

643G and 843G Feller-Buncher (Serial No. 835485-)



JOHN DEERE

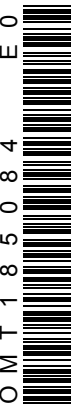
OPERATORS MANUAL 643G and 843G Feller-Buncher (Serial No. 835485-)

OMT185084 E0 English

John Deere Dubuque Works
OMT185084 E0

(Mark old manual OMAT160731 for
machines up to Serial No. 835484)

LITHO IN U.S.A.
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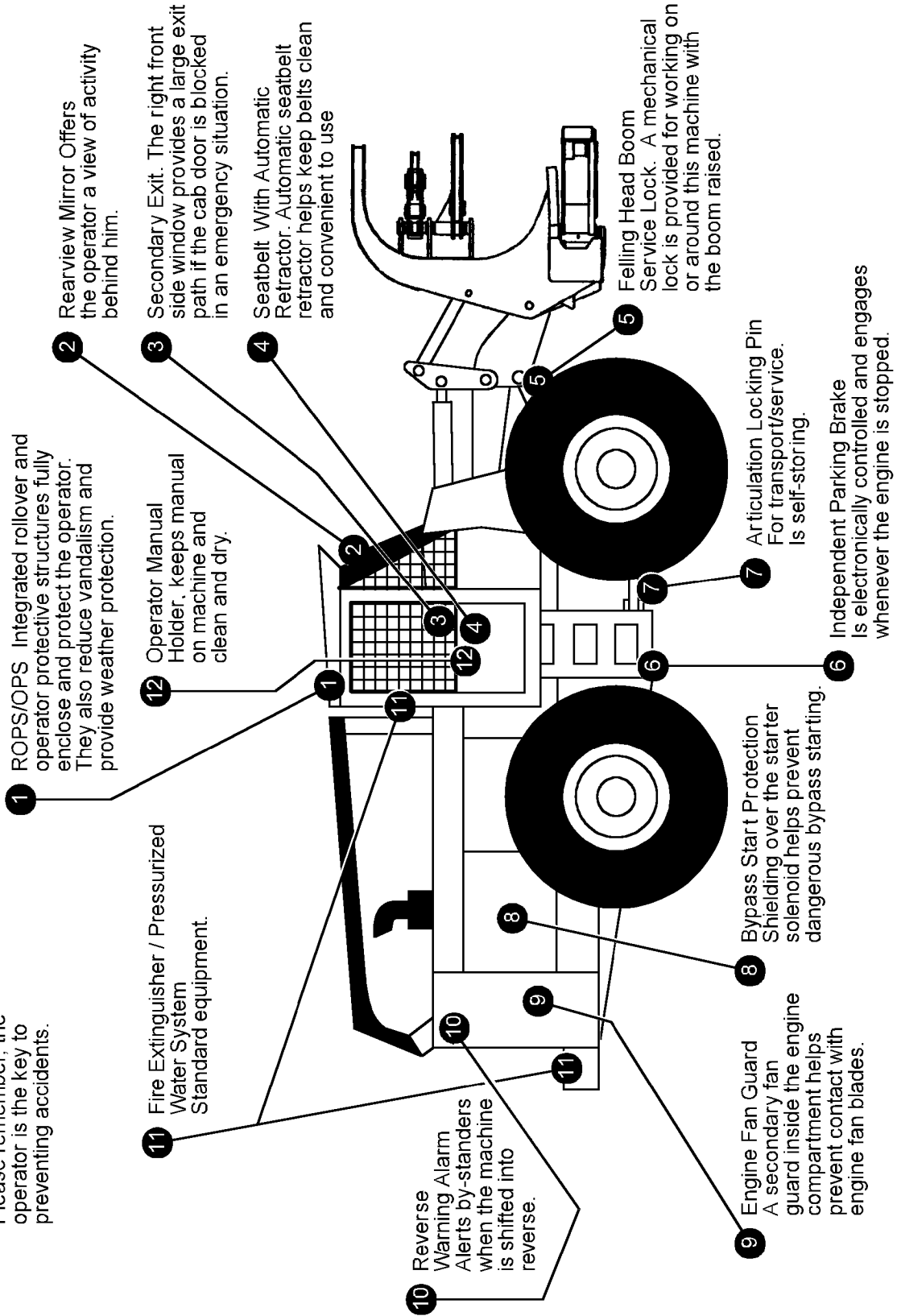
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Safety

John Deere Feller Buncher Safety Features

Please remember, the operator is the key to preventing accidents.



Keep Riders Off Machine

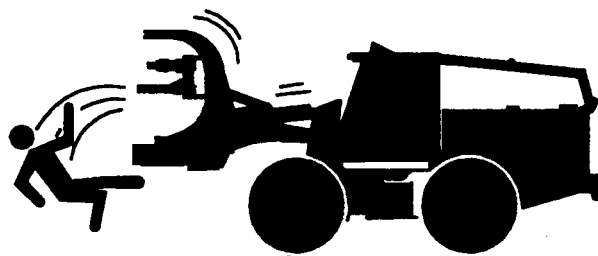
Only allow the operator on the machine. Keep riders off.

Riders on machine are subject to injury such as being struck by foreign objects and being thrown off of the machine. Riders also obstruct the operator's view resulting in the machine being operated in an unsafe manner.

Never use the shearhead or attachment for a work platform or personnel carrier.

Never move loads over the heads of other persons.

Never let anyone in or near the pivot area of an articulated machine.



T7905AM -UN-15JAN93

TX,05,FF3121 -19-03DEC92-1/1

Handle Fluids Safely—Avoid Fires

Handle fuel with care; it is highly flammable. Do not refuel the machine while smoking or when near open flame or sparks. Always stop engine before refueling machine. Fill fuel tank outdoors.



TS202 -UN-23AUG88

TX,05,FF1622 -19-14JUN90-1/2

Store flammable fluids away from fire hazards. Do not incinerate or puncture pressurized containers.

Make sure machine is clean of trash, grease, and debris.

Do not store oily rags; they can ignite and burn spontaneously.

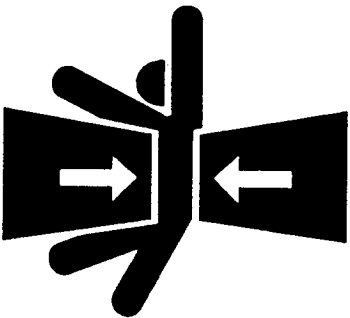


TS227 -UN-23AUG88

TX,05,FF1622 -19-14JUN90-2/2

Safety Signs

Safety Signs



⚠ WARNING

Crushing injury may result in hinge area if machine is turned.

Make sure people are clear of machine before starting engine or moving steering wheel.

Install red locking pin before performing service near center of machine or transporting on a truck.

Before operating, be sure red locking pin is disconnected and properly stored inside cab.

T148211

T148211



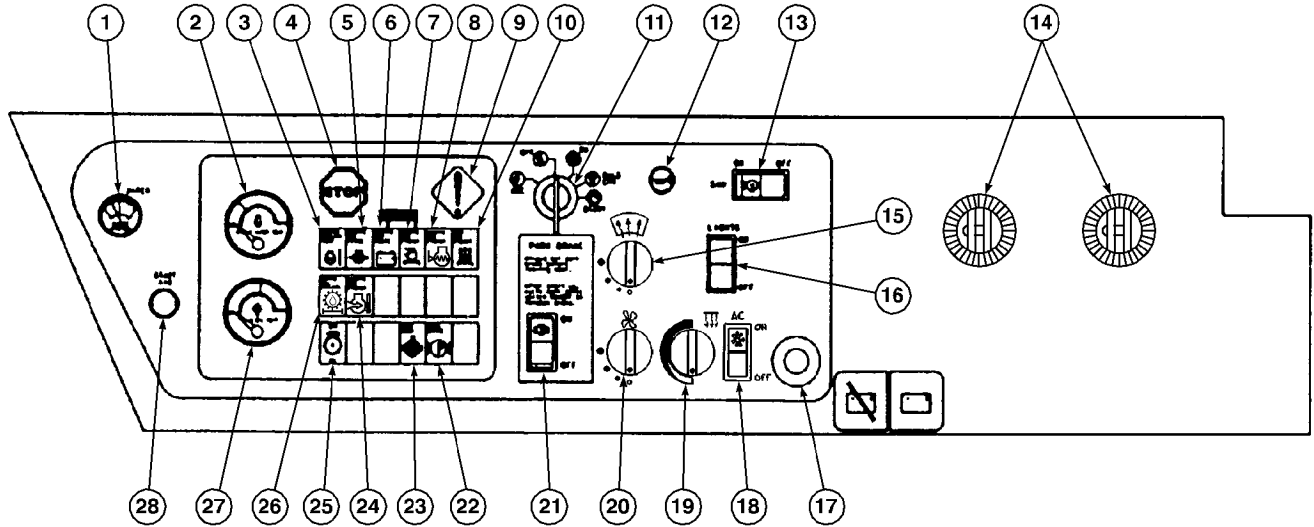
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TX,06,DY2003 -19-19APR00-1/10

T7931BH -19-26JAN93

T106044 -UN-04JAN97

Gauges, Switches, and Indicators



T103650

843G Shown

T103650 -UN-06JAN97

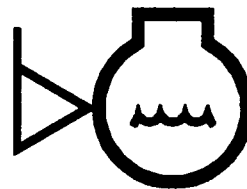
- | | | | |
|---|---|----------------------------------|--|
| 1—Windshield Wiper Switch | 8—Engine Coolant Level Indicator | 15—Front Window Defroster Switch | 24—Engine Air Intake Temperature Indicator (843G only) |
| 2—Engine Coolant Temperature Gauge | 9—Service Required Indicator | 16—Light Switch (Not used) | 25—Continuous Saw Indicator |
| 3—Engine Coolant Temperature Indicator | 10—Hydraulic Oil Filter Restriction Indicator | 17—Engine Speed Control | 26—Transmission Oil Filter Restriction Indicator |
| 4—Stop Indicator and Alarm | 11—Key Switch | 18—Air Conditioner Switch | 27—Transmission Oil Temperature Gauge |
| 5—Engine Oil Pressure Indicator | 12—Horn | 19—Temperature Control Knob | 28—Ether Aid Pushbutton (If Equipped) |
| 6—Alternator Voltage Indicator | 13—Continuous Saw Switch (If Equipped) | 20—Blower Switch | |
| 7—Engine Air Filter Restriction Indicator | 14—Air Vents | 21—Park Brake Switch | |
| | | 22—Park Brake Indicator | |
| | | 23—Differential Lock Indicator | |

TX,10,DY2006 -19-09MAY00-1/1

Engine Coolant Level Indicator—If Equipped

IMPORTANT: Prevent machine damage. Low coolant will result in engine or radiator damage.

Indicator will light when engine coolant level is low. Stop machine and allow engine to cool. Shut off engine and take corrective action.



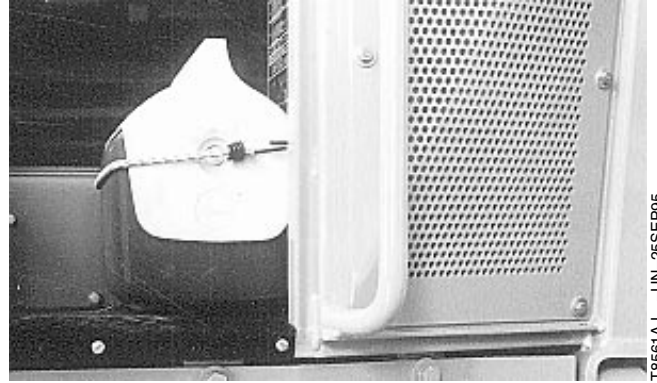
T7747AC 

T7747AC -UN-19MAY92

TX,10,DY2007 -19-28OCT96-1/1

Lunch Box Holder

Use strap to hold lunch box in place.



T8561AJ -UN-25SEP95

TX,10,DY2019 -19-28OCT96-1/1

Storage Compartment

Store necessities in storage compartment (located under seat).



T105784 -UN-06JAN97

TX,10,DY2020 -19-10JAN97-1/1

Pre-Start Inspection

A—Shear Blade Gap or Saw Blade

B—Front and Rear Tire Pressure

C—Battery Connections

D—Hydraulic Oil Tank Level

E—Pressurized Water Tank Level

F—Radiator Coolant Level

G—Fuel Level

H—Engine Oil Level

I—Water Separator

J—Hydrostatic Transmission Oil Level

K—Operator's Station Checks

A—Check shear blade gap and inspect blades on shear. Inspect saw blade, saw teeth, holders, and disc on saw. (Refer to your Harvesting Head Manufacturer's Instruction manual.)

B—Check front and rear tire pressure.

C—Check battery connections.

D—Check hydraulic tank oil level.

E—Fill pressurized water tank.

F—Check radiator coolant level. Clean radiator and oil cooler.

G—Check fuel level. Drain water from fuel tank. Clean fuel strainer.

H—Check engine oil level.

I—Check water separator.

J—Check hydrostatic transmission oil level.

K—Clean operator's station. Check fire extinguisher. Check pedals for freedom of movement. Charge

pressurized water system with air. Check park brake for correct operation. Check air cleaner restriction indicator.

FIRE PREVENTION: Clean machine of debris, especially engine compartment and driveline areas.

ELECTRICAL SYSTEM: Check for worn or frayed wires and loose or corroded connections.

FRONT-MOUNTED EQUIPMENT, SHEET METAL, HARDWARE: Check for bent, broken, loose or missing parts.

HYDRAULIC SYSTEM: Check for leaks, missing or loose clamps, kinked hoses, and lines or hoses that rub against each other or other parts.

LUBRICATION: Check lubrication points shown on Periodic Maintenance chart.

PROTECTIVE DEVICES: Check guards, shields, ROPS, covers, seat belt.

SAFETY: Walk around machine to clear all persons from machine area.

TX,20,DY2024 -19-19APR00-2/2

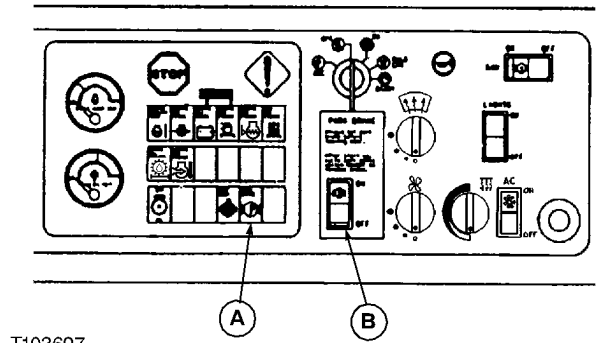
Using the Park Brake

Engage the park brake by:

- Stopping the engine.
OR
- Pushing park brake switch (B) to ON position.

If the park brake engaged automatically (by stopping the engine), the park brake switch will be in the OFF position. To disengage park brake, start engine, push park brake switch to ON and then to OFF.

Indicator (A) will light when park brake is engaged.



A—Park Brake Indicator
B—Park Brake Switch

TX,30,DY2029 -19-19APR00-1/1

T103697 -JUN-08JAN97

Parking the Machine

1. Park machine on a level surface.
2. Lower front-mounted equipment to ground.
3. Push park brake switch to ON to engage park brake.

IMPORTANT: Turbocharger may be damaged if engine is not properly shut down.

4. Run engine at 1/2 speed without load for 2 minutes before stopping to avoid damage to turbocharger.
5. Move engine speed control knob to slow idle position.
6. Turn key switch OFF. Remove key from switch.

TX,30,FF3165 -19-02MAR95-1/1

Lock All Compartments

Your machine is equipped with locks on cab door and exit window. The ignition key fits both these locks. Use these locks to help safeguard your machine.

TX,30,FF3166 -19-14JAN93-1/1



CAUTION: Machine may roll when drive shafts are disconnected. Use blocks at front and rear of tires to prevent machine from rolling.

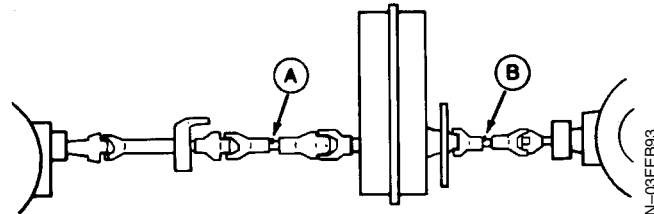
7. Put blocks at front and rear of tires.

TX,40,DY2039 -19-19APR00-2/4

8. Remove front (A) and rear (B) drive shafts so transmission output shaft does not turn.

9. Remove blocks. Slowly tow machine.

A—Front Drive Shaft
B—Rear Drive Shaft



T7932AE -UN-03FEB93

Continued on next page

TX,40,DY2039 -19-19APR00-3/4

Alternative and Synthetic Lubricants

Conditions in certain geographical areas may require lubricant recommendations different from those printed in this manual.

Some John Deere brand coolants and lubricants may not be available in your location.

Consult your John Deere dealer to obtain information and recommendations.

Synthetic lubricants may be used if they meet the performance requirements as shown in this manual.

The temperature limits and service intervals shown in this manual apply to both conventional and synthetic oils.

Re—refined base stock products may be used if the finished lubricant meets the performance requirements.

DX,ALTER -19-18MAR96-1/1

Lubricant Storage

Your equipment can operate at top efficiency only when clean lubricants are used.

Use clean containers to handle all lubricants.

Whenever possible, store lubricants and containers in an area protected from dust, moisture, and other contamination. Store containers on their side to avoid water and dirt accumulation.

Make certain that all containers are properly marked to identify their contents.

Properly dispose of all old containers and any residual lubricant they may contain.

DX,LUBST -19-18MAR96-1/1

Periodic Maintenance

		250 Hours	500 Hours	1000 Hours	1500 Hours
Engine Oil Filter	RE59754	1	1	1	1
Final Fuel Filter	RE62419		1	1	1
Primary Fuel Filter (Water Separator)	RE62424		1	1	1
Hydraulic Reservoir Return Oil Filter	AT140315		1	1	1
Hydrostatic Transmission Oil Filter	AT147496		1	1	1
Air Filter Primary	AR79679			1	
Air Filter Secondary	AR79680			1	
Air Cleaner Unloader Valve	T23263			1	
PLUS-50® Oil		24.6 L (6.5 gal)	24.6 L (6.5 gal)	24.6 L (6.5 gal)	24.6 L (6.5 gal)
Transmission Oil					76 L (20 gal)
HY-GARD® Hydraulic Oil					254 L (67 gal)
OILSCAN PLUS® Test Packages					
• Diesel Engine Oil	AT178840	1			
• Diesel Engine for Extended Oil Drain	AT178842	1			
• Transmission and Gearbox Oil	AT178843	1			
• Hydraulic & Hydrostatic Oil	AT178844	1			
COOLSCAN PLUS® Kit	DSO251 ^a				
Coolant Conditioner	TY16004		0.5 L (1 pt)	0.5 L (1 pt)	0.5 L (1 pt)

^aTen samples per kit.

Model: 643G <input type="checkbox"/> 843G <input type="checkbox"/> Customer:		
PIN/Serial Number:	Delivery Date:	Hour Meter Reading:
OIL SAMPLING		
Oil samples should be taken from each system prior to its recommended drain/change interval indicated on this form: 250, 500, 1000, 1500. Maintenance recommendations supplied by OILSCAN will be provided based upon the oil analysis and operating information you supply. Regular oil sampling will extend the operational life of your machine's system.		
Every 250 Hours		
<input type="checkbox"/> Lubricate U-joints, shafts, axle bearings and front driveline support bearing	<input type="checkbox"/> Change engine oil and filter	
<input type="checkbox"/> Check receiver-dryer moisture indicator	<input type="checkbox"/> Check cab recirculating air filter	
<input type="checkbox"/> Check radiator coolant level		
Comments:		
Date:	Hour Meter Reading:	Maintenance Performed By:

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Continued on next page

TX,50,DY2047 -19-19APR00-2/3

Maintenance—Every 10 Hours or Daily

Check Hydrostatic Transmission Oil Level

1. Oil must be seen in sight glass (A).

A—Sight Glass



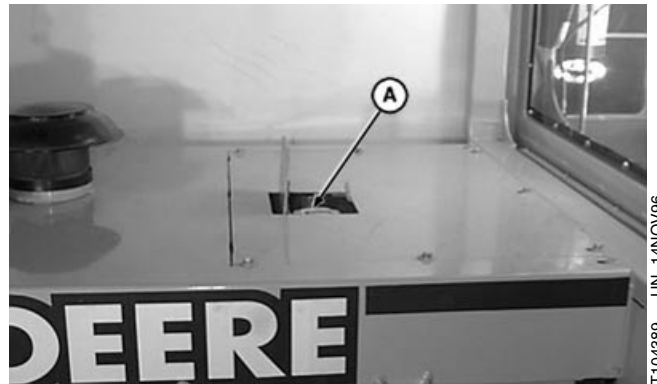
T103583 -UN-04JAN97

TX,60,DY2051 -19-19APR00-1/2

⚠ CAUTION: Prevent possible injury from hot spraying oil. Unscrew cap slowly to relieve pressure before removing.

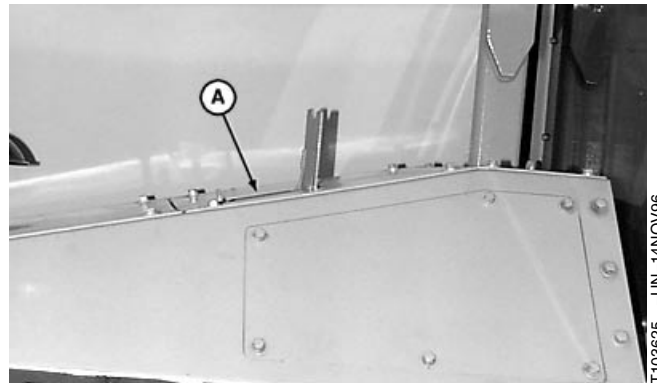
2. Lift access cover and remove filler cap (A) to add oil if needed. (See Fuels and Lubricants chapter.)
3. Check oil level at sight glass.

A—Filler Cap



T104389 -UN-14NOV96

643G

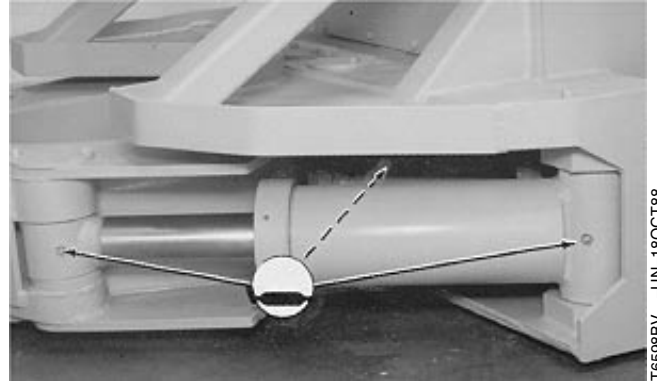


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843G

TX,60,DY2051 -19-19APR00-2/2

Shear Cylinders

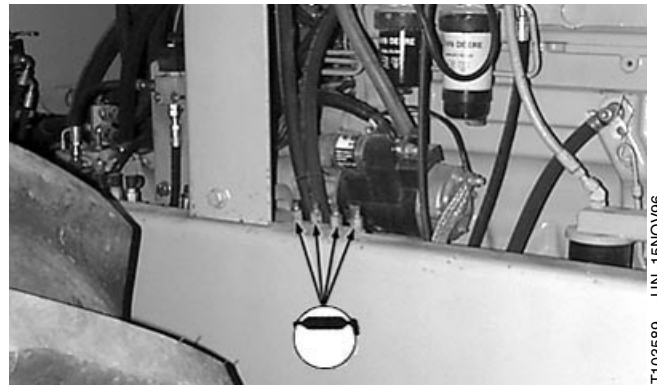


T6598BV -JUN-18OCT88

Six Points, Left Side Shown

TX,65,DH813 -19-02FEB93-1/1

Oscillation Supports and Rear Steering Cylinder Pivots



T103589 -JUN-15NOV96

Four Points

TX,65,DY2059 -19-10JAN97-1/1

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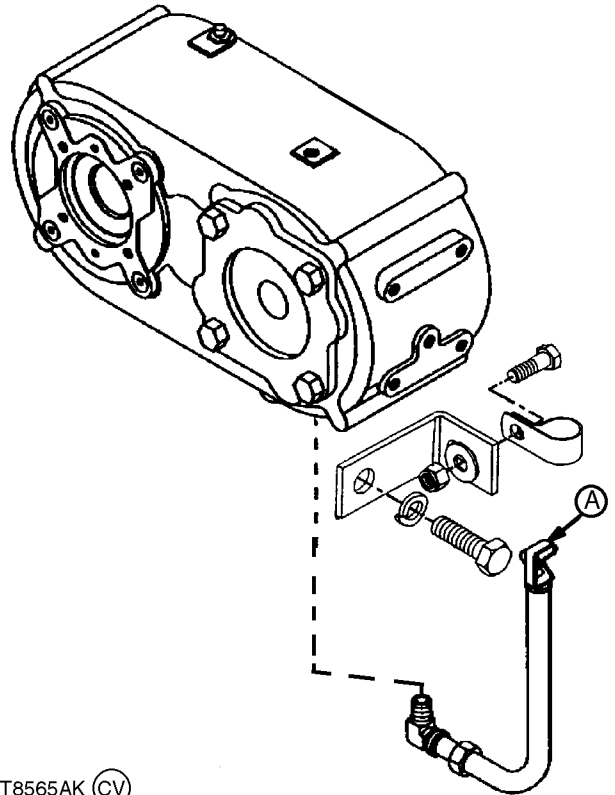
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Check Pump Drive Gearbox Oil Level

1. Remove left side engine side shield.
2. Lift handle and remove dipstick (A). The pump drive gearbox is full when oil level is at the full area mark.
3. If necessary, add oil. (See Fuels and Lubricants chapter.)
4. Install dipstick.

A—Dipstick



T8565AK (CV)

TX,80,DH3709 -19-19APR00-1/1

T8565AK -JUN-25SEP95

Check Rear Differential Oil Level—If Equipped With Standard Rear Axle (643G Only)

1. Park machine on a level surface. Lower front-mounted equipment to the ground.
2. Engage park brake. Turn key switch OFF.

Continued on next page

TX,80,DY2070 -19-19APR00-1/2

Change Front Differential Oil

1. Park machine on a level surface.
2. Lower front-mounted equipment to ground.



CAUTION: Prevent possible injury from unexpected machine movement. Connect frame locking pin to both frames before working in frame hinge pivot area.

3. Install frame locking pin before working in frame hinge pivot area.
4. Push park brake switch to ON to engage park brake.

IMPORTANT: Turbocharger may be damaged if engine is not properly shut down.

5. Run engine at 1/2 speed for 2 minutes before stopping to avoid damage to turbocharger.
6. Move engine speed control knob to slow idle position.
7. Turn key switch OFF. Remove key from switch.

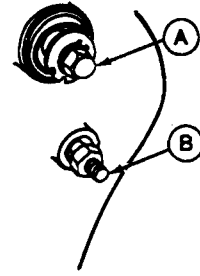
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TX,85,DY2077 -19-19APR00-1/3

Maintenance—Every 2000 Hours

Adjust Engine Valve Lash (Clearance)

1. Remove parts as necessary.
2. Plug all openings.
3. Check crankcase ventilation tube for restriction. Clean with solvent or diesel fuel.
4. Remove rocker arm cover.
5. Install JDE81-1 Flywheel Turning Tool (A).
6. Turn flywheel until JDE81-4 Timing Pin (B) goes into hole in flywheel.

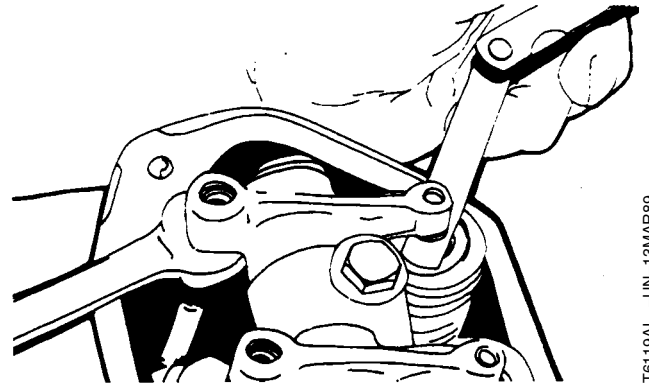


A—JDE81-1 Flywheel Turning Tool
B—JDE81-4 Timing Pin

T6129AJ -UN-27OCT88

TX,87,DY2081 -19-19APR00-1/3

7. Try to move both pushrods at number one cylinder. If both are loose, proceed with adjustment per chart on No. 1 TDC. If both pushrods at number six are loose, proceed with adjustment per chart on No. 6 TDC.



T6119AI -UN-13MAR89

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TX,87,DY2081 -19-19APR00-2/3

Inspect Element

IMPORTANT: A damaged or dirty element may cause engine damage.

Install a new primary element:

1. If the element shows damage.
2. If element will not clean.
3. After 1000 hours service or annually.

Install a new secondary element:

1. If the primary element is damaged and needs to be replaced.
2. If the element is visibly dirty.
3. After 1000 hours service or annually.

DO NOT clean a secondary element.
Install a new element carefully centering it in the canister.

1. Inspect element and gasket for damage.
2. Air restriction indicator will not signal correctly if an element has a break or is not correctly sealed in air cleaner housing. Throw away element that has the slightest damage. If gasket is broken or missing, install a new element.



T90684 -UN-10NOV88

03T,55,C67 -19-24JUL91-1/1

Check Engine Speeds

1. Warm engine to normal operating temperature.
2. Connect a tachometer and check engine speeds.

Specification

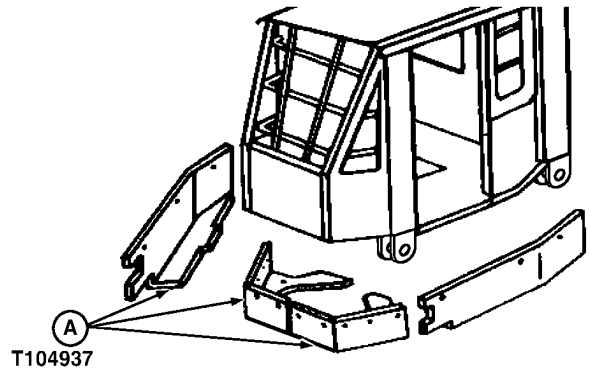
Slow Idle Speed	1000 ± 50 rpm
Fast Idle Speed	2350 ± 50 rpm

If engine speeds need adjustment, check engine speed linkage. If speeds still need adjusting, see your authorized dealer.

TX,90,DY2093 -19-04NOV96-1/1

4. Remove three cab bottom covers (A).

A—Cab Bottom Cover (3 used)

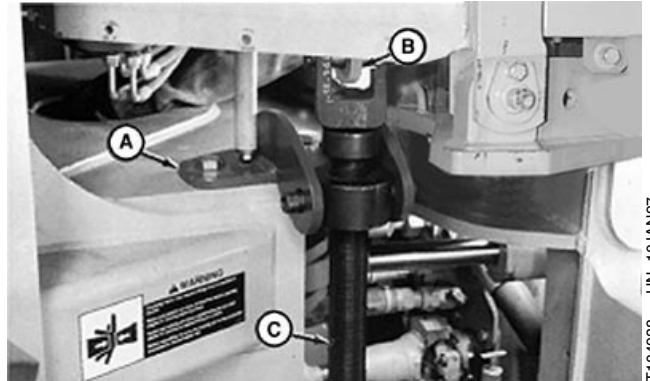


T104937 -UN-06JAN97

TX,90,DY2097 -19-19APR00-3/6

5. Install JDG36-6 Cab Tilting Bracket (A) on left side of machine. Install JDG36 Cab Tilting Device (C). Connect tilting device to tab (B) on cab and bracket (A).

A—Cab Tilting Bracket
B—Tab on Cab
C—Cab Tilting Device

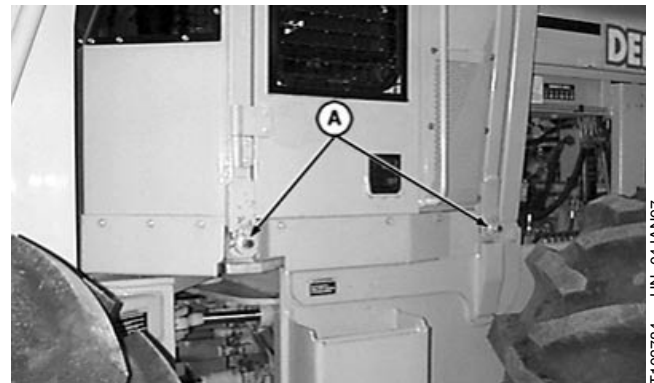


T104938 -UN-10JAN97

TX,90,DY2097 -19-19APR00-4/6

6. Remove pin locking cap screws (A).

A—Pin Locking Cap Screw



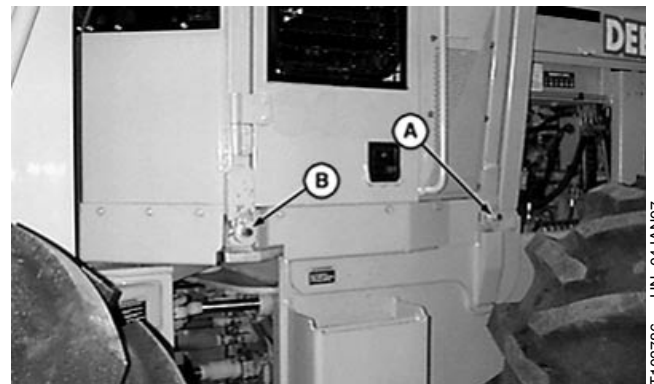
T103784 -UN-04JAN97

TX,90,DY2097 -19-19APR00-5/6

7. When weight of cab is removed from left rear pin, remove pin (A). When weight of cab is removed from left front pin, remove pin (B).

8. Turn tilting device using a wrench to tilt cab.

A—Left Rear Pin
B—Left Front Pin

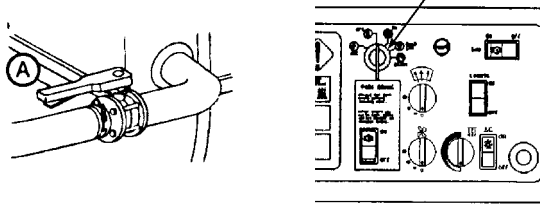


T103786 -UN-04JAN97

TX,90,DY2097 -19-19APR00-6/6

Operational Checkout

Shut-Off Valve



T7928AB -UN-21JAN93

T103696 -UN-08JAN97

A—Hydraulic Tank Shut-Off Valve

Close hydraulic tank shut-off valve (A). Turn key to start.

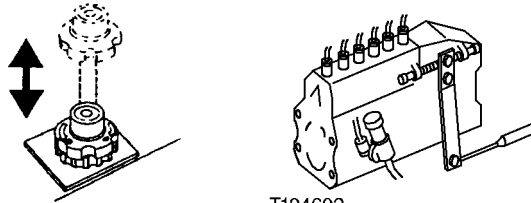
LISTEN: Starter must not run.

OK: Go to next check.

NOT OK: Repair start lockout switch.

--1/1

Engine Speed Control Linkage Check



T7940AR -UN-08FEB93

T104602 -UN-15NOV96

Engine OFF.

Right rear engine side panel off.

Check injection pump lever with engine speed control lever pushed completely down to slow idle position.

LOOK: Slow idle stop screw must contact injection pump lever.

Pull engine speed control lever completely up to fast idle position. Check injection pump lever position.

LOOK: Fast idle stop screw must contact injection pump lever.

OK: Go to next check.

NOT OK: Go to Maintenance chapter.

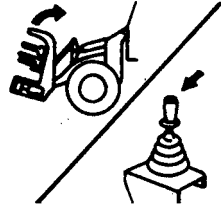
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🌀 Gauge and Indicator Checks

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Operational Checkout

Hydraulic Oil Warm-Up Procedure



T6611AX -UN-19OCT88

Start engine and run at fast idle.

Tilt shear back. Hold lever in activated position.

Periodically cycle all functions to distribute warm oil through hydraulic system.

FEEL: Heat oil until it is uncomfortable to hold your hand against tank (approximately 50°C [120°F]).

OK: Go to next check.

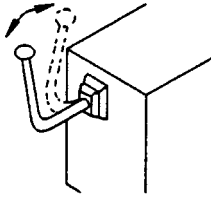
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Driving Checks

NOTE: Transmission oil must be at operating temperature for these checks.

--1/1

Two-Speed Gearbox Linkage Check



T7925AB -UN-21JAN93

Move lever to L-N-H detent positions.

FEEL: Lever must move smoothly and must hold in each detent position.

LOOK: Lever must be vertical when in neutral (N) position.

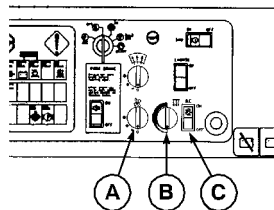
OK: Go to next check.

NOT OK: Go to your authorized dealer.

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Operational Checkout

Air Conditioner Functional Check



T103708 -UN-15NOV96

- A—Blower Switch**
- B—Temperature Control Switch**
- C—Air Conditioner Switch**

Start engine and run at fast idle.

Turn temperature control switch (B) to maximum COOL setting and turn blower switch (A) to high speed.

Wait for any warm air in duct system to dissipate.

Push air conditioner switch (C) on.

FEEL: Air from ducts must be cool.

OK: Go to next check.

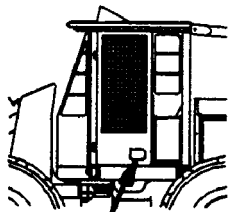
NOT OK: Go to your authorized dealer.

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Cab Components Checks

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Cab Door Latch



T103564 -UN-08JAN97

Unlatch door.

Inspect door seals.

LOOK: Door handle must work freely. Door seal must not be damaged.

Close door.

LOOK: Door must close securely. Latch must hold door closed. Door seals must contact door opening and prevent air entry.

OK: Go to next check.

NOT OK: Lubricate or repair locks. Go to your authorized dealer.

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Troubleshooting

Symptom	Problem	Solution
Engine Has Little Power	Fuel tank vent in cap clogged.	Inspect. Install new cap.
	Fuel tank shut-off valve not fully open.	Open shut-off valve.
	Fuel tank strainer clogged.	Clean.
	Fast idle speed incorrect.	Do Fast Idle Speed Adjustment. See your authorized dealer.
	Fuel filter clogged.	Replace fuel filter.
	Grade of fuel wrong.	Use correct grade of fuel.
	Hydraulic system leakage.	Do Hydraulic System Leakage Check. See your authorized dealer.
	Fuel line to pump or pump return to tank restricted.	Check, repair.
	Fuel pump malfunction.	Do Fuel Pump Test. See your authorized dealer.
	Air intake system restricted.	Clean or replace air cleaner element.
	Intake air overheating.	Clean or replace inlet screens.
	Timing incorrect.	Check injection pump timing. See your authorized dealer.
	Injection nozzle(s) clogged or faulty.	Repair injection nozzle(s). See your authorized dealer.
	Manifold has air leak.	Do Air Intake System Test for leakage. See your authorized dealer.
	Compression low.	Do Compression Pressure Test. See your authorized dealer.
	Injection pump delivery or governor faulty.	Repair pump. See your authorized injection pump service center.
Valves burned, warped.	Repair valves. See your authorized dealer.	

Continued on next page

TX,100,DY2100 -19-09JAN97-4/9

Troubleshooting

Symptom	Problem	Solution
Dome Light Does Not Work	Wiring harness.	See your authorized dealer.
	Bulb.	Replace bulb.
	Fuse.	Replace fuse.
	Dome light switch.	See your authorized dealer.
Air Conditioning System Does Not Operate	Wiring harness.	See your authorized dealer.
	Condenser screen clogged.	Clean.
	Accessory relay.	See your authorized dealer.
	Fan motor switch.	See your authorized dealer.
	Fan motor resistor.	See your authorized dealer.
	Fan motor.	See your authorized dealer.
	Wiring harness.	See your authorized dealer.
	A/C temperature control switch.	See your authorized dealer.
	A/C low pressure switch.	See your authorized dealer.
	A/C high pressure switch.	See your authorized dealer.
	A/C compressor clutch coil.	See your authorized dealer.
	A/C circuit breaker.	See your authorized dealer.
	Condenser fan motor.	See your authorized dealer.
Wiring harness.	See your authorized dealer.	

TX,100,FF3301 -19-02MAR95-5/5

Service Brakes

Symptom	Problem	Solution
Poor Or No Brakes	Air in brake system.	See your authorized dealer.
	Internal leakage in brake pistons.	Repair brake pistons.
	Faulty brake relief valve.	See your authorized dealer.
	Misadjusted brake valve.	See your authorized dealer.
	Faulty brake valve.	See your authorized dealer.
	Faulty brake accumulator.	See your authorized dealer.
Brakes Will Not Release	Brake valve stuck open.	See your authorized dealer.
Hissing Noise At Brake Valve	Brake valve sticking.	See your authorized dealer.
Brakes Chatter Or Noisy	Air in brake system.	See your authorized dealer.
	Wrong oil in differential.	See Fuels and Lubricants chapter.
	Loose brake pads.	Repair as necessary.

TX,100,DY2107 -19-09JAN97-1/1

Specifications

Item	Measurement	Specification
Engine		
6068T	Type Bore and stroke Number of cylinders Displacement Maximum net torque @ 1400 rpm Compression ratio Cooling fan Air cleaner with indicator light Electrical system Intake system Batteries (Two 12 volt) Power at 2200 engine rpm SAE Net	4-stroke, turbocharged diesel 106.5 x 127 mm (4.19 x 5.00 in.) 6 6.8 L (414 cu in.) 670 N•m (494 lb-ft) 16.8 to 1 Blower Dry 12-volt with 95 amp alternator Reserved capacity: 180 min 127 kW (170 hp)
Hydrostatic Transmission		
Two-Speed Gearbox	Low range High range	0—8.0 km/h (0—5.0 mph) 0—20 km/h (0—12.5 mph)

TX,115,DY2111 -19-20APR00-3/3

Report Thefts Immediately

1. Immediately notify your local law enforcement agency and insurance agent.
2. Provide a complete description of the machine, all of the documented identification numbers and color photographs.
3. Request verification of the identification numbers after they have been entered with any regional or national crime information center. Double check the numbers to be sure they are correct.
4. Notify your John Deere dealer of the theft and request that its loss be posted with full description and identification numbers.



TS146 -UN-09JAN89

DX,CRPRV,G -19-03MAR93-1/1

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