



A TEREX BRAND

Parts Manual

Serial Number Range

GTH-2506 AU.3

from SN GTH250615B-157 to
GTH250616B-259

from SN GTH250616M-260 to
GTH250617M-470

Part No. 645057

Rev G

June 2018

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Item	Part No.	Description	Qty.
1	57.0009.0730GT	OPERATOR'S MANUAL	
2	07.4501.0284GT	Fuel Filter Cartridge	
3	07.4501.0285GT	Fuel Pre-Filter Cartridge	
4	07.4501.0067GT	FILTER,OIL	
5	07.0700.0023GT	OIL FILTER,CARTRIDGE	
6	07.0700.0040GT	Main Air Filter Element	
7	07.0700.0041GT	Secondary Air Filter Element	
8	09.4604.0073GT	Filter	

204.1 608310 Hydraulic Oil Tank

Item	Part No.	Description	Qty.
1	07.0700.0006GT	CAP,HYDRAULIC FILTER.....	1
2	07.0700.0023GT	OIL FILTER,CARTRIDGE.....	1
3	07.0700.0028GT	INDICATOR (OIL CLOGGING).....	1
4	09.4604.0073GT	Filter.....	1
5	09.4604.0047GT	HYD OIL FILTER.....	1
6	01.0023.0054GT	NUT,M8 UNI 7473 6S ZN.....	10
7	01.0001.0355GT	SCREW M10X25 UNI 5739 8.8 ZN.....	4
8	01.4032.0004GT	SPRING WASHER D10 ZN.....	6
9	01.0031.0056GT	FLAT WASHER D10 UNI 6592 ZN.....	12
10	01.4032.0011GT	SPRING WASHER D4 ZN.....	6
11	04.4224.0000GT	BALL VALVE DN 1 1/2	1
12	01.4003.0012GT	SCREW M4 X 16, 10.9.....	6
13	56.0013.0028GT	LEVEL INDICATOR.....	1
14	04.0220.0063GT	PLUG 1 BSP.....	2
15	06.0442.0125GT	BONDED RING 1".....	3
16	51.0903.5205GT	Inspection Hatch.....	1
17	53.3301.0005GT	Rubber Gasket.....	1
18	51.0600.9323GT	Oil Tank.....	1
19	53.3001.6744GT	Oil Manifold.....	1
20	09.4661.0002GT	OIL LEVEL INDICATOR.....	1
21	06.0442.0127GT	RING,BONDED.....	2
22	09.4661.0016GT	BASKET,PLUG.....	1
23	09.4661.0014GT	PLUG.....	1
24	09.0805.0166GT	Rubber Pipe D.48/58.....	1
25	56.0013.0000GT	TEMPERATURE SENSOR, HYDRAULIC OIL.....	1
26	06.0442.0120GT	BONDED RING 3/8".....	2
27	04.0220.0055GT	PLUG 1/2 BSP.....	1
28	06.0442.0122GT	BONDED RING 1/2".....	1
29	04.0220.0053GT	PLUG 3/8" BSP.....	1
30	04.0227.0144GT	Clamp DN 55/59.....	2
31	01.0031.0151GT	FLAT WASHER D12 UNI 6593 ZN.....	4
32	01.0001.1482GT	Screw TE M12X50 UNI 5737 8.8 ZN.....	2
33	01.0023.0056GT	STOP NUT M12 UNI 7473 6S ZN.....	2
34	09.0803.0232GT	INSULATOR M-F D=30/H=20 M10ART.TCVF 3020.....	2
35	01.0031.0301GT	FLAT WASHER D10 UNI 6593 ZN.....	2
36	01.0001.0353GT	SCREW M10X20 UNI 5739 8.8 ZN.....	2
37	01.0001.1465GT	SCREW M8X40 UNI 5739 8.8 ZN.....	2
38	01.0023.0054GT	NUT,M8 UNI 7473 6S ZN.....	2
39	01.4019.0021GT	NUT.....	2

207.1 608313 Front Axle - Pinion Housing

Item	Part No.	Description	Qty.
1	07.0709.1165GT	Shim 80.3X89.7X0.35.....	1
2	07.0709.1162GT	Shim 80.3X89.7x0.3.....	1
3	07.0709.1215GT	Taper roller bearing 31308.....	2
4	07.0709.1163GT	Shim 80.3X89.7X0.4.....	1
5	07.0709.1164GT	Shim 80.3X89.7X0.5.....	1
6	07.0709.1134GT	Anti-rotation washer.....	1
7	07.0709.1167GT	Lock nut m40x1.5.....	1
8	07.0709.1106GT	Central housing.....	1
9	07.0709.1216GT	Bevel Gears.....	1
10	07.0709.1130GT	COLLAPSIBILE SPACER.....	2

209.2 608370 Front Axle - Piston Group - For SN GTH250617M-437, GTH250617M-438,
GTH250617M-447, GTH250617M-448

Item	Part No.	Description	Qty.
1	07.0709.1121GT	Locknut M6 H7,6.....	3
2	07.0709.1089GT	Pin 6X20 Uni6875.....	3
3	07.0709.1144GT	O-Ring Or-4587.....	1
4	07.0709.1111GT	Brake Flange.....	1
5	07.0709.1373GT	SERVICE BRAKE PISTON.....	1
6	07.0709.1073GT	O-Ring 6795.....	1
7	07.0709.1072GT	O-Ring 4750.....	1
8	07.0709.1109GT	Parking Brake Piston.....	1
9	07.0709.1084GT	Stud Bolt M6x35 Uni5909.....	3
10	07.0709.1117GT	Self-Adjust Spacer - 128.....	3
11	07.0709.1129GT	Self-Adjust Washer - 128.....	3
12	07.0709.1074GT	O-Ring 6945.....	1

212.1 608318 Front Axle - LH Steering Wheel Assy

Item	Part No.	Description	Qty.
1	07.0709.1078GT	Nut m12x1.25 8.8 Uni5588.....	8
2	07.0709.1149GT	Stud bolts m12x41.....	8
3	07.0709.1071GT	O-ring 3925.....	1
4	07.0709.1069GT	Int. Retaining ring br190.....	1
5	07.0709.1135GT	Crown wheel.....	1
6	07.0709.1132GT	Shim 99,8x122x0,2.....	2
7	07.0709.1131GT	Shim 99,8x122x0,1.....	1
8	07.0709.1133GT	Shim 9,8x122x0,35.....	1
9	07.0709.1123GT	Nut m16 8.....	2
10	07.0709.1151GT	End steering screw - 128.....	2
11	07.0709.1155GT	Oil Seal 45X60x7 Basl.....	2
12	07.0709.1148GT	Busching dx.....	1
13	07.0709.1154GT	Snap ring 45 uni7436.....	1
14	07.0709.1128GT	Crown shim.....	1
15	07.0709.1127GT	Crown ring.....	1
16	07.0709.1113GT	Corwn flange.....	1
17	07.0709.1103GT	Wheel hub - 128.....	1
18	07.0709.1092GT	Hwx screw m12x20 uni 5739-8g.....	2
19	07.0709.1210GT	Spring Washer D18.....	8
20	07.0709.1096GT	Cardan shaft i=1390 - s128.....	1
21	07.0709.1120GT	Copper washer d.18.....	1
22	07.0709.1152GT	Cap m18x1,5din908.....	1
23	07.0709.1153GT	Bearing 32020 x.....	2
24	07.0709.1197GT	Ring 145x75x4.5X15.5 Nbr.....	1
25	07.0709.1150GT	Stud bolts m22/18x45 10.9.....	8
26	07.0709.1350GT	HUB ASSEMBLY.....	1
27	07.0709.1100GT	Articulated joint lh - s128.....	1
28	07.0709.1209GT	Nut M18x1,5.....	8

214.2 608375 Rear Axle - Differential - For SN GTH250617M-437, GTH250617M-438,
GTH250617M-447, GTH250617M-448

Item	Part No.	Description	Qty.
1	07.0709.1068GT	Snap Ring 95 Uni 7437.....	2
2	07.0709.1148GT	Busching Dx.....	2
3	07.0709.1182GT	Double-Screw M12x30 10.9 Uni5739.....	8
5	07.0709.1200GT	Side Housing l=1530.....	2
7	07.0709.1098GT	Tie Rod.....	2
8	07.0709.1326GT	RH STEERING WHEEL ASSY.....	1
9	07.0709.1329GT	LH STEERING WHEEL ASSY.....	1
10	07.0709.1085GT	Extensiosion M10x1.....	4
11	07.0709.1083GT	Greaser 45° M10x1.....	6
12	07.0709.1181GT	Dust Ring - 128.....	4
13	07.0709.1348GT	Differential Unit.....	1
14	07.0709.1105GT	Differential Flage - S128.....	2
15	07.0709.1122GT	Locknut M12 H11,8.....	8
16	07.0709.1172GT	Shnorr Washer D.12.....	28
17	07.0709.1183GT	Socket Head Screw M12x30 12.9 5931.....	16
18	07.0709.1116GT	Pivot Bushing - 128.....	2
19	07.0709.1077GT	Ball Joint Ge40sx.....	4
20	07.0709.1349GT	Steering Cylinder.....	1
21	07.0709.1180GT	Articulated-Joint Shim 0.2 - 128.....	10
22	07.0709.1114GT	Flaged Pin - 128.....	4
23	07.0709.1179GT	Articulated-Joint Shim 0.1 - 128.....	2
24	07.0709.1115GT	Pivot Bushing.....	4
25	07.0709.1107GT	Central Pivot - S128.....	2
26	07.0709.1093GT	Bolt M12x60 Uni5031-12.9.....	24
27	07.0709.1124GT	Bearing 32012 X.....	2
28	07.0709.1187GT	Plug 1/4"Gas.....	1
29	07.0709.1088GT	Shim 85,3X94,7x1.....	2
30	07.0709.1184GT	Shim 94.7X85.3x0.3.....	2
31	07.0709.1185GT	Shim 85.3X0.5.....	2
32	07.0709.1186GT	Shim 94.7X85.3x0.35.....	2
33	07.0709.1071GT	O-Ring 3925.....	2
34	07.0709.1087GT	Shim 82.4X94.7x0,2.....	2
35	07.0709.1177GT	Oil Filler Plug . 1/4G.....	1
36	07.0709.1080GT	OIL SEAL.....	4
37	07.0709.1198GT	Magnetic Plug 1/2 Gas Din908.....	4
38	07.0709.1212GT	Cylinder Seal Kit.....	1
39	07.0709.1346GT	Pinion Housing.....	1
40	07.0709.1343GT	WASHER D.12.....	6
41	07.0709.1377GT	SOCKET HEAD SCREW M12X30 8.8 5931.....	12

217.1 608323 Rear Axle - RH Steering Wheel Assy

Item	Part No.	Description	Qty.
1	07.0709.1078GT	Nut m12x1.25 8.8 Uni5588.....	8
2	07.0709.1149GT	Stud bolts m12x41.....	8
3	07.0709.1071GT	O-ring 3925.....	1
4	07.0709.1069GT	Int. Retaining ring br190.....	1
5	07.0709.1135GT	Crown wheel.....	1
6	07.0709.1132GT	Shim 99,8x122x0,2.....	2
7	07.0709.1131GT	Shim 99,8x122x0,1.....	1
8	07.0709.1133GT	Shim 9,8x122x0,35.....	1
9	07.0709.1123GT	Nut m16 8.....	2
10	07.0709.1151GT	End steering screw - 128.....	2
11	07.0709.1155GT	Oil Seal 45X60x7 Basl.....	2
12	07.0709.1148GT	Busching dx.....	1
13	07.0709.1154GT	Snap ring 45 uni7436.....	1
14	07.0709.1128GT	Crown shim.....	1
15	07.0709.1127GT	Crown ring.....	1
16	07.0709.1113GT	Corwn flange.....	1
17	07.0709.1103GT	Wheel hub - 128.....	1
18	07.0709.1092GT	Hwx screw m12x20 uni 5739-8g.....	2
19	07.0709.1210GT	Spring Washer D18.....	8
20	07.0709.1101GT	Articulated joint rh - s128.....	1
21	07.0709.1120GT	Copper washer d.18.....	1
22	07.0709.1152GT	Cap m18x1,5din908.....	1
23	07.0709.1153GT	Bearing 32020 x.....	2
24	07.0709.1197GT	Ring 145x75x4.5X15.5 Nbr.....	1
25	07.0709.1096GT	Cardan shaft i=1390 - s128.....	1
26	07.0709.1150GT	Stud bolts m22/18x45 10.9.....	8
27	07.0709.1350GT	HUB ASSEMBLY.....	1
28	07.0709.1209GT	Nut M18x1,5.....	8

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302.1 608328 Injection, Accelerator - Stage IIIA Engine

Item	Part No.	Description	Qty.
1	09.4656.0020GT	Complete Throttle Pedal.....	1
2	55.0208.0114GT	Air Suction Manifold Assembly.....	1
3	01.0001.0057GT	SCREW TE M14X100UNI 5737 8.....	2
4	01.0023.0054GT	NUT,M8 UNI 7473 6S ZN.....	2
5	01.0031.0299GT	FLAT WASHER D8 UNI 6593 ZN.....	8
6	01.0001.1465GT	SCREW M8X40 UNI 5739 8.8 ZN.....	3
7	04.4227.0016GT	CLAMP D60 HOLE 10.5.....	5
8	01.4032.0003GT	SPRING WASHER D8 ZN.....	2
9	09.4604.0076GT	Sensor.....	1
10	07.0723.0089GT	SEAL STRIP.....	0.6-m.
11	53.3001.6749GT	Air Filter Manifold.....	1
12	01.0031.0054GT	FLAT WASHER D6 UNI 6592 ZN.....	2
13	04.0227.0000GT	Clamp 60x80.....	4
14	01.0001.0154GT	SCREW M6X16 UNI 5739 8.8 ZN.....	2
15	51.0811.4533GT	Air filter support.....	1
16	01.4032.0002GT	SPRING WASHER D6 ZN.....	2
17	07.0700.0040GT	Main Air Filter Element.....	1
18	07.0700.0041GT	Secondary Air Filter Element.....	1
19	53.3001.6792GT	HOSE,INTAKE.....	1
20	07.0700.0052GT	BRACKET, AIR FILTER.....	1
21	09.4604.0069GT	Air Filter Kit.....	1
22	07.0700.0035GT	Output Valve.....	1

403.1 608337 Front Protection Grid

Item	Part No.	Description	Qty.
1	01.0001.0252GT	SCREW M8X16 UNI 5739 8.8 ZN.....	4
2	01.4032.0003GT	SPRING WASHER D8 ZN.....	4
3	01.0031.0299GT	FLAT WASHER D8 UNI 6593 ZN.....	4
4	51.0903.5193GT	Front Grille.....	1

Item	Part No.	Description	Qty.
1	51.1301.9166GT	Floating Fork Support Plate.....	1
2	51.1300.5400GT	FORK (4" WIDE X 48" LONG).....	2
3	54.0000.0068GT	PIN, FORK.....	1
4	54.0100.0027GT	WASHER.....	2
5	01.0001.0409GT	SCREW M12X80 UNI 5737 8.8 ZN.....	1
6	01.0023.0056GT	STOP NUT M12 UNI 7473 6S ZN.....	1
7	01.4041.0005GT	DOWEL M12X25 UNI 5927 12.9 ZN.....	2
8	01.4019.0004GT	NUT M12 UNI 5589.....	2

Item	Part No.	Description	Qty.
1	06.0442.0122GT	BONDED RING 1/2".....	4
2	04.0214.0035GT	DRILLED SCREW 1/2 BSP.....	2
3	04.0605.1423GT	HOSE R2X1/2 LG1150 F90 ALTA (65) 13/16 MD 16S DIN 24ø.....	2
4	04.0607.0111GT	PIPE FITTING 1/2 BSPX13/16-16 ORFS.....	2

607.2 608365 Tank And Exchanger - From SN GTH250616M-415

Item	Part No.	Description	Qty.
1	04.0605.1784GT	Hose R4 X 1" Lg. 4100 F90 ? FD 1"7/16?12 ORFS.....	1
2	04.0605.1446GT	Hose R1 X 3/4 800 FD FD 1"3/16-12 ORFS.....	1
3	04.0607.0163GT	PIPE FITTING 1/4BSPX11/16-16 ORFS.....	1
4	04.4227.0016GT	CLAMP D60 HOLE 10.5.....	2
5	04.0600.0046GT	PIPE FITTING 3/4X 3/4 BSP.....	1
6	04.0607.0179GT	PIPE FITTING 1"1/4BSP-1"7/16-12 ORFS.....	1
7	04.0605.1781GT	Hose R4X 1" Lg. 2600 F45 ? F45 1"7/16?12 ORFS A 200°..... <i>Only For Stage IIIA Engine</i>	1
8	06.0442.0124GT	BONDED RING 3/4.....	4
9	04.4239.0083GT	Valve Vuc 3/4 8 Bar.....	1
10	04.0607.0107GT	PIPE FITTING 3/4BSP X1"3/16-12 ORFS.....	1
11	04.0607.0139GT	PIPE FITTING 3/4BSPX11/16-16 ORFS.....	1
12	04.0605.1417GT	HOSE R1X3/8 LG 1800 F90-F9011/16-16 ORFS.....	1
13	04.0607.0844GT	Pipe Fitting 90 M27x2 x M1"3/16-12ORFS.....	1
14	04.0607.0142GT	PIPE FITTING 1" GASX1-7/16-12 ORFS.....	2
15	01.0001.0355GT	SCREW M10X25 UNI 5739 8.8 ZN.....	1
16	01.4032.0004GT	SPRING WASHER D10 ZN.....	1
17	01.0001.0254GT	SCREW M8X20 UNI 5739 8.8 ZN.....	1
18	01.4032.0003GT	SPRING WASHER D8 ZN.....	1
19	01.0031.0055GT	FLAT WASHER D8 UNI 6592 ZN.....	1
20	04.0607.0196GT	PIPE FITTING 3/4"BSP/1"7/16-12 ORFS.....	1

702.1 608358 Electric Installation, View 1 (To SN GTH250617M-436)

Item	Part No.	Description	Qty.
1	55.06020830GT	Alternator Line.....	1
2	56.0008.0013GT	GROUND BRAID.....	1
3	56.0008.5217GT	BATTERY.....	1
4	55.06020407GT	Battery Positive Cable.....	1
5	56.0000.0071GT	Negative Cable.....	1
6	55.06020408GT	Battery Negative Cable.....	1
7	56.0006.9201GT	Relay 12V 50A.....	2
8	56.0002.0266GT	CONNECTOR.....	2
9	56.0005.0001GT	FUSE, 50A.....	1
10	07.0703.0229GT	Fuse MAXI 100A.....	1
11	07.0703.0189GT	FUSE HOLDER.....	1
12	56.0006.9211GT	Relay 12V 150A.....	1
13	07.0703.0714GT	FUSE HOLDER.....	1
14	56.0008.0001GT	BATTERY CUT-OUT SWITCH.....	1
15	634975GT	Fuse 20A.....	1

704.2 608382 Electric Installation, View 3 (From SN GTH250617M-437)

Item	Part No.	Description	Qty.
1	55.0600.1048GT	Electrical Harness.....	1
2	55.0602.1024GT	ENGINE HARNESS.....	1
3	55.0602.0449GT	REAR RIGHT LIGHT HARNESS.....	1
4	55.0602.0450GT	Rear Left Light Harness.....	1

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53.3200.0060GT79	55.0602.1024GT141	901238GT87
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53.3301.0005GT21	56.0001.0016GT133	AUS 4099GT13
53.3302.0016GT15	56.0001.0046GT133	AUS 4100GT13
53.3402.1800GT105	56.0001.0047GT133	AUS 4101GT13
53.3402.1900GT105	56.0001.0049GT133	AUS 4102GT13
53.3402.2000GT105	56.0001.0050GT133	AUS 4103GT13
53.3402.2100GT105	56.0001.0051GT133	AUS 4104GT13
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54.0202.0006GT97	56.0016.0091GT95		
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54.0705.0048GT97	56.0016.0180GT95		
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55.0600.1048GT141	56.0017.0054GT95		
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