

THIS MANUAL IS PREPARED FOR:

MACHINE SERIAL NO. _____

SCREED SERIAL NO. _____

MODEL SB-131 ASPHALT PAVER

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REF.	DESCRIPTION	PART NO. or B/M SERIES	PAGE
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SCREW CONVEYOR GROUP

15	Conveyor, Screw (12" Dia.)	() A1,A2-876-4695	A-8.3
15	Conveyor, Screw (14" Dia.)	() H-876-4695	A-9
14	Drive Chain, Screw Conveyor	876-4700	A-9.3
	Extension, 10" Screw Conveyor.....	() K-876-2560	A-8.5
	Extension, 10" Screw Conveyor.....	() AE-876-2560	A-8.5
	Support, Bearing	876-4695	A-8.3, A-9
	Support, Outer Bearing.....	876-4705	A-8.5
	Support, Screw Conveyor	876-4700	A-9.3
13	Take-Up, Screw Conveyor	876-4700	A-9.3

() VIBRATORY SCREED

For Table of Contents see separate index within Screed Parts Manual.

() EXTENDAMAT SCREED

For Table of Contents see separate index within Screed Parts Manual.

() AUTO GRADE CONTROLS

For Table of Contents see separate index within Auto Grade Controls Section "C".

NUMERICAL PART NUMBER INDEX (See back of this manual)

SCREW CONVEYOR SUPPORT, DRIVE CHAIN AND TAKE-UP

- () A1-876-4700B (Support & Take-Up)
- () A2-876-4700B (Support & Take-Up)
- () A3-876-4700B (Support & Take-Up)
- () C-876-4700B (Drive Chain)
- () D-876-4700B (Drive Chain)
- () E-876-4700B (Drive Chain)
- () F-876-4700B (Support & Take-Up)

(These B/M's Symbolized by  on Illustration.)

REF.	PART NUMBER	QTY.	DESCRIPTION
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() A1-876-4700B ONLY

	B-876-4700A	1	Housing Assembly, Support (Consisting of the following indented items):
2	A-876-4702W	1	• Housing, Center Support
10	G-876-4703	1	• Shaft, 7"
11	A-19-2406W	2	• Sprocket, 10 T. (Incl. Bushing)
	G-8-179	4	• Bushing, Bronze (Bushing Only, 2 each for A-19-2406W)
12	23C60	1	• Fitting, 1/8" Hyd. Lub.
13	H-876-4703	1	• Plate
14	27H04	1	• 1/2" X 1" Hex Head Cap Screw
15	27L81	1	• 1/2" Lock Washer
17	A-876-77WR	1	• Take-Up (R.H.)
18	A-876-77WL	1	• Take-Up (L.H.)
19	B-876-77W	1	• Pin
20	27D64	1	• Pin, Cotter - 3/16" x 1-1/2"
21	27K68	2	• 5/8" x 5-1/2" Set Screw
22	27D22	2	• 5/8" Jam Nut
34	K-876-4703	1	• Plate, Cover
35	27H04	2	• 1/2" x 1" Hex Head Cap Screw
36	27L81	2	• 1/2" Lock Washer
3	27H09	8	1/2" x 1-3/4" Hex Head Cap Screw
4	27C95	8	1/2" Hex Nut
5	27L81	8	1/2" Lock Washer
7	BX-17-43	2	Nipple, Pipe - 1/8" x 17"
8	23C59	2	Fitting, 1/8" Hyd. Lub.
24 a	12N00	2	Chain, Roller, ASA 100 Riveted x 74 Links
28	D-876-4703	1	Plate, Cover
29	27H04	3	1/2" x 1" Hex Head Cap Screw
30	27L81	3	1/2" Lock Washer
32	12N03	2	Link, Offset
33	12N01	2	Link, Connecting

() A2-876-4700B ONLY

3	27H09	8	1/2" x 1-3/4" Hex Head Cap Screw
4	27C95	8	1/2" Hex Nut

11/15/83
1/25/84

PROPEL DRIVE DIFFERENTIAL

() A3-53-2680A

(From Page A-10.1)

REF.	PART NUMBER	QTY.	DESCRIPTION
3	C-53-2679	1	Housing, Cast Gear
4	AB1-53-2679	1	Cover, End
6	B-18-1439	1	Shaft, 36 T. Spur Pinion
7	A-18-1440	1	Gear, 79 T. Spur
8	A1-18-1454	1	Shaft, 21 T. Spur Pinion
9	A-18-1442W	1	Gear, 65 T. Spur
10	A-18-1451	1	Gear, 46 T. Spur
11	B1-53-2683	1	Spacer
12	C-53-2683	1	Support, Bearing
13	A1-18-1453	1	Hub, Splined Gear
14	A1-18-1452	1	Gear, 69T. Clutch
15	20V45	1	Cone & Roller, Bearing
16	20V46	1	Cup, Bearing
17	16G15	1	Cone & Roller, Bearing
18	16G13	1	Cup, Bearing
19	AC1-53-2678	1	Cap, End
20	31D46	3	Shim, .020"
21	31D47	3	Shim, .007"
22	31D48	3	Shim, .005"
23	UU-17-34	1	Key, 5/8" Sq. x 1"
24	BR-17-64	1	Key, 1/2" Sq. x 1-1/4"
27	BA-53-2683	1	Rod, Shifter
28	AA-53-2682W	1	Fork, Shifter
29	16X78	1	Sleeve, 1" I.D. Bearing
30	16X77	1	Seal, 1" I.D.
31	20M72	1	End, Rod
33	26R31	1	Head Assembly, Differential (See Page A-15.5)
34	11F19	1	Shift Assembly, Electric
35	16G11	1	Motor, Hydraulic (Propel Drive) (See Page A-47)
36	B-53-1794	1	Shim, .005" Aluminum
39	20M58	1	Pin, Grooved, 1/4" x 1-3/4"
40	16J48	1	Seal, Oil, 1/4" Shaft
41	30E04	1	Bearing, Ball
43	AD-53-2678	1	Ring, Lifting
44	27D55	1	Pin, Cotter
47	C-53-2677	1	Support, Axle
48	BA1-53-2678	1	Shaft
49	CF-53-2505	2	Spacer
50	23D16	1	Plug, Pipe - 3/4" N.P.T.
51	23C46	1	Elbow, 90°, Street, 3/4" N.P.T.F.
52	23C60	2	Fitting, 1/8" N.P.T.
53	23D14	1	Plug, Pipe - 1" N.P.T.
54	23D07	2	Plug, 3/4" Magnetic
55	23G30	1	Filter, 3/4" Breather
56	16G16	2	Bearing Assembly
57	10E41	2	Seal, Oil
58	10E43	2	Sleeve, Wear

2 SPEED DIFFERENTIAL HEAD ASSEMBLY

() 20N24

(From Page A-13.4)

REF.	PART NUMBER	QTY.	DESCRIPTION
1	*	4	Washer
2	* EMX-90536	4	Wire, Lock
3	* EMX-14970	4	Screw, Cap
4	* EMX-90873	1	Pin, Cotter
5	* EMX-13377	1	Lock, Adjuster (R.H.)
6	* EMX-76930	1	Caps, Differential Carrier & Bearing
7	*	2	Bushing, Dowel
8	EMX-14950	1	Adjuster, Differential Bearing (R.H.)
9	Δ	1	Cup, Differential Bearing (R.H.)
10	Δ	1	Cone, Differential Bearing (R.H.)
11	* EMX-44356	8	Bolt (Gear Support Cases to Gear)
12	* EMX-27860	1	Case, Gear Support (R.H. Half)
13	* EMX-18346	1	Washer, Thrust, Support Case (R.H.)
14	*	1	Differential, Assembly
15	* EMX-23130	1	Wire, Lock
16	* EMX-15050	8	Screw, Cap (Long)
17	* EMX-25967	1	Case, Differential (R.H. Half)
18	Ω	2	Washer, Thrust, Side Gear
19	Ω	2	Gear, Side
20	Ω	4	Washer, Thrust, Side Pinion
21	Ω	4	Pinion, Side
22	Ω	1	Spider
23	* EMX-27880	1	Case, Differential w/Clutch Plate Pin(L.H.Half)
24	**	4	Pin, Idler Pinion
25	**	4	Pinion, Idler
26	**	1	Clutch Plate, High Speed
27	**	1	Washer, Thrust, Support Case (L.H.)
28	*	1	Ring Gear and Drive Pinion
29	* EMX-27859	1	Case, Gear Support (L.H. Half)
30	* EMX-60598	8	Nut, Lock
31	Δ	1	Cone, Differential Bearing (L.H.)
32	Δ	1	Cup, Differential Bearing (L.H.)
33	* EMX-74022	1	Adjuster, Differential Bearing (L.H.)
34	* EMX-74021	1	Gear, Sliding Clutch
35	* EMX-14949	1	Lock, Adjuster (L.H.)
36	*	2	Bushing, Adjuster Lock
37	* EMX-9820	2	Screw, Cap
38	* EMX-90533	1	Wire, Lock
39	* EMX-71806	1	Gasket, Carrier
40	* EMX-67815	2	Screw, Oil Trough
41	* EMX-67814	1	Trough, Oil
42	* EMX-9797	1	Plug, Expansion (Upper)
42	* EMX-9797	1	Plug, Expansion (Lower)
43	* EMX-47399	1	Shaft, Shift Fork
44	* EMX-78400	2	Stud, Shift Unit
45	* EMX-32425	1	Fork, Shift
46	* EMX-64085	1	Seal and Spring, Shift Fork
47	* EMX-64085	1	Spring, Shift Fork Seal
48	* EMX-78401	2	Washer, Flat

FOOT BRAKE CONTROLS & SLAVE CYLINDER LINKAGE

() A-876-4795B
 () A1-876-4795B

REF.	PART NUMBER	QTY.	DESCRIPTION
			() <u>A-876-4795B ONLY</u>
	14A18	4	Cylinder, Mico
	27G82	12	7/16"-20N.F. x 1" Hex Head Cap Screw
	27L86	12	7/16" Lock Washer
	K-876-4798R	2	Pedal (R.H.)
	K-876-4798L	2	Pedal (L.H.)
	27G61	8	3/8" x 1-1/2" Hex Head Cap Screw
	27C90	8	3/8" Hex Nut
	27L78	8	3/8" Lock Washer
	50D80	4	Clevis
	50D91	4	Pin, Clevis
	27D47	4	Pin, Cotter - 3/32" x 5/8"
	13J37	2	1/2" x 1-3/4" Hex Head Cap Screw
	27L81	2	1/2" Lock Washer
	26A38	2	1/2" Lock Nut
	27D20	4	1/2"-20N.F. Lock Nut
	B-876-4797W	2	Shaft, Pedal
	27G14	2	1/4" x 1/2" Hex Head Cap Screw
	27L76	2	1/4" Lock Washer
	A-46-1904	4	Spring, Brake Pedal Return
	23C60	4	Fitting, 1/8"
	P-876-4798	4	Rod, Push
	BA-876-3152WR	2	Crank, Brake Bell (R.H.)
	MJ-17-25	2	Shaft
	27D53	6	Pin, Cotter - 1/8"
	50D83	2	Clevis
	50D92	2	Pin, Clevis
	27D66	2	Pin, Cotter - 3/16"
	EF-17-9	8	Washer
	BB-876-3152W	2	Jam Nut Assembly
	50K75	2	Cylinder, Slave
	27N42	2	1/2" x 2-3/4" Socket Head Set Screw
	27C95	2	1/2" Hex Nut
	D-46-190	2	Spring, Extension
	BE-876-3153	2	Tab, Spring
	C-876-4797WR	1	Platform, Control Station (R.H.)
	C-876-4797WL	1	Platform, Control Station (L.H.)
	26E29	8	1/2" x 1-1/2" Hex Head Cap Screw
	27C95	8	1/2" Hex Nut
	27L81	8	1/2" Lock Washer
	L-876-4798	2	Plate, Cover
	27G54	8	3/8" x 1" Hex Head Cap Screw
	27L78	8	3/8" Lock Washer
	A-876-4797WR	2	Pedal Assembly, Brake (R.H.)
	A-876-4797WL	2	Pedal Assembly, Brake (L.H.)
			() <u>A1-876-4795B ONLY</u>
	B-876-4795A	1	Station Control (See Next Page)
	C-876-4795A	1	Station Control (See Next Page)
	EF-17-9	8	Washer
	27D66	2	Pin, Cotter - 3/16"

FEEDER FLIGHT CHAIN

- () A-876-1085B
() AI-876-1085B

REF.	PART NUMBER	QTY.	DESCRIPTION
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() COMMON TO A & AI-876-1085B ONLY

This B/M is Symbolized by  on Illustration on Page A-24.

	C-876-1085A	2	Flight Chain, Feeder (Each Assembly consisting in part of the following indented items):
	C-876-1086A	1	. Chain, Cottered x 30 Links (Bundled) (See Below)
	E-879-170A	1	. Chain, Cottered x 74 Links (Bundled) (See Below)
27	R-3-1085	26	. Flight (w/5/16" Hole)
28	26C07	26	. Pin, Cotter - 1/4" x 3/4" Sq. End (For Ref. 27)

NOTE: C-876-1086A CONSISTS OF THE FOLLOWING ITEMS: ORDER AS REQUIRED:

	D-876-1086AR	1	Chain, Strand of Cottered (R.H.)
29	D-876-1086AL	1	Chain, Strand of Cottered (L.H.)
30a	K-6-21	15	Bar, Side
31a	J-6-21	15	Bar, Side
32a	L-6-21	29	Pin, Coupler
33a	D-6-21	29	Pin, Lock
34a	G-6-21	15	Link, Block
a	L-6-21	1	Pin, Coupler (Assembled in Chain)
a	A-6-200	1	Pin, Lock (Assembled in Chain)

NOTE: E-879-170A CONSISTS OF THE FOLLOWING ITEMS: ORDER AS REQUIRED:

	F-879-170AR	1	Chain, Strand of Cottered (R.H.)
29	F-879-170AL	1	Chain, Strand of Cottered (L.H.)
30b	K-6-21	37	Bar, Side
31b	J-6-21	37	Bar, Side
32b	L-6-21	73	Pin, Coupler
33b	D-6-21	73	Pin, Lock
34b	G-6-21	37	Link, Block
b	B-6-29	1	Pin, Coupler (Assembled in Chain)
b	D-6-21	1	Pin, Lock (Assembled in Chain)

a - Breakdown of D-876-1086AR and D-876-1086AL. Quantity shown is included in each strand.

b - Breakdown of F-879-170AR and F-879-170AL. Quantity shown is included in each strand.

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FEEDER CHAIN GUARD

() A1-876-4680B

() A2-876-4680B

REF.	PART NUMBER	QTY.	DESCRIPTION
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() COMMON TO BOTH

This B/M is Symbolized by on Illustration.

1	CA-876-4682WR	1	Guard, Outer Front (R.H.)
2	CA-876-4682WL	1	Guard, Outer Front (L.H.)
4	27L81	24	1/2" Lock Washer
6	CB-876-4682WR	1	Guard, Outer Rear (R.H.)
7	CB-876-4682WL	1	Guard, Outer Rear (L.H.)
8	12T12	2	1/2" x 1" Countr-Bor Screw
10	CC-876-4682WR	1	Guard, Center Front (R.H.)
11	CC-876-4682WL	1	Guard, Center Front (L.H.)
12	CD-876-4682WR	1	Guard, Center Rear (R.H.)
13	CD-876-4682WL	1	Guard, Center Rear (L.H.)
14	26E29	10	1/2" x 1-1/2" Hex Head Cap Screw
15	27C95	10	1/2" Hex Nut
	K-876-4683	1	Scraper
	27L81	10	1/2" Lock Washer
	27L58	10	1/2" Cut Washer

() A1-876-4680B ONLY

This B/M is Symbolized by on Illustration.

3	26E29	12	1/2" x 1-1/2" Hex Head Cap Screw
16	KD-17-9	20	Washer, Sheared
	13J37	10	1/2" x 1-3/4" Hex Head Cap Screw
	27C95	10	1/2" Hex Nut
	BF-876-4682WR	1	Bracket, Scraper (R.H.)
	BF-876-4682WL	1	Bracket, Scraper (L.H.)

() A2-876-4680B ONLY

This B/M is Symbolized by on Illustration.

3	26E29	11	1/2" x 1-1/2" Hex Head Cap Screw
16	KD-17-91	8	Washer, Sheared
	13J37	12	1/2" x 1-3/4" Hex Head Cap Screw
	27C95	5	1/2" Hex Nut
	BF1-876-4682WR	1	Bracket, Scraper (R.H.)
	BF1-876-4682WL	1	Bracket, Scraper (L.H.)
	26E24	1	1/2" x 1" Hex Head Cap Screw
	27D21	1	1/2" Jam Nut

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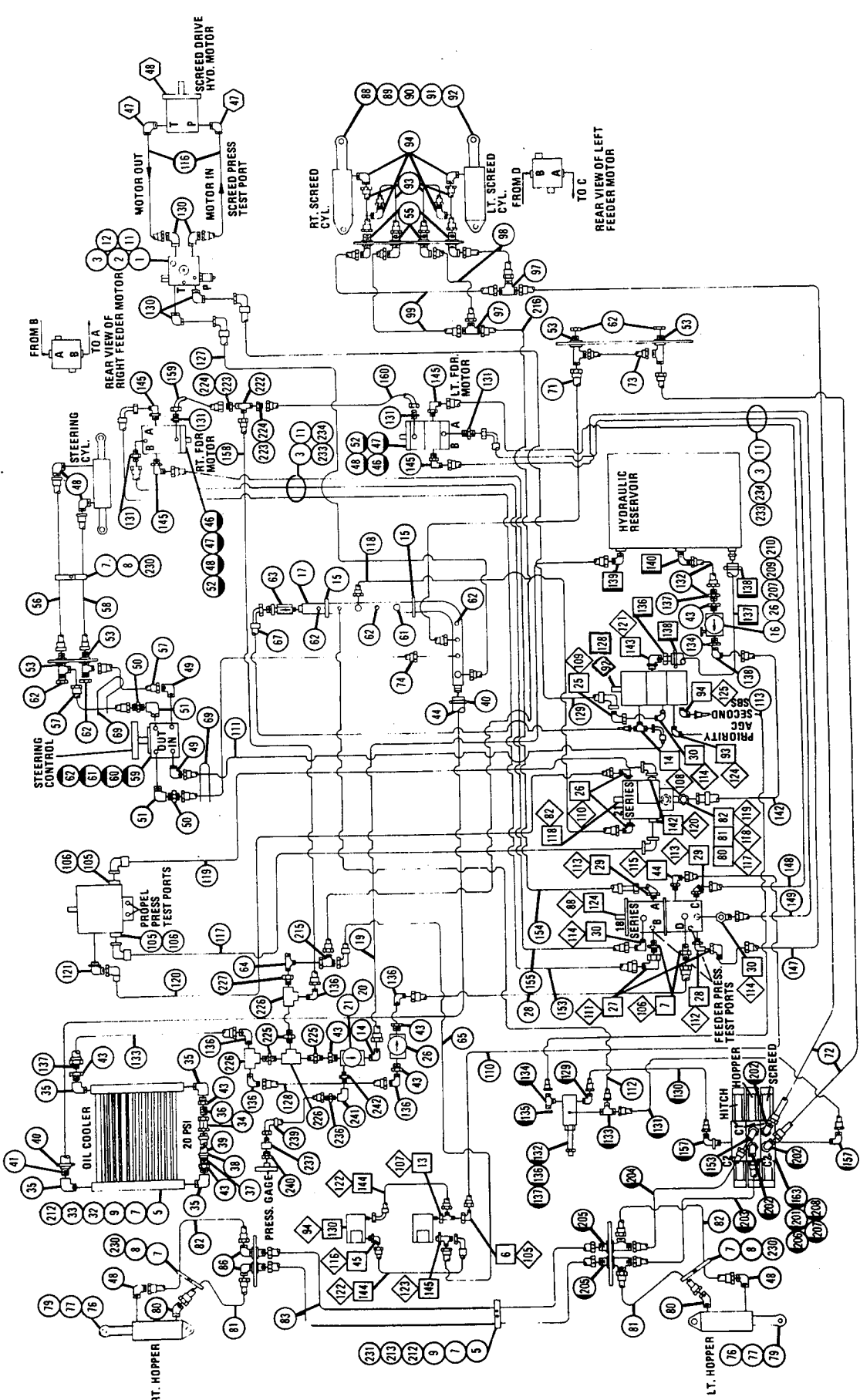
HYDRAULIC COMPONENTS

Quick Reference and Identification

REF.	PART NO.	QTY.	DESCRIPTION	ON PAGE(S)
1	A-46-1981	1	Cylinder, Hydraulic (Steering)	A-5
2	16F87	2	Cylinder, Hydraulic (Hopper)	A-40
2	26N28	2	Cylinder, Hydraulic (Hopper)	A-56.2, A-56.6, A-56.11
3	16G71	1	Valve Bank (Screed, Hopper, Hitch)	A-45
4	12T42	2	Cylinder, Hyd. (Screed Leveling)	A-57
5	16W30	1	Pump, Hydraulic (Feeder)	A-41
6	13S20	1	Pump, Hydraulic (Propel Drive)	A-43
7	16W32	1	Pump, Hydraulic (SBS)	A-39
7	23W13	1	Pump, Hydraulic (SBS)	A-77.4
8	16W34	2	Filter, Hydraulic	A-36, A-39.2, A-39.10, A-56.4, A-56.8, A-56.13
9	16H11	2	Strainer (Hydraulic Tank)	A-61
10	16W36	2	Motor, Hydraulic (Feeder & Screw)	A-51
11	15W71	1	Motor, Hydraulic (Vibrator Drive)	(See Screed Manual)
12	12T41	2	Cylinder, Hydraulic (Screed Lift)	A-49
12	26L95	2	Cylinder, Hydraulic (Screed Lift)	A-39.3, A-39.8, A-56.2, A-56.6, A-56.11
13	23V31	1	Steering Control Unit	A-34.1, A-56.3, A-56.7, A-56.13
14	16E56	1	Manifold (Screed Vibrator)	A-53
15	16W35	1	Filter (Return)	A-36, A-39.2 A-39.10, A-56.4, A-56.8 & A-56.13
16	16G11	1	Motor, Hydraulic (Propel Drive)	A-47
17	15X46	1	Cooler (Hydraulic Oil)	A-36, A-39.2, A-39.7
17	26S53	1	Cooler (Hydraulic Oil)	A-56.2 & A-56.6 A-56.11

1/25/84

TRACTOR CONTROL HYDRAULICS



Key to Reference Number Symbols

SYMBOL	B/M	SYMBOL	B/M	SYMBOL	B/M
○	= A5-876-4745B	◇	= Part of D1-876-4625A	◻	= Part of B-876-2525B
◐	= Part of E-876-4740A	◻	= Part of C2,C3,C4,C5-876-4625B	◻	= Part of C-876-4735A
◑	= D1 & H-876-4745B	◐	= E-876-4745B		

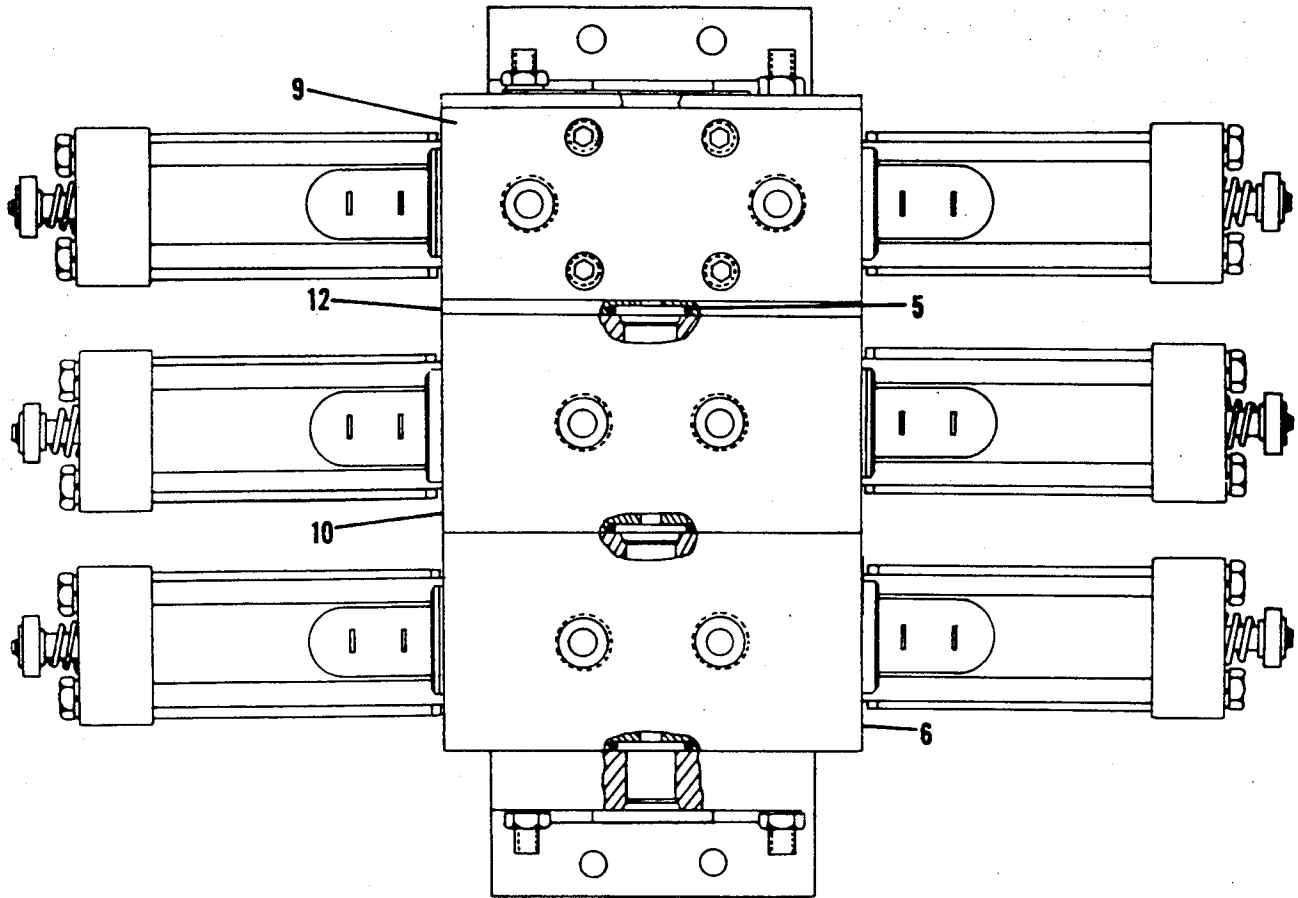
TRACTOR CONTROL HYDRAULICS - 876-4745B & 876-2560B (Contd. from Page A-39.10)

REF.	PART NUMBER	QTY.	DESCRIPTION
			() <u>AA-876-2560B ONLY</u>
	26J12	2	Reducer, 1/2" x 3/8" T.
	23F70	2	1/2" Nut
	12T24	1	Cap, 3/8" T.
	W-80-502W	1	Hose, 3/4" I.D. x 42"
	AS-80-480W	1	Hose, 3/4" I.D. x 45"
			() <u>AB-876-2560B ONLY</u>
	X-80-502W	1	Hose, 3/4" I.D. x 60"
	Y-80-502W	1	Hose, 3/4" I.D. x 36"
	13K98	2	Elbow, 90°
	DA-876-2587W	1	Handrail
	DB-876-2587W	1	Handrail
	HA-876-2588	1	Step
	26C54	2	1/2" x 2" Hex Head Cap Screw
	13M81	2	3/8" x 1-3/4" Hex Head Cap Screw
			() <u>AC-876-2560B ONLY</u>
	AJ-17-9	6	Washer, 10 Ga.

* - *IMPORTANT* - Be sure to specify length when ordering.

Ψ - *Parts not normally stocked by Barber-Greene, are subject to Vendor Minimum.*

Ω - *NOTE: Consult Aurora Repair Parts Dept. for repairs on this item.*



VALVE BANK
(Screed, Hopper, Layton Hitch)

a () 16G71

(From Pages A-38, A-55.2 & A-55.5)

REF.	PART NUMBER	QTY.	DESCRIPTION
5	50G94	5	O-Ring
6	WC-70172502	1	Valve, Solenoid (Screed)
9	WC-700575	1	Valve, Lock
10	WC-70047804	1	Valve, Solenoid (Hopper)
12	WC-4973T61812	1	Valve, Solenoid (Hitch)

a - NOTE: Only normally serviced items are listed.

11/15/83
 1/25/84

TRACTOR CONTROL HYDRAULICS

- () B-876-4740B (With Auto Grade Control)
 () B1-876-4740B (With Auto Grade Control)
 () C-876-4740B (Without Auto Grade Control)

REF.	PART NUMBER	QTY.	DESCRIPTION
			() B-876-4740B ONLY
15	15S05	2	Valve, Servo
18	16G60	1	Manifold, Servo (See Page A-58)
19	26E30	4	3/8" x 2-1/2" Hex Socket Head Cap Screw
20	27C90	4	3/8" Hex Nut
	27L78	4	3/8" Lock Washer
	16Z21	1	Hose, 1/2" I.D. x 90"
	23A07	1	Connector, 3/8" P.T. x 1/2" Tube
25	11T60	1	Plug, 1/4" Pipe
26	15W21	1	Filter (Consisting in part of the following indented item):
	15W22	1	. Element, Filter
27	26E24	2	1/2" x 1" Hex Head Cap Screw
28	27L81	2	1/2" Lock Washer
31	13W67	1	Valve, Relief (600 P.S.I.)
34	16E58	1	Regulator, Flow
35	27G42	2	5/16" x 2-1/4" Hex Head Cap Screw
36	27L77	2	5/16" Lock Washer
	27C87	2	5/16" Hex Nut
40	OR-17-25	2	Pin, Mounting
41	27D64	4	Pin, Cotter - 3/16" x 1-1/2"
42	12T42	2	Cylinder, Auto Grade Control (See Page A-57)
43	14C18	2	Valve, Needle
46	16L18	1	Hose, 1/2" I.D. x 25-1/2"
47	13T38	1	Hose, 1/2" I.D. x 87"
48	13V50	2	Hose, 1/4" I.D. x 27"
49	12G79	2	Hose, 1/4" I.D. x 21"
50	23D30	2	Bushing, Reducer, 1/2" x 1/4"
51	23R41	2	Elbow, 1/2" P.T. x 3/8" Tube
52	13G90	2	Connector, 3/8" Tube Bulkhead
53	* A1-80-450W	2	Tube, 3/8" O.D. (As Required)
54	23P61	4	Elbow, 9/16" S.T. x 3/8" Tube
	12X17	2	Connector, 3/8" Tube Bulkhead
56	23H54	1	Connector, 3/4" S.T. x 1/2" Tube
57	23A07	2	Connector, 3/8" P.T. x 1/2" Tube
58	23D32	2	Bushing, 3/4" x 3/8" Reducer
59	23K59	1	Nipple, 3/8"
60	23H50	1	Tee, 3/8"
61	23C21	2	Elbow, 3/8" P.T. x 1/2" Tube
62	23P69	1	Tee, 1/2" Tube Swivel
63	23R60	1	Tee, 3/4" S.T. x 1/2" Tube
64	23R13	2	Elbow, 7/8" S.T. x 1/2" Tube
65	23P99	1	Elbow, 3/4" S.T. x 1/2" Tube
66	14L08	2	Elbow, 9/16" S.T. x 1/2" Tube
67	* C-80-465W	1	Tube, 3/8" O.D. x (As Required)
68	* A-80-466W	1	Tube, 3/8" O.D. x (As Required)
69	* A-80-452W	1	Tube, 1/2" O.D. x (As Required)
70	* B-80-452W	1	Tube, 1/2" O.D. x (As Required)
71	* C-80-452W	1	Tube, 1/2" O.D. x (As Required)
72	* D-80-452W	1	Tube, 1/2" O.D. x (As Required)
73	* E-80-452W	1	Tube, 1/2" O.D. x (As Required)
76	12T60	2	Cap, 1/2" Tube

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TRACTOR HYDRAULICS - (Contd. from Page A-56.3)

REF.	PART NUMBER	QTY.	DESCRIPTION
205	27L78	4	3/8" Lock Washer
206	27L56	4	3/8" Cut Washer
	13V32	1	Column, Steering
	26B57	4	3/8" x 1-1/4" Socket Head Cap Screw
212	23J55	4	Elbow, 1-5/16" ST. x 1" T.
213	23R69	3	Connector, 3/4" ST x 3/4" T.
214	16W36	2	Motor, Hydraulic (See Page A-51)
215	26C56	4	1/2" x 2-1/4" Hex Head Cap Screw
216	26D02	4	1/2" Hex Nut
217	27L81	4	1/2" Lock Washer
218	26D04	4	1/2" Hardened Washer
221	16E56	1	Manifold, Screed Control (See Page A-53)
222	12D09	2	3/8" x 3-3/4" Hex Head Cap Screw
223	27C90	2	3/8" Hex Nut
224	14T39	1	Plug, 9/16"-18 ST
225	27L56	6	3/8" Cut Washer
	27L78	2	3/8" Lock Washer
227	14C38	1	Elbow, 1-1/4" PT x 1-1/4" T.
228	B-80-513W	1	Hose, 1-1/4" I.D. x 30"
229	16W35	1	Filter, 10 Micron (Return) (Consisting in part of the following indented item):
	16X52	1	. Element, Filter
230	Al-876-4747W	1	Bracket, Filter Mounting
231	16W34	2	Filter, 10 Micron (Charge Pumps) (Consisting in part of the following indented item):
	16X52	2	. Element, Filter
232	10D99	3	Bushing, Reducer, 1-1/4" x 1"
233	14L07	2	Elbow, 3/4" ST x 3/8" T.
234	23P62	2	Connector, 3/8" P. x 3/8" T.
235	23L63	2	Elbow, 3/4" ST x 3/8" T.
236	J-80-491W	1	Hose, 3/8" I.D. x 80"
237	23H41	3	Elbow, 1-1/16" ST x 3/4" T.
239	A-80-509W	1	Hose, 1" I.D. x 22"
240	23R36	1	Bushing, 1-1/4" x 3/4"
241	23K04	2	Elbow, 90°, 1" T. x 1" N.P.T.F.
242	23N59	2	Connector, 1" P. x 1" T.
243	23F2Ø	1	Elbow, 3/4" P. x 3/4" T.
247	26M30	2	5/16" x 3/4" Flat Head Cap Screw
248	A-80-556W	1	Manifold, Hydraulic
249	26R11	1	Adaptor, 1-1/4"Ma.N.P.S.M.x1-1/4"Ma.N.P.T.
250	26R12	1	Adaptor, Sw., 1-1/4"N.P.S.M.x1-1/4"F.P.T.F.
251	C-876-3123	2	Strap
252	11N32	2	3/8" x 2" Hex Head Cap Screw
253	23F59	1	Connector, 1/8" P. x 1/4" T.
254	10T20	1	Connector, 1/4" P. x 1/4" T.
255	B-80-490W	1	Hose, 1/4" I.D. x 42"
256	23A10	1	1/4" x 1/8" Riveted Bolt
257	13A10	1	Elbow, 1/8"
258	23N77	1	Nipple, 1/8"
259	26C67	6	5/16" x 7/8" Hex Head Cap Screw
260	27L77	6	5/16" Lock Washer

* - IMPORTANT - Be sure to specify length when ordering.

** - NOTE: Consult Aurora Repair Parts Dept. for repairs on this item.

REF.	PART NUMBER	QTY.	DESCRIPTION
153	27L81	8	1/2" Lock Washer
154	26D02	8	1/2" Nut
155 b	16W29	2	Gearhead
203	23V31	1	Control Unit, Steering (Consisting in part of the following indented item):
	CY-64418	1	. Kit, Seal
204	13J30	4	3/8" x 3/4" Hex Head Cap Screw
205	27L78	4	3/8" Lock Washer
206	27L56	4	3/8" Cut Washer
	13V32	1	Column, Steering
	26B57	4	3/8" x 1-1/4" Socket Head Cap Screw
212	23J55	4	Elbow, 1-5/16" St. x 1" T.
213	23R69	4	Connector, 3/4" St. x 3/4" T.
214	16W36	2	Motor, Hydraulic (See Page A-51)
215	26C56	4	1/2" x 2-1/4" Hex Head Cap Screw
216	26D02	4	1/2" Nut
217	27L81	4	1/2" Lock Washer
218	26D04	4	1/2" Washer (Hardened)
	27L78	2	3/8" Lock Washer
227	14C38	1	Elbow, 1-1/4" P.T. x 1-1/4"
228	B-80-513W	1	Hose Assembly, Hydraulic - 1-1/4" I.D. x 30"
229	16W35	1	Filter, 10 Micron (Return) Consisting in part of the following indented item):
	16X52	1	. Element, Filter
230	A1-876-4747W	1	Bracket, Filter Mounting
231	16W34	2	Filter, 10 Micron (Charge Pumps) (Consisting in part of the following indented item):
	16X52	2	. Element, Filter (1 Per Filter)
232	10D99	3	Bushing, Reducer - 1-1/4" x 1"
233	14L07	2	Elbow, 3/4" St. x 3/8" T.
234	23P62	2	Connector, 3/8" P. x 3/8" T.
235	23L63	2	Elbow, 3/4" St. x 3/8" T.
236	J-80-491W	2	Hose Assembly, Hydraulic - 3/8" I.D. x 80"
239	A-80-509W	1	Hose Assembly, Hydraulic - 1" I.D. x 22"
240	23R36	1	Bushing, 1-1/4" x 3/4"
241	23K04	2	Elbow, 90° - 1" T. x 1" N.P.T.F.
242	23N59	2	Connector, 1" P. x 1" T.
243	23F29	1	Elbow, 3/4" P. x 3/4" T.
247	26M30	2	5/16" x 3/4" Flat Head Cap Screw
248	A-80-556W	1	Manifold, Hydraulic
251	C-876-3123	2	Strap
252	11N32	2	3/8" x 2" Hex Head Cap Screw
253	23F59	1	Connector, 1/8" P. x 1/4" T.
254	10T20	1	Connector, 1/4" P. x 1/4" T.
255	B-80-490W	1	Hose Assembly, Hydraulic - 1/4" I.D. x 42"
256	23A10	1	Bushing, Reducer - 1/4" x 1/8"
257	13A10	1	Elbow, 1/8"
258	23N77	1	Nipple, 1/8"
259	26C67	6	5/16" x 7/8" Hex Head Cap Screw
260	27L77	6	5/16" Lock Washer

1/25/84 (4-7) (5-4)

(Continued)

HYDRAULIC TANK

() A-876-4735B

REF.	PART NUMBER	QTY.	DESCRIPTION
2	16H11	2	Strainer, Suction
3	10P30	1	Gauge, Level
4	27D20	2	1/2"-20 N.F. Hex Nut
	14K18	1	Gauge, Temperature
8	16H10	1	Diffuser
10	J-80-85	1	Elbow, 2"
11	FG-80-80	1	Nipple, 2" x 5"
12	FN-80-80	1	Nipple, 2" x 10"
14	13S35	1	Breather, Pressurizing Air (<i>Consisting in part of the following indented items</i>):
	RA-493308	1	. Cartridge, Filter - 4"
	RA-401252	1	. O-Ring, Cartridge Seal
15	13V11	1	Filler, Cap-Oil
	E-876-3108	2	Cover, Access
19	F-876-3108	2	Gasket
20	26E54	28	Washer, 5/16" Sealing
21	27G32	28	5/16" x 3/4" Hex Head Cap Screw
23	A-876-4737W	1	Reservoir
25	23D09	1	Plug, 1/8" P.T.
27	20K92	1	Sensor, Temperature
29	23G39	2	Plug, 3/4" P.T.
31	13N61	1	U-Bolt
32	BD-17-218	5	Shim, 1/16" Thick
33	BC-17-218	5	Shim, 1/4" Thick
34	27L56	16	3/8" Flat Washer
36	26C38	5	3/8"-24N.F. x 1-1/2" Bolt
37	26A36	5	3/8"-24N.F. Hex Nut
38	27L78	2	3/8" Lock Washer
39	AA-876-4737W	1	Bracket
40	26C60	2	3/8"-24N.F. x 1" Bolt
41	C-876-4738	2	Bracket
42	13J37	4	1/2" x 1-3/4" Hex Head Cap Screw
43	27C95	4	1/2" Hex Nut
44	27L81	4	1/2" Lock Washer
	10C56	1	Oil, Hydraulic (63 Gal.)

REF.	PART NUMBER	QTY.	DESCRIPTION
------	-------------	------	-------------

	28G31	4	1/4" x 3/4" Self Tapping Machine Screw
	15M13	1	Breaker, Circuit - 20 Amp.
	HG-876-2842W	1	Wire, #A4

() B-876-4755B ONLY

	20K53	1	Switch, Limit (Throttle Lockout)
	20Y28	3	1/4" x 1" Flat Head Cap Screw
	27C86	5	1/4" Hex Nut
	27L76	5	1/4" Lock Washer
	27L52	5	1/4" Cut Washer
	AC-876-4757	1	Bracket, Limit Switch
	27F34	2	1/4" x 3/4" Flat Head Cap Screw
	EC-876-4757W	1	Harness, Wiring
	20E62	1	Grip, 1/2" Cord
	20E80	1	Bushing, 1/2" Cord Grip
67	13D25	2	Switch, Toggle (Jog Switch)
	27F33	2	1/4" x 3/4" Flat Head Cap Screw

() C-876-4755B ONLY

86	14L69	1	Coil, Protective - 15'-0"
	LA-876-4757W	1	Harness, Wiring - Operator Station (Left) (Consisting in part of the following indented items):(Illustrated on Page A-65)
1	20P60	1	. Switch, Toggle (Screed Drive)
2	20P55	1	. Switch, Toggle (Hopper)
3	13P41	1	. Switch, Toggle (Start-Stop)
4	12S97	1	. Switch, Toggle (Fwd.-Rev.)
5	13P42	2	. Switch, Toggle (Right, Left Fdrs.)
6	13P15	1	. Switch, Toggle (Screed Lift)
7	13R32	1	. Potentiometer
8	13R33	1	. Knob
11	13E68	1	. Switch, Toggle (Axle Shift)
	12V95	1	. Switch, Rotary (Station Selector)
	50D27	1	Grommet
	50J51	1	Channel, Rubber x 18"
	16Z32	1	Tachometer (F.P.M.)
	12X06	1	Switch, Kill (J.D. Engine)
	13M55	1	Switch, Kill (GMC Engine)

() CI-876-4755B ONLY

86	14L69	1	Coil, Protective - 15'-0"
	LA1-876-4757W	1	Harness, Wiring - Operator Station (Left) (Consisting in part of the following indented items): (Illustrated on Page A-65.1)
1	20P60	1	. Switch, Toggle (Screed Drive)
2	20P55	1	. Switch, Toggle (Hopper)
3	13P41	1	. Switch, Toggle (Start-Stop)

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SB-131 Page A-70.3

(Continued)

REF.	PART NUMBER	QTY.	DESCRIPTION
	27L81	8	1/2" Lock Washer
	15R49	2	Mount, Vibration
	26C70	2	5/8" x 3-3/4" Hex Head Cap Screw (Grade 5)
	27L59	2	5/8" Cut Washer
	12Z46	4	5/8" Lock Nut
	10E10	4	3/8" x 1-1/4" Hex Head Cap Screw
	27L78	4	3/8" Lock Washer
	23V18	1	Hose, Radiator - Top
	23H32	4	Clamp, Hose
	20M56	1	Hose, Radiator - Lower
	20M57	1	Hose, Radiator - Lower
	B-3-4608	1	Cover, Thermostat Housing
	23V19	1	Gasket
	A-3-4602C	1	Adapter, 26° Hose
	23H33	2	Clamp, Hose
80	23K83	1	Connector, Straight, 7/8" x 3/4" T.
81	23N95	1	Union, 3/4" T.
82	D-80-390W	1	Adaptor, 180° Tube
	26E24	2	1/2" x 1" Hex Head Cap Screw
	26E28	1	1/2" x 1-1/4" Hex Head Cap Screw
	27C95	1	1/2" Hex Nut
	27L81	3	1/2" Lock Washer
	27L58	3	1/2" Cut Washer
	16L02	1	Alternator
	14J99	1	Sending Unit, Temperature
	23D31	1	Bushing, 1/2" x 3/8" N.P.T.
	14J97	1	Sending Unit, Oil Pressure
	16W33	1	Gearbox Drive, Triple Pump (See Page A-77.2)
	13J30	8	3/8"x3/4"Hex Head Cap Screw(Gr.5)(Dr.Plate)
	10E10	12	3/8"x1-1/4"Hex Head Cap Screw(Gr.5)(Bell Hsg.)
	23L74	1	Connector, 1/2" Tube x 1/2" N.P.T.F.
	23L89	1	Elbow, 90°, 1/2" Tube x 1/2" N.P.T.F.
	13R83	1	Hose Assembly, 1/2"
	16R46	1	Plate, Drive
118	13S20	1	Pump, Propel (See Page A-43))
	13J37	4	1/2" x 1-3/4" Screw)
	27L81	4	1/2" Lock Washer)Hyd.
	C-17-478	4	Washer, 17/32" x 1" x 1/4")Pumps
	14E82	1	Valve)
124	16W30	1	Pump, Feeder (See Page A-41))
	26E28	4	1/2" x 1-1/4" Hex Head Cap Screw)
	26E02	4	1/2" Lock Washer)
	27N61	8	5/16" x 5/8" Hex Head Cap Screw)
	27L77	8	5/16" Lock Washer)
	AA1-876-5062W	1	Support)Feeder
	BA1-876-5062W	2	Lever)
	11L90	2	Pin, Roll - 1/4" x 1-5/8")Actuator
	50D78	2	Clevis)
	50D89	2	Pin, Clevis - 3/8" x 1-1/16")
	27D48	2	Pin, Cotter - 3/32" x 3/4")
	27D16	2	3/8" Jam Nut)
142	10E09	4	Flange, Split Half, 1")
143	16X83	1	Elbow, Street, 1-7/8" x 1-1/2" T.

REF.	PART NUMBER	QTY.	DESCRIPTION
	10E05	1	3/8 x 3-1/4" Hex Head Cap Screw
	27L78	1	3/8" Lock Washer
	27C90	1	3/8" Nut
	26E28	1	1/2" x 1-1/4" Hex Head Cap Screw
	27C95	1	1/2" Hex Nut
	27L81	3	1/2" Lock Washer
	27L58	3	1/2" Cut Washer
93	23P99	1	Elbow, 3/4" St. x 1/2" T.
94	23R13	1	Elbow, 7/8" St. x 1/2" T.
	26E25	1	5/16" x 3/4" Hex Head Cap Screw
	27L77	1	5/16" Lock Washer

Ref. #97 thru #113 Symbolized by  on Illustration on Page A-73.9

97	16L02	1	Alternator
	27L54	1	5/16" Cut Washer
99	14J99	1	Sending Unit, Temperature
100	23D31	1	Bushing, 1/2" x 3/8" N.P.T.
102	14J97	1	Sending Unit, Oil Pressure
	16W33	1	Gearbox Drive, Triple Pump (See Page A-77.2)
107	27T25	8	3/8" x 3/4" Ferry Head Cap Screw (For Drive Plate)
	10E10	12	3/8" x 1-1/4" Hex Head Cap Screw (Bell Housing)
	23L74	1	Connector, 1/2" Tube x 1/2" N.P.T.F.
	23L89	1	Elbow, 90° - 1/2" T. x 1/2" N.P.T.F.
	P-80-481W	1	Hose Assembly, 1/2"
113	16R46	1	Plate, Drive

Ref. #118 thru #144 Symbolized by  on Illustration on Pages A-56.5 & A-56.10

118	13S20	1	Pump, Propel (See Page A-43)
	13J37	4	1/2" x 1-3/4" Hex Head Cap Screw
	27L81	4	1/2" Lock Washer
	C-17-478	4	Washer
	14E82	1	Valve, Servo
124	16W30	1	Pump, Feeder (See Page A-41)
	26E28	4	1/2" x 1-1/4" Hex Head Cap Screw
	26F83	3	5/8" Flat Washer
128	23W13	1	Pump, SBS (See Page A-77.4)
130	26R34	2	Actuator (See Page A-73.17)
	EA-876-5062W	1	Bracket, Mounting
	EB-876-5062W	2	Lever
	BD-876-5063	2	Plate, Mounting
	27D55	2	Pin, Cotter - 1/8" x 1-1/2"
	26A72	6	5/16" x 1" Hex Socket Head Set Screw
	27X55	2	1/4" x 3" Hex Head Cap Screw
	27C86	4	1/4" Nut
	27D20	2	1/2" Jam Nut
	26R35	2	End, Rod
142	11K44	2	Tee, 1/4" P.T. x 3/8" T.
143	23C20	2	Elbow, 90° - 1/4" P.T. x 3/8" T.
144	AB-80-484W	1	Hose Assembly, Hydraulic - 1/4" I.D. x 13"

1/25/84 (3-26)

POWER UNIT & HYDRAULIC PUMPS
(GMC 4-53)

() B2-876-4625B
() B3-876-4625B

REF.	PART NUMBER	QTY.	DESCRIPTION
			() <u>COMMON TO BOTH</u>
	16R39	1	Cleaner, Air
	23S73	1	Adaptor, Intake (<i>Air</i>)
	23S72	1	Stack, Intake
	23S71	1	Raincap
	16R47	1	Elbow, 5" Rubber
	15A63	3	Clamp, Hose
	CE-876-4627W	2	Bracket (<i>Air Cleaner</i>)
	13N61	1	Clamp
	27G49	8	3/8" x 3/4" Hex Head Cap Screw
	27L78	8	3/8" Lock Washer
	27C90	4	3/8" Hex Nut
	16R48	1	Muffler
	16T01	2	Clamp
	K-876-4628	1	Stack, Exhaust
	30M26	1	Raincap
*	50N79	1	Hose, Supply, 5/16" I.D. x 7'-0"
	23J91	1	Elbow, 90°, Street, 1/4" N.P.T.F.
	23G90	1	Connector, 1/4" N.P.T. x 5/16" I.D. Hose
	23B66	2	Elbow, 90°, 3/8" N.P.T. x 5/16" I.D. Hose
*	50N79	1	Hose, Return, 5/16" I.D. x 5'-0"
	23G73	1	5/16" Invert Flare Nut
*	50P02	1	Tube, Copper, 5/16" x 7"
	23H29	1	Clamp, Hose
	A-46-1884	1	Plate, Engine Oil Drain
	26A76	2	#4 x 5/16" Drive Screw
			() <u>B2-876-4625B ONLY</u>
	D-876-4625A	1	Pump Unit, Engine & Hydraulic (<i>See Below</i>)
			() <u>B3-876-4625B ONLY</u>
	D1-876-4625A	1	Pump Unit, Engine & Hydraulic (<i>See Below</i>)
			() <u>COMMON TO D & D1-876-4625A ONLY</u>
	16R40	1	Engine, Diesel, GMC 4-53, 103 H.P. (<i>See Separate Manual</i>)
	15R49	2	Mount, Vibration (<i>Rear</i>)
	26C71	2	5/8" x 4" Hex Head Cap Screw (<i>Grade 5</i>)
	27L59	2	5/8" Cut Washer
	12Z46	2	5/8" Lock Nut
	16F90	2	Mount, Vibration (<i>Front</i>)
	26A03	2	1/2" x 3-1/2" Hex Head Cap Screw (<i>Grade 5</i>)
	27L58	2	1/2" Cut Washer
	12Z45	2	1/2" Lock Nut
	16W33	1	Gear Box, Triple Pump (<i>See Page A-77.2</i>)
	16R45	1	Plate, Drive
	13J30	8	3/8" x 3/4" Hex Head Cap Screw (<i>Grade 5</i>) (<i>Dr. Plt.</i>)
	10E10	12	3/8" x 1-1/4" Hex Head Cap Screw (<i>Gr. 5</i>) (<i>B. Hsg.</i>)

PUMP

() 23W13

(From Pages A-73.4, A-73.8, A-73.12, A-75.1, A-87, A-89 & A-91)

REF.	PART NUMBER	QTY.	DESCRIPTION
2		1	Plate Assembly, Bearing
3		1	Plate Assembly, Bearing
5	WV-37751204	1	Gear Shaft, Drive
6	WV-3775229	1	Shaft & Gear, Idler
7	WV-378425	1	Gear, Drive
8	WV-37751173	1	Shaft & Gear Assembly, Drive
9	WV-3775230	1	Shaft, Idler
10	WV-378423	1	Gear, Drive
11	WV-483641	1	Plate, Gear
12		2	Dowel
13	WV-483671	1	Plate, Gear
14		2	Dowel
15		1	Plate, Gear
16		2	Dowel
17		8	Stud & Nut Assembly
31	WV-414731	1	Seal, Oil
32		8	Washer
33	WV-450001	3	Plate, Wear
34	WV-45000	3	Plate, Wear
35	WV-45001	6	Seal, Pre-Load
36	WV-45002	6	Seal, Load
37	WV-45265	6	Seal, Ring

NOTE: Parts not normally stocked by Barber-Greene, are subject to Vendor Minimum.

4/9/82
1/25/84

LEVELING ARMS

- a () A-876-4710B
- a () A1-876-4710B
- a () A2-876-4710B
- a () A3-876-4710B
- a () E-876-4710B
- a () E1-876-4710B

These Bills Of Material are Symbolized by  on Illustration.

REF.	PART NUMBER	QTY.	DESCRIPTION
<u>() COMMON TO ALL</u>			
4	50L87	2	Bearing
5	12S33	2	Ring, Snap
6	AF-876-1883	4	Spacer
7	BG-876-1883	2	Stud
8	26C18	2	1-1/4" Hex Slotted Nut (N.F.)
9	27M62	2	Pin, Cotter - 1/4" x 2-3/4"
<u>() A-876-4710B ONLY</u>			
2	AA-876-4712WR	1	Arm, Leveling (Right Side)
3	AA-876-4712WL	1	Arm, Leveling (Left Side)
	26C71	2	5/8" - 11 N.F. x 4" Hex Head Cap Screw
	26A15	2	5/8" - 11 N.F. Self Locking Nut
	23C60	2	Fitting, 1/8"
<u>() A1-876-4710B ONLY</u>			
2	AA-876-4712WR	1	Arm, Leveling (Right Side)
3	AA-876-4712WL	1	Arm, Leveling (Left Side)
	23C66	2	Fitting, 1/8"
<u>() A2-876-4710B ONLY</u>			
2	AA1-876-4712WR	1	Arm, Leveling (Right Side)
3	AA1-876-4712WL	1	Arm, Leveling (Left Side)
	23C66	2	Fitting, 1/8"
<u>() A3-876-4710B ONLY</u>			
2	AA2-876-4712WR	1	Arm, Leveling (Right Side)
3	AA2-876-4712WL	1	Arm, Leveling (Left Side)
12 b	BF-876-4713	2	Pin, Pivot
13	AJ-17-91	2	Washer, #10 Ga.
14	27H32	2	1/2" x 4-1/2" Hex Head Cap Screw
15	12Z45	2	1/2" Hex Nut
17	27L58	4	1/2" Cut Washer
19 c	RC-17-25	2	Pin, Clevis - 1" x 5"
20 c	27L62	4	1" Flat Washer
21 c	27D66	4	Pin, Cotter - 3/16" x 1-1/2"

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(Continued)

**THICKNESS CONTROL
(SRGO Screed Only)**

() F2-876-4720B
() F3-876-4720B

REF.	PART NUMBER	QTY.	DESCRIPTION
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() COMMON TO BOTH

133	EI-876-4720A	2	Control Assembly, Thickness (Each Assembly Consisting of the following indented items):
105	CBI-876-3912W	1	. Crank
106	14L64	1	. Pin, Roll
107	10W44	1	. 1" Lock Nut
108	VB-17-9	1	. Washer
109	30H52	2	. Cup, Bearing
110	14K29	2	. Cone, Bearing
111	CAI-876-3913	1	. Shaft
112	50G88	2	. Pin, Roll
113	A-46-1897	1	. U-Joint
114	DA-876-4722W	1	. Housing, Bearing
115	BD-876-4723	1	. Screw, Adjusting
116	23C66	2	. Fitting, 1/8" N.P.T.
117	H-876-4723	1	. Latch
118	EH-17-23	1	. Pin
119	27D53	1	. Pin, Cotter - 1/8" x 1"
120	27L56	1	. 3/8" Cut Washer
121	13K38	2	. 5/8" x 2-1/4" Hex Head Cap Screw
123	27L84	2	. 5/8" Lock Washer
124	14J75	2	. 5/8" Nut
125	AA-876-2523	1	. Trunnion
126	26C65	2	. 3/4"-16 N.F. x 1-3/4" Hex Head Cap Screw
127	27L60	2	. Cut Washer
128	BQ-17-12	2	. Spacer, Pipe - 15/16"
134a	CE-876-2568	2	Pin, Pivot
137	BE-876-4723	2	Block, Spacer
138	27L81	8	1/2" Lock Washer
139	26E28	8	1/2" x 1-1/4" Hex Head Cap Screw

() F2-876-4720B ONLY

135 a	CF-876-2568	2	Plug, Hex Head
140 a	11L69	2	Fitting, 1/4"-28 N.F.

() F3-876-4720B ONLY

135 a	CF1-876-2568	2	Plug, Hex Head
140 a	23C71	2	Fitting, 1/4"-28 N.F.

a - These items are required to attach Extendamat (SRGO) Screed to leveling arms.

1/25/84 (21)

GMC 3-53T POWER UNIT MOUNTING & ACCESSORIES

() F-876-4625B

REF.	PART NUMBER	QTY.	DESCRIPTION
	26R51	1	Cleaner, Air
	26R53	2	Band, Mounting
	GA-876-4628	1	Bracket, Support
	27F47	6	3/8" x 1" Flat Head Cap Screw
	27C90	6	3/8" Hex Nut
	27L56	6	3/8" Cut Washer
	27L78	6	3/8" Lock Washer
	26R56	1	Reducer, 5" I.D. x 4" I.D.
	15A64	1	Clamp, 5-1/2" - 6"
	GD-876-4628	1	Tube, 4" O.D. x 12-1/2"
	26R55	1	Reducer, 4" I.D. x 3" I.D.
	16J03	2	Clamp, 4"
	23H34	1	Clamp, 3"
	23S72	1	Stack, 5" Intake
	13N61	1	Clamp, U-Bolt 5"
	23S71	1	Cap, Rain
	11C65	1	Hose, 1-1/4" I.D. x 5'-8"
	23H32	1	Clamp
	16R48	1	Muffler, Wrapped
	K-876-4628	1	Stack, Exhaust
	16X73	5	Clamp
	30M26	1	Cap, Rain
	13M55	2	Switch
	23G90	1	Connector, 5/16" I.D. Hose x 1/4" N.P.T.F.
	13K38	4	5/8" x 2-1/4" Hex Head Cap Screw
	27L84	4	5/8" Lock Washer
	26F83	4	5/8" Hardened Washer
	23G04	2	Plug, 1/2" N.P.T.
	A-46-1884	1	Plate, "ENGINE OIL DRAIN"
	26A76	2	#4 x 5/16" Drive Screw
	23B66	2	Elbow, 90°, 5/16" I.D. Hose x 3/8" N.P.T.
	23J75	1	Connector, 5/16" I.D. Hose x 3/8" N.P.T.
a	50N79	1	Hose, 5/16" I.D. x 7'-0" (Return)
a	50N79	1	Hose, 5/16" I.D. x 5'-0" (Supply)
	23H29	1	Clamp

a - IMPORTANT - Be sure to specify length when ordering.

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BARBER-GREENE AND SUPPLIERS' PART NUMBERS

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