

**CROWN**

ESR

# Parts Manual



**ESR4500** Series

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***PARTS***

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INDEX	PART NUMBER	PART NAME	NUMBER REQUIRED
1		Instrumentation (see Section 4.9)	1
2*	807098	Armrest Moulding	1
	816994	Armrest Moulding (Dual-Axis Controls)	1
	796489	Armrest Moulding (6th Function Valve)	1
3	050009-020	Washer	2
4	050071-035	Screw	6
5*	806689	Armrest Pad	1
6*	050067-012	Screw	5
7		Compartment Tray (see Section 4.1)	1
8	806973	Hand Guard	1
	796024	Hand Guard (Drive in Racking)	1
9	050068-003	Nut	3
10	812247	Plate	1
	814887	Plate (Drive in Racking)	1
11	807053-002	Insert	3
12	050008-030	Nut	3
13	816196	Cover	1
14	052068-002	Spacer	4
15	816095	Cable Clamp	2
16	050008-008	Nut	4
* .....	818543-001	Armrest Assembly (included 2, 5, 6/without 796489)	1
* .....	818543-002	Armrest Assembly (Dual-Axis Controls/included 2, 5, 6/without 796489)	1

Always Specify Model & Serial Number  
 To select part number, refer to truck data number.  
 See Section ITD

INDEX	PART NUMBER	PART NAME	NUMBER REQUIRED
0	807530-001	Battery Lock	1
1*	807531	Lever	1
2*	807535	Bearing	1
3*	051058-014	Bushing	1
4	050073-004	Spring Nut	5
5	050070-002	Screw	5
6*	807534	Link	1
7*	050007-009	Screw	2
8*	050008-018	Nut	2
9*	807536	Bracket	1
10	807542-001	Shim (1mm)	2
	807542-002	Shim(0,6mm)	1
11	050068-004	Nut	4
12*	803310	Actuator Roller	1
13*	792991	Microswitch	1
14*	050004-034	Screw	2
15*	807541	Plate	1
16*	050009-002	Washer	2
17*	050008-008	Nut	1
18*	793288	Clip	1
19*	050003-013	Screw	1
20*	051058-005	Bushing	2
21*	807539	Spring	1
22*	051058-015	Bushing	2
23*	807538	Spring	1
24*	807537	Spacer	1
25	807786	Bracket	1
26*	806827	Shaft	1
27*	050000-069	Roll Pin	1
28*	806819	Shaft	1
29*	050000-025	Roll Pin	1
30	050071-036	Screw	1
31	050008-024	Nut	1
32	050009-026	Washer	AR
* .....			1
*	807540	Battery Lock (inclusive 1-3,6-9,12-24,26-29)	1

**only for Freezer/Corrosion**

796158	Bracket	1
793288	Clip	1
050003-015	Screw	1
050008-008	Nut	1
796159	Bracket	1
794590-001	Resistor Assembly	1
050004-042	Screw	2
050008-011	Nut	2
050004-008	Screw	2

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INDEX	PART NUMBER	PART NAME	NUMBER REQUIRED
0	815872-001	Seat (black cloth)	1
	815872-003	Seat (PVC)	1
	796781	Seat (PVC/ Heated)	1
1	816634	Pad (only for 815872-001)	1
	816635	Pad (only for 815872-003)	1
	808494	Pad (only for 796781)	1
2	791653-002	Pad (only for 815872-001)	1
	808495	Pad (only for 815872-003)	1
	808496	Pad (only for 796781)	1
3	791691-001	Seat Back	1
4	791691-002	Seat Plate	1
5	791691-003	Attachment	3
6	791691-004	Frame Seat	1
7	791691-005	Wear Strips	1
8	791691-006	Cover	1
9	791691-007	Cable Assembly	1
10	791691-008	Latch Adjustment	1
11	791691-009	Cover Suspension	1
12	791691-010	Repair Kit	1
13	791691-011	Weight Adjustment	1
14	791691-012	Latch (inclusive 13)	1
15	808497	Slide Non Locking	1
16	808498	Slide Locking (inclusive 29)	1
17	791691-015	Support inner	1
18	791691-016	Support outer	1
19	791691-017	Buffer Kit	1
20	791691-018	Latch	1
21	791691-019	Bracket Weight Adjustment	1
22	808499	Spring	1
23	791691-021	Latch	1
24	791691-022	Dashpot Assembly	1
25	791691-023	Bracket	1
26	808500	Spring	2
27	808501	Seat Switch Assembly (inclusive 26)	1
28	808502	Cover Assembly	1
29	807434	Cover Rail	1

**Not illustrated**

808503	Harness Assembly (only for Heated Seat)	1
808123-003	Pin Housing	1
792882	Pin Crimp	4
793091-003	Anti Back Out	1

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## ***SECTION 2***

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## 2.0t

807062-001-01	807062-002-01	807062-003-01	2022mm
807062-001-02	807062-002-02	807062-003-02	2172mm
807062-001-04	807062-002-04	807062-003-04	2472mm
807062-001-06	807062-002-06	807062-003-06	2772mm
807062-001-07	807062-002-07	807062-003-07	2922mm
807062-001-08	807062-002-08	807062-003-08	3042mm
807062-001-10	807062-002-10	807062-003-10	3347mm
807062-001-12	807062-002-12	807062-003-12	3692mm
807062-001-13	807062-002-13	807062-003-13	3842mm
807062-001-14	807062-002-14	807062-003-14	3952mm
807062-001-15	807062-002-15	807062-003-15	4252mm
807062-001-16	807062-002-16	807062-003-16	4452mm

Tab015gb

807072-001	807074-001	806160-001	806161-001	2022mm
807072-002	807074-002	806160-002	806161-002	2172mm
807072-004	807074-004	806160-004	806161-004	2472mm
807072-006	807074-006	806160-006	806161-006	2772mm
807072-007	807074-007	806160-007	806161-007	2922mm
807072-008	807074-008	806160-008	806161-008	3042mm
807072-010	807074-010	806160-010	806161-010	3347mm
807072-012	807074-012	806160-012	806161-012	3692mm
807072-013	807074-013	806160-013	806161-013	3842mm
807072-014	807074-014	806160-014	806161-014	3952mm
807072-015	807074-015	806160-015	806161-015	4252mm
807072-016	807074-016	806160-016	806161-016	4452mm

Tab016gb

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## ***SECTION 3***

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INDEX	PART NUMBER	PART NAME	NUMBER REQUIRED
0	812238	Gear Box	1
1	808612	Screw	15
2	805164	Washer	25
3	808593	Turntable	1
4	808616	Pin	1
5	808603	O-Ring	1
6	808601	Seal	1
7	050005-026	Screw	2
8	808581	Gear Rim	1
9	808604	O-Ring	1
10	808599	Bearing Ball	2
11	808582	Pinion	1
12	808584	Nut	1
13	808583	Helical Gear	1
14	808595	Bearing Ball	1
15	808592	Washer	2
16	808586	Bushing	1
17	808591	Washer	1
18	808596	Bearing Ball	1
19	808580	Bevel Gear Set	1
20	808577	Transmission Case	1
21	808602	O-Ring	1
22	808578	Cover - Gear Box	1
23	808611	Screw	8
24	808609	Seal	2
25	808607	Plug Drain	1
26	050005-072	Screw	10
27	808614	Washer	12
28	808613	Screw	2
29	808610	Screw	3
30	808590	Washer	1
31	808598	Bearing Ball	1
32	808589	Shim	1
33	808587	Distance Washer	1
34	808608	Cap	1
35	808597	Bearing Ball	1
36	808605	Circlip	1
37	808600	Seal	1
38	808588	Threaded Protection Shield	1
39	808579	Wheel Shaft	1
40	808585	Stud Wheel	7
41	808606	Plug Drain	1

Always Specify Model & Serial Number  
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 See Section ITD

INDEX	PART NUMBER	PART NAME	NUMBER REQUIRED
1	812316	Air Stop	1
2	050068-002	Nut	3
3	812318	Sleeve	1
4	812317	Clip	1
5	812324	Battery Plug Assembly (DIN 160)	1
	813241-076	Battery Plug Housing	1
	812334-007	Power Cable (B+)	1
	812334-008	Power Cable (B-)	1
	813742	Battery Plug Assembly (SBE160)	1
	806718-001	Battery Plug Housing	1
	812334-011	Power Cable (B+)	1
	812334-012	Power Cable (B-)	1
	813743	Battery Plug Assembly (SBE 350 Australia)	1
	794493	Battery Plug Housing	1
	812334-009	Power Cable (B+)	1
	812334-008	Power Cable (B-)	1
	808468	Plate	1
	813755	Battery Plug Assembly (SBE 350 USA)	1
	796734	Battery Plug Housing	1
	812334-013	Power Cable (B+)	1
	812334-014	Power Cable (B-)	1
	808468	Plate	1
6	050009-013	Washer	AR
7	050007-011	Screw (DIN 160)	4
	050007-010	Screw (SBE160)	2
	050005-063	Screw (SBE 350 Australia/SBE 350 USA)	2
8	050078-008	Blind Rivet Nut	6
9	813222	Module	1
10	811996-001	Relay Socket	2
11	050007-009	Screw	2
12	811995-001	Relay	2
13	806702	Fuse Box	1
	805818	Spacer	2
	806703-001	Fuse 15A	AR
	806703-002	Fuse 5A	AR
14	050005-006	Screw	2
15	050078-007	Blind Rivet Nut	5
16	793288	Clip	1
17	050003-014	Screw	1
18	792880-003	Pin Housing	1
19	812323	Copper Link	2
20	812322	Copper Link	1
21	050009-018	Washer	10
22	050006-035	Screw	10
23	812334-008	Power Cable (B-/DIN 160)	1
	812334-010	Power Cable (B-/SBE 350 Australia)	1
	812334-012	Power Cable (B-/SBE 160)	1
	812334-014	Power Cable (B-/SBE 350 USA)	1
24	812334-017	Power Cable (Pu)	1
	812334-003	Power Cable (Pu/Drive in Racking)	1
25	812334-016	Power Cable (Pv)	1
	812334-002	Power Cable (Pv/Drive in Racking)	1
26	812334-015	Power Cable (Pw)	1
	812334-001	Power Cable (Pw/Drive in Racking)	1
27	812334-006	Power Cable (Tu)	1
28	812334-005	Power Cable (Tv)	1
29	812334-004	Power Cable (Tw)	1
30	812334-007	Power Cable (B+/DIN 160)	1
	812334-009	Power Cable (B+/SBE 350 Australia)	1
	812334-011	Power Cable (B+/SBE 160)	1
	812334-013	Power Cable (B+/SBE 350 USA)	1

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INDEX	PART NUMBER	PART NAME	NUMBER REQUIRED
1	050083-001	Screw	4
2	815204	Cover	1
3	808038	Spacer	4
4	793288	Clip	2
5	050003-006	Screw	2
6	060014-094	Screw	2
7	815207	Shim	AR
8	815556	Height Switch	1
9	050003-014	Screw	2
10	815208	Plate (with Height Encoder)	1
	815210	Plate (without Height Encoder)	1
11	815209	Shim (with Height Encoder)	AR
	815211	Shim (without Height Encoder)	AR
12	815205	Cover	1
13		Height Encoder (see next Page)	1

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# CROWN JOYSTICK AND EMERGENCY DISCONNECT SWITCH

INDEX	PART NUMBER	PART NAME	NUMBER REQUIRED
1	812213	Bracket	1
2	804863-001	Cage Nut	3
3	050068-003	Nut	3
4		Directional Switch/Horn Button (see next Page)	1
5	050006-032	Screw	2
	050009-018	Washer	2
6	807037	Joystick Assembly (Pot)	AR
	792880-003	Pin Housing	AR
	792882	Pin Insert	AR
	793090-003	Anti-Backout	AR
7	050006-024	Screw	AR
8	050008-015	Nut	AR
9	807523-001	Joystick & Label/Lift	1
	807523-002	Joystick & Label/Tilt	1
	807523-003	Joystick & Label/Reach	1
	807523-004	Joystick & Label/Load Stabilizer	1
	807523-005	Joystick & Label/Upender	1
	807523-006	Joystick & Label/Sideshift	1
	807523-007	Joystick & Label/Fork Arm Spread	1
	807523-008	Joystick & Label/Clamp	1
	807523-009	Joystick & Label/Rotate	1
	807523-010	Joystick & Label/Push/Pull	1
10	791423-002	Joystick Hole Plug	1
11	793288	Clip	AR
12	050003-013	Screw	AR
13	050008-008	Nut	AR
14	802817	Fuse Holder	1
	050008-030	Nut	2
	050009-024	Washer	2
15	050004-014	Screw	2
16	050008-001	Nut	2
17	812320	Copper Link	1
18	806720-001	Fuse	1
19	050006-031	Screw	2
20	813758	Emergency Disconnect Switch (included 19)	1
21	813378	Seal	1
22	812128	Bracket	1
23	050009-008	Washer	2
24	050006-013	Screw	2
25	812126	Actuator-Emergency Disconnect Switch	1
26		Line Contactor (see Section 4.4)	1
27	050009-007	Washer	4
28	050006-008	Screw	4
29	812321	Copper Link	1
30	813382	Heater Assembly (Freezer/Corrosion-Emergency Disconnect Switch)	1
	813381	Bracket	1
	050004-044	Screw	2
	050004-042	Screw (Heater)	2
	050008-011	Nut (Heater)	2
	794590-001	Cable Assembly	1
	794611-001	Heater	1
	792880-001	Pin Housing	1
	792882	Pin Insert	2
	793090-001	Anti Backout	1
31	050008-024	Nut	2
		<b>not shown</b>	
	793217-007	Switch (6th Function Valve)	1
	796488	Cable Assembly (6th Function Valve)	1
	051051-009	Cable Ties (6th Function Valve)	5
	796735	Label (6th Function Valve)	1

Always Specify Model & Serial Number  
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INDEX	PART NUMBER	PART NAME	NUMBER REQUIRED
1*	811924	Floor Mat	1
2	050071-036	Screw	2
3*	811923	Floorplate	1
4	060102-001	Lug Nut	2
5	812998	Bracket	1
6	050067-022	Screw	1
7*	793333	Lug Nut	2
8*	050009-013	Washer	2
9*	050005-062	Screw	2
10	812346	Spacer	2
11	055058-003	Buffer	2
12*	806476	Accelerator Pedal	1
13*	104215	Pedal Rubber	1
14*	793226	Buffer	1
15*	050008-015	Nut	1
16*	807278	Pin	1
17*	055084-010	Bush	2
18*	050000-056	Pin	2
* .....	811922	Floorplate & Pedal Assembly (included 1, 3, 7 - 9, 12 - 18)	1

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INDEX	PART NUMBER	PART NAME	NUMBER REQUIRED
1*	813077	Display Cover	1
2*	807854	Plate	2
3*	051068-003	Clip Spring	2
4*	050004-021	Screw	4
5	050071-035	Screw	1
6*	812269	Display, Overlay	1
7*	806748	Button Housing	1
8*	813274	PCB Switch	1
9*	813076	PCB LCD Display	4
10*	803469-010	Screw	4
11*	050009-002	Washer	6
12*	050005-050	Screw	6
* .....	813733	Display Assembly (included 1 - 4, 6 - 12)	1

Always Specify Model & Serial Number  
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 See Section ITD

INDEX	PART NUMBER	PART NAME	NUMBER REQUIRED
1*	813395	Bracket	1
2	050067-012	Screw	2
3*	050068-002	Nut	4
4*	126035	Reverse Alarm	1
5*	050009-012	Washer	2
6*	050006-024	Screw	2
7*	796401	Cable	1
8	811996-001	Relay Socket	2
9	050071-009	Screw	2
10	811995-001	Relay	2
11	050008-008	Nut	3
12	793288	Clip	1
13	050003-014	Screw	1
*	813394	Reverse Alarm Assembly (included 1, 3 - 7)	1

**Not illustrated**

813527	Reverse Alarm Loom	1
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Always Specify Model & Serial Number  
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See Section ITD

INDEX	PART NUMBER	PART NAME	NUMBER REQUIRED
1		Load Wheel Brake (see Section 5.6)	2
2	810580-001	Brake Line (1.4t/1285mm Leg Width)	1
	810580-002	Brake Line (1.6-2.0t/1285mm Leg Width)	1
	810580-003	Brake Line (1.4t/1425mm Leg Width)	1
	810580-004	Brake Line (1.6-2.0t/1425mm Leg Width)	1
	810580-005	Brake Line (1.4t/1575mm Leg Width)	1
	810580-006	Brake Line (1.6-2.0t/1575mm Leg Width)	1
3	810581-001	Brake Line (1.4t/1285mm Leg Width)	1
	810581-002	Brake Line (1.6-2.0t/1285mm Leg Width)	1
	810581-003	Brake Line (1.4t/1425mm Leg Width)	1
	810581-004	Brake Line (1.6-2.0t/1425mm Leg Width)	1
	810581-005	Brake Line (1.4t/1575mm Leg Width)	1
	810581-006	Brake Line (1.6-2.0t/1575mm Leg Width)	1
4	790555	Clip	2
5	050006-008	Screw	2
6	790548	Connector	AR
7	807553-001	Brake Line (1285/1425mm Leg Width)	1
	807553-002	Brake Line (1575mm Leg Width)	1
8	807585	Clip	1
9	050008-030	Nut	3
10	050070-002	Screw	3
11	790550	Connector	1
12	050007-009	Screw	1
13	807499	Bracket	1
14	050006-036	Screw	1
15	813003	Brake Line	1
16		Brake Master Cylinder (see Section 5.5)	1
17	812163	Brake Line	1
18	054193-001	Banjo Fitting	1
19	050011-015	Washer	2
20	054192-001	Screw	1
21		Drive Motor Brake (see Section 5.6)	1
22	807703	Brake Line (only for 1575mm Leg Width)	1

Always Specify Model & Serial Number  
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INDEX	PART NUMBER	PART NAME	NUMBER REQUIRED
0.....	812992 .....	Steer Motor Assembly .....	1
1.....	812995 .....	Steer Motor .....	1
2.....	813039 .....	Coupling .....	1
3.....	812994 .....	Speed Reducer .....	1
4.....	050005-099 .....	Screw .....	8

Always Specify Model & Serial Number  
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INDEX	PART NUMBER	PART NAME	NUMBER REQUIRED
1	815491-***-**	Outer Mast (see next page)	1
	815492-***-**	Outer Mast (see next page)	1
2	815493-***	1st Stage Mast (see next page)	1
	815494-***	1st Stage Mast (see next page)	1
3	806103-***	2nd Stage Mast (see next page)	1
4	060030-057	Shim	8
	060030-085	Shim	8
	795534	Shim	8
5	813806-002	Roller Ø 101,30 mm	AR
	813806-003	Roller Ø 101,72 mm	AR
	813806-004	Roller Ø 102,14 mm	AR
6	807327-***	Cover (see next page)	1
	812973-***-01	Cover (see next page)	1
7	050067-022	Screw	AR
8	806999-***	Cover (see next page)	1
	812973-***-02	Cover (see next page)	1
9	050006-069	Screw	8
10	792427	Block Stop	4
11	794661	Shim	4
12	808861	Bracket	4
13	092747-001	Poly Stop	4
14	050005-062	Screw	4
15		Lift Cylinder (see Section 8.1)	2
16	806997	Pin	2
	050001-021	Pin Split	2
17	050067-048	Screw	2
	050008-038	Nut	2
18	050007-014	Screw	2
19	050008-015	Nut	2
20		Freelift Cylinder (see Section 8.2)	1
21	807339	Protection	1
22	050003-050	Screw	2
23	807329	Shim	1
24	050067-037	Screw	2
25		Yoke (see Section 7.11)	1
26	050000-028	Pin	1
27	050067-059	Screw (Load Wheel 285 mm)	2
	050067-056	Screw (Load Wheel 330 mm)	2
28	807407	Washer	2
29	807323	Shim	8
30	050068-007	Nut	2

**Not shown**

790350	Magnet (FLS/LCS)	AR
050003-019	Screw (FLS/LCS)	AR
050009-008	Washer (FLS/LCS)	AR
050008-001	Nut (FLS/LCS)	AR
807716	Bracket (FLS/LCS)	AR
050005-058	Screw (FLS/LCS)	AR

Always Specify Model & Serial Number  
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INDEX	PART NUMBER	PART NAME	NUMBER REQUIRED
0	806181-002	Tilt & Sideshift (2.0t-1285/1425mm Leg Width/Tilt 2°/4°)	1
	807382-002	Tilt & Sideshift (2.0t-1575mm Leg Width/Tilt 2°/4°)	1
	808418-002	Tilt & Sideshift (2.0t-1285/1425mm Leg Width/Tilt 2°/2°)	1
1	808542-001	Frame (only for 806181-002 & 808418-002)	1
	808542-002	Frame (only for 807382-002)	1
2	808522-001	Sleeve Bearing	2
3*	808523	Groove Ring	2
4	808524	Washer	2
5*	808525	Stripper	2
6	808526-001	Piston Rod (only for 806181-002 & 808418-002)	2
	808526-002	Piston Rod (only for 807382-002)	2
7	808527	Seal Ring	2
8	808528	Dowel	2
9	060030-057	Shim	8
10	060030-085	Shim	8
11	813806-002	Roller Ø 101,30mm	AR
	813806-003	Roller Ø 101,72mm	AR
	813806-004	Roller Ø 102,14mm	AR
12	808529-001	Sliding Piece	5
13	808522-002	Sleeve Bearing	1
14	808530	Piston	1
15	808543	Cylinder (only for 806181-002 & 807382-002)	1
	808562	Cylinder (only for 808418-002)	1
16	808529-002	Sliding Piece	1
17	808532	Spiral Fixing Pin	2
18	808533	Hook	1
19	808534-001	Screw	2
20	808535-001	Fork Carriage (only for 806181-002 & 808418-002)	1
	808535-002	Fork Carriage (only for 807382-002)	1
21	808536	Greasing Nipples	3
22	808529-003	Sliding Piece	1
23	808534-002	Screw	2
24	808537	Pipe (only for 806181-002 & 807382-002)	3
	808560	Pipe (only for 808418-002)	3
25	808534-003	Screw (only for 806181-002 & 807382-002)	3
	808561	Screw (only for 808418-002)	3
26	795534	Shim	8
27	808538	Quick Clutch	2
28	808539	Tension Device	2
29	808534-004	Screw	2
30	808729	Shim	3
31	808730	Shim	3
32	808731	Shim	3
33	808732	Shim	2
34	050003-020	Screw	2
	053050-006	Adhesive	AR
*	808541	Seal Kit (inclusive 3, 5)	1

Always Specify Model & Serial Number  
 To select part number, refer to truck data number.  
 See Section ITD

INDEX	PART NUMBER	PART NAME	NUMBER REQUIRED
1.....		Fork (see table).....	2
2.....		Handle Assembly (included 2-5).....	2
3.....		Spring Compression.....	2
4.....		Pin.....	2
5.....		Detent.....	2

1000mm	1067mm	1150mm	1220mm	1500mm	1600mm
803991-003-01	803991-009-01	803991-012-01	803991-007-01	803991-011-01	803991-010-01

Tab004gb

1000mm	1067mm	1150mm	1220mm	1300mm	1500mm	1600mm
807596-001	807596-002	807596-003	807596-004	807596-007	807596-005	807596-006

Tab023gb

Always Specify Model & Serial Number  
 To select part number, refer to truck data number.  
 See Section ITD

INDEX	PART NUMBER	PART NAME	NUMBER REQUIRED
0	815496-***	Lift Cylinder LH ø40 (1.4/1.6t)	1
	815495-***	Lift Cylinder RH ø40 (1.4/1.6t)	1
1	815500-***	Cylinder Tube LH	1
	815499-***	Cylinder Tube RH	1
2	812305	Guide Ring	2
3	811833-001	Piston Button	2
4	804722-***	Piston Rod	2
5	812304	Guide Ring	2
6	804774	O-Ring	2
7	807748	Backup Ring	2
8	811832	Cylinder Cap	2
9	804761	Seal	2
10	804755	Wiper	2
11	054173	Seal	2
12	054172	Bleed Screw	2
	813783	Seal Kits	1

LH / RH	LH / RH	---	---
815496-001 / 815495-001	815500-001 / 815499-001	804722-011	2022mm
815496-002 / 815495-002	815500-002 / 815499-002	804722-012	2172mm
815496-003 / 815495-003	815500-003 / 815499-003	804722-013	2322mm
815496-004 / 815495-004	815500-004 / 815499-004	804722-014	2472mm
815496-005 / 815495-005	815500-005 / 815499-005	804722-015	2572mm
815496-006 / 815495-006	815500-006 / 815499-006	804722-016	2772mm
815496-007 / 815495-007	815500-007 / 815499-007	804722-017	2922mm
815496-008 / 815495-008	815500-008 / 815499-008	804722-018	3042mm
815496-009 / 815495-009	815500-009 / 815499-009	804722-019	3192mm
815496-010 / 815495-010	815500-010 / 815499-010	804722-020	3347mm
815496-011 / 815495-011	815500-011 / 815499-011	804722-021	3492mm
815496-012 / 815495-012	815500-012 / 815499-012	804722-022	3692mm
815496-013 / 815495-013	815500-013 / 815499-013	804722-023	3842mm
815496-014 / 815495-014	815500-014 / 815499-014	804722-024	3952mm

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Always Specify Model & Serial Number  
To select part number, refer to truck data number.  
See Section ITD

INDEX	PART NUMBER	PART NAME	NUMBER REQUIRED
1*	811185-001	Cylinder Tube (1.4t)	1
	811185-002	Cylinder Tube (1.6t-2.0t)	1
2*	807404	Bearing	1
3*	064061-002	Adaptor	2
4*	812105	Guide Ring	1
5*	807355	Piston Seal	1
6*	812103	Piston Rod	1
7*	804774	O-Ring	1
8*	807748	Backup Ring	1
9*	807343	Washer	1
10*	812100	End, Cap	1
11*	812106	Guide Ring	1
12*	807356	Rod Seal	1
13*	807357	Wiper	1
14*	807407	Washer	1
15*	050008-069	Nut	1
16*	806402	Rod End	1
17	806429	Washer	4
18	806427	Pin	2
19	792973	Pin Split	2
20	050006-026	Screw	2
21	806810	O-Ring	2
22	812897-***	Spacer (see Table)	1
	815038-001	Seal Kit (included 4, 5, 7, 8, 11, 12, 13)	1
* .....	811184-001	Cylinder Reach (1.4t/included 1-16)	1
	811184-002	Cylinder Reach (1.6t-2.0t/included 1-16)	1

CYLINDER REACH PARTS				
1.4t.	----	812897-001	812897-002	----
1.6t.	----	812897-003	812897-004	812897-005
2.0t.	N/A	812897-003	812897-004	812897-005

Tab001

Always Specify Model & Serial Number  
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See Section ITD

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