

721E **Wheel Loader**

Operator's Manual

75314514
4th Edition
English 12/2014



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IDENTIFICATION NUMBERS

Write the Product Identification Number (P.I.N.) and the engine serial number on the lines provided below. If needed, give these numbers to your Case dealer when you need parts or information for your machine. Keep a record of these numbers and your Manufacturers Statement of Origin in a safe place. If the machine is stolen, report the numbers to your local law enforcement agency.

MACHINE MODEL NUMBER _____

PRODUCT IDENTIFICATION NUMBER _____

ENGINE SERIAL NUMBER _____

ROPS CAB _____

TRANSMISSION _____

FRONT AXLE _____

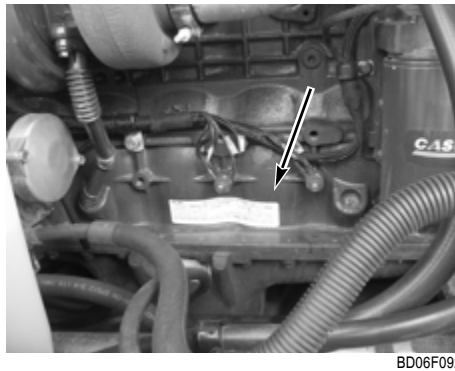
REAR AXLE _____

STANDARD LOADER BUCKET (Part Number) _____

Product Identification Number (P.I.N.)



Engine



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- Keep machine and attachments a safe distance from electrical power lines as per the following instructions.

VOLTAGE (VOLTS)	SAFETY DISTANCE
50 k OR LESS	10 ft. (3,0 m)
50 k TO 200 kV	15 ft. (4,5 m)
200 k TO 350 kV	20 ft. (5,0 m)
350 k TO 500 kV	25 ft. (7,5 m)
500 k TO 750 kV	35 ft. (10,5 m)
750 k OR OVER	45 ft. (13,5 m)

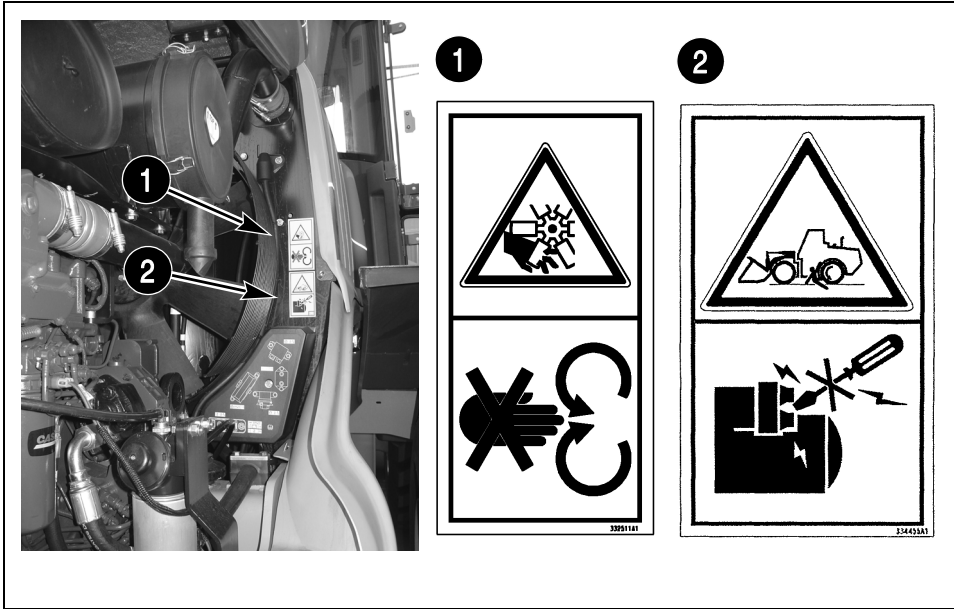
- Before you drive or operate in an area with high voltage lines, cables, or a power station, tell the power or utility company what you are going to do. You **MUST HAVE THE POWER DISCONNECTED OR KEEP A SAFE WORKING DISTANCE** from the lines, cables, or power station. Keep all parts of the machine a safe distance away from the power source. You must also know any federal, state/provincial, or local safety codes or regulations that apply to the job site.
- If a part of the machine touches high voltage power:
 1. Warn other workers **NOT TO TOUCH THE MACHINE** and to stay away from the machine.
 2. If you can break contact, reverse the operation that caused contact with the high voltage power, and move the machine away from the danger area. If you cannot break contact stay in the machine until the utility company de-energizes the line and tells you that the power is off.

- If you have extreme conditions, such as a fire, etc., and you are forced to leave the machine, do not step off the machine. Jump as far from the machine as possible with your feet together and do not touch the ground with your hands.
- **DO NOT OPERATE** the machine if you do not feel well. This can be dangerous for you and for the people around you.
- You must make a judgment if weather, road, or earth conditions will permit safe operation on a hill, ramp, or rough ground.
- Stay away from hazardous areas such as ditches, overhangs, etc. Walk around the work area before you start and look for hazards.
- Be alert and always know the location of all workers in your area. Keep all other persons completely away from your machine. Injury or death can result if you do not follow these instructions.
- Develop fluid and smooth operating techniques and maintain the surface condition where the machine travels in order to control vibration transfer to the operator.

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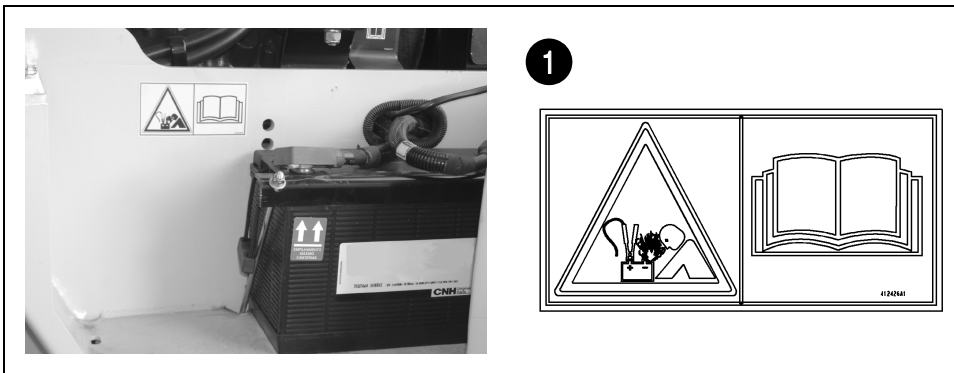
RIGHT PAGE



DSC09575 / 332511A1 / 334455A1

1. WARNING - ENTANGLEMENT HAZARD Keep clear or stop engine before servicing.
2. DANGER - Start engine from operator's seat. Transmission in NEUTRAL.

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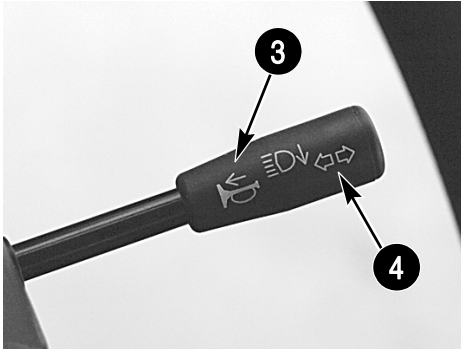
BD06G101 / 412476A1

ONE EACH SIDE

1. DANGER - EXPLOSION HAZARD - Read procedure in Operator's Manual before jump start or service to avoid injury.

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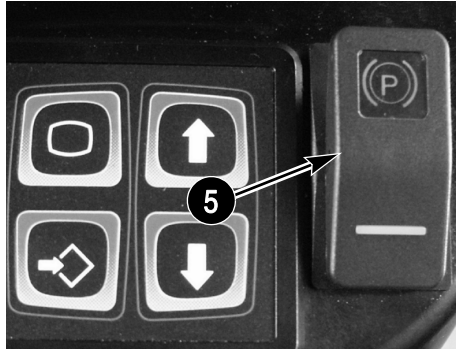
BD06F157

3. HORN:

Push the horn button to actuate the horn.

4. TURN SIGNAL LEVER:

Push the control lever up to signal a left turn. Pull the control down to signal a right turn. You must move the control lever to the center position to stop the signal.



BD02N211

5. PARKING BRAKE SWITCH:



NOTE: *Make sure the machine has come to a complete stop before applying the parking brake.*

IMPORTANT: *The parking brake is a spring applied, hydraulic released brake, which is applied to the drive shaft. It is effective in holding the machine stopped when used correctly.*

To engage the parking brake

1. Push down on the top of the park brake switch to **ENGAGE** the parking brake. The parking brake will also engage whenever the key switch is moved to the **OFF** position.

NOTE: *The service brake must be at operating pressure before the parking brake can be released to move the machine. The brake pressure indicator lamp must not be illuminated when disengaging the parking brake. Attempting to move the machine before the service brake pressures are completely built up to operating pressure can result in premature park brake pad wear.*

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BD06F096



12.ENGINE COOLANT TEMPERATURE GAUGE:

The engine coolant temperature gauge indicates the coolant temperature of the engine. Normal operating temperature is in the green zone. When the engine coolant temperature increases the gauge will move into the yellow zone, and the warning alarm sounds for three seconds. The caution master indicator turns yellow. When the temperature continues to increase the gauge moves into the red zone and the warning alarm sounds continuously. The stop master indicator turns red. The machine **MUST NOT** be operated when the temperature is in the red zone.

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ENGINE COOLANT TEMPERATURE GAUGE				
Gauge Indication	Condition	Master Indicator	Gauge Status	Alarm Status
20 °C and below (68 °F and below)	Coolant temperature is very low	Caution (Yellow)	Flashes	3 Seconds
20 to 105 °C (68 to 221 °F)	Coolant temperature is normal			
105 to 110 °C (221 to 230 °F)	Coolant temperature is high	Caution (Yellow)	Flashes	3 Seconds
110 °C and above (230 °F and above) See the note below	Coolant temperature is very high	Stop (Red)	Flashes	Continuous

NOTE: Stop the engine immediately and correct the problem.

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Language screen, measurement units, and clock

The LCD screen can be set with language, units, and clock preferences. Use the arrow keys to scroll to the preferences menu. Press confirm.

Choose the preferences desired, language in (English, Italian, Spanish, Portuguese, German, French, measurement units in English or Metric and clock units in either 12 or 24 hour). Highlight the preference you wish to change and press the confirm key. The preference will flash and allow you to scroll through the choices. When the correct preference is chosen, use the confirm key to lock in the preference for the display. The escape key will allow you to leave this application.

Calibrating the gear box

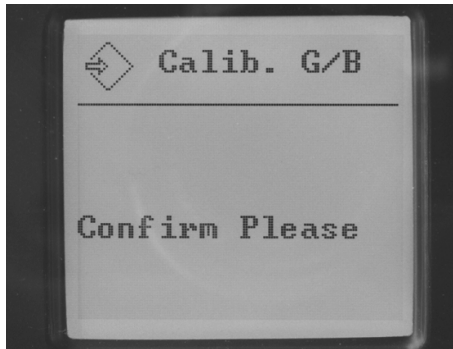
After warming the oil temperature:

1. Park the machine on a firm level surface.
2. Place the transmission control lever in NEUTRAL.
3. Set the park brake.
4. With the engine running, at idle, enter the service screen menu and scroll to config.



BD06F202

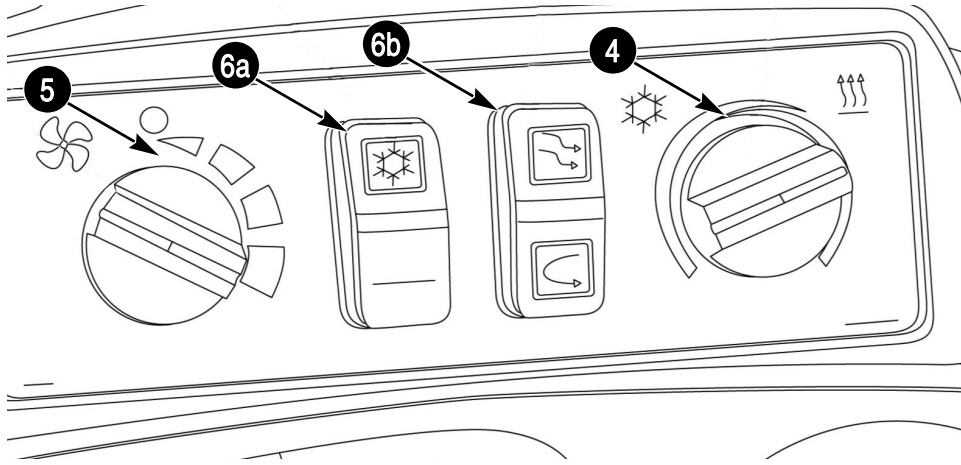
Use the confirm and arrow button to scroll to the screen shown above. At this screen push the confirm button again.



BD06F195

This screen will prompt the operator or technician to confirm or escape.

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4. CLIMATE CONTROL ADJUSTMENT (IF EQUIPPED) (starting with serial NAAE12614):

Turn the control clockwise, and adjust the control to the desired temperature. Blue markings indicate cooler temperatures. Red markings indicate warmer temperatures when using the heater. Heater and air conditioning switches turn the functions on and off.

5. FAN (IF EQUIPPED) (starting with serial NAAE12614):



Turn the control clockwise for higher fan speed, and adjust the control to the desired speed. The blower fan switch has five positions: OFF, 1, 2, 3, and 4.

Turn the switch to 4 for maximum speed and to 1 for the lowest speed. Turn completely counterclockwise for OFF.

6a. AIR CONDITIONING CONTROL (IF EQUIPPED) (starting with serial NAAE12614):



Push on the snowflake switch to turn the air conditioning function ON. When the air conditioner is ON, the snowflake will illuminate. Turn the control to adjust the control to the desired temperature. Blue markings indicate cooler temperatures.

6b. RECIRCULATION SWITCH (IF EQUIPPED) (starting with serial NAAE12614):



Press the recirculation switch to bring in fresh air or use in conjunction with the climate control to adjust air flow.

NOTE: Make sure the water inlet for the heater is in the full ON position. This inlet is located in the left rear of the engine compartment.

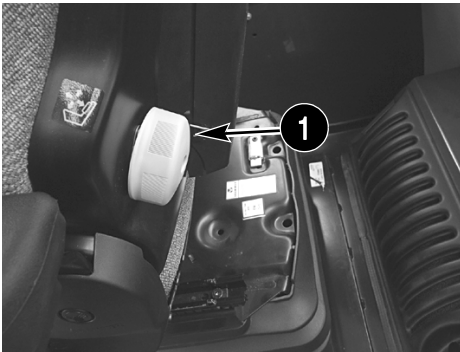
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OPERATORS SEAT

Standard seat



BD06F051

1. LUMBAR ADJUSTMENT KNOB:

Turn the knob clockwise to increase the lumbar support, turn the knob counterclockwise to decrease the lumbar support.



BD06F047

2. ARMREST HEIGHT CONTROL ADJUSTMENT:

Turn the knob to raise or lower the armrest to the desired position.

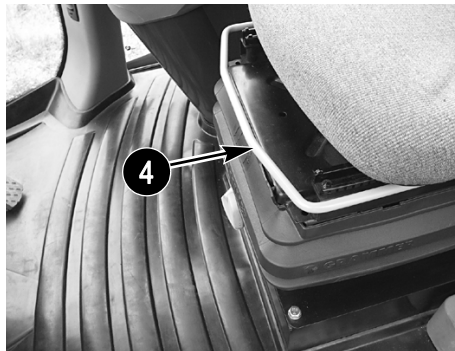
NOTE: Each armrest will pivot to the up position.



BD06F046

3. RECLINER ADJUSTMENT HANDLE:

Lift up on the handle, move the backrest to the desired position, release the handle to lock the backrest in position.



BD06F052

4. SLIDE ADJUSTMENT LEVER:

Pull this lever up and adjust the seat forward or rearward as required. Release the lever to lock the seat in position.

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Engine speed

DO NOT OPERATE the engine at idle speed for long periods. This can cause a low operating temperature. A low operating temperature can cause acids and deposits in the engine oil.

Run the engine at low idle for a minute at start up before picking up speed and load.

Always bring the engine to low idle for a few minutes to let all parts cool evenly before shut down.

Always shut the engine down from the lowest idle to prevent damage to the turbocharger.

Stopping the engine and parking the machine after operations



WARNING: *Jumping on or off the machine can cause an injury. Always face the machine, use the hand holds and steps, and get on or off the machine slowly.*

SA038

1. Before you leave the machine, make sure the machine is parked on level ground. The machine must be on level ground before you do scheduled maintenance.

IMPORTANT: *If you must temporarily park the machine on a hillside, put the front of the machine toward the bottom of the hill. Make sure the machine is behind an object that will not move.*

2. Lower the loader to the ground.
3. Shift the transmission direction control to NEUTRAL and apply the parking brake.
4. Run the engine at idle speed for three to five minutes to decrease the temperature of the engine and turbocharger.

NOTE: *Do not turn the engine off at anything other than low idle to prevent damage to the turbocharger.*

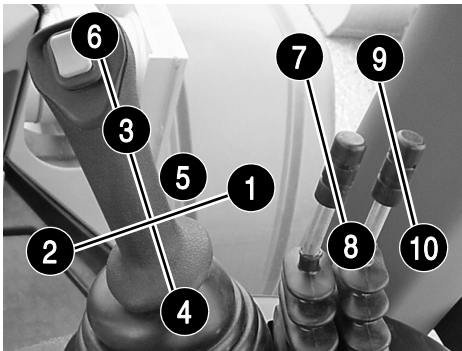
5. Turn the key switch to the OFF position and remove the key.
6. Slowly move the equipment control levers forward to rest the equipment on the ground.

NOTE: *Slowly move the equipment levers through all rotations to ensure that residual pressures in the hydraulic system are released.*

Turn the master disconnect switch to the OFF position.

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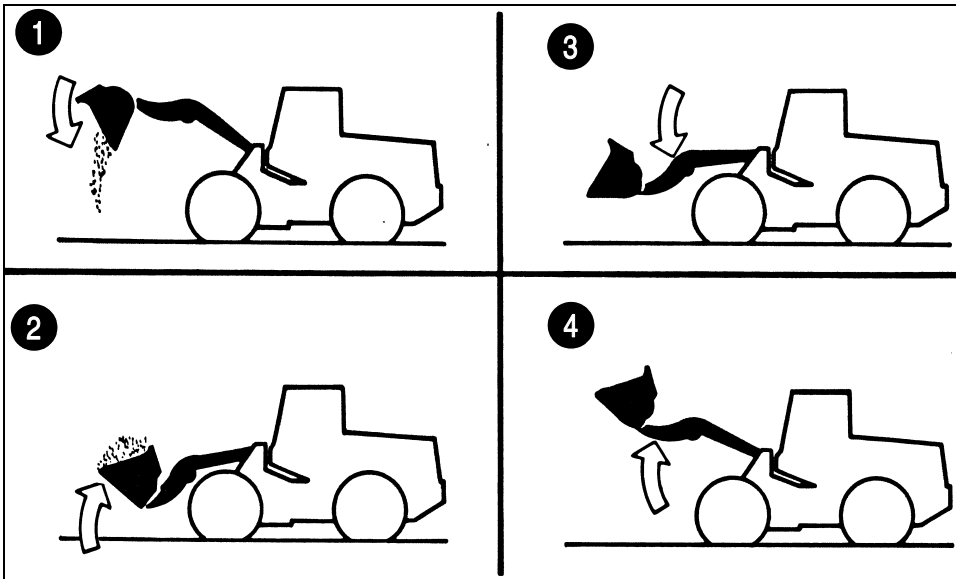
Four spool valve (three control levers)



BD06H025

NOTE: This page shows the basic loader control lever positions. The detent switch is in the OFF position.

See loader function switches in this manual for RETURN-TO-DIG, BUCKET HEIGHT CONTROL and RETURN-TO-TRAVEL/FLOAT switches.



B1119A88

1. DUMP BUCKET

2. ROLLBACK BUCKET

5. **HOLD:** The loader arms and bucket will not move when the control lever is in the HOLD position. When released, the control lever will automatically return to the HOLD position. You must manually move the control lever from the FLOAT position to the HOLD position.

6. **FLOAT (DETENT):** This is a detent position. When in the FLOAT (Detent) position, the loader bucket can follow the level of the ground without movement of the control lever.

(7. 8.) FIRST AUXILIARY FUNCTION

(9. 10.) SECOND AUXILIARY FUNCTION

3. LOWER LIFT ARMS

4. RAISE LIFT ARMS

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Moving a disabled machine

Engine stalls while traveling

Brake System: The brakes can be applied by pressing the pedal for four or five applications until the accumulator is discharged. The operator must limit use of the brakes in this situation. In the event the brakes cannot be applied by the pedal, apply the parking brake switch.

Steering System: The steering gets stiff when the hydraulic system loses power. In the event the engine stalls while traveling, park the loader away in a safe position and find the problem.

Engine or hydraulic failure

If your machine is disabled, you must make a judgement if the machine can be moved without further damage. If possible, repair the machine at the job location.

If you cannot repair the machine at the job location and if you have a transport trailer, park the trailer as close as possible to the machine.

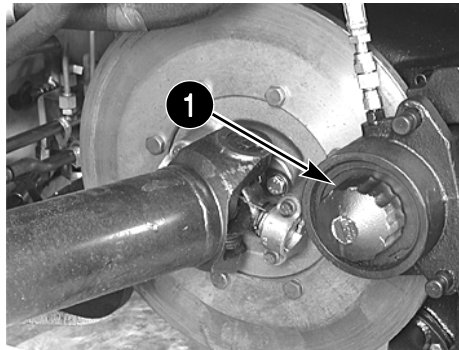
Never tow the machine from the front



BD06F167

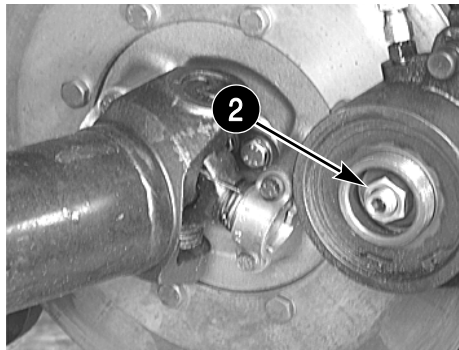
1. Attach a rigid drawbar to the machine.
2. If the machine cannot be started to release the parking brake, do the following:

- A. Put blocks in front of and behind each wheel.



BD03A036

- B. Clean the area around the cover to eliminate contamination.
- C. Remove the parking brake cover (1).



BD03A037

- D. Loosen the lock nut (2).
 - E. Turn the adjusting screw counter-clockwise until the parking brake is released.
 - F. Tighten the lock nut and replace the cover.
3. If the machine is to be towed more than 1/2 mile (0.8 km) you must disconnect the front and rear drive shafts.
 4. Tow the disabled machine at a maximum speed of 5 mph (8 km/h).

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SUPPORT STRUT FOR LOADER LIFT ARMS

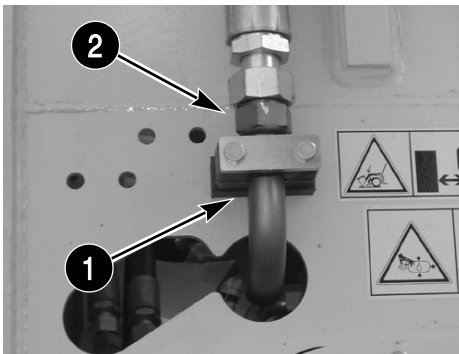


WARNING: If you service the machine with the loader lift arms raised, always use the support strut.

1. Empty the loader bucket, raise the loader lift arms to approximately 7 ft. (2.1m) and stop the engine.
2. Remove the support strut from the storage position by removing the retaining bolt (1).
3. Place the support strut onto the cylinder rod with guide lock tab on top of cylinder and pointing toward the bucket (2).
4. Install the retaining bolt entirely into the support strut using all threads (3).
5. Slowly lower the lift arms onto the support strut.

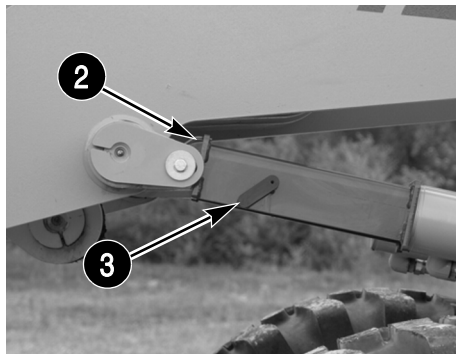
If you do not follow this procedure, you can cause death or serious injury if the loader lift arms are lowered unexpectedly.

M824



DSC09555

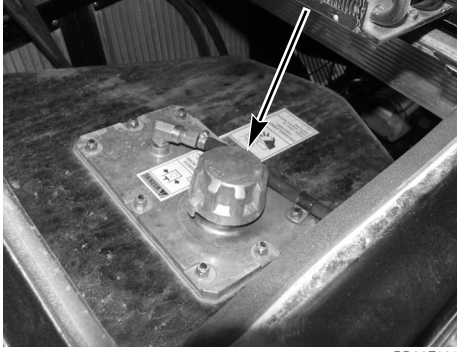
SUPPORT STRUT IN TRANSPORT POSITION



BD06G090

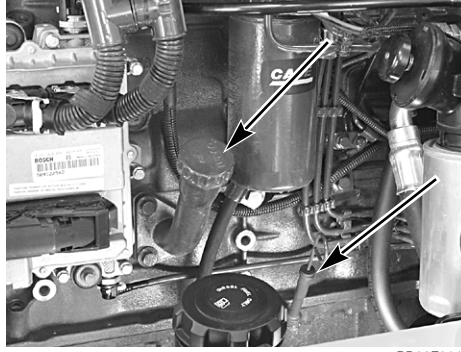
SUPPORT STRUT IN SERVICE POSITION

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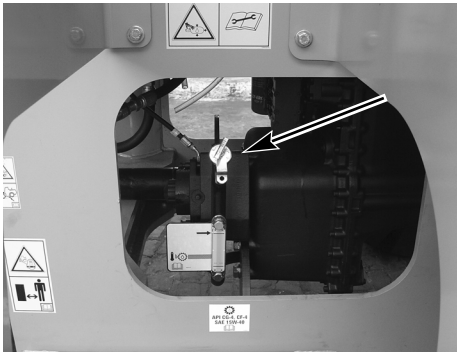
BD06F091

**RAISE COOLING UNITS TO EXPOSE
HYDRAULIC FILL CAP**



BD06F014

ENGINE OIL DIPSTICK AND FILL LOCATION



DSC09557

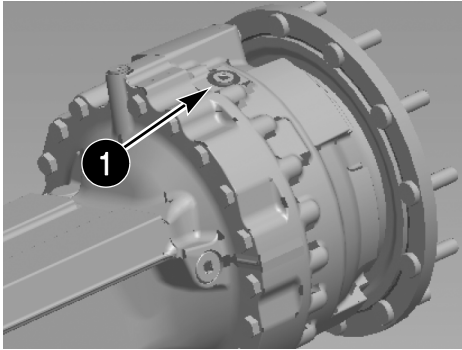
**TRANSMISSION CHECK AND FILL LEFT
SIDE**

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NOTE: *The oil will take some time to fill each axle. Allow time for the oil to circulate throughout the axle.*



1. FILLER PLUG

Change engine oil and filter

After the first 100 hours of operation on a new machine you must change engine oil and filter.

Normal engine oil and filter maintenance will be at the 250 hour operation point.

See page 135 for more details.

Specification Akcela n° 1 Engine Oil
SAE 15W40 API CI-4

Replace hydraulic oil filter

After the first 100 hours of operation on a new machine you must replace the hydraulic oil filter

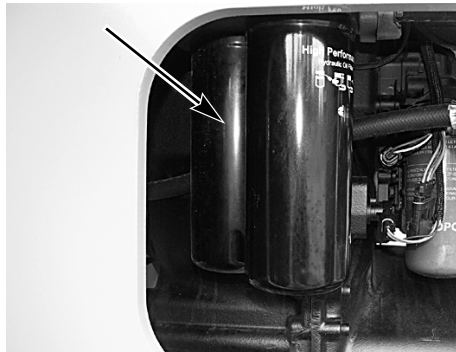
Normal hydraulic oil filter oil maintenance will be at the 1000 hour operation point.

WARNING: *Fluid under pressure. Always rest the hydraulic bucket/attachment on the ground.*

1. Park the machine on a level surface. Lower the loader bucket/attachment to the ground and stop the engine. Apply the parking brake.

WARNING: *Never drain oil or remove the oil filter while the engine is running.*

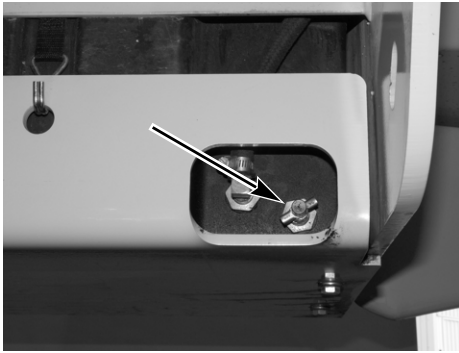
2. Slowly loosen the filler cap on the hydraulic reservoir to release pressure in the reservoir. Leave it loose during the procedure.
3. Remove the access cover, if equipped.



BD06F066

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Drain fuel tank condensation



BD06H026

Every 500 hours of operation the condensation must be removed from the fuel tank.

1. Park the machine on level ground and follow the required safety procedures with the bucket/attachment on the ground.
2. Have a suitable container ready to capture the condensation and fuel. Dispose of the waste following local regulations.
3. Place hose over fuel tank petcock and open slowly and allow the condensation to flow until only fuel is discharged.

NOTE: *The fuel petcock is located on the bottom left front corner of the fuel tank, behind the rear axle.*

4. Tighten the fuel tank petcock.

NOTE: *In certain geographic regions and climates it may be necessary to drain off condensation more frequently.*

1000 Hour maintenance

Replace hydraulic oil filter

Replace the hydraulic oil filter every 1000 hours or if the hydraulic filter warning lamp illuminates.



WARNING: *Fluid under pressure. Always rest the hydraulic bucket/attachment on the ground.*

1. Park the machine on a level surface. Lower the loader bucket/attachment to the ground and stop the engine. Apply the parking brake.

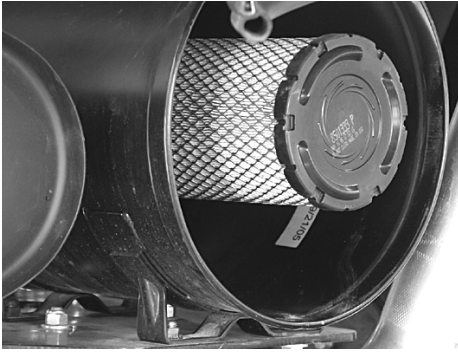


WARNING: *Never drain oil or remove the oil filter while the engine is running.*

2. Slowly loosen the filler cap on the hydraulic reservoir to release pressure in the reservoir. Leave it loose during the procedure.

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3. Wipe the inside of the filter body and clean of dirt and debris before installing the new filters.



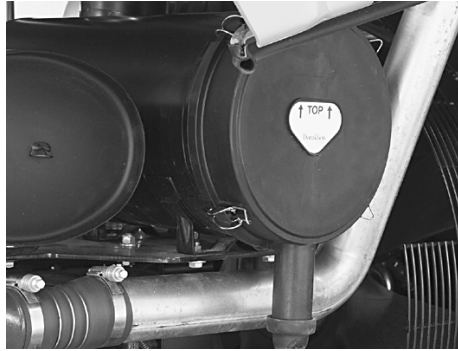
BD06F016

4. Install the new secondary filter.



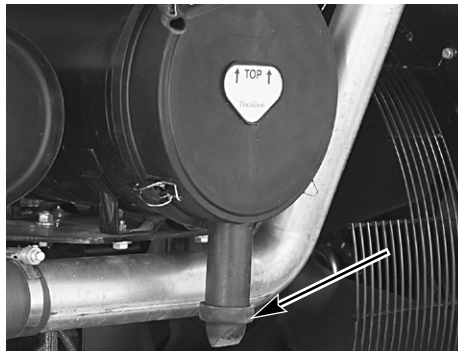
BD06F017

5. Install the new primary filter.



BD06F018

6. Install the end cap and lock the four clips to lock the cover on.



BD06F018

7. Push on both ends of dust valve to drain dust and debris from filter housing.

8. Close the engine hood.

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Fire extinguisher (if equipped)

It is strongly recommended to have a fire extinguisher and to place it in the rear left-hand side compartment in the bracket designed for the purpose.

Maintenance specification

Every month

Examine the fire extinguisher and make sure it is not damaged.

Every six months

Have an approved specialist empty and refill the powder in the fire extinguisher.

Every year

Have an approved specialist examine the fire extinguisher.

Plastic and resin parts

When cleaning the plastic windows, the console, the instrument panel, the indicators, etc. do not use gasoline, kerosene, paint solvents, etc. Only use water, soap and a soft cloth.


The use of gasoline, kerosene, paint solvents, etc. will cause discoloration, cracks or deformation of these parts.

Welding on the machine

Whenever carrying out a welding operation on the machine as authorized by the manufacturer and in accordance with their instructions, disconnect the batteries, disconnect the alternator B+ and D+ terminal wires. **Disconnect electrical harness of engine and transmission control modules.** Connect the welding apparatus ground cable to the component on which the welding operation is to be performed.

Always connect the welding apparatus to the same structure that is being welded.

Never connect the welding apparatus ground to a component of the hydraulic system.

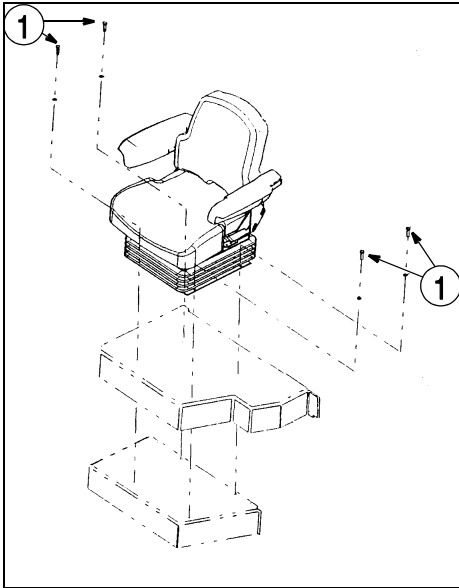
	<p>WARNING: <i>Do not undertake any modifications to your machine.</i></p>
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Torque specifications for seat and seat belts



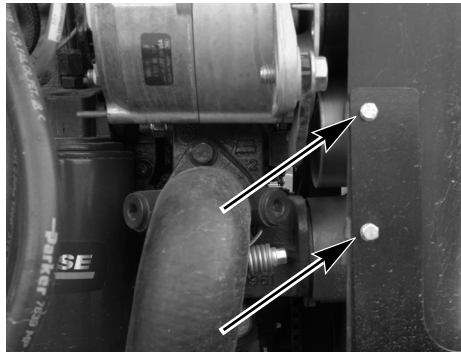
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- 1. 54-64 FT LB (73-87 NM)

Engine accessory belt Service interval

Belt service interval. Check as required or every 250 hours.

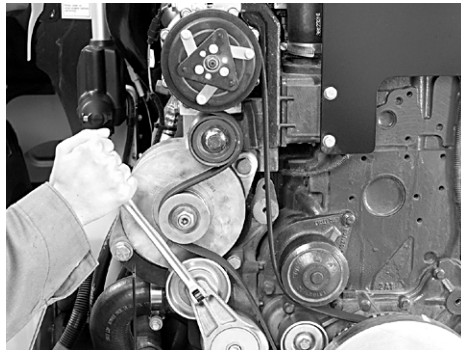
1. Park the machine on a level surface and apply the parking brake.
2. Open the hood.
3. Turn the master disconnect switch off.



BD06G096

2 SCREWS ON EACH SIDE

4. Remove the 4 screws that hold the protective cover.



BD06F033

5. Install a 3/8 inch breaker bar in the tension pulley bracket.
6. Push the breaker bar forward just enough to release the tension on the drive belt.

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Starting with serial HBZN721EKBAE00451

Gear ratios	Forward	Reverse
1 ^a	3,745	3,551
2 ^a	2,184	2,071
3 ^a	1,072	1,017
4 ^a	0,636	-----

Torque converter Stall ratio 2,81:1
 Differentiallimited slip on front and rear axles
 Rear axle oscillation..... 24° total

Starting with serial HBZN721EKBAE00451

Machine	Standard		Sugar Cane Bagasse	
	Front	Rear	Front	Rear
Differential ratio	3,364	3,182	3,364	3,364
Planetary ratio	6,000	6,400	6,000	6,400
Final axle ratio	20,18	20,36	20,18	20,18

PlanetariesOutboard
 Service brakeshydraulically actuated, maintenance-free,
 multiple wet disc w/accumulator to all four wheels
 Parking brakesspring-applied hydraulic release disc
 on transmission output shaft

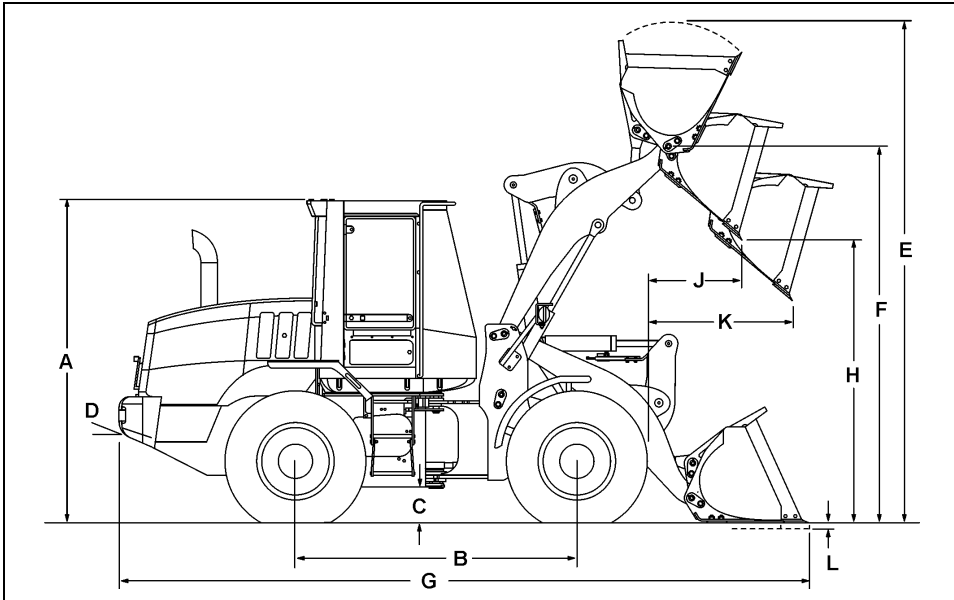
Starting with serial HBZN721EKBAE00451

Travel speeds	Forward, mph (km/h)	Reverse, mph (km/h)
1 ^a	7,6 (4.7)	8,1 (5.0)
2 ^a	12,8 (8)	13,6 (8,5)
3 ^a	24,8 (15,4)	25,4 (15,8)
4 ^a	38,1 (23,7)	-----

NOTE: *Travel speeds @ full engine throttle with 20.5x25 L3 tires.*

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721E XT DIMENSIONS WITH 3.0 YD³ (2.3 M³) ACS GP BUCKET WITH EDGE



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A. Height to top of cab.....	134.0 in (3 404 mm)
B. Wheelbase.....	128.1 in (3 253 mm)
C. Ground clearance	14.4 in (365 mm)
D. Angle of departure	32 degrees
Width	
Overall w/o bucket and 20.5R25 Michelin XTLA tires	100.9 in (2 562 mm)
Centerline tread.....	79.9 in (2 029 mm)
Turning radius - outside w/ 20.5R25 Michelin XTLA tires	226.4 in (5 750 mm)
Turning angle	
From center	40 degrees
Total angle	80 degrees
E. Operating height - fully raised w/spillguard.....	208.8 in (5 305 mm)
F. Hinge pin height - fully raised	156.5 in (3 975 mm)
G. Overall length - bucket level on ground.....	306.0 in (7 773 mm)
H. Dump height - fully raised, 45 degree dump	112.1 in (2 847 mm)
J. Bucket reach - fully raised, 45 degree dump	47.8 in (1 215 mm)
K. Bucket reach - 7 ft 0 in (2.13 m) height, 45 degree dump	67.3 in (1 709 mm)
L. Dig depth	3.0 in (76 mm)
Tipping load - ISO	
Machine straight	25 783 lb (11 695 kg)
40 degree turn	22 256 lb (10 095 kg)
Operating load - ISO	11 128 lb (5 048 kg)

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