

Instructions for Parts Books

The heading at the top of the page will be the same for the picture of the parts at it is for the page with the part numbers.

Definition of column headings on part number pages:

REF.No → The number referring to the part on the picture page of the parts book.

Part No. → The number assigned to this part at the time of printing the parts book.

Description → Discription of part.

Q'ty → Quantity of part used on that page.

S.No. → Serial number range of the equipment that this part will fit.

>= Your serial number should be greater than or equal to the number shown.

<= Your serial number should be lesser than or equal to the serial number shown.

I/C → Interchangeability of part shown.

↔ The part shown will work for the older and later serial number.

The part shown is not interchangeable with the other serial number.

← new for old

→ old for new

Remarks → Notes about this particulart part. Sometimes this may say except [FR] or [CA]

Note about Country Codes:

The parts books we use in the United States of America may also contain information about a part that would be different in another country. It is important that you are aware of the country codes in some instances.

Symbol	Country
A	United States of America
CA	Canada
FR	France
GR	Greece
PO	Portugal
AU	Australia

If the remarks column says for example EXCEPT [FR] this part works in all countries except France. That means it will work here in the USA.

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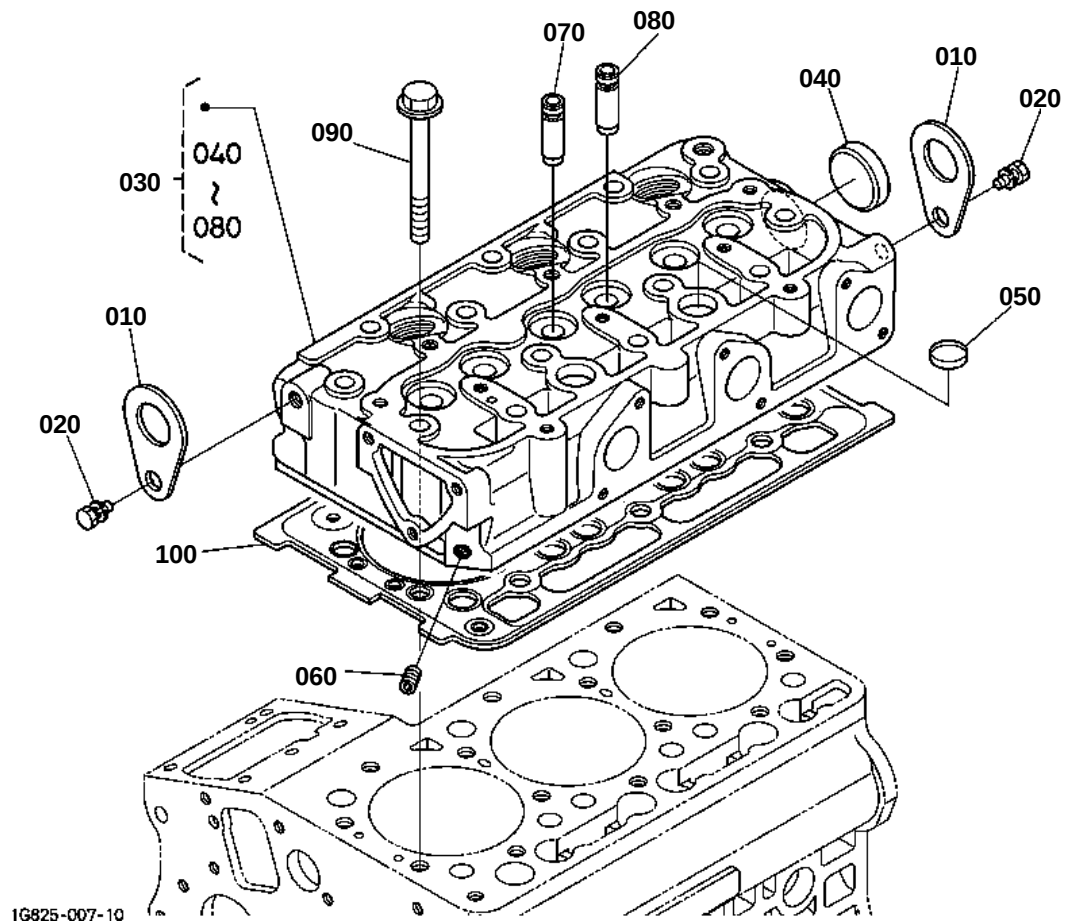
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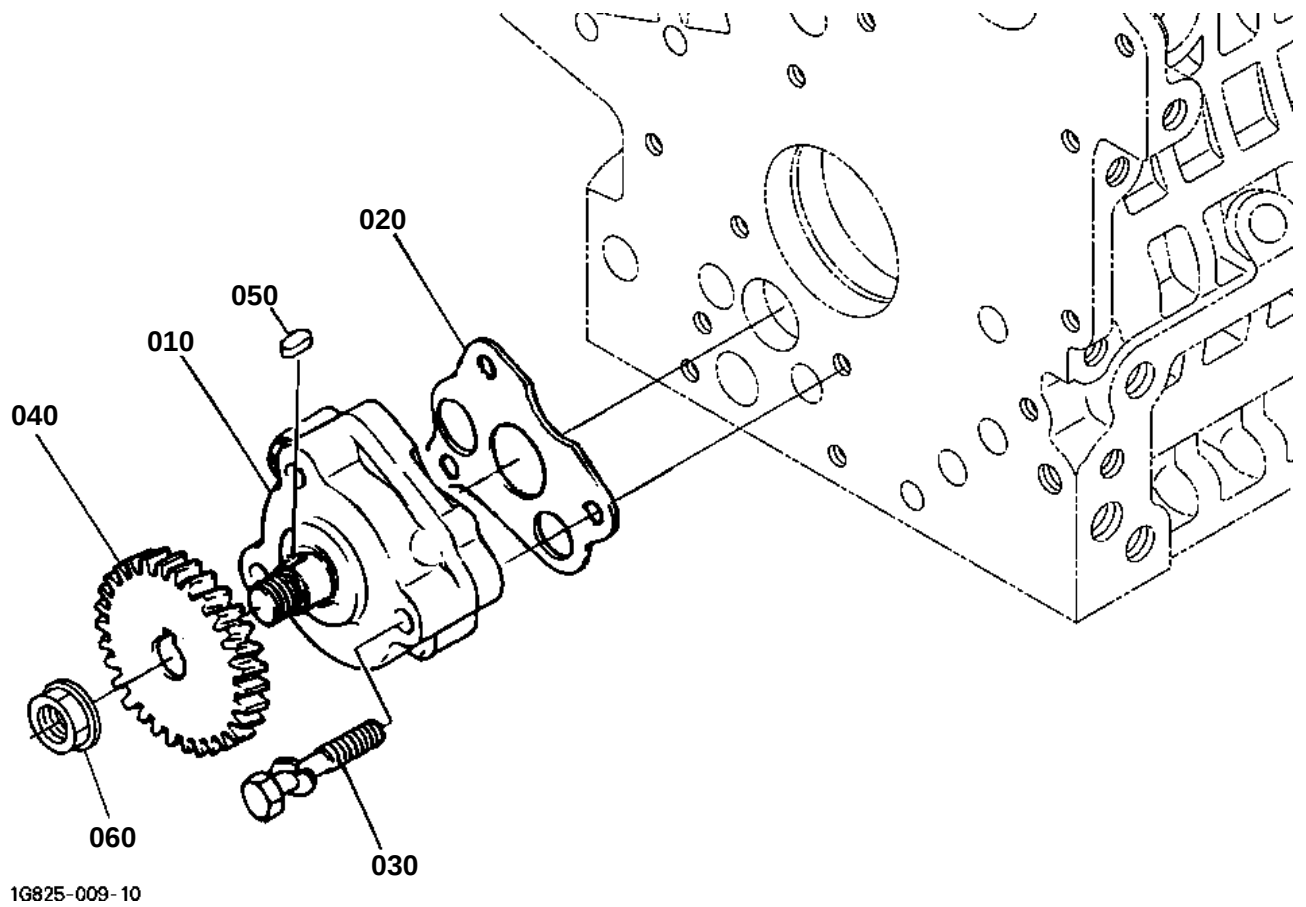


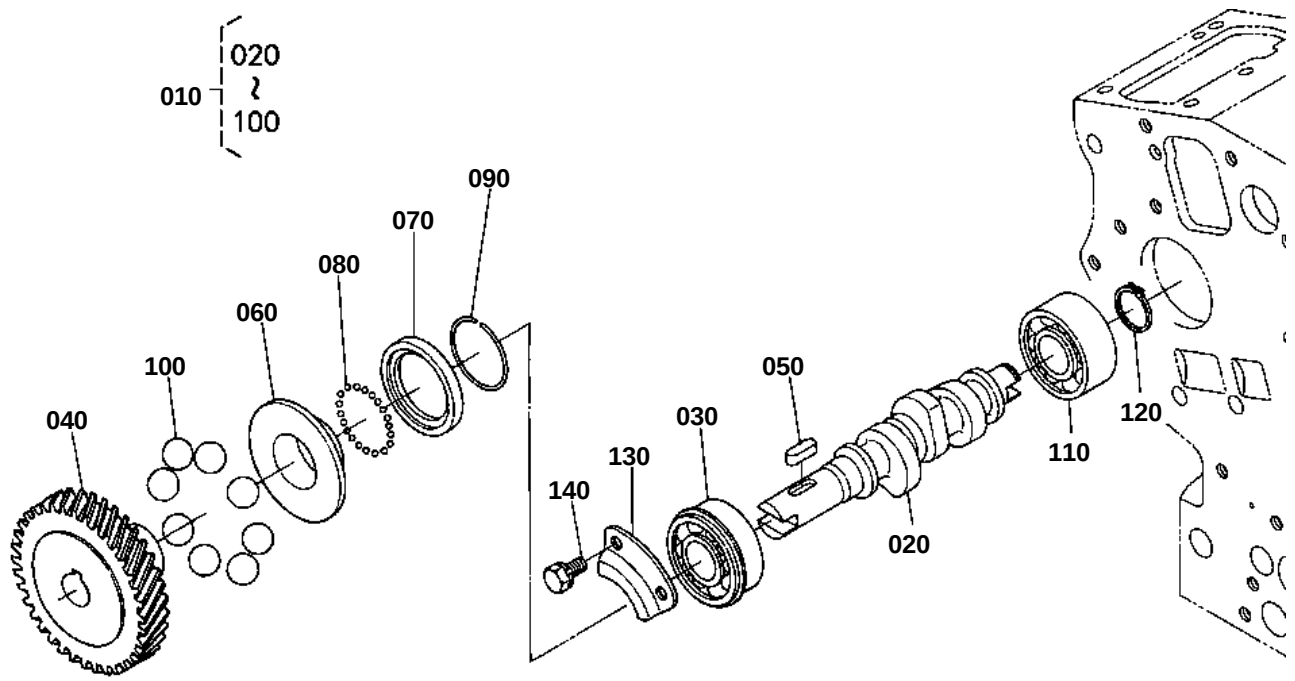
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CYLINDER HEAD

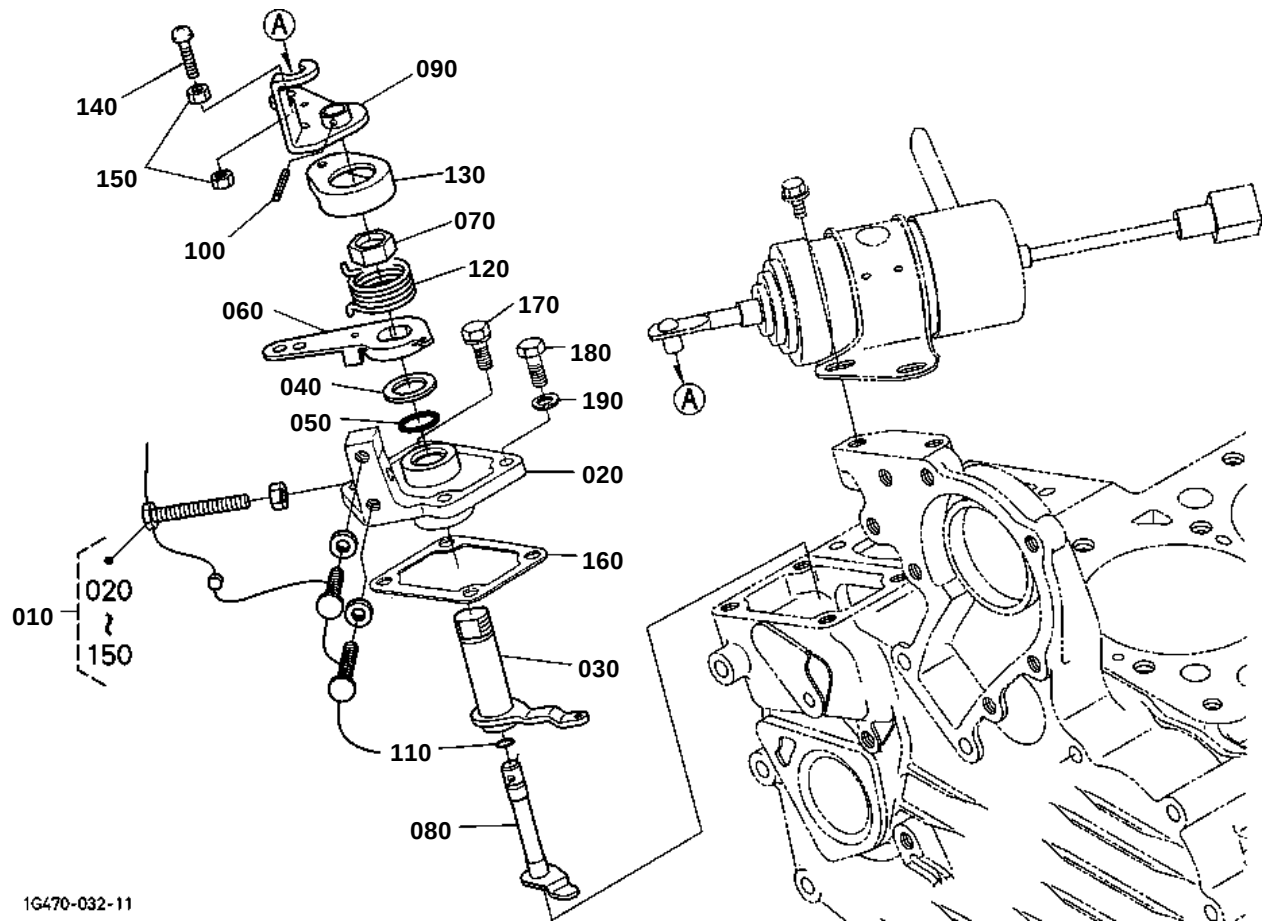






1G470-030-12

SPEED CONTROL PLATE





ALTERNATOR AND PULLEY

↔ Interchangeable; ≠ not interchangeable; ← new for old; → old for new

REF.No	Part No.	Description	Q'ty	S.No.	I/C	REMARKS	Weight (kgf)	Weight (lb)
010	1G825-64010	ALTERNATOR	1				2.98	6.556
020	1G435-64420	STAY DYNAMO	1				0	0
030	16871-91030	BOLT	1				0	0
040	17559-91010	BOLT	1				0.03	0.066
050	04013-60080	WASHER PLAIN	2				0.002	0.0044
060	02156-50080	NUT	1				0.004	0.0088
070	04512-60080	WASHER SPRING	1				0.002	0.0044
080	19837-64374	COLLAR	1				0.06	0.132
090	01023-50616	BOLT	2				0.005	0.011
100	1G470-74283	PULLEY FAN DRIVE	1				1.25	2.75
110	15881-91030	BOLT	1				0.06	0.132
120	16883-97010	V BELT	1				0.08	0.176



WATER FLANGE AND THERMOSTAT

↔ Interchangeable; ≠ not interchangeable; ← new for old; → old for new

REF.No	Part No.	Description	Q'ty	S.No.	I/C	REMARKS	Weight (kgf)	Weight (lb)
010	1E051-72700	COMP.FLANGE WATER	1				0.268	0.5896
020	16241-73370	PIPE WATER RETURN	1				0.007	0.0154
030	15841-96020	PLUG	1				0.028	0.0616
040	15841-72923	GASKET WATER FLANGE	1				0.001	0.0022
050	1A021-96020	PLUG	1				0.015	0.033
060	01023-50616	BOLT	2				0.005	0.011
070	01023-60650	BOLT	1				0.015	0.033
080	16851-73350	PIPE WATER RETURN	1				0.018	0.0396
090	16241-73360	BAND PIPE	2				0.003	0.0066
100	15321-73014	ASSY THERMOSTAT	1				0.07	0.154
110	16219-73260	COVER THERMOSTAT	1				0.094	0.2068
120	16221-73270	GASKET THERMOSTAT	1				0.01	0.022
130	01123-50835	BOLT	2				0.02	0.044



RADIATOR

↔ Interchangeable; ≠ not interchangeable; ← new for old; → old for new

REF.No	Part No.	Description	Q'ty	S.No.	I/C	REMARKS	Weight (kgf)	Weight (lb)
010	K2561-85020	CUSHION UPPER	2				0.009	0.0198
020	K2561-85040	COLLAR	2				0.005	0.011
030	01053-50635	BOLT	2				0.009	0.0198
040	04015-60060	WASHER PLAIN	2				0.005	0.011
050	02751-50060	NUT FLANGE	2				0.005	0.011
060	K2110-85120	CUSHION RADIATOR	2				0.021	0.0462
070	K2581-98520	SHROUD FAN	1				0	0
071	K2581-65430	LABEL FAN CAUTION	1			NOT SALE	0	0
072	K2581-65470	LABEL FAN CAUTION	1			NOT SALE	0	0
080	K2581-85282	ASSY TANK RESERVE	1				0	0
090	K2581-85270	CAP	1				0	0
100	K2581-85292	HOSE OVER FLOW	1				0	0
110	K2581-57242	GROMMET WIRE	1				0	0
120	01754-50612	BOLT FLANGE	3				0.005	0.011
130	K2581-85010	COMP.RADIATOR	1				0	0
140	K2581-85350	STAY DUST COVER	1				0	0
150	K2581-85322	GUIDE NET LH	1				0	0
160	K2581-85312	GUIDE NET RH	1				0	0
170	01754-50612	BOLT FLANGE	6				0.005	0.011
180	K2581-85410	NET RADIATOR	1				0	0
190	K2581-85442	PLATE NET	1				0	0
200	K2581-85430	STAY RADIATOR 2	1				0	0
210	K2561-85020	CUSHION UPPER	1				0.009	0.0198
220	K2561-85040	COLLAR	1				0.005	0.011
230	01754-50630	BOLT FLANGE	2				0.01	0.022
240	K2581-85450	PLATE	1				0	0
250	K2581-85420	COVER	1				0	0



TRANSMISSION CASE

↔ Interchangeable; ≠ not interchangeable; ← new for old; → old for new

REF.No	Part No.	Description	Q'ty	S.No.	I/C	REMARKS	Weight (kgf)	Weight (lb)
010	K2581-11012	CASE TRANSMISSION	1				12.5	27.5
020	04817-00160	O RING	1				0.001	0.0022
030	K7001-39620	PLUG	2				0.005	0.011
040	K2581-11140	PLUG	1				0.04	0.088
050	04811-10160	O RING	1				0.001	0.0022
060	05012-00422	PIN STRAIGHT	1				0	0
070	K2581-11110	COVER HST FRONT	1				4.55	10.01
080	K2581-11170	STUD	1				0.1	0.22
090	01555-51035	STUD	1				0.029	0.0638
100	04512-60100	WASHER SPRING	1				0.002	0.0044
110	02118-50100	NUT	1				0.005	0.011
120	01123-51045	BOLT	10				0.032	0.0704
130	05012-00614	PIN STRAIGHT	2				0.004	0.0088
140	K2581-11180	SPRING PTO	1				0.004	0.0088
150	07715-03211	BALL	1				0.003	0.0066
160	06311-25020	PLUG	2				0.032	0.0704
170	04817-00110	O RING	2				0.001	0.0022
180	06311-25030	PLUG	1				0.051	0.1122
190	04817-00140	O RING	1				0.001	0.0022
200	31351-37160	PLUG	1				0.003	0.0066
210	K2581-11210	COVER REAR	1				0.63	1.386
220	01123-51030	BOLT	6				0.025	0.055
230	05012-00614	PIN STRAIGHT	2				0.004	0.0088
240	K2581-11250	GAUGE OIL	1				0	0
250	04816-07220	O RING	1				0.001	0.0022



HST 2

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REF.No	Part No.	Description	Q'ty	S.No.	I/C	REMARKS	Weight (kgf)	Weight (lb)
010	K2581-12860	BEARING	2				0.017	0.0374
020	99999-99999	BLANK	0				0	0
030	K2581-14520	SHAFT	1				0.155	0.341
040	K2581-14530	COLLAR HST ARM	1				0.025	0.055
050	K7021-39140	CIR CLIP EXTERNAL	1				0.001	0.0022
060	04611-00280	CIR CLIP INTERNAL	1				0.002	0.0044
070	31381-76390	SEAL OIL	1				0.01	0.022
080	K7021-38170	BLOCK SWASH PLATE	1				0.005	0.011
090	K2581-42542	PLATE HST SPRING	1				0	0
100	K2581-42510	ARM HST NEUTRAL	1				0.09	0.198
110	66116-42840	SHIM	1			0.5mm	0.002	0.0044
120	K2581-12860	BEARING	2				0.017	0.0374
130	K7021-39140	CIR CLIP EXTERNAL	1				0.001	0.0022
140	31381-76390	SEAL OIL	1				0.01	0.022
150	04612-00140	CIR CLIP EXTERNAL	1				0.001	0.0022
160	K2581-42472	LEVER NEUTRAL	1				0.065	0.143
170	04811-10420	O RING	1				0.001	0.0022
180	01125-60820	BOLT	1				0.015	0.033
190	02114-50080	NUT	1				0.005	0.011
200	K2581-42452	PLATE HST NEUTRAL	1				0.1	0.22
210	01123-50820	BOLT	2				0.011	0.0242
220	K2581-42410	ARM HST TRUNNION	1				0.14	0.308
230	05411-00630	PIN SPRING	1				0.004	0.0088
240	K2581-42560	SPRING	1				0.06	0.132
250	K2581-42570	ROD ADJUST	1				0.02	0.044
260	02114-50080	NUT	2				0.005	0.011

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HYDRAULIC PUMP [COMPONENT PARTS]

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REF.No	Part No.	Description	Q'ty	S.No.	I/C	REMARKS	Weight (kgf)	Weight (lb)
010	K2581-36900	ASSY PUMP	1				0	0
020	01754-51060	BOLT FLANGE	4				0.042	0.0924
030	31381-76390	SEAL OIL	1				0.01	0.022
040	04611-00300	CIR CLIP INTERNAL	1				0.004	0.0088
050	K2561-36700	ASSY VALVE RELIEF	1				0.06	0.132
060	K2561-36710	PLUG	1				0.05	0.11
070	31351-37920	SPRING RELIEF	1				0.02	0.044
080	31351-37930	SEAT RELIEF VALVE	1				0.02	0.044
090	31351-37940	POPPET	1				0.005	0.011
100	04811-10160	O RING	1				0.001	0.0022
110	31351-37950	SHIM	2			0.4mm	0.001	0.0022
110	31351-37960	SHIM	2			0.2mm	0.001	0.0022
110	31351-37970	SHIM	2			0.1mm	0.001	0.0022
120	04013-60050	WASHER PLAIN	2				0.001	0.0022
130	YW318-00100	ASSY VALVE PRIORITY	1				0	0
140	04816-06100	O RING	1				0.001	0.0022
150	67810-38340	DAMPER	1				0.001	0.0022
160	04817-00220	O RING	1				0.001	0.0022
170	04817-00140	O RING	1				0.001	0.0022
180	04817-00160	O RING	1				0.001	0.0022
190	37560-36530	FILTER LINE	1				0.005	0.011
200	67156-36980	PLUG SCREW	1				0.004	0.0088



TOP LINK BRACKET

↔ Interchangeable; ≠ not interchangeable; ← new for old; → old for new

REF.No	Part No.	Description	Q'ty	S.No.	I/C	REMARKS	Weight (kgf)	Weight (lb)
010	K2592-39015	BRACKET FENDER LH	1				0	0
020	K2592-93920	KIT BRACKET FENDER R	1			ENGLISH	0	0
020	K2597-93920	KIT BRACKET FENDER R	1			FRENCH	0	0
025	K2581-65560	LABEL HITCH WARNING	1			ENGLISH NOT SALE	0	0
025	K2567-65560	LABEL HITCH WARNING	1			FRENCH NOT SALE	0	0
030	K2581-39180	PLATE HITCH	1				0	0
040	01133-51440	BOLT	2				0.07	0.154
050	01133-51480	BOLT	6				0	0
060	75599-32516	WASHER PLAIN	8				0.011	0.0242
070	01133-51440	BOLT	4				0.07	0.154
080	75599-32516	WASHER PLAIN	4				0.011	0.0242
090	02771-50140	NUT FLANGE	4				0	0
100	K2581-39130	STAY FENDER CENTER	1				0	0
110	01133-51440	BOLT	2				0.07	0.154
120	K2592-39172	PLATE BRACKET	2				0	0
130	01133-51040	BOLT	4				0.03	0.066
135	01133-51055	BOLT WITH WASHER	4				0.039	0.0858
140	02771-60100	NUT FLANGE	8				0.01	0.022
150	K2561-21033	ROD TIE	1				0	0
160	01133-51440	BOLT	2				0.07	0.154



FRONT GLILLE SUPPORT

↔ Interchangeable; ≠ not interchangeable; ← new for old; → old for new

REF.No	Part No.	Description	Q'ty	S.No.	I/C	REMARKS	Weight (kgf)	Weight (lb)
010	K2581-57273	SPONGE UPPER	1				0	0
020	K2581-54240	POST BONNET UPPER	1				0	0
030	01155-50860	BOLT	1				0.025	0.055
040	02552-50080	NUT LOCK	1				0.005	0.011
050	02751-50080	NUT FLANGE	4				0.006	0.0132
060	K2581-54270	DAMPER BONNET OPEN	1				0	0
070	02751-50080	NUT FLANGE	2				0.006	0.0132
080	K2581-95410	KIT POST BONNET	1				0	0
085	K2581-65420	LABEL HOT CAUTION	1			NOT SALE	0	0
090	K2581-54860	BOLT SQUARE NECK	4				0	0
100	K1122-91960	NUT FLANGE	4				0.012	0.0264
110	K2581-54450	COVER FLYWHEEL	1				0	0
120	K1122-91330	BOLT SHORT SQU.NECK	2				0	0
130	02751-50080	NUT FLANGE	2				0.006	0.0132
140	K2581-54302	COMP.LOCK BONNET	1				0	0
150	K1122-91330	BOLT SHORT SQU.NECK	2				0	0
160	02751-50080	NUT FLANGE	2				0.006	0.0132
170	K2581-54390	GRIP BONNET OPEN	1				0	0
180	6C040-54150	SPRING	1				0.006	0.0132
190	K2581-54350	HOOB BONNET OPEN	1				0	0



FENDER

↔ Interchangeable; ≠ not interchangeable; ← new for old; → old for new

REF.No	Part No.	Description	Q'ty	S.No.	I/C	REMARKS	Weight (kgf)	Weight (lb)
010	K2592-95520	KIT FENDER	1			ENGLISH	0	0
010	K2597-95520	KIT FENDER	1			FRENCH	0	0
020	K1122-91330	BOLT SHORT SQU.NECK	6				0	0
025	04015-60080	WASHER PLAIN	4				0.01	0.022
030	02751-50080	NUT FLANGE	6				0.006	0.0132
040	K2581-55210	GUIDE LEVER LH	1				0	0
050	K2581-55220	GUIDE LEVER RH	1				0	0
060	01774-51025	BOLT FLANGE	4				0.02	0.044
070	03017-50620	SCREW CR-REC-BD-HD	4				0.005	0.011
080	K2581-55230	STAY LEVER GUIDE	2				0	0
090	K2581-55240	STAY INCHING STOPPER	1				0	0
100	K1122-91310	BOLT SHORT	2				0.01	0.022
110	02751-50080	NUT FLANGE	2				0.006	0.0132
120	K2581-55250	STOPPER INCHING UP	1				0	0
130	K2581-55260	STOPPER INCHING DOWN	1				0	0
140	K1122-91310	BOLT SHORT	2				0.01	0.022
150	02751-50080	NUT FLANGE	2				0.006	0.0132
160	K2581-55140	STAY STEP	2				0	0
170	K2581-65480	LABEL SAFETY	1			ENGLISH NOT SALE	0	0
170	K2587-65480	LABEL SAFETY	1			FRENCH NOT SALE	0	0
180	K2581-65520	LABEL SPACE WARNING	2			ENGLISH NOT SALE	0	0
180	K2587-65520	LABEL SPACE WARNING	2			FRENCH NOT SALE	0	0
190	K2581-65490	LABEL FUEL	1			NOT SALE	0	0



ROPS

↔ Interchangeable; ≠ not interchangeable; ← new for old; → old for new

REF.No	Part No.	Description	Q'ty	S.No.	I/C	REMARKS	Weight (kgf)	Weight (lb)
005	K2592-93940	SFBX-F24	1				0	0
010	99999-99999	FRAME ROPS UPPER	1				0	0
020	K2592-39450	NUT	6				0	0
030	04512-60140	WASHER SPRING	6				0.008	0.0176
040	99999-99999	FRAME ROPS UNDER	1				0	0
050	99999-99999	FRAME ROPS UNDER	1				0	0
060	99999-99999	NAME PLATE ROPS	1				0	0
070	K2591-65572	LABEL WARNING(ROPS)	1			ENGLISH	0	0
080	K2591-65642	LABEL CAUTION(ROPS)	1			ENGLISH	0.01	0.022
090	K2591-65410	LABEL REFLECTOR	2				0.01	0.022
100	K3211-82540	BOLT	2				0	0
110	K3211-82400	ASSY PIN SET	2				0	0
120	K3211-82560	NUT	2				0	0
130	K2591-39560	BRACKET RETAINER	2				0.02	0.044
140	53721-61533	CLAMP RAIL COVER	2				0.06	0.132
150	K3211-56850	ASSY BELT SEAT	1				0	0
160	K3151-82520	BOLT	2				0.026	0.0572
170	02574-50100	NUT LOCK	2				0.007	0.0154
180	K2597-65570	LABEL WARNING(ROPS)	1			FRENCH	0.008	0.0176
190	K2597-65640	LABEL CAUTION(ROPS)	1			FRENCH	0.01	0.022
200	99999-99999	MANUAL ROPS	1				0	0



LABEL(REAR) [ENGLISH]

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REF.No	Part No.	Description	Q'ty	S.No.	I/C	REMARKS	Weight (kgf)	Weight (lb)
010	99999-99999	NAME PLATE ROPS	1				0	0
020	K2591-65572	LABEL WARNING(ROPS)	1				0	0
030	K2591-65642	LABEL CAUTION(ROPS)	1				0.01	0.022
040	K2591-65410	LABEL REFLECTOR	2				0.01	0.022
050	K2581-65250	LABEL 4WD	2				0	0
060	K2561-65263	LABEL HYD ADJUST	1				0.001	0.0022
070	K2581-65204	LABEL SET	1				0	0
080	K2581-65360	LABEL GUIDE CLUTCH	1			NOT SALE	0	0
090	K2581-65370	LABEL GUIDE SELECT	1			NOT SALE	0	0
100	K2581-65380	LABEL GUIDE	1			NOT SALE	0	0
110	K2581-65392	LABEL GUIDE HYD.	1			NOT SALE	0	0
120	K2581-65340	LABEL RANGE SHIFT	1			NOT SALE	0	0
130	K2581-65530	LABEL GUIDE CON.-VAL	1			NOT SALE OUT OF USE	0	0
140	K2581-65280	LABEL DIAL	1				0	0
150	K2581-65400	LABEL SET	1				0	0
160	K2581-65540	LABEL PTO WARNING	1			NOT SALE	0	0
170	K2581-65550	LABEL ADJUST CAUTION	1			NOT SALE	0	0
180	K2581-65560	LABEL HITCH WARNING	1			NOT SALE	0	0
190	K2581-65502	LABEL SET	1				0	0
200	K2581-65480	LABEL SAFETY	1			NOT SALE	0	0
210	K2581-65520	LABEL SPACE WARNING	2			NOT SALE	0	0
220	K2581-65440	LABEL DIFF.LOCK	1			NOT SALE	0	0
230	K2581-65570	LABEL ROPS WARNING	1			NOT SALE OUT OF USE	0	0
240	K2581-65460	LABEL ADJUSTPOSITION	1			NOT SALE	0	0
250	K2581-65490	LABEL FUEL	1			NOT SALE	0	0
260	K2581-65622	LABEL SHIFT LEVER	1			NOT SALE	0	0



FRONT CONTROL VALVE KIT(ROD) [OPTION]

↔ Interchangeable; ≠ not interchangeable; ← new for old; → old for new

REF.No	Part No.	Description	Q'ty	S.No.	I/C	REMARKS	Weight (kgf)	Weight (lb)
010	7J612-62730	ROD	1				0	0
020	K1122-42080	ROD END	1				0.03	0.066
030	75599-31022	NUT	3				0.015	0.033
040	K3211-42080	ROD END LH	1				0	0
050	K3211-42380	NUT UNF-LH	1				0	0
060	04512-60080	WASHER SPRING	2				0.002	0.0044
070	7J612-62880	ASSY ARM SPOOL	1				0	0
080	7J612-62780	ARM SPOOL	1				0	0
090	7J612-62150	BUSH DU	1				0	0
100	02751-50080	NUT FLANGE	2				0.006	0.0132
110	7J612-62190	PIN	1				0	0
120	05525-60500	PIN SNAP	1				0.001	0.0022
130	7J612-61210	STAY VALVE	1				0	0
140	01023-50616	BOLT	3				0.005	0.011
150	K1122-91330	BOLT SHORT SQU.NECK	2				0	0
160	02751-50080	NUT FLANGE	2				0.006	0.0132

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