

**Model 580 CK Forklift  
Includes Rev. 1 & 2**

**Parts Catalog**

B994

Reprinted

**CASE**

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**MODEL 580 CONSTRUCTION KING FORK LIFT 9**

**MAST AND RELATED PARTS (10-1/2 FOOT)  
4000 LB. LIFT CAPACITY  
(EARLY PRODUCTION)\***

REF.	PART NO.	DESCRIPTION	REQ'D.
D	40697	MAST - complete, 10-1/2' (4000 lb. lift capacity) When stock is exhausted, use D45562 (See page 11) . . . . .	2
1	138- 142	PIN - roll, 1/4" dia x 2"	2
2	D 36819	PIN - tie bar mounting . . . . .	2
3	D 40839	TIE BAR - outer mast channel	1
4	D 40842	BAR - trunnion . . . . .	1
5	D 40841	BEARING - horizontal . . . . .	4
6	D 40840	BEARING - vertical . . . . .	4
7	D 40838	CHANNEL - outer . . . . .	1
8	D 40843	BUSHING - pivotal ball type . . . . .	3
9	D 32555	PLATE - wear, brass (1/8" x 1-1/4" x 5")	2
10	D 27366	PLATE - wear, brass (1/8" x 1-1/4" x 7")	4
11	D 41505	PLATE - wear, brass (3/16" x 1/2" x 4-1/2")	2
12	138- 136	PIN - roll, 1/4" dia x 1-1/4"	1
13	D 24173	CYLINDER - hydraulic, lift (3-1/2" I.D. x 63" stroke) Parts list page 81 . . . . .	1
14	62- 824	SCREW - hex socket head (1/2" - 20 NF x 1-1/2")	2
15	92- 8	WASHER - med sect lock (1/2")	2
16	D 24330	CHANNEL - inner . . . . .	1
17	60972	PLATE - wear, brass (1/8" x 1-1/4" x 11")	6
18	25- 118	NUT - hex (1/2" - 20 NF)	4
19	60948	BOLT - eye, chain anchor . . . . .	2
20	D 26196	BUSHING - eye bolt . . . . .	1
21	D 32583	LINK - connecting, lift chain . . . . .	4
22	132- 25	PIN - cotter, 3/32" dia x 5/8"	2
23	D 32586	CHAIN - lift, rollerless . . . . .	2
24	219- 53	FITTING - grease, 67-1/2° (3/16" drive) . . . . .	2
25	132- 99	PIN - cotter, 3/16" dia x 2" . . . . .	2
26	60939	PIN - guide wheel . . . . .	2
27	60944	WASHER - thrust . . . . .	4
28	D 32588	WHEEL - chain guide . . . . .	2
29	61- 828	SCREW - hex socket head (1/2" - 13 NC x 1-3/4")	16
30	25- 148	NUT - hex. jam (1/2" - 13 NC) . . . . .	16
31	D 24324	PLATE - backing, upper . . . . .	1
32	138- 190	PIN - roll, 7/16" dia x 2"	2
33	D 24325	PLATE - backing, lower . . . . .	1
34	*D 39703	CARRIAGE ASSEMBLY - R H. . . . .	1
35	D 41503	WEAR BLOCK - carriage . . . . .	2
36	D 26196	BUSHING - chain anchor . . . . .	1
37	*D 39704	CARRIAGE - L H . . . . .	1
38	D 41503	WEAR BLOCK - carriage . . . . .	2
39	D 26196	BUSHING - chain anchor . . . . .	1
	D 39699	AXLE KIT - load roller . . . . .	4
40	219- 13	FITTING - straight, grease (3/16" drive) . . . . .	1
41	D 39477	NUT - special . . . . .	1
42	NSS	AXLE - load roller . . . . .	1
43	60917	WASHER - thrust . . . . .	4
44	60915	ROLLER - load . . . . .	4
45	60916	WASHER - spacer . . . . .	4
46	138- 65	PIN - roll, 1/8" dia x 1-1/2"	4

**\*NOTE:** Carriages must be aligned and drilled at time of installation Early and late production masts can be distinguished by differences in carriages

**MODEL 580 CONSTRUCTION KING FORK LIFT 19**

**MAST AND RELATED PARTS (21-1/2 FOOT)  
4000 LB. LIFT CAPACITY  
(EARLY PRODUCTION)\***

REF.	PART NO.	DESCRIPTION	REQ'D.
	D 39699	AXLE KIT - load roller . . . . .	4
47	211- 5	BALL - steel, 3/16" dia . . . . .	1
48	219- 13	FITTING - straight, grease (3/16" drive) . . . . .	1
49	D 39477	NUT - special . . . . .	1
50	NSS	AXLE - load roller . . . . .	1
51	60917	WASHER - thrust . . . . .	4
52	60915	ROLLER - load . . . . .	4
53	60916	WASHER - spacer . . . . .	4
54	138- 65	PIN - roll, 1/8" dia. x 1-1/2" . . . . .	4

\*NOTE: Carriages must be aligned and drilled at time of installation. Early and late production masts can be distinguished by differences in carriages.

**MODEL 580 CONSTRUCTION KING FORK LIFT 29**

**SIDE SHIFTER AND RELATED PARTS  
(USED WITH 5000 LB. LIFT CAPACITY MAST)**

REF.	PART NO.	DESCRIPTION	REQ'D.
	D 24288	LEVER ASSEMBLY - side shift control	1
1	D 24184	KNOB - lever	1
2	138- 57	PIN - roll, 1/8" dia. x 3/4"	1
3	NSS	LEVER - control	1
4	13- 632	HHCS - 3/8" - 16 NC x 2"	2
5	92- 6	WASHER - med. sect. lock (3/8")	2
6	25- 106	NUT - hex. (3/8" - 16 NC)	2
7	D 24140	LINK - connecting	1
8	132- 6	PIN - cotter, 1/16" dia. x 5/8"	2
9	REF.	VALVE - hydraulic, control (Parts list page 95)	1
10	13- 636	HHCS - 3/8" - 16 NC x 2-1/4"	3
11	92- 6	WASHER - med. sect. lock (3/8")	3
12	25- 106	NUT - hex. (3/8" - 16 NC)	3
13	218- 5251	ADAPTER - male, special	2
14	218- 5007	SEAL - "O"ring	1
15	218- 927	ADAPTER - 90°, swivel	2
16	D 25232	HOSE - valve to side shift cylinder (216" long)	2
17	13- 524	HHCS - 5/16" - 18 NC x 1-1/2"	2
18	D 39478	CLAMP - hose	1
19	92- 5	WASHER - med. sect. lock (5/16")	2
20	25- 105	NUT - hex. (5/16" - 18 NC)	2
21	D 24277	PULLEY - hose guide	2
22	92- 6	WASHER - med. sect. lock (3/8")	1
23	25- 106	NUT - hex. (3/8" - 16 NC)	1
24	218- 926	ELBOW - 90°, swivel (Hose from upper valve port to side shift cylinder rod end)	1
25	218- 5326	ELBOW - 45°, swivel (Side shift cylinder rod end port)	1
26	218- 5006	SEAL - "O"ring	1
27	218- 923	ELBOW - 90°, swivel (Hose from lower valve port to side shift cylinder closed end)	1
28	D 39471	CONNECTOR - straight male	1
29	218- 5006	SEAL - "O"ring	1
30	D 39464	CYLINDER - hydraulic, side shift (3" I.D. x 6" stroke) Parts list page 85	1
31	138- 142	PIN - roll, 1/4" dia. x 2"	2
32	D 36819	PIN - cylinder mounting	2
33	REF.	MAST ASSEMBLY - 5,000 lb. lift capacity (See pages 23 and 25 for options)	1
34	D 41218	PLATE - backing, upper	1
35	D 41219	PLATE - wear, brass (1/8" x 1/4" x 12")	5
36	D 41217	FRAME - side shifting	1
37	D 41219	PLATE - wear, brass (1/8" x 1/4" x 12")	3
38	219- 13	FITTING - straight, grease (3/16" drive)	6
39	138- 190	PIN - roll, 7/16" dia. x 2"	2
40	REF.	CHAIN - lift, rollerless (See pages 23 and 25 for options)	2
41	O 3997 AB	LINK - connecting	2
42	O 3996 AB	LINK - roller	2

**MODEL 580 CONSTRUCTION KING FORK LIFT 39**

**CRANE BOOM**

REF.	PART NO.	DESCRIPTION	REQ'D.
1	D 27050	HANGER - boom arm (Use with 4000 lb. lift capacity mast only) . . . . .	1
	D 41295	HANGER - boom arm (Use with 5000 lbs. lift capacity mast only) . . . . .	1
2	181- 713	SCREW - set, square head (5/8" - 11 NC x 3") . . . . .	2
3	25- 1410	NUT - hex., jam (5/8" - 11 NC) . . . . .	2
4	13- 612	HHCS - 3/8" - 16 NC x 3/4" . . . . .	1
5	92- 6	WASHER - med. sect. lock (3/8") . . . . .	1
6	D 27053	PIN - locking (Chain included) . . . . .	1
7	D 27052	PIN - pivot . . . . .	1
8	D 27054	ARM - boom . . . . .	1
9	219- 13	FITTING - straight, grease (3/16" drive) . . . . .	2
10	D 27051	WASHER - pivot, special . . . . .	1
11	60916	WASHER - hook retaining, special . . . . .	1
12	D 27055	HOOK - boom . . . . .	1
13	D 52488	BLOCK - lower hanger (4000 lb. lift capacity mast) . . . . .	1
13	D 52485	BLOCK - lower hanger (5000 lb. lift capacity mast) . . . . .	1
14	13- 1032	HHCS - 5/8" - 11 NC x 2" . . . . .	2
15	92- 10	WASHER - med. sect. lock (5/8") . . . . .	2

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**BRAKE PEDALS AND LINKAGE  
WITH POWER SHUTTLE**

REF.	PART NO.	DESCRIPTION	REQ'D
1	A 38605	LEVER - brake lock	1
2	13- 624	BOLT - 1/2 x 1-1/2" N.C. hex.	1
3	131- 10	NUT - lock, 1/2" N.C. hex.	1
4	A 38549	PEDAL - brake, R.H.	1
5	D 26052	BUSHING - pedal	1
6	A 38556	PEDAL - brake, L.H.	1
7	D 33753	SPACER - brake pedal	1
8	138- 138	PIN - roll, 1/4 x 1-1/2"	1
9	A 38561	ROD - brake pedal, R.H.	1
10	D 24221	YOKE - adjusting	1
11	25- 118	NUT - 1/2" N.F. hex.	1
12	141- 6	PIN - yoke	2
13	132- 47	PIN - cotter, 1/8 x 1-7/8"	2
14	D 25794	LEVER - brake, R.H.	1
15	D 24223	SPACER - lever	1
16	G 10848	SPRING - return, brake lever	1
17	D 41201	BRACKET - spring	1
18	13- 626	BOLT - 3/8 x 1-5/8" N.C. hex.	2
19	92- 6	WASHER - lock, 3/8"	2
20	25- 106	NUT - 3/8" N.C. hex.	2
25	D 24201	SHAFT - pivot, brake pedal	1
26	D 24206	BUSHING - flanged, cross shaft	2
27	D 41208	LEVER - brake, L.H.	1
28	138- 138	PIN - roll, 1/4 x 1-1/2"	2
29	D 41198	ROD - brake pedal to lever, L.H.	1
30	D 24221	YOKE - adjusting	1
31	25- 118	NUT - 1/2" N.F. hex.	1
32	141- 6	PIN - yoke	2
33	132- 47	PIN - cotter, 1/8 x 1-7/8"	2
34	D 25795	LEVER - brake, L.H.	1
35	219- 13	FITTING - grease, 3/16" str. drive	1
36	G 10848	SPRING - return, brake lever	1
40	D 24198	PEDAL - equalizer, brake	1
41	138- 138	PIN - roll, 1/4 x 1-1/2"	1
42	A 38559	SHAFT - equalizer brake	1
43	D 24206	BUSHING - flanged	2
44	A 38563	LEVER - equalizer, brake arm	2
45	A 38565	BUSHING - equalizer arm	2
46	A 37744	LEVER - equalizer, brake pedal	1
47	138- 96	PIN - roll, 3/16 x 1"	1
48	A 38562	LINK - equalizer lever	1
49	A 38285	SPACER - equalizer brake link	1
50	13- 824	BOLT - 1/2 x 1-1/2" N.C. hex.	1
51	A 38566	LINK - equalizer brake lever	4
52	A 31204	PIN - link, equalizer brake lever	4
53	132- 26	PIN - cotter, 3/32 x 3/4"	4
54	126- 21	KEY - equalizer lever (#A Woodruff)	1
55	D 24203	COLLAR - shaft retaining	1
56	178- 81	SCREW - set, 1/2 x 1/2" N.C. socket hd. cone pt.	1
57	138- 138	PIN - roll, 1/4 x 1-1/2"	1

SEAT, STEERING WHEEL AND HYDRAULICS  
WITH POWER SHUTTLE

REF.	PART NO.	DESCRIPTION	REQ'D
1	A 38785	MEDALLION - steering wheel . . . . .	1
2	A 28318	"O" RING - medallion (2-1/2 x 2-3/4 x 1/8") . . . . .	1
3	F 19646	NUT - special, steering wheel . . . . .	1
4	A 35602	WHEEL - steering . . . . .	1
5	13- 512	BOLT - 5/16 x 3/4" N.C. hex. . . . .	4
6	92- 6	WASHER - lock, 5/16" . . . . .	4
7	A 35579	PUMP - manual steering (See 580 C.K. Wheel Tractor Parts Catalog for repairs) . . . . .	1
8	218- 5059	CONNECTOR - pump, 1/2" tube x 3/4" N.C. str. . . . .	2
9	218- 5006	"O" RING - conn. seal, 1/2" tube . . . . .	1
10	218- 5173	ELBOW - 45° swivel, 1/2" tube x 3/4" N.C. . . . .	2
11	A 36162	HOSE - hydraulic, pump to tube (29" long) . . . . .	2
12	A 35209	CLAMP - hose . . . . .	1
13	A 38466	TUBE - R.H., hose to steering valve . . . . .	1
14	A 38467	TUBE - L.H., hose to steering valve . . . . .	1
16	A 38555	SUPPORT - hydraulic tubes . . . . .	1
20	49838	CLAMP - tube . . . . .	4
21	G 46194	CLAMP - tube . . . . .	1
22	G 46835	GROMMET - clamp . . . . .	1
23	174- 203	SCREW - mach., #10 x 3/4" N.F., Phil.hd. . . . .	1
24	193- 1000	NUT - lock, #10 N.F. hex. . . . .	1
25	218- 5059	CONNECTOR - valve, 1/2" tube x 3/4" N.C. str. . . . .	2
26	218- 5006	"O" RING - conn. seal, 1/2" tube . . . . .	1
30	D 24180	SEAT - operator's . . . . .	1
31	25- 117	NUT - 7/16" N.F. hex. . . . .	4
32	14- 712	BOLT - 7/16 x 3/4" N.F. hex. . . . .	4
33	92- 7	WASHER - lock, 7/16" . . . . .	4
34	D 33733	PLATE - seat base . . . . .	1
35	138- 61	PIN - roll, 1/8 x 1" . . . . .	2
36	95- 8	WASHER - 9/16 x 1-3/8 x 7/64" . . . . .	2
37	D 33734	PIN - seat pivot . . . . .	1
	D 41199	SUPPORT - seat (not illust.) . . . . .	1
38	NSS	FRAME - seat support (Order D41199) . . . . .	1
39	25- 1116	NUT - 1" N.F. hex. . . . .	2
40	13- 624	BOLT - 3/8 x 1-1/2" N.C. hex. . . . .	4
41	92- 6	WASHER - lock, 3/8" . . . . .	4
42	25- 106	NUT - 3/8" N.C. hex. . . . .	4
43	A 38172	LEVER - hand throttle . . . . .	1
44	A 37247	HANDLE - lever . . . . .	1

**BATTERY BOX  
WITH MECHANICAL SHUTTLE**

REF.	PART NO.	DESCRIPTION	REQ'D
1	G 10752	SUPPORT - battery case . . . . .	1
2	13- 628	BOLT - 3/8 x 1-3/4" N.C. hex. . . . .	3
3	25- 106	NUT - 3/8" N.C. hex. . . . .	3
4	92- 6	WASHER - lock, 3/8" . . . . .	3
5	A 37904	CASE - battery . . . . .	1
6	175- 413	SCREW - 5/16 x 3/4" N.C. Philips hd. . . . .	2
7	131- 105	NUT - retaining, 5/16" N.C. . . . .	2
8	13- 1020	BOLT - 5/8 x 1-1/4" N.C. hex. . . . .	2
9	92- 10	WASHER - lock, 5/8" . . . . .	2
10	A 37909	ANGLE - hold down, battery . . . . .	1
11	11- 664	BOLT - 3/8 x 4" N.C. rd. hd. sq. nk. . . . .	2
12	G 46867	GROMMET - rubber . . . . .	2
13	129- 406	NUT - wing, 3/8" N.C. . . . .	2
14	G 49400	WASHER - plain (13/32 x 1-5/32 x 1/16") . . . . .	2
15	A 37910	COVER - battery case . . . . .	1
16	11- 620	BOLT - 3/8 x 1-1/4" N.C. rd. hd. sq. nk. . . . .	2
17	129- 406	NUT - wing, 3/8" N.C. . . . .	2
18	G 49400	WASHER - plain (13/32 x 1-5/32 x 1/16") . . . . .	2

**WITH POWER SHUTTLE**

25	G 10752	SUPPORT - battery case . . . . .	1
26	13- 628	BOLT - 3/8 x 1-3/4" N.C. hex. . . . .	3
27	25- 106	NUT - 3/8" N.C. hex. . . . .	3
28	92- 6	WASHER - lock, 3/8" . . . . .	3
29	A 38601	CASE - battery . . . . .	1
30	175- 413	SCREW - 5/16 x 3/4" N.C. Philips hd. . . . .	2
31	131- 105	NUT - retaining, 5/16" N.C. . . . .	2
32	13- 1020	BOLT - 5/8 x 1-1/4" N.C. hex. . . . .	1
33	92- 10	WASHER - lock, 5/8" . . . . .	1
34	95- 10	WASHER - plain, 11/16 x 1-3/4 x 9/64" . . . . .	1
35	A 38603	SPACER - battery case mounting . . . . .	1
36	A 37909	ANGLE - hold down, battery . . . . .	1
37	11- 664	BOLT - 3/8 x 4" N.C. rd. hd. sq. nk. . . . .	2
38	G 46867	GROMMET - rubber . . . . .	2
39	129- 406	NUT - wing, 3/8" N.C. . . . .	2
40	G 49400	WASHER - plain (13/32 x 1-5/32 x 1/16") . . . . .	2
41	A 38600	COVER - battery case . . . . .	1
42	11- 620	BOLT - 3/8 x 1-1/4" N.C. rd. hd. sq. nk. . . . .	2
43	129- 406	NUT - wing, 3/8" N.C. . . . .	2
44	G 49400	WASHER - plain (13/32 x 1-5/32 x 1/16") . . . . .	2

# MODEL 580 CONSTRUCTION KING FORK LIFT 79

## LOADER BUCKET HYDRAULICS (21- 1/2 FOOT MAST)

REF	PART NO	DESCRIPTION	REQ'D
	D 24288	LEVER ASSEMBLY - loader bucket control . . . . .	1
1	D 24184	KNOB - lever . . . . .	1
2	138- 57	PIN - roll, 1/8" dia x 3/4" . . . . .	1
3	NSS	LEVER - control . . . . .	1
4	13- 632	HHCS - 3/8" - 16 NC x 2" . . . . .	2
5	92- 6	WASHER - med sect lock (3/8") . . . . .	2
6	25- 106	NUT - hex (3/8" - 16 NC) . . . . .	2
7	D 24140	LINK - connecting . . . . .	1
8	132- 6	PIN - cotter, 1/16" dia x 5/8" . . . . .	2
9	REF.	VALVE - hydraulic, control (Parts list page 95). . . . .	1
10	13- 636	HHCS - 3/8" - 16 NC x 2-1/4" . . . . .	3
11	92- 6	WASHER - med sect lock (3/8") . . . . .	3
12	25- 106	NUT - hex (3/8" - 16 NC) . . . . .	3
13	218- 5251	ADAPTER - straight, male (Swivel) . . . . .	2
14	218- 5007	SEAL - "O"ring . . . . .	1
15	218- 927	ADAPTER - 90°, swivel . . . . .	2
16	D 24300	HOSE - hydraulic, control valve to quick disconnect (332" long) . . . . .	2
17	D 40700	MAST ASSEMBLY - 21-1/2', 4000 lb lift capacity (See parts list page 17 for component parts) . . . . .	1
18	D 24297	BRACKET - hose, R H . . . . .	1
19	D 24298	BRACKET - hose, center . . . . .	1
20	D 24296	BRACKET - hose, L H . . . . .	1
21	214- 253	CLAMP - hose . . . . .	6
22	D 24292	COUNTERWEIGHT - hydraulic hose . . . . .	1
23	D 24299	SUPPORT - counterweight guide . . . . .	1
24	D 24293	GUIDE - counterweight . . . . .	1
25	D 24294	PULLEY - hose guide . . . . .	2
26	217- 22	ELBOW - 90°, swivel . . . . .	2
27	218- 926	ELBOW - street, 90° . . . . .	2
28	D 24279	BRACKET - quick disconnect (Welded to upper backing plate) . . . . .	2
29	D 24286	COUPLING - quick disconnect (Female half) . . . . .	2
30	D 24287	CAP - dust, quick disconnect . . . . .	2
31	13- 540	HHCS - 5/16" - 18 NC x 2-1/2" . . . . .	2
32	92- 5	WASHER - med sect lock (5/16") . . . . .	2
33	25- 105	NUT - hex (5/16" - 18 NC) . . . . .	2
34	D 24262	COUPLING - quick disconnect (Male half) . . . . .	2
35	D 24259	HOSE - hydraulic, quick disconnect to loader bucket cylinder (30" long) . . . . .	2
36	D 39471	CONNECTOR - straight, male (Swivel) . . . . .	2
37	218- 5006	SEAL - "O"ring . . . . .	1
38	D 39464	CYLINDER - hydraulic, loader bucket (3" I.D. x 6" stroke) Parts list page 85 . . . . .	1

D39465 TILT CYLINDER

REF	PART NO	DESCRIPTION	REQ'D
1	D 39465	CYLINDER - hydraulic, tilt, 3-1/2" (89 mm) ID x 10" (254 mm) stroke, use with all masts except 21-1/2' 4000 lb lift capacity .....	2
2	138- 142	ROLL PIN - 1/4" x 2" .....	2
3	D 36819	PIN - cylinder mounting .....	2
4	D 39469	CAP - cylinder, closed end .....	1
	D 24127	KIT - cylinder packing .....	1
5	NSS	O-RING - end cap .....	2
6	NSS	CUP - piston .....	2
7	NSS	PACKING - piston, set of 5 .....	1
8	NSS	O-RING - piston rod .....	1
9	NSS	WIPER - piston rod .....	1
10	D 24138	TIE ROD - cylinder .....	4
11	25- 108	NUT - hex, 1/2" - 13 NC .....	8
12	D 24130	TUBE - cylinder .....	1
13	138- 79	ROLL PIN - 5/32" x 1-1/4" .....	1
14	25- 2316	CASTLE NUT - hex, 1" - 14 NF .....	1
15	D 24133	SPACER - cup .....	2
16	D 24132	PISTON - cylinder .....	1
17	D 24135	GASKET - piston .....	1
18	D 28360	ROD - piston .....	1
19	D 24092	SNAP RING - retaining, packing .....	1
20	D 39468	CAP - cylinder, rod end .....	1
21	61- 628	SCREW - hex socket head, 3/8" - 16 NC x 1-3/4" .....	1
22	D 24097	CLEVIS - piston rod .....	1
23	25- 106	NUT - hex, 3/8" - 16 NC .....	1

# MODEL 580 CONSTRUCTION KING FORK LIFT 95

## FORK LIFT CONTROL VALVE

REF	PART NO	DESCRIPTION	REQ'D.
D	41209	VALVE - hydraulic, early production (When stock is exhausted, order D50256 valve for service) . . . . .	1
D	50256	VALVE - hydraulic, late production . . . . .	1
1	NSS	HOUSING AND SPOOLS - matched set . . . . .	1
2	218- 5157	PLUG - valve port (Only one plug supplied with valve) . .	1-2
3	218- 5007	SEAL - "O"ring . . . . .	1
4	D 28574	PLUG - check poppet . . . . .	1
5	D 28840	SPRING - check poppet . . . . .	1
6	D 48359	SEAL - "O"ring, check poppet plug . . . . .	1
7	D 28576	POPPET - check . . . . .	1
8	36645	CAP - rubber . . . . .	3
9	36633	SNAP RING - stop disc . . . . .	3
10	36631	DISC - stop . . . . .	3
11	75- 48	BOLT - spring . . . . .	3
12	36628	WASHER - lock . . . . .	3
13	36630	COLLAR - stop . . . . .	3
14	36632	SPRING - centering . . . . .	3
15	36650	WASHER - stop . . . . .	3
16	36642	SEAL - spool . . . . .	6

### D41209 CONTROL VALVE ONLY

17	D 41519	BODY - relief valve . . . . .	1
18	34115	GASKET - relief valve body . . . . .	1
19	D 25844	SHIM - relief valve spring (.010" thick) . . . . .	UAR
20	36660	SPACER - relief valve spring ( 10" thick) . . . . .	UAR
21	D 41517	SPRING - relief valve . . . . .	1
22	D 41520	SEAL - "O"ring, relief poppet . . . . .	1
23	D 41518	POPPET - relief . . . . .	1
24	D 28575	SEAT - relief valve . . . . .	1
25	D 23928	SEAL - "O"ring, valve seat . . . . .	1
26	D 28576	POPPET - check . . . . .	1

### D50256 CONTROL VALVE ONLY

27	D 39716	CAP - relief valve . . . . .	1
28	D 39708	SEAL - "O"ring, cap . . . . .	1
29	D 51540	SPRING - relief valve . . . . .	1
30	D 39712	SHIM - relief valve spring (.0097" thick) . . . . .	UAR
	A 55894	SHIM - relief valve spring (.0209" thick) . . . . .	UAR
	A 55893	SHIM - relief valve spring (.0418" thick) . . . . .	UAR
31	D 39713	POPPET - relief valve . . . . .	1
32	D 39714	SEAL - relief valve poppet . . . . .	1
33	D 51541	BODY - relief valve . . . . .	1
34	D 39717	SEAL - "O" ring, large . . . . .	1
35	F 8222	SEAL - "O" ring, small . . . . .	1
36	D 28576	POPPET - check . . . . .	1

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