ref. Number 1 Column (refer to 301.1)	
2	37385GT	CHAIN ASSY#1,72.5"COL.S-SERIES..... (includes items 1 and 18)	2				
--	35704-6813GT	CHAIN,STD.LEAF AL544,68.13" (68.5 inches)					
3	6534GT	PIN,GROOVED- .200 X .75*.....	12				
4	40945GT	SCREW,FHS,1/4-20 X 2.25.....	1				
5	35697GT	CHAIN TERM,CLEVIS CYL.,ZINC.....	1				
6	37384GT	CHAIN ASSY#2,72.5"COL.S-SERIES..... (includes items 5 and 18)	1				
--	35704-6813GT	CHAIN,STD.LEAF AL544,68.13" (68.5 inches)					
7	37386GT	CHAIN ASSY,72.5"COL. S-SERIES..... (includes items 8 and 18)	3				
--	35704-6813GT	CHAIN,STD.LEAF AL544,68.13" (68.5 inches)					
8	35695GT	CHAIN TERM,PULLEY SUPORT-ZINC... (double slot)	3				
9	35714GT	SCREW,FHS,3/8-16 X 2.25					
10	5397GT	WASHER,FLAT,USS,5/16",Y					
11	4828GT	NUT,NYLOCK,3/8-16.....	10				
12	38980GT	CHAIN TERM,PULLEY SUPPORT-ZNC..... (single slot)	2				
13	37387GT	CHAIN ASSY,72.5COL.(SM)S-SERIE..... (includes items 12 and 16)	2				
--	35703-6813GT	CHAIN,STD.LEAF AL522,68.13" (68.5 inches)					
14	38986GT	PIN,GROOVED,.200 X .50*.....	4				
15		Ref. Carriage (refer to 306.1)					
16	41224GT	CHAIN TERM.LWR.SS(1 SLOT)..... (includes item 14)	1				
17		Ref. Number 5 Column (refer to 305.1)					
18	38187GT	CHAIN TERM.LWR.SS(2 SLOT)*..... (includes item 3)	8				
19		Ref. Number 4 Column (refer to 304.1)					
20		Ref. Number 3 Column (refer to 303.1)					
21	11890GT	GLIDE BUTTON,SIDE,GLL,.100 TK.....	4				
22	35712GT	NUT,NYLOCK,3/8-24					
23	35698GT	CHAIN TENSION ROCKER CAST.ZINC.....	4				
24	35705GT	BOLT-ROCKER, S-SERIES					
25	6095GT	WASHER,FLAT,USS,1/2",Y					
26	6198GT	NUT,NYLOCK,1/2-13					
27		Ref. Number 2 Column (refer to 302.1)					



401.1 Hydraulic Power Unit and Lift Cylinder

Item	Part No.	Description	Qty.
1	105387GT	MOTOR,24DC,ADV.....1 <i>(includes items 2-6)</i>	1
--	43685GT	SEAL KIT,LIFT PUMP,BARNES**	
--	44777GT	BEARING,MOTOR <i>(includes items 2-6)</i>	
--	44778GT	BEARING,MOTOR,36843,BRUSH END*	
--	52915GT	BRUSH LEAD ASSEMBLY KIT(48504)	
--	58934GT	BRUSH BOX ASSEMBLY	
2	44750GT	SPRING-BRUSH,40844, SCISSORS.....4	4
3	44752GT	COVER-BRUSH INSPEC.40844,SCISS.....4	4
4	52913GT	SCREW,HH TAPETITE THRD8-32X.50	
5	44751GT	BRUSH,PWR UNIT (40844)**.....4	4
6	52914GT	SCREW,HHTAPTITE THREAD8-32X.38	
7	80949GT	CYLINDER, LIFT 41" STROKE, DY*.....1 QS-12, QS-15	1
--	80941GT	SEAL KIT,DONYANG CYL (35736)**	
7A	100400GT	CYLINDER,LIFT, 70" STROKE.....1 QS-20	1
--	80943GT	SEAL KIT,DONYANG CYL (35737)* QS-20	
8	48905GT	CONN,520120-4***.....2	2
9	52943GT	NUT,SOLENOID VALVE COIL.....1	1
10	38068GT	KNOB,PUSH/PULL,RED.....1	1
11	84422GT	COIL-SOLENOID VALVE,20V DC***.....1	1
12	66465GT	VALVE,W/20V NC SOLENOID,MANUAL.....1 <i>(includes items 9 and 11)</i>	1
13	35725GT	VALVE,FLOW CONTROL PREAS.COMP.....1 <i>(1 gpm, L/min)</i>	1
14	35726GT	VALVE,HYDRAULIC CHECK.....1	1
15	32317GT	SCREW,HHC,3/8-24 X 1 GR 8 YEL.....2	2
16	6021GT	WASHER, LOCK, .375	
17A	96193GT	PUMP,4CC GEAR,CCW***1 <i>Bosch / Rexroth</i>	1
--	233641GT	SEAL KIT,BOSCH PUMP <i>For 96193 w/Bosch PN 9510090001</i>	
--	85197GT	SEAL KIT,BOSCH PUMP*** <i>For 96193 w/Bosch PN 9510290001</i>	
17B		PUMP,4CC GEAR,CCW 228192 <i>Parker (component no longer available)</i>	
--	229453GT	SEAL KIT,PUMP,PARKER (228192) <i>for Parker pump 228192</i>	

Item	Part No.	Description	Qty.
--	100840GT	PLATFORM CONTROL BOX GEN 5 <i>(does not include item 7)</i>	
1		Ref. Joystick Controller <i>(refer to 503.1)</i>	
2	144065GT	KIT,GEN 5 COIL CORD.....1 <i>(kit, includes connector, coil cord, instructions, dielectric grease and cable tie; see below)</i>	
3	100998GT	ENCLOSURE GEN 5.....1	
4	62164GT	ALARM ASSY,12VDC,ITT,4 PIN****.....1 <i>Does not include 72326 nut</i>	
--	72326GT	NUT - PLASTIC,RING FOR ALARMS	
5	109503GT	PLAT CONTROL CIRCT BRD ASSY G5.....1	
--	105662GT	CLEAR SWITCH ACTUATOR	
--	T108044GT	CLEAR SWITCH ACTUATOR(QTY 10)	
6	100999GT	COVER BOTTOM GEN 5.....1	
7	115455GT	BRACKET,PLAT CNTL BOX,QS-R.....1 <i>(USA, Canada)</i>	
7A	115456GT	BRACKET,PLAT CNTL BOX,QS-W.....1 <i>(USA, Canada)</i>	
8	7339GT	SCREW, HHC, 1/4-20 X .5	
9	6638GT	WASHER,FLAT,USS,1/4"Y	
10	66812GT	BUTTON,PUSH,RED MUSHROOM HEAD.....1	
11	66817GT	BASE WITH 1 NC CONTACT, E-STOP...1	
--	66818GT	CONTACT,NC	
12		Ref. Platform Control Panel Decal <i>(refer to 101.1 or 102.1)</i>	

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