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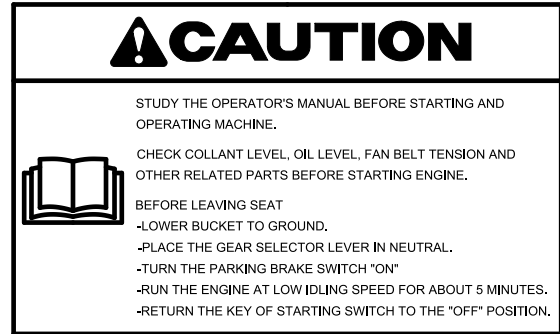
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9) ENGINE START CAUTION (item 13)

This warning label is positioned on the rear side window of the cab.

▲ Study the operator's manual before starting and operating machine.



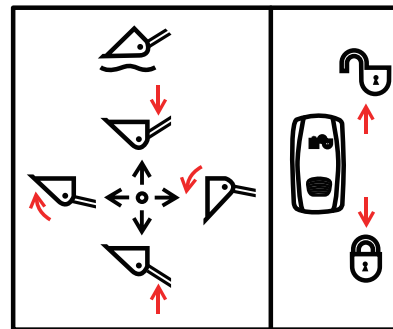
77070FW08

10) CONTROL IDEOGRAM (item 14)

This warning label is positioned on the right side window of the cab.

▲ Confirm the operation of control lever and working device before operating the machine.

※ Refer to the page 4-9 for details.

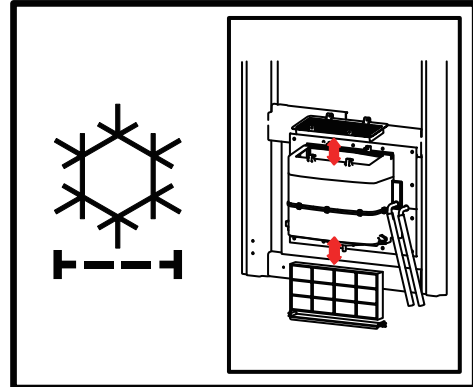


74090FW04

11) AIR CONDITIONER FILTER (item 15)

This warning label is positioned on the air-conditioner filter.

※ Periodic and proper inspection, cleaning and change of filter prolong air conditioner life time and maintain good performance.



760F0FW10

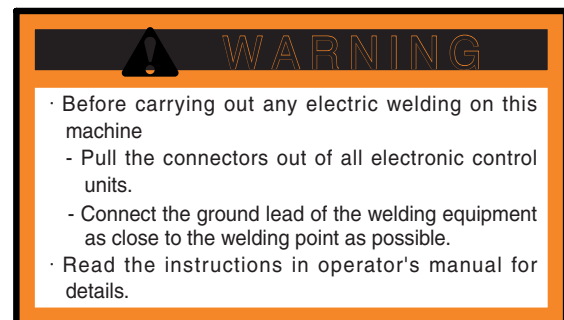
12) ELECTRIC WELDING (item 16)

This warning label is positioned on the side of the battery box.

▲ Before carrying out any electric welding on this machine

- Pull the connectors out of all electronic control units.
- Connect the ground lead of the welding equipment as close to the welding point as possible.

※ Refer to the page 6-48 for details.



7803AFW20

 **WARNING**

CALIFORNIA PROPOSITION 65

Breathing diesel engine exhaust exposes you to chemicals known to the State of California to cause cancer and birth defects or other reproductive harm.

- Always start and operate the engine in a well-ventilated area.
- If in an enclosed area, vent the exhaust to the outside.
- Do not modify or tamper with the exhaust system.
- Do not idle the engine except as necessary.

For more information go to www.P65warnings.ca.gov/diesel.

When handling coolants

After operation of the machine the coolant is of high temperature and high pressure, and is retained inside the engine radiator and the heater line. Direct contact of the skin with the coolant may result in serious burns. Open the cap of the radiator only after the engine has sufficiently cooled and the pressure has dropped to a safe level.



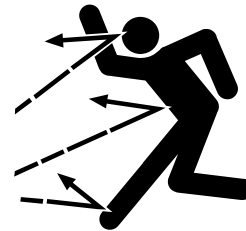
Coolant contains toxic and combustible ethylene glycol, and should be handled in a cool, well-ventilated place only when wearing protective goggles, protective gloves, protective clothing, and a gas mask.



Avoid inhaling airborne particles or spray from coolant. If the substances make contact with skin or eyes that are not protected by personal protection gear, immediately wash the skin and eye with flowing water for 20 minutes or longer.

When working in a place subject to airborne particles and falling objects,

Make sure you wear a safety helmet, protective goggles and safety shoes to prevent injury from such particles and objects. Earplugs or earmuffs may be necessary when working in a noisy place.



When working in places with a high level of noise

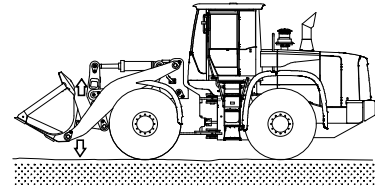
When the operator is exposed to the noise exceeding 90 dB (A) for 8 hours or longer, wear earplugs or earmuffs.



Cautions to Be Taken When Driving the Machine

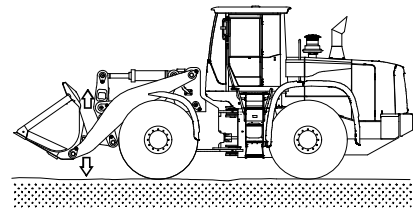
- If you operate the machine with the parking brake on, it may cause serious damage to the parking brake disk.
- Select the appropriate gear for the driving speed.
- Do not change direction when driving the machine at max. speed as this may cause serious damage to the transmission.
- Only drive the machine for short distances on the road.
- Make sure you fully comply with the local road traffic regulations and legislation of your country when driving on the road.
- Please note that the machine is wider and travels at a lower driving speed than other vehicles on the roads.
- Pay attention to any vehicles behind your vehicle, and allow them to overtake your vehicle safely.
- Check the following conditions before driving the machine on the public road :
 - Remove any dirt and sand from the machine.
 - Empty the bucket and move it to the driving position (40~50 cm above the ground) and fix it.
 - Close the windshield. Turn the working light off.
 - Wear the seat belt.
 - Use the lighting devices, such as the headlights, emergency warning light and rotating beacon, pursuant to the local road traffic legislation.
 - Pay attention to people in the vicinity of the machine.
 - Do not operate the machine on roads or bridges where the machine exceeds the weight limit.
 - Familiarize yourself fully with the width, length and height of the machine.
 - Check the tire pressure.
 - When traveling for a long distance, stop the machine after every 40 km or on an hourly basis, and take a break.
 - Check the level of fuel and coolant.
 - Never shift the gear to the neutral position when driving down a slope.
 - Changing direction when operating the machine on a slope is dangerous.
 - Do not drive on a slope of 30° or more.
 - Drive slowly when traveling the machine on rough terrain or moving over obstacles.
 - Install chains on the tires when operating the machine on slippery roads covered with snow or rainwater, and do not attempt to start, stop or turn the machine suddenly.
 - Be sure to avoid any obstacles when traveling the machine on paths.

Driving position

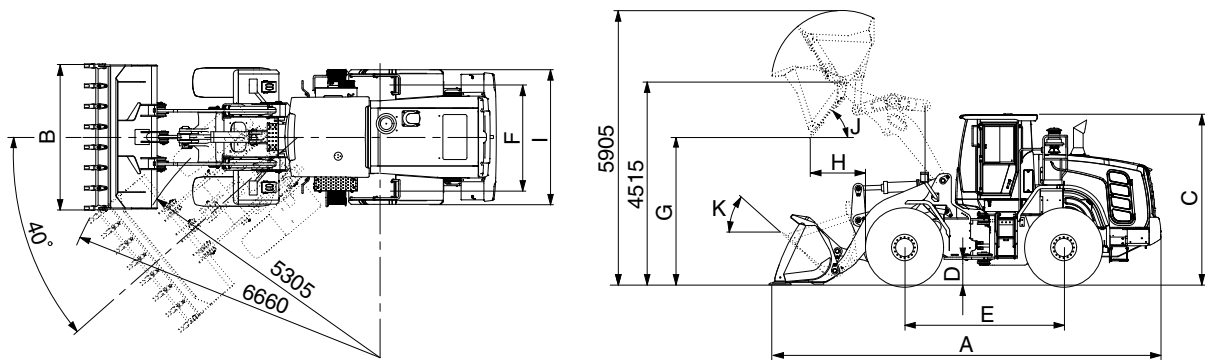


Regular lubrication (during storage)

- Breaking the lubrication film on parts may cause abnormal abrasion during the next operation.
- Start up the engine once a month, perform all of the functions, and apply lubrication oil to every part.
- Check the level of the engine oil and coolant when starting the engine up, and top them up if necessary.
- Thoroughly wipe off any rust-proofing oil from the cylinder and piston rod.
- Sufficiently warm up the engine after starting the engine, and repeat operation of the attachments several times to wear in the parts sufficiently.
- Fully charge and store the battery.
- Store the battery separately for a long period of time under extremely cold weather conditions.
- Check the tire pressure.



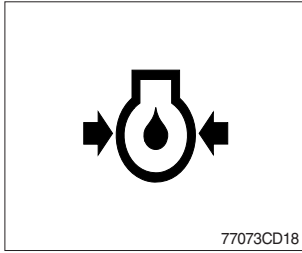
WITH 2-TOOTH TYPE BUCKET (HL955A XT)




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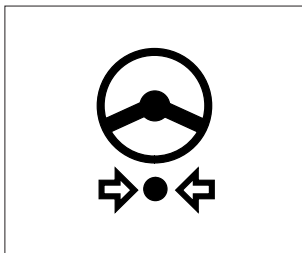
Description		Unit	Specification	
Operating weight		kg (lb)	16545 (36475)	
Bucket capacity	Struck	m ³ (yd ³)	2.4 (3.1)	
	Heaped		2.8 (3.7)	
Overall length	A	mm (ft-in)	8465 (18662)	
Overall width	B		2810 (9' 3")	
Overall height	C		3390 (11' 1")	
Ground clearance	D		410 (1' 4")	
Wheelbase	E		3050 (10' 0")	
Tread	F		2010 (6' 7")	
Dump clearance at 45°	G		3235 (10' 7")	
Dump reach (full lift)	H		1315 (4' 4")	
Width over tires	I		2530 (8' 4")	
Dump angle	J		degree (°)	48
Roll back angle (carry position)	K			47
Cycle time	Lift (with load)	sec	5.5	
	Dump (with load)		1.6	
	Lower (empty)		3.9	
Maximum travel speed		km/hr (mph)	38.9 (24.2)	
Braking distance		m (ft-in)	13.3 (43' 8")	
Minimum turning radius (center of outside tire)			5.3 (17' 5")	
Gradeability		degree (°)	30	
Breakout force		kg (lb)	14540 (32055)	
Travel speed	Forward	First gear	7.1 (4.4)	
		Second gear	11.7 (7.3)	
		Third gear	23.6 (14.7)	
		Fourth gear	38.9 (24.2)	
	Reverse	First gear	7.4 (4.6)	
		Second gear	12.3 (7.6)	
Third gear		24.8 (15.4)		

(8) Engine oil pressure warning lamp




- ① This lamp is comes ON and the buzzer sounds after starting the engine because of the low engine oil pressure.
 - ② If the lamp comes ON and the buzzer sounds during engine operation, shut OFF engine immediately. Check engine oil level.
- ※ If you want to stop buzzer sound, just touch the  icon.

(9) Steering warning lamp



① Primary

This lamp indicates that the primary steering has failed. When the indicator comes ON and the action alarm sounds, steer the machine immediately to a convenient location and stop the machine. Stop the engine and investigate the cause.

- ※ If you want to stop buzzer sound, just touch the  icon.
- ※ Do not operate the machine until the cause has been corrected.

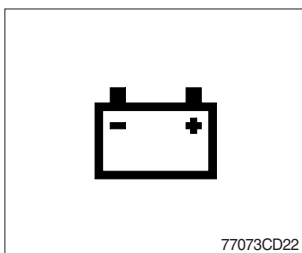



② Emergency

This lamp indicates the emergency steering system is active.

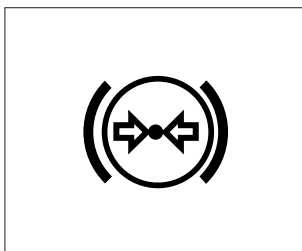
- ※ Immediately pull the machine to a convenient stop and stop the engine.
- ※ The emergency steering system can be manually tested. Refer to page 3-45.


(10) Battery charging warning lamp



- ① This lamp is ON and the buzzer sounds when key ON, it is turned OFF after starting the engine.
 - ② Check the battery charging circuit when this lamp comes ON and the buzzer sounds, during engine operation.
- ※ If you want to stop buzzer sound, just touch the  icon.

(11) Brake fail warning lamp



- ① The lamp lights ON and the buzzer sounds when the oil pressure of service brake drops below the normal range.
 - ② When the lamp is ON and the buzzer sounds, stop the engine and check for its cause.
- ※ If you want to stop buzzer sound, just touch the  icon.
- ※ Do not operate until any problems are corrected.

⑤ Quick menu



960A3CD08F

① User switching



760F3CD08H-1

※ Move the quick menu screen by touching .

① User switching

- When multiple users share a machine, it allows users to switch user settings of machine.
- User can apply or save the setting of monitor easily.

② Active fault

- Display the fault code of MCU/ECU/TCU/EHCU.
- Refer to page 3-28.

③ Maintenance

- Elapsed time, change or replace cycle can be changed.
- Refer to page 3-31.

④ Help

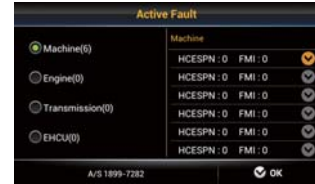
- Read the monitor manual as a PDF file on the monitor.

※ Smart terminal

- The menu features a smartphone and operates the miracast.

**▲ Operation of screen mirroring can be dangerous while driving.
Driver is responsible for accident or other damages.
Operate the screen mirroring while stopping for safety.**

② Active fault



760F3CD16-1

③ Maintenance



960A3CD08J

④ Help



960A3CD08

⑤ Virtual keypad

To display the virtual keypad, drag the button () to top of the screen.

※ Refer to the page 3-39 for details.



760F3CD68A-1



Virtual keypad



760F3CD68B-1

14 Calibration



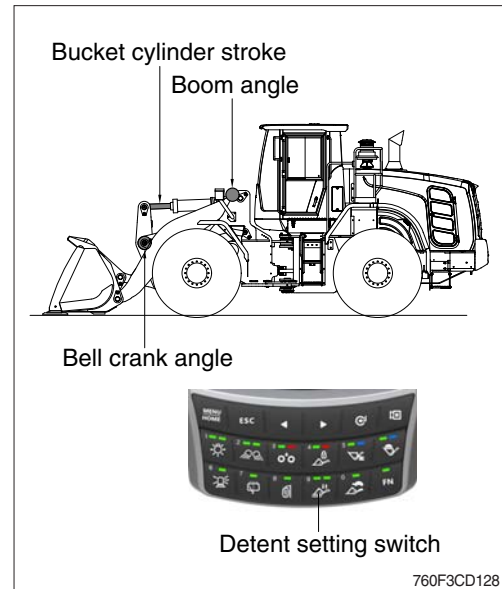
- You should turn OFF " Soft end stop " before start calibration.
- Press NEXT button after following the instruction at each step.
- If correction is right, NEXT button will be activated, then go to next stage.
- After following each step correctly, the message "Calibration completed" will be shown. Press OK button, then process be ended.

※ Using switch






- Using  instead of NEXT, complete button.

· Boom / Bucket angle calibration

- MCU get sensing signal from boom angle and bell crank angle and calculate bucket cylinder stroke and boom link position angle from ground real time basis.
- Boom angle position and bucket cylinder stroke is set by detent setting switch on monitor.
- Individual setting position is done by lever (detent, release operation).
- Angle sensor calibration is basically carried out before delivery of the machine. When angle sensor is replaced or actual value is different compared to setting value, this function can be done.



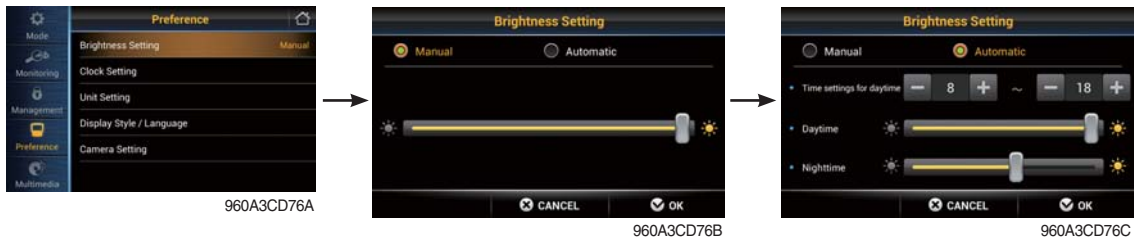
- The calibration must be carried out as follows :

- ① Lower the boom at maximum low position and press NEXT button or  (bucket must be max tilting position).
- ② Raise boom at maximum high position and press NEXT button (or ).
- ③ Position boom at -5° and press NEXT button (or ).
- ④ Retract bucket cylinder length (to minimum position) at -5° boom position and press NEXT button (or ).
- ⑤ Extend bucket cylinder length (to maximum position) at -5° boom position and press NEXT button (or ).
- ⑥ In case above steps are carried normally, "Calibration is done" message is shown. Then angle sensor calibration is finished.

- ※ **Boom down / boom up / bucket position setting : Refer to page 4-22.**

(5) Preference

① Brightness setting



- **Manual**
 - Manual setting for LCD brightness.
- **Automatic**
 - Automatic control of LCD brightness as set level of day/night.
- **Setting day time**
 - Set the time for daylight.
 - If you set the time for daylight, the rest time will be night.

② Clock setting



- Set the time (hour, minute and AM or PM)

③ Unit setting

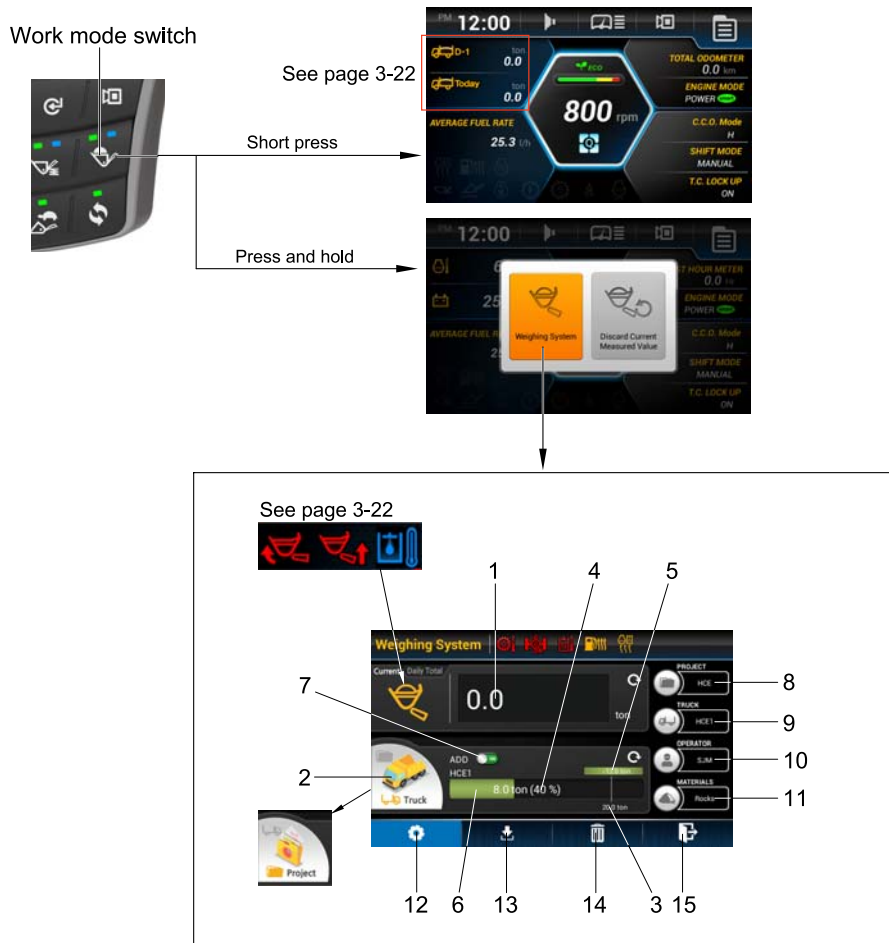


- Volume : l ↔ gal
- Temperature : °C ↔ °F
- Distance : km ↔ mile
- Weight : ton ↔ lb
- Pressure : bar ↔ Mpa ↔ kgf/m² ↔ psi

※ Using button

- Move to other item by

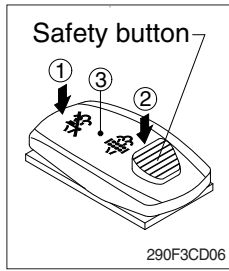
(11) Work mode switch



960A3CD115

- | | | | |
|---|---|----|---|
| 1 | Current weight in the bucket /
Daily total weight | 7 | Select button for mode
(Standby mode / Weigh mode) |
| 2 | Select button (Click gray icon)
for status (Project status / Truck status) | 8 | Project name |
| 3 | Target weight | 9 | Truck name |
| 4 | Loaded weight | 10 | Operator |
| 5 | Remaining weight to complete job /
Over weight to complete job | 11 | Materials |
| 6 | Progress bar / Total weight | 12 | Go to Work load setting menu |
| | | 13 | Save Work log to USB |
| | | 14 | Delete Work log |
| | | 15 | Go to Main menu |

6) EXHAUST SYSTEM CLEANING SWITCH



(1) This switch is used to select the exhaust system cleaning.

(2) Inhibit position (①)

- ① The inhibit position disallows any automatic or manual exhaust system cleaning.
- ② This may be used by operator to prevent exhaust system cleaning when the machine is operating in a hazardous environment is concerned about high temperature.
- ③ It is strongly recommended that this position is only activated when high temperatures may cause a hazardous condition.

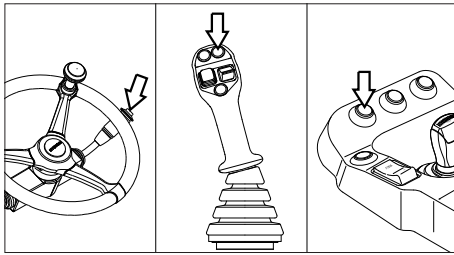
(3) Auto position (③)

This position will initiate a automatic exhaust system cleaning.

(4) Manual position (②)

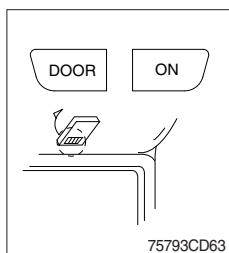
- ① This position will only initiate a manual exhaust system cleaning when the machine is in non-mission condition, engine must run at low idle speed and exhaust system levels are high enough to allow cleaning.
 - ② HEST lamp will be illuminated during the entire exhaust system cleaning.
- ※ Refer to the page 3-9 for details.
- ※ This switch can be move to the manual position (②) only when the safety button is pulled to backward.
- ※ Also, this switch return to the auto position when released the manual position (②).

7) HORN BUTTON



(1) If you press the button, the horn will sound.

8) CAB LAMP SWITCH



(1) This switch turns ON the cab room lamp.

① DOOR

The lamp comes ON when the door is opened.
When the door is closed the lamp is OFF.

② ON

This switch is used to turn the lamp ON or OFF.

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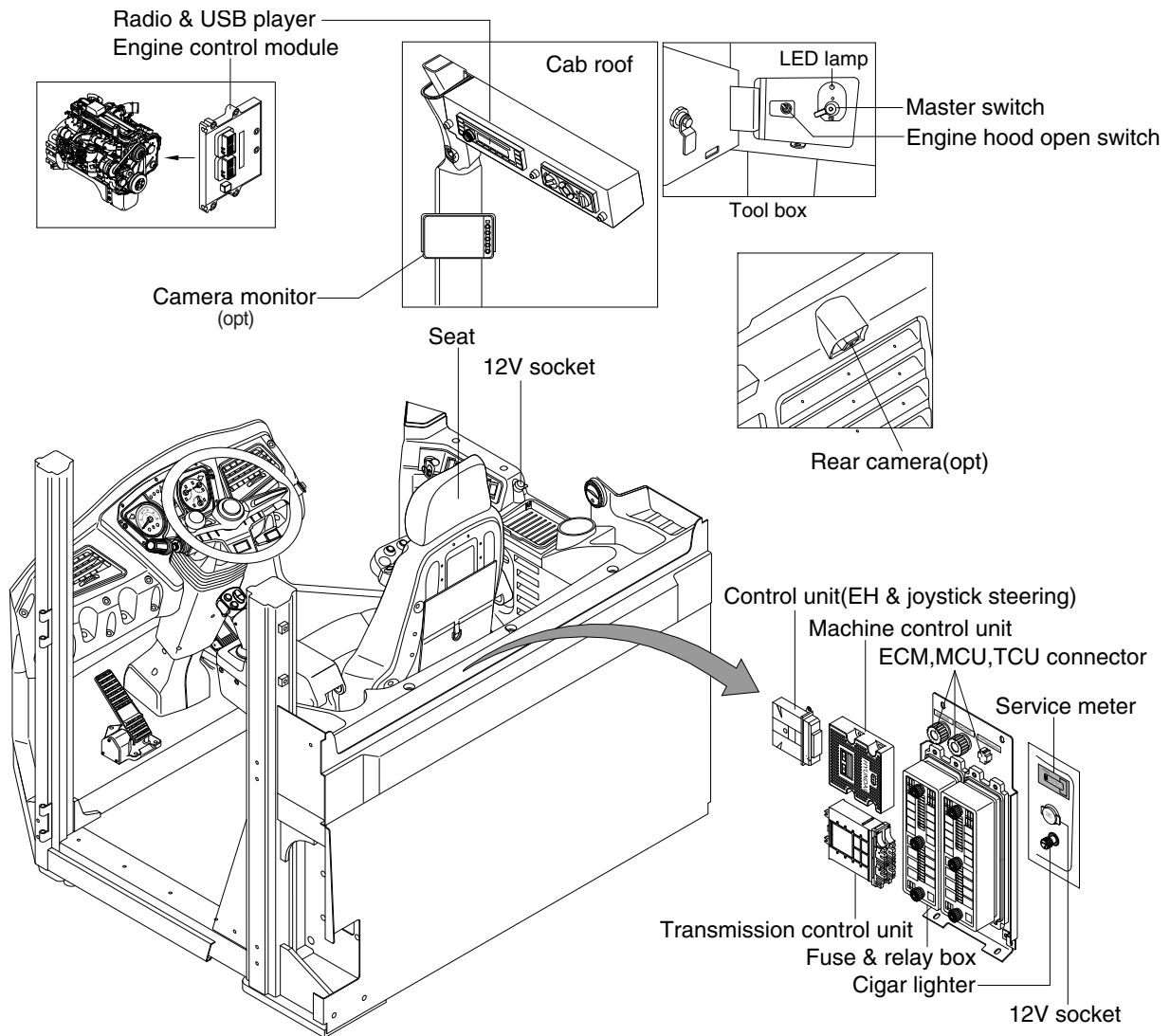
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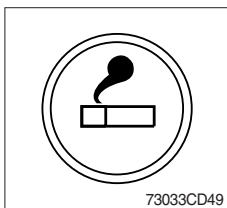
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7. OTHERS



960A3CD38

1) CIGAR LIGHTER



- (1) This can be used when the engine starting switch is ON.
- (2) The lighter can be used when it springs out in a short while after being pressed down.

※ **Service socket**

**Use cigar lighter socket when you need emergency power.
Do not use the lighter exceeding 24 V, 100 W.**

■ GENERAL

(1) Power and volume button



① Power ON / OFF button

Press power button (1) to turn the unit on or off.

② Volume UP/DOWN control knob

Turn VOL knob (1) right to increase the volume level.

Turn VOL knob (1) left to decrease the volume.

After 5 seconds the display will return to the previous display mode.

③ Initial volume level set up

I-VOL is the volume level the unit will play at when next turned on. To adjust the I-VOL level, press and hold VOL button (1) for longer than 2 seconds. The current volume level displays on the display panel.

Then turn button (1) right or left to set the volume level as the I-VOL level.

④ Clock ON/OFF control

The CLOCK was default at off status. To turn CLOCK ON, press and hold VOL button (1) for longer than 2 seconds to display I-VOL, then short press VOL again, turn VOL knob while CLOCK OFF display, then the CLOCK ON will be displayed.

※ Due to time tolerance, the clock display on the Audio unit might have little difference.

⑤ Clock adjustment

With CLOCK ON selected, press VOL knob again after CLOCK ON display, the hour will blink, turn VOL knob right or left to adjust hour. Simply press VOL again, the minute will blink, turn VOL knob to adjust minute. Then press VOL again to confirm the clock once finished.

4) Bluetooth connection and disconnection

- (1) When established bluetooth connection between this audio unit and the cellular phone, bluetooth icon on the display appears and then the display shows HF/AV CONN when handsfree & AV profile connected.



- (2) To disconnect bluetooth link
Press and hold CALL END button (4) for 2 seconds, it shows DIS CON and disappears bluetooth icon on the display.

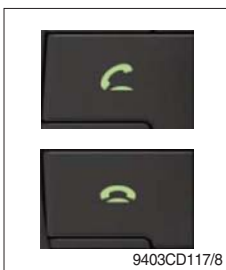


- (3) To disconnect bluetooth link
Press CALL button (3) briefly, it blinks bluetooth icon on the display while bluetooth is being connected. If the connection is completed, it appears bluetooth icon on the display.

- ※ When your cellular phone battery is at low charge, the bluetooth connection may occasionally be lost. To maintain good connectivity ensure that your phone battery is adequately charged.
- ※ In case of failure of bluetooth pairing :
 - Delete item in paired list on your phone.
 - Reset both phone by power off/on and the audio unit by ACC off/on.
- ※ Connecting priority of handsfree profile is higher than headset profile.
- ※ The headset mode does not support caller ID, reject call and call Transfer.

5) Using the audio unit as a handsfree device

- (1) When the audio unit is ringing, it shows CALL and follows with the phone number ***** on the display.





- (2) To accept call
Press CALL button (4), it appears ANSWER CALL and follows TALKING on the display.

- (3) To end call
To end call, press CALL END button (5), it appears REJECT on the display.

- ※ If reject call is activated in your phone, then your cellular phone does not support reject call function.

(7) Function menu tree (AAVM mode)

SHORT KEY					
NO	MENU	Pop-up menu	Background video	SETTING VALUE	비고
1	SCREEN COLOR SETTING		Previous view	BRIGHT : 0~60 / 1STEP	Default : 20
				CONTRAST : 0~60 / 1STEP	Default : 33
				COLOR : 0~60 / 1STEP	Default : 30
				SHARPNESS : 0~60 / 1STEP	Default : 30
				TINT : 0~60 / 1STEP	Default : 30
3	SYSTEM CONFIG		Previous view	AUTO POWER : AUTO / ON / OFF	
				AUTO DIMMER : ON / OFF	
				BEEP VOLUME : 0~10 / 1 STEP	Default : 5
				LANGUAGE : 한국어 / ENGLISH	Default : ENGLISH
				FACTORY RESET : Version	
				Favorite view : [Click]AAVM View mode	Displayed when AAVM is installed Default : 4ch (6)
4	RADAR SETTING		Previous view	RADAR DISPLAY : ON/OFF	Enable menu when radar mounted
				RADAR AUTO TRIGGER : ON / OFF	<ul style="list-style-type: none"> •Activate menu with radar and AAVM •Non-adjustable when radar is not installed* •Can not be set when Radar Display off* •Default : ON

3) STARTING ENGINE IN A COLD WEATHER

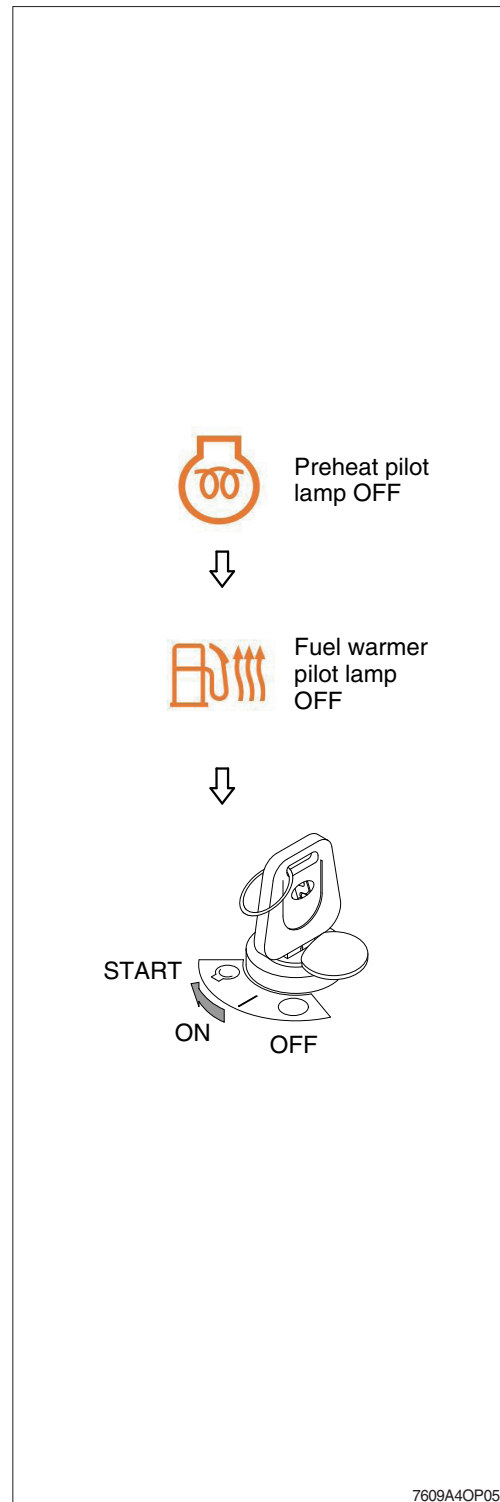
- ※ Sound horn to warn surroundings after checking if there are obstacles in the area.
- ※ Replace the engine oil, coolant and fuel referring to recommended oils at page 6-9.
- ※ Fill the anti-freeze solution to the coolant as required.
- ※ If you turn ON the starting switch, the fuel warmer is automatically operated to heat the fuel by sensing the coolant temperature.

- (1) Check if the parking brake is locked (with the parking switch ON).
- (2) Check if the gear selector lever is in the neutral position.
- (3) Check if the pilot cut off switch is locked (with the switch OFF)
- (4) Turn the starting switch to ON position, and wait 1~2 minutes. More time may take according to ambient temperature.
- (5) Start the engine by turning the starting switch to START position after the preheater pilot lamp and fuel warmer pilot lamp OFF.

- ※ If the engine does not start, allow the starter to cool for about 2 minutes before attempting to start the engine again.

- (6) Release starting switch immediately after starting engine. The starting switch will automatically return to the ON position.

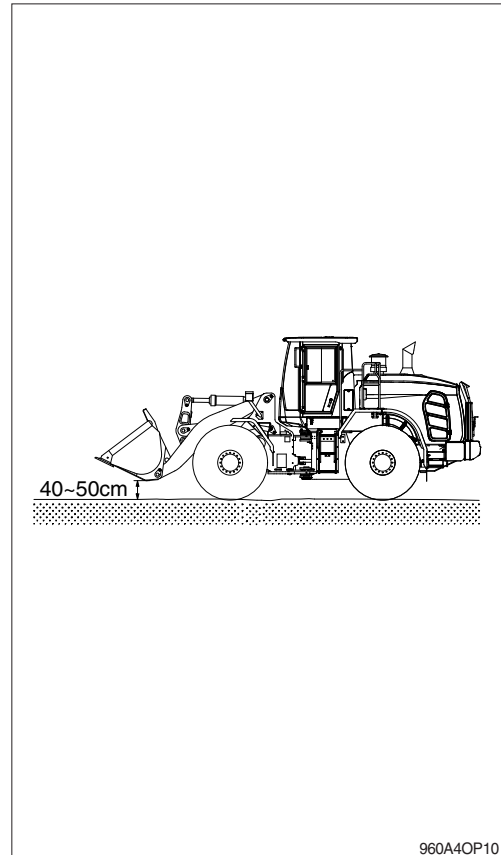
- ※ After engine started, the preheating function is actuated to reduce the white smoke.
- ※ Before the warming-up operation is completed, do not operate the equipment.
- ※ Operate machine at less than normal loads and at slow idle speed, right after engine warming-up.
- ※ Run the engine for 10~15 minutes at low idle when the ambient temperature is below -15°C.



7. EFFICIENT WORKING METHOD

1) GENERAL

- (1) Lift the bucket about 40-50 cm (2 ft) above the ground to ensure safety and to gain a good range of view.
- (2) Clear the jobsite and level the ground.
- (3) Be careful that excessive force is not applied to the bucket.
- (4) When handling hard materials, use bucket teeth or bolt on cutting edge.
- (5) When doing dumping work, put the control lever in the DUMP position, then return it to a former state. Repeat this procedure until the work is finished.
- (6) Position the machine with its back against the wind so that dust does not get into the engine.
- (7) Check if the proper bucket is used for the work.
If the capacity of the bucket exceeds that of the machine, the machine's service life may be shortened.



10. STORAGE

Maintain the machine taking care of following to prevent the deterioration of machine when storing the machine for a long time, over 1 month.

1) CLEANING THE MACHINE

- Clean the machine.
- Grease each lubrication part.

2) LUBRICATION POSITION OF EACH PART

Change all oil.

- ※ Be particularly careful when you reuse the machine.

As oil can be diluted during storage.

Apply an anticorrosive lubricant on the exposed part of piston rod of cylinder and in places where the machine rusts easily.

3) MASTER SWITCH

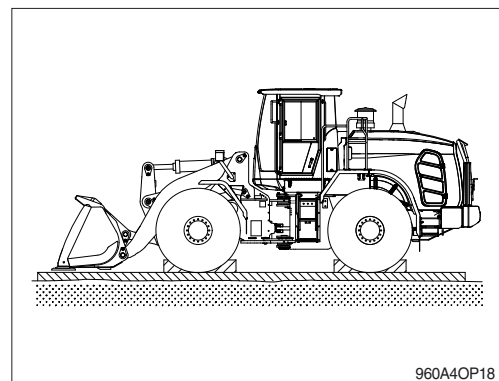
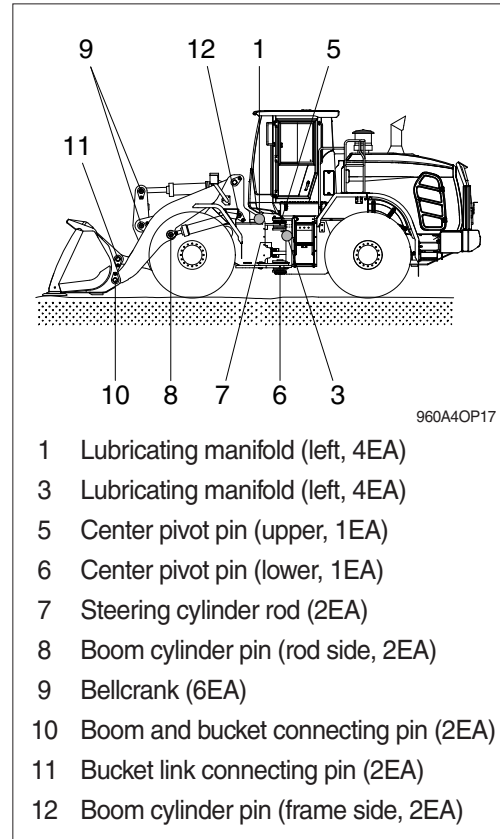
Turn OFF the master switch and store the machine.

- 4) Be sure to mix anticorrosive antifreezing solution in the radiator.

5) PREVENTION OF DUST AND MOISTURE

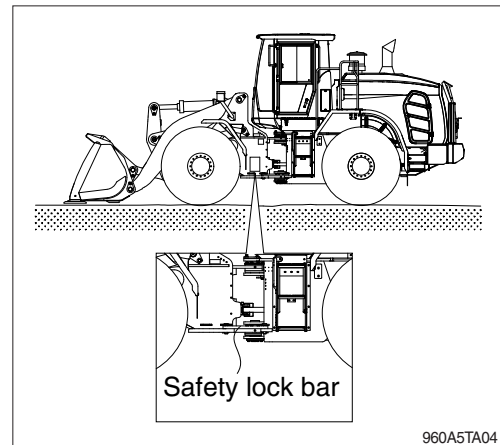
Keep machine dry. Store the machine setting wood on the ground.

- ※ Cover exposed part of piston rod of cylinder.
- ※ Lower the bucket to the ground and set a support under tires.

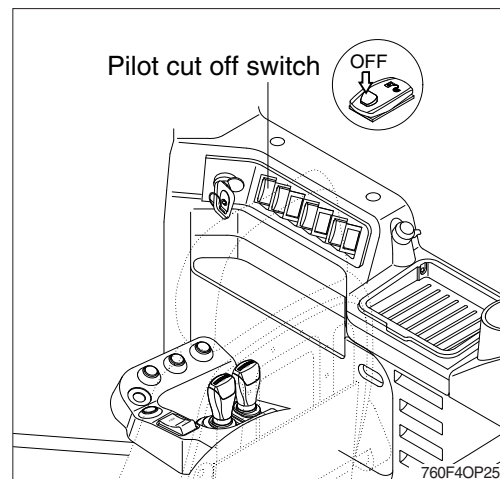


4. FIXING THE MACHINE

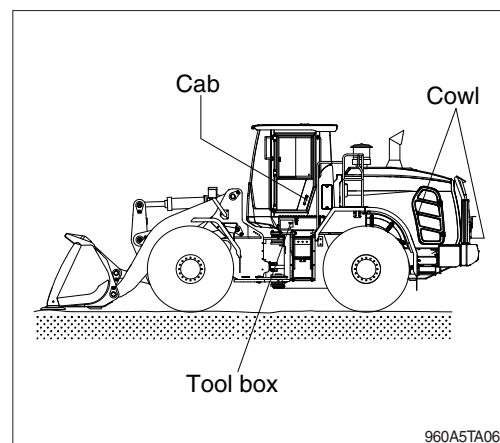
- 1) Fix front and rear frame by linking safety lock bar.
- 2) Push the parking brake switch.



- 3) Push the pilot cut off switch to the OFF position to prevent the hydraulic system from operating.
- 4) Stop the engine, turn the starting switch off and remove the key.



- 5) Secure all locks.



2. TIGHTENING TORQUE

Use following table for unspecified torque.

1) BOLT AND NUT

(1) Coarse thread

Bolt size	8.8T		10.9T		12.9T	
	kgf · m	lbf · ft	kgf · m	lbf · ft	kgf · m	lbf · ft
M 6×1.0	0.8 ~ 1.2	5.8 ~ 8.6	1.2 ~ 1.8	8.7 ~ 13.0	1.5 ~ 2.1	10.9 ~ 15.1
M 8×1.25	2.0 ~ 3.0	14.5 ~ 21.6	2.8 ~ 4.2	20.3 ~ 30.4	3.4 ~ 5.0	24.6 ~ 36.1
M10×1.5	4.0 ~ 6.0	29.0 ~ 43.3	5.6 ~ 8.4	40.5 ~ 60.8	6.8 ~ 10.0	49.2 ~ 72.3
M12×1.75	6.8 ~ 10.2	50.0 ~ 73.7	9.6 ~ 14.4	69.5 ~ 104	12.3 ~ 16.5	89.0 ~ 119
M14×2.0	10.9 ~ 16.3	78.9 ~ 117	16.3 ~ 21.9	118 ~ 158	19.5 ~ 26.3	141 ~ 190
M16×2.0	17.9 ~ 24.1	130 ~ 174	25.1 ~ 33.9	182 ~ 245	30.2 ~ 40.8	141 ~ 295
M18×2.5	24.8 ~ 33.4	180 ~ 241	34.8 ~ 47.0	252 ~ 340	41.8 ~ 56.4	302 ~ 407
M20×2.5	34.9 ~ 47.1	253 ~ 340	49.1 ~ 66.3	355 ~ 479	58.9 ~ 79.5	426 ~ 575
M22×2.5	46.8 ~ 63.2	339 ~ 457	65.8 ~ 88.8	476 ~ 642	78.9 ~ 106	570 ~ 766
M24×3.0	60.2 ~ 81.4	436 ~ 588	84.6 ~ 114	612 ~ 824	102 ~ 137	738 ~ 991
M30×3.5	120 ~ 161	868 ~ 1164	168 ~ 227	1216 ~ 1641	202 ~ 272	1461 ~ 1967

(2) Fine thread

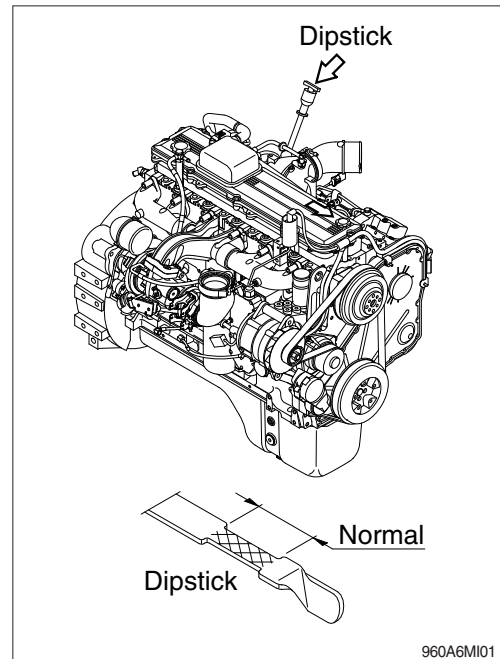
Bolt size	8.8T		10.9T		12.9T	
	kgf · m	lbf · ft	kgf · m	lbf · ft	kgf · m	lbf · ft
M 8×1.0	2.1 ~ 3.1	15.2 ~ 22.4	3.0 ~ 4.4	21.7 ~ 31.8	3.6 ~ 5.4	26.1 ~ 39.0
M10×1.25	4.2 ~ 6.2	30.4 ~ 44.9	5.9 ~ 8.7	42.7 ~ 62.9	7.0 ~ 10.4	50.1 ~ 75.2
M12×1.25	7.3 ~ 10.9	52.8 ~ 78.8	10.3 ~ 15.3	74.5 ~ 110	13.1 ~ 17.7	94.8 ~ 128
M14×1.5	12.4 ~ 16.6	89.7 ~ 120	17.4 ~ 23.4	126 ~ 169	20.8 ~ 28.0	151 ~ 202
M16×1.5	18.7 ~ 25.3	136 ~ 182	26.3 ~ 35.5	191 ~ 256	31.6 ~ 42.6	229 ~ 308
M18×1.5	27.1 ~ 36.5	196 ~ 264	38.0 ~ 51.4	275 ~ 371	45.7 ~ 61.7	331 ~ 446
M20×1.5	37.7 ~ 50.9	273 ~ 368	53.1 ~ 71.7	384 ~ 518	63.6 ~ 86.0	460 ~ 622
M22×1.5	51.2 ~ 69.2	370 ~ 500	72.0 ~ 97.2	521 ~ 703	86.4 ~ 116	625 ~ 839
M24×2.0	64.1 ~ 86.5	464 ~ 625	90.1 ~ 121	652 ~ 875	108 ~ 146	782 ~ 1056
M30×2.0	129 ~ 174	933 ~ 1258	181 ~ 245	1310 ~ 1772	217 ~ 294	1570 ~ 2126

6. SERVICE INSTRUCTION

1) CHECK ENGINE OIL LEVEL

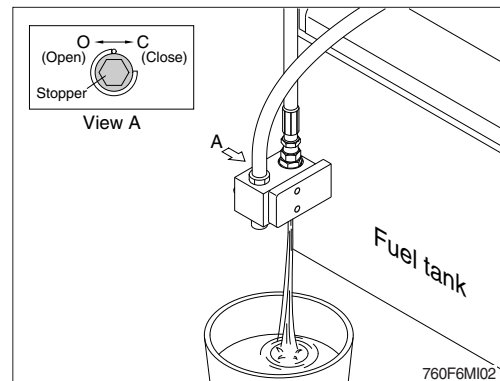
Check the oil level with the machine on a flat ground before starting engine.

- (1) Pull out the dipstick and wipe with a clean cloth.
 - (2) Check the oil level by inserting the dipstick completely into the hole and pulling out again.
 - (3) If oil level is LOW, add oil and then check again.
- ※ If the oil is contaminated or diluted, change the oil regardless of the regular change interval.
 - ※ Check oil level after engine has been stopped for 15 minutes.
 - ▲ Do not operate unless the oil level is in the normal range.

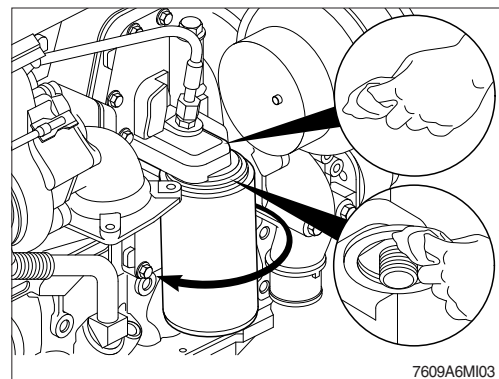


2) REPLACEMENT OF ENGINE OIL AND OIL FILTER

- (1) Operate the engine until the coolant temperature reaches 60°C (140°F). Shut off the engine.
- (2) Turn the stopper to the open position and allow the oil to drain.
 - Wrench size : 10 mm
- ※ A drain pan with a capacity of 20 liters (5.3 U.S.gallons) will be adequate.

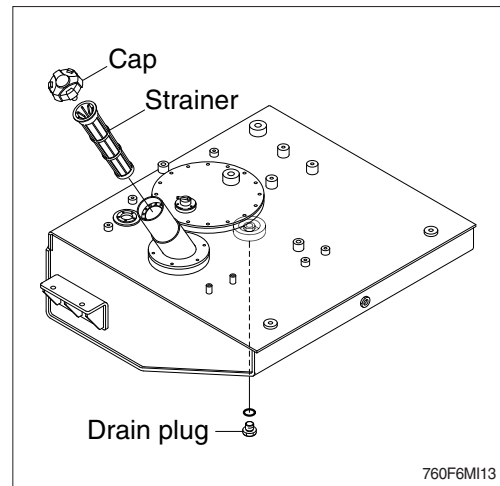


- (3) Clean the area around the oil filter head.
- (4) Use oil filter wrench to remove the oil filter.
- (5) Clean the gasket surface of oil filter head.
- ※ The O-ring can stick on the filter head; make sure it is removed.



11) FUEL TANK

- (1) Fill fuel fully when system the operation to minimize water condensation, and check it with fuel gauge before starting the machine.
 - (2) Drain the water and sediment in the fuel tank by opening the drain cock.
 - ※ Be sure to LOCK the cap of fuel tank.
 - ※ Remove the strainer of the fuel tank and clean it if contaminated.
- ▲ Stop the engine when refueling.**
All lights and flames shall be kept at a safe distance while refueling.



12) PREFILTER

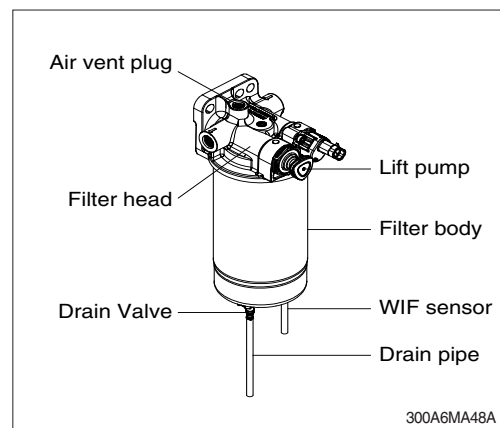
- ※ Inspect or drain the collected water daily and replace the element every 1000hours.

(1) Drain water

- ① Open the drain valve to evacuate water for 10 seconds.
 - ② Close drain valve.
- ※ Do not use tools.
 - ※ Don't tighten up a drain valve so strong.

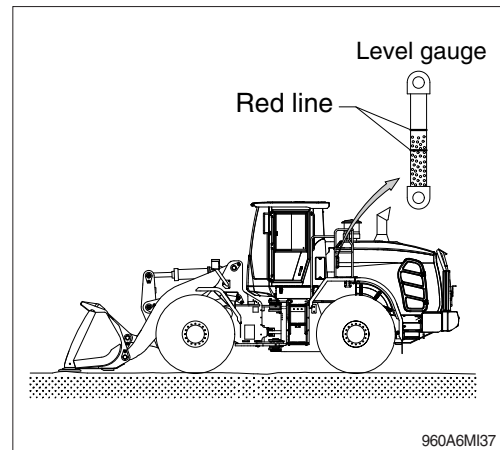
(2) Replace element

- ① Loosen the air vent plug and drain the unit of fuel. Follow "Drain water" instructions above.
- ② Remove the drain pipe and WIF sensor from filter body.
- ③ Remove the filter body from filter head.
- ④ Pre-fill a new filter body with fuel and lubricate a gasket on the new filter body.
- ⑤ Install the filter on the filter head. Tighten the filter until the gasket contacts the filter head surface. Tighten the prefilter an additional 3/4 turn after contact.
- ⑥ Connect the drain pipe and WIF sensor to filter body.



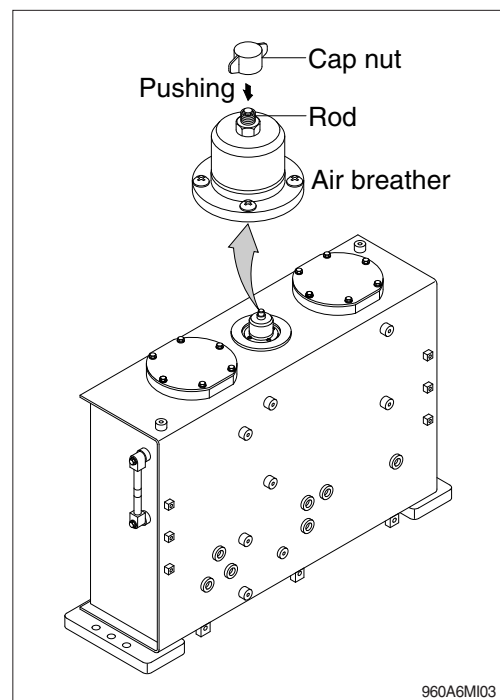
23) HYDRAULIC OIL CHECK

- (1) Lower the bucket on the ground at a flat location as in the illustration.
Stop the engine and then leave for about 5 minutes.
 - (2) Check the oil level at the level gauge. The level gauge is located on the left side of the hydraulic oil tank.
 - (3) The oil level is normal if between the red lines.
- ※ **Add hydraulic oil, If necessary.**



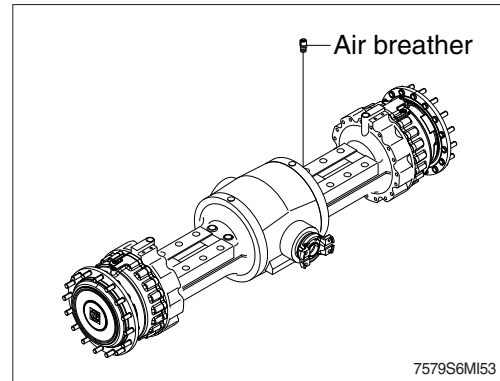
24) FILLING HYDRAULIC OIL

- (1) Stop the engine to the position of level check.
- (2) Rotate the cap nut counter-clockwise by hand and push the rod to release the air pressure.
- (3) Remove the breather on the top of oil tank and fill the oil to the specified level.
- (4) Start engine after filling and operate the work equipment several times.
- (5) Check the oil level at the level check position after engine stops.



38) CLEANING AXLE BREATHER

- (1) Remove dust or debris around the breather.
- (2) Remove the breather and wash it with cleaning oil.



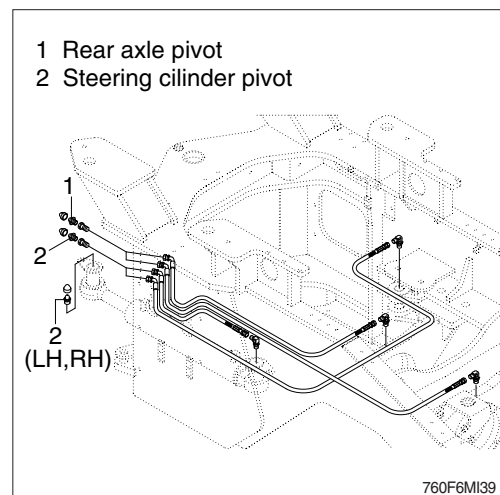
39) LUBRICATION

- (1) Supply grease through the grease nipple, using grease gun.
- (2) After lubricating, clean off spilled grease.

▲ Press the parking brake switch and fix front and rear frames using the safety lock bar.

▲ Set the work equipment in a stable position and push the pilot cut off switch to the OFF position.

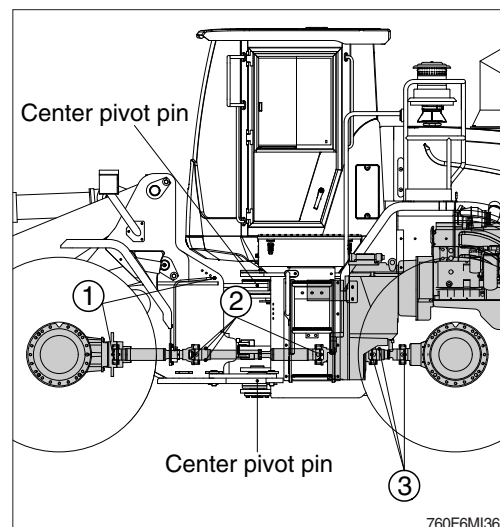
- (3) Rear axle pivot : 2EA
- (4) Steering cylinder pin : 4EA



- (5) Center pivot pin : 2EA

(6) Drive shaft

- ① Front (flange bearing, journal bearing) : 2EA
- ② Center (sleeve yoke, journal bearing) : 4EA
- ③ Rear (sleeve yoke, journal bearing) : 3EA



7. TROUBLESHOOTING GUIDE

1. ENGINE

※ This guide is not intended to cover every conditions, however many of the more common possibilities are listed.

Trouble	Service	Remark
Engine oil pressure lamp fails to go off immediately after the engine is started.	<ul style="list-style-type: none"> · Add the oil to the specified level. · Replace the oil filter. · Check oil leakage from the tube or the joint. 	
Steam is emitted from the top part of the radiator (The pressure valve). Engine coolant temperature gauge indicates red range.	<ul style="list-style-type: none"> · Supply the cooling water and check leakage. · Adjust fan belt tension. · Wash out inside of cooling system. · Clean or repair the radiator fin. · Check the thermostat. · Check the engine coolant temperature gauge. · Tighten the radiator cap firmly or replace the gasket of it. 	
Engine does not start when the starting motor is turned over.	<ul style="list-style-type: none"> · Add fuel · Repair where air is inhaled into fuel system. · Check the injection pump or the nozzle. · In cold weather, check if fuel warmer system is working normal. · Check the valve clearance. 	Refer to the pages 4-5.
Exhaust gas is white or blue.	<ul style="list-style-type: none"> · Adjust to specified oil quantity. · Replace with specified fuel. 	
Exhaust gas occasionally turns black.	<ul style="list-style-type: none"> · Clean or replace the air cleaner element. · Check the nozzle. · Check engine compression pressure. · Check or replace the turbocharger. 	
Combustion noise occasionally changes to breathing sound.	<ul style="list-style-type: none"> · Check the nozzle. · Check the injection pump. 	
Unusual combustion noise or mechanical noise.	<ul style="list-style-type: none"> · Check with specified fuel. · Check overheating. · Check the muffler. · Adjust valve clearance. 	

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