



# OPERATIONS, SERVICE AND PARTS MANUAL



**LB PERFORMANCE MODEL FB-90 BROOM**

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**Manual No. 1006042-01**

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## **Section 2**

# **SAFETY**



## Items Not Covered

LB Performance is not responsible for the following:

1. All used units or used parts of any kind.
2. Repairs due to normal wear and tear or brought about by abuse or lack of maintenance of the Broom.
3. Attachments not manufactured or installed by LB Performance.
4. Liability for incidental or consequential damages of any type including, but not limited to, lost profits or expenses of acquiring replacement equipment.
5. Miscellaneous charges.

## Other Limitations

IN NO EVENT, WHETHER AS A RESULT OF BREACH OF CONTRACT OR WARRANTY OR ALLEGED NEGLIGENCE OR LIABILITY WITHOUT FAULT, SHALL LB PERFORMANCE BE LIABLE FOR SPECIAL, INCIDENTAL OR CONSEQUENTIAL DAMAGES INCLUDING, WITHOUT LIMITATION, LOSS OF PROFIT OR REVENUE, COST OF CAPITAL, COST OF SUBSTITUTED EQUIPMENT, FACILITIES OR SERVICES, DOWNTIME COSTS, LABOR COSTS OR CLAIMS OF CUSTOMERS, PURCHASERS OR LESSEES FOR SUCH DAMAGES. IN NO EVENT WILL WARRANTY COMPENSATION, OR OTHER DAMAGES AVAILABLE FROM LB Performance, EXCEED THE PURCHASE PRICE OF THE PRODUCT.

## CONTACT INFORMATION

For information regarding parts and repairs about your LB Performance product, first contact the dealer you purchased your product from.

If you have a persistent problem your dealer is unable to resolve, contact LB Performance directly.

Record dealer information in the space provided. For additional information about LB Performance, please visit: [www.lbperformancepaving.com](http://www.lbperformancepaving.com)

**Sales Representative:** \_\_\_\_\_

**Dealership Name:** \_\_\_\_\_

**Dealership Address:** \_\_\_\_\_

**Dealership Phone:** \_\_\_\_\_

## RECORD OF OWNERSHIP

Please fill out the following information and use it when you need to contact LB Performance for service, parts or literature.

**Broom Model Number:** \_\_\_\_\_

**Broom Serial Number:** \_\_\_\_\_

**Engine Model Number:** \_\_\_\_\_

**Engine Serial Number:** \_\_\_\_\_

**Date of Purchase:** \_\_\_\_\_



## Component Location

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### **Tachometer (1)**

Displays engine speed in revolutions per minute (RPM).

### **Park Brake Light (2)**

(Red Warning Light) Indicates that park brake is set.

### **Fuel Gauge (3)**

Displays fuel level in the fuel tank.

### **Oil Pressure Gauge (4)**

Displays engine oil pressure in pounds per square inch (psi).

### **Temperature Gauge (5)**

Displays engine coolant temperature.

### **Voltmeter (6)**

Displays the condition of the battery charging system.

### **Check Engine Light (7)**

(Red Warning Light) Indicates engine malfunction. Check major components and fluid levels. Service immediately.

### **Hour Meter (8)**

Displays total broom work hours.



**Section 6**  
**OPERATION**

## Inch Fasteners

**⚠ WARNING** The following Table lists torque values for standard hardware and are intended as a guide for average application involving typical stresses and machined surfaces. Values are based on physical limitations of clean, plated and lubricated

hardware. In all cases, when an individual torque value is specified, it should be followed instead of values given in this table.

**⚠ CAUTION** Replace original equipment with hardware of equal grade.

*Table 7-3 Torque Specifications For Standard Inch Fasteners*

SIZE	THREAD	CAPSCREWS: SAE GRADE 5				CAPSCREWS: SAE GRADE 8			
		TORQUE FT. LBS.		TORQUE N•m		TORQUE FT. LBS.		TORQUE N•m	
		Dry	Lubed	Dry	Lubed	Dry	Lubed	Dry	Lubed
1/4	20 UNC	8	6	11	9	12	9	16	12
	28 UNF	10	7	13	10	14	10	19	14
5/16	18 UNC	17	13	24	18	25	18	33	25
	24 UNF	19	14	26	20	27	20	37	28
3/8	16 UNC	31	23	42	31	44	33	59	44
	24 UNF	35	26	47	36	49	37	67	50
7/16	14 UNC	49	37	67	50	70	52	95	71
	20 UNF	55	41	75	56	78	58	105	79
1/2	13 UNC	75	57	100	77	105	80	145	110
	20 UNF	85	64	115	86	120	90	165	120
9/16	12 UNC	110	82	145	110	155	115	210	155
	18 UNF	120	91	165	125	170	130	230	175
5/8	11 UNC	150	115	205	155	210	160	285	215
	18 UNF	170	130	230	175	240	180	325	245
3/4	10 UNC	265	200	360	270	375	280	510	380
	16 UNF	295	225	405	300	420	315	570	425
7/8	9 UNC	430	320	580	435	605	455	820	615
	14 UNF	475	355	640	480	670	500	905	680
1	8 UNC	645	485	875	655	910	680	1230	925
	14 UNF	720	540	980	735	1020	765	1380	1040
1-1/8	7 UNC	795	595	1080	805	1290	965	1750	1310
	12 UNF	890	670	1210	905	1440	1080	1960	1470
1-1/4	7 UNC	1120	840	1520	1140	1820	1360	2460	1850
	12 UNF	1240	930	1680	1260	2010	1500	2730	2050
1-3/8	6 UNC	1470	1100	1990	1490	2380	1780	3230	2420
	12 UNF	1670	1250	2270	1700	2710	2040	3680	2760
1-1/2	6 UNC	1950	1460	2640	1980	3160	2370	4290	3210
	12 UNF	2190	1650	2970	2230	3560	2670	4820	3620

NOTE: To prolong engine life and prevent dust and contaminants from entering the engine, check hoses and hose clamps daily. Replace cracked hoses and tighten loose hose clamps.

2. Inspect the restriction indicator (Table 7-5, 1) several times daily during operation. If the red indicator flag on the restriction indicator is visible, the air cleaner element must be replaced.

NOTE: Be sure to clean the inside of the air cleaner body assembly BEFORE removing the safety element to prevent introducing contaminants into the system.

- Before replacing any new element to the air filter housing, wipe the inside of the housing with a damp cloth. Reset the restriction indicator. Be sure not to introduce any contaminants into the engine intake tube.
  - When replacing body assembly or rubber adaptors, torque the T-clamp bolts to 5.65 N•m (50 lb-in.).
3. DO NOT replace the filter elements until the maintenance interval has been reached or the restriction indicator flag is visible.
  4. Replace the primary filter elements monthly or every 100 service hours. Replace the safety element quarterly or every 250 hours.
  5. The air precleaner should not require maintenance or service unless visible damage is apparent.

**NOTICE** Engine can be damaged if operated without an air cleaner. Never operate engine without an air cleaner as destruction of internal engine components will occur.

## Radiator and Coolant

**NOTICE** Engine damage can occur if radiator is blocked. Failure to check radiator for damage can cause overheating and premature failure of the engine and its components.

1. Check the engine radiator daily for rocks and debris.

**WARNING** Serious injury can result from flying debris. Wear eye protection when using compressed air.

2. Use compressed air to remove rocks or debris from the radiator.

**WARNING** Serious injury can result from hot coolant coming into contact with skin causing serious burns. Do not remove the radiator cap when engine is hot. Add coolant to the radiator only when the engine is stopped and fully cooled.

3. Check radiator coolant level prior to each day's use of the LB Performance Model FB-90 Broom. When the engine is cold, the coolant level should cover the radiator core. When the engine is warm, the coolant level should be at the bottom of the filler tube.
4. Refill the cooling system when necessary with 50% water and 50% ethylene-glycol antifreeze.
5. Seasonally, or after every 500 service hours, flush the cooling system. Any good commercial automotive cooling system cleaning solution can be used.

Prepare the coolant as recommended by the engine manufacturer and refill according to the previous procedure.

## Battery

The LB Performance Model FB-90 Broom is factory equipped with a maintenance-free battery that is sized to provide efficient starting for the diesel engine on the broom. With proper care, the battery will provide years of trouble-free service.

**CAUTION** Death or serious injury can result from electric shock. When welding on the LB Performance Model FB-90 Broom, always turn the broom off and remove the battery ground (-) cable.

1. Starting an engine depends heavily upon good cranking speed. It is important that the battery is fully charged and that all cables and terminals are clean and properly connected to the battery.

NOTE: A maintenance free battery should rarely require additional electrolyte.

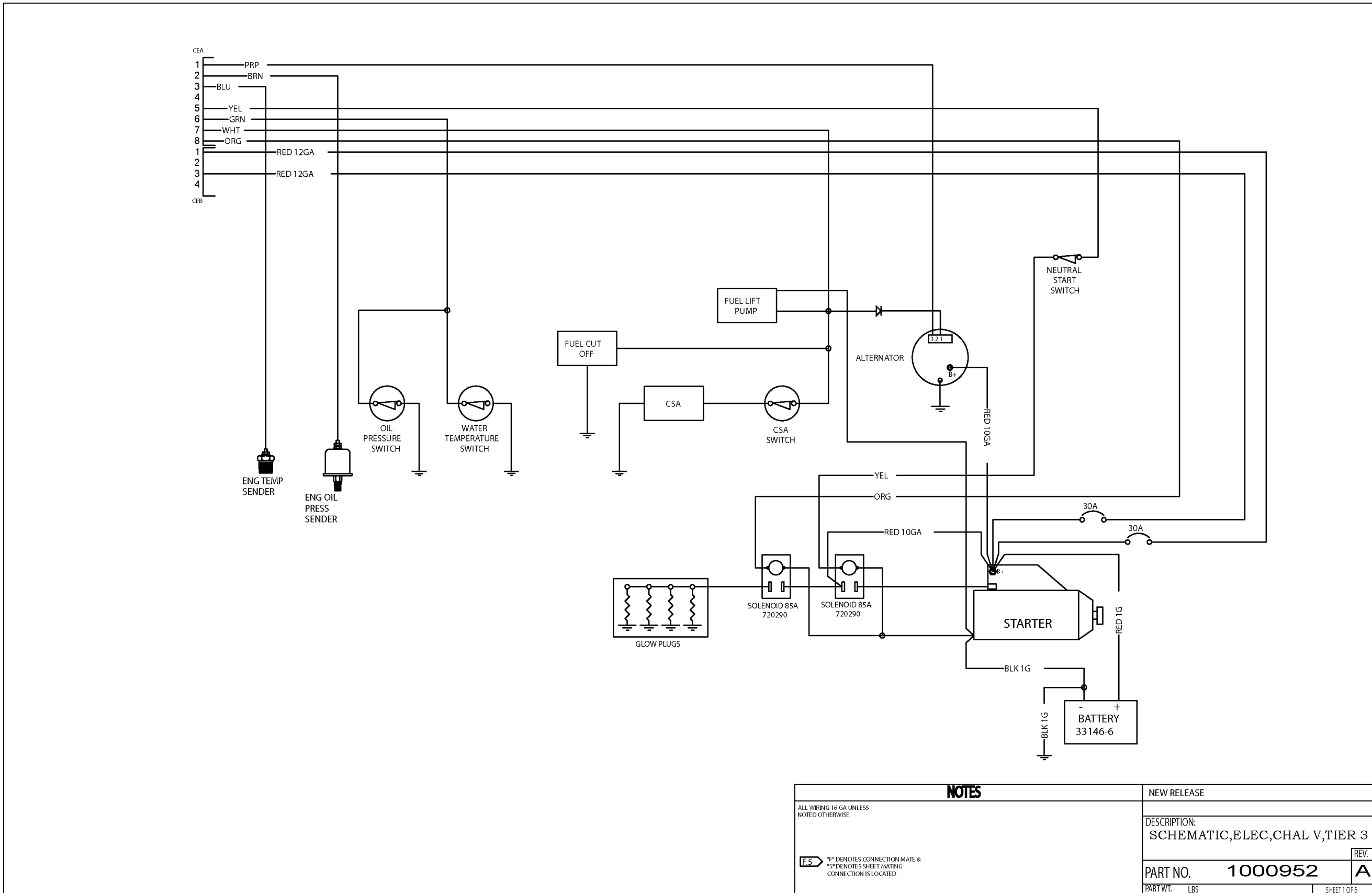
2. Keep the top of the battery clean. When necessary, wash with a baking soda solution (1 part baking soda to 4 parts water) and rinse with fresh water. DO NOT allow the soda solution to enter the battery cells.
3. Inspect the cables, clamps and hold-down bracket regularly. Clean and apply a light coating of grease when needed. Replace corroded or damaged parts.

**CAUTION** Death or serious injury can result from electric shock. When servicing the battery, always disconnect the battery ground (-) cable first. Always reconnect the positive (+) battery cable first.

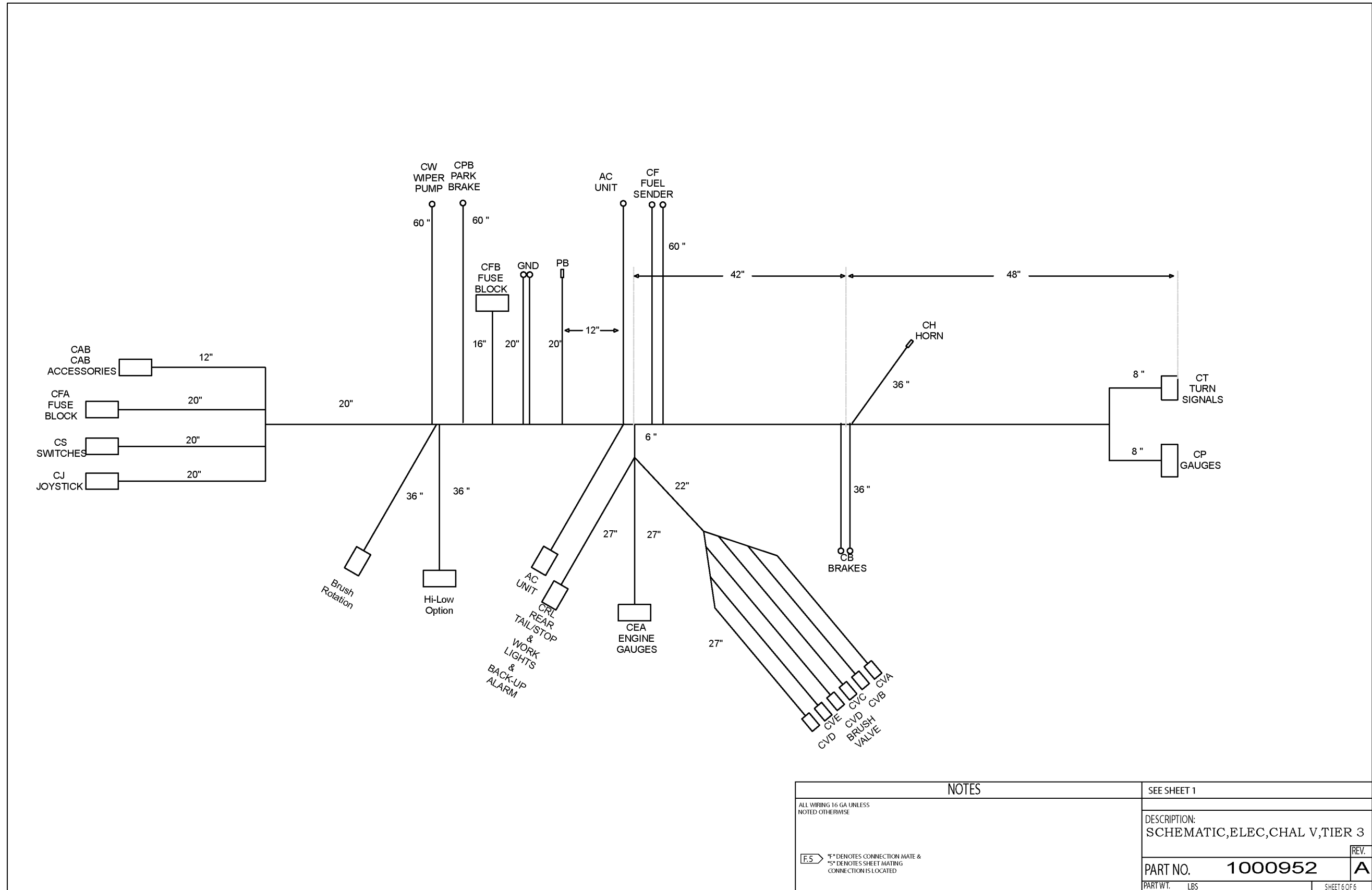
4. If the battery becomes discharged repeatedly, check the electrical charging system. If the engine is difficult to start or the battery seems weak, clean and check the terminal connections. If the problem continues, use a battery tester and check voltage and current draw.

## DECAL INSTALLATION

1. Be sure that the installation area is clean and dry. Use hot soapy water and dry the area thoroughly before installing decals.
2. Determine the exact position by taking measurements and test fitting before you remove the backing paper.
3. For decals with no top protection paper, determine the decal location and remove the smallest portion of the split backing paper.
4. Align the decal over the specified area and carefully press the small portion with the exposed adhesive backing into place.
5. Peel back the remaining paper and carefully smooth the remaining portion of the decal in place.
6. Small air pockets can be pierced with a pin and smoothed out using the piece of decal backing paper.
7. If the decal has a protective top paper, use hot soapy water on the surface to which the decal is being applied. Leave wet. After determining the location, remove the backing paper and soak the decal in clean soapy water before application. This will help prevent air bubbles in the finished decal.
8. Smooth the decal into place with a sponge and check for air bubbles. Small air pockets may be pierced with a pin and smoothed out. When the decal is completely smoothed out, carefully remove the top paper.



NOTES		NEW RELEASE	
ALL WIRING 16 GA UNLESS NOTED OTHERWISE		DESCRIPTION: SCHEMATIC,ELEC,CHAL V,TIER 3	
E5 * DENOTES CONNECTION MATE & ** DENOTES SHEET MATING CONNECTION IS LOCATED		PART NO.	1000952
		PART WT. LBS	REV. A
		SHEET 1 OF 6	



NOTES		SEE SHEET 1
ALL WIRING 16 GA UNLESS NOTED OTHERWISE		DESCRIPTION: SCHEMATIC,ELEC,CHAL V,TIER 3
E.5 * DENOTES CONNECTION MATE & *S* DENOTES SHEET MATING CONNECTION IS LOCATED		REV. A
PART NO. 1000952		PART WT. LBS SHEET 6 OF 6

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## Drive Shaft Assembly Parts List

Item No.	Part Number	Qty.	Description	Remarks
•	1006348	1	Drive Shaft Assy	
1	1006348-01	1	Universal Joint	Rear
2	38518-02	1	Slip Yoke	
3	38518-03	1	Stub Shaft	
4	1006348-04	1	Tube Yoke	
5	1006348-05	1	Tubing	
6	1006348-03	1	U-bolt Kit	
7	38518-07	1	Flange Yoke	
8	38518-08	1	Flange	1.26 x 14 Spline
9	38518-09	1	Hardware Kit	
10	38518-10	1	Set Screw	.375-16 x 1.00
•	38518-11	1	Strap, Bolt Kit	
11	1006348-02	1	Universal Joint	Front



# Illustrated Parts List (IPL)

## Hydraulic Assemblies Parts List

Item No.	Part Number	Qty.	Description	Remarks
1	989272-03	2	Fitting, Adapter, Hp	7/8mor, 5/8mfs
2	989272-84	4	Hose Cradle	
3	989272-83	2	Cover Plate	
4	989272-12	2	Hose	.50 X 102 10ff 12md
5	989272-37	4	Screw, Hhc	Cl10.9, M10-1.5 X 35mm
6	989272-34	6	Washer, Flat	Cl8.8, M10
7	989272-35	6	Washer, Lock	M10
8	989272-85	2	Screw, Hhc	M8-1.25 X 65mm Cl10.9
9	989272-18	1	Quick Disconnect	8pp F 12mp
10	989272-20	1	Quick Disconnect	8pp M 12fp
11	989272-13	1	Hose	.38 X 47 6ff 8mb
12	03-1392	1	Valve Ball, Br	8fp-8fp
13	03-1022-7	1	Fitting	8mp-8mp 1/2ff-s
14	989272-17	1	Quick Disconnect	8pp F 8fp
15	989272-05	2	Fitting, 90° Elbow, Hp	9/16mor 3/8mfs
16	989272-04	1	Fitting, Vent, Hex W/screen	9/16-18mor
17	989272-09	1	Cylinder, Hydraulic, Brush Lift	2.5 Bore, 6.75 Stroke, 1.375 Rod
18	989272-16	1	Quick Disconnect	6pp F 6fp
19	989272-14	1	Hose	.38 X 39 6ff 6mb
20	989272-08	1	O-ring Face Seal	3/8 SAE6
21	989272-07	1	Plate Hydraulic Orifice	.046
22	989272-10	1	Cylinder, Hydraulic, Brush Swing	2 1/2 Bore, 7 1/5 Stroke, 1 3/8 Rod
23	03-2115	1	Fitting, 45° Elbow	9/16mor 3/8mfs
24	989272-15	1	Hose	.38 X 30 6ff 6mb
25	989272-19	1	Quick Disconnect	6pp M 6fp



## Dust Suppression System Parts List

Item No.	Part Number	Qty.	Description	Remarks
1	38579	20	Hose	06, Low Pressure, Push On
2	1001616-01	6	Clamp, Spring	5/8 Hose
3	36882	1	Valve, Check	08hb, 5 Psi,poly
4	1001616-02	1	Grommet, Rubber	
5	1001616-03	2	Hose, Clear, Vinyl	3/8" X 1.75'
6	1001616-04	1	Fitting, Barb, Tee, Nylon	3/8"
7	1001616-05	2	Nozzle, Elbow, Without Clamp	
8	1001616-06	2	Nozzle, Cap, Nylon	
9	1001616-07	2	Nozzle, Tip, Brass	
10	1001616-08	2	O-ring	#8 Face Seal
•	1001616	1	Dust Suppression (Complete Kit)	
•	1001616-09	1	Nozzle, Tee	



## Engine Cover Assembly Parts List

Item No.	Part Number	Qty.	Description	Remarks
•	1005049	1	Group, Cover	
1	1001057	3	Ring, Recessed, Lifting	500#
2	1000890	1	Cover, Engine	
3	1000883	1	Plate, Cover	L.H.
4	160450	2	Latch, Engine Access Panel Door	
5	147-876	2	Weld Hinge	4"
6	1000882	1	Plate, Door	R.H.
7	1000884	1	Cover, Air Filter	
8	1001710	8	Bolt, Button Head	
9	P70036	1	Sign, SMV (Slow Moving Vehicle)	
•	1005513	1	Kit, Decal, Ops & Decorative	FB-90
•	35355	1	Plate, Serial Number, LeeBoy	
•	17898	1	Smv Sign Group	
•	4684102	24	Strip, Abrasive	4" X 60'roll, Blk
•	985234	1	Manual-pak Case	10.5 X 13.5 X 2.5



## Cab Air Conditioning/Heater Kit (2 Of 2) Parts List

Item No.	Part Number	Qty.	Description	Remarks
•	36745-01	1	Hose, Comp-conden	13/32
•	36745-02	1	Hose, Comp-evapor	1/2
•	36745-03	1	Hose, Evapor-dryer	5/16
•	36745-04	1	Hose, Dryer-conden	5/16
•	36745-05	1	Compressor Assy	
•	36745-06	1	Condenser Coil Assy	
•	36745-07	1	Receiver Dryer	
•	36745-08	1	Clamp, Receiver Dryer	
•	36745-09	1	Switch, High Pressure	
•	36745-10	2	O-ring	#10
•	36745-11	2	O-ring	#8
•	36745-12	4	O-ring	#6
•	36745-32	1	Valve, Thermal Expansion	
•	36745-34	1	Switch, Low Pressure	



# Illustrated Parts List (IPL)

## Entrance Door Assembly Parts List

Item No.	Part Number	Qty.	Description	Remarks
1	27481	1	Bushing	.334 Id X .500 Od
2	36688-23SRV	1	Door, W/m	R.H.
3	36688-03	1	Glass, Door	Upper
4	36688-06	1	Glass, Door	Lower
5	36688-39	1	Hinge, Painted	Left
6	36688-25	1	Cam Latch	R.H.
7	36688-27SRV	1	Latch Cover W/m	R.H.
8	80824	1	Nut, Hex	#10-24
9	871052400	1	Mach Scr, R.H.	#10-24 X .50
10	80350	10	Nut, Flexloc	.250-20, Full, Lt
11	81106	4	Csbhs	.250-20 X .75, Ss
12	984390	1	Door Hold	
13	80160	6	Washer, Lock	.250
14	81262	1	Shldr Scr	.500 X .625 X .375-16
15	81279	7	Csbhs	.250-20 X 2.00, Ss
16	80322	5	Scr, Slftpg, Hh	.250-20 X .50
17	36688-31	1	Paddle Latch	
•	36688-32	1	Key, Paddle Latch	
18	36688-16	7	Bushing, Nylon	
19	36688-17	8	Grommet	.250
20	80351	1	Nut, Flexloc	.312-18, Full, Lt
21	81278	9	Washer, Flat	.250 X 1.00, Ss
22	36688-55	1	Knob, Inside Release	
23	80036	6	Nut, Hex	.250-20
24	81280	1	Csbhs	.312-18 X 2.25, Ss
25	80038	1	Nut, Hex	.375-16
26	73064	5	Rubber Strip, Sponge	.250 X .50
•	36688-18	14	Seal, Window	
•	19871	1	Seal, Door	
•	33707	.0011	Sealant, Silicone, Clear	



# Illustrated Parts List (IPL)

## Instrument Panel Parts List

Item No.	Part Number	Qty.	Description	Remarks
•	1001047	1	Wiring Harness, Instrument Panel	Complete Assembly
1	1002032	1	Gauge, 3 in 1 Tach, Oil Press, Water Temp	
2	39140-21	1	Lights, Check Engine	
2a	39140-22	1	Lights, Park Brake	
3	1002034	1	Gauge, Volts	
4	39140-07	1	Hourmeter, Digital	
5	1002033	1	Gauge, Fuel	
6	39140-11	1	Rocker, Paddle, On-off-on	N.i., Dpdt
7	39140-13	1	Rocker, On-off	N.i., Spst
8	39140-14	4	Rocker, On-off	Amber, SPST
•	1001044	1	Wiring, Harness, Switch Panel Assy	Complete Assembly
9	1001040	1	Decal Kit, Joystick	
10	1000188	1	Rubber, Cover, Joystick	
•	720110	1	Horn	12v



# Illustrated Parts List (IPL)

## Brush Hydraulics And Manifold Parts List

Item No.	Part Number	Qty.	Description	Remarks
1	989272-13	1	Hose	.38 X 47 6ff 8mb
2	989272-14	1	Hose	.38 X 39 6ff 6mb
3	989272-15	1	Hose	.38 X 30 6ff 6mb
4	989272-16	1	Quick Disconnect	6pp F 6fp
5	989272-17	1	Quick Disconnect	8pp F 8fp
6	989272-18	1	Quick Disconnect	8pp F 12mp
7	989272-19	1	Quick Disconnect	6pp M 6fp
8	989272-20	1	Quick Disconnect	8pp M 12fp
9	987521-09	1	Hose	6mk3k-6fjx-(Be)-21"
10	987521-06	1	Hose	6mk3k-6mp-6fjx90m-1 25"
11	987521-05	1	Hose	6mk3k-6fjx-6fjx90m-1 35"
12	987521-07	1	Hose	12mk3k-12fjx-12fjx-0s-171"
13	987521-08	1	Hose	12mk3k-12fjx-12fjx-0s-172"
14	987521-43	2	Fitting, Straight	6400-6-6
15	986972	1	Manifold, Hyd, Brush Control	
16	987521-40	1	Fitting, Straight	6400-12-12
17	987521-11	1	Hose	6m3k-6fjx-(Be)-90"
18	987521-15	1	Hose	12g2-12fjx-(Be)-40"
19	03-1022-7	1	Fitting	8mp-8mp 1/2ff-s
20	03-1392	1	Valve Ball, Br	8fp-8fp
•	1002298	1	Hose Kit	CAT



# Illustrated Parts List (IPL)

Description	Part Number	Figure Number	Item Number
Bearing	989272-55	10-7	7
Bearing Cone	610210	10-4	•
Bearing Cone, Wheel Hub	340180	10-4	•
Bearing Cup	38303-05	10-4	•
Bearing Cup, Wheel Hub	38303-06	10-4	•
Bearing Cup, Wheel Hub	38303-07	10-4	•
Bearing Kit	38303-01	10-4	•
Bearing, Differential	38300-04	10-2	•
Bearing, Outer Wheel	38300-07	10-2	•
Bearing, Wheel Hub, Inner	38300-06	10-2	•
Belt, A/C Comp, Kub	1002184-10	10-14	7
Blade, Wiper	151190	10-27	8
Blade, Wiper	33744-01	10-27	•
Block Heater	1001753	10-14	•
Blower	36745-13	10-22	28
Blower Plate	36745-26	10-22	29
Bolt	N/A	10-22	11
Bolt	1001711	10-31	7
Bolt, Button Head	1001710	10-18	8
Bracket	1000190	10-32	8
Bracket, Brake Lever	21217	10-35	4
Bracket, Brake Pedal/cylinder	28649	10-36	1
Bracket, Coil	38653-07	10-22	35
Bracket, Coil	38653-06	10-22	36
Bracket, Door Latch	984390	10-25	•
Bracket, Fuse Block	29262	10-26	8
Bracket, Spray Pipe	26484	10-12	23
Bracket, With Pin, Gas Spring	1002543	10-31	•
Brake Cable Equalizer	38359	10-35	8
Brake Line	33953-15	10-36	6
Brake Line	33953-20	10-36	10
Brake Line	33953-40	10-36	12
Brake Pedal, W/m	28650	10-36	4
Brake Shoe & Lining Kit	38300-14	10-2	•
Brake, Cyl	38300-12	10-2	•
Brake, Cylinder, RH	38300-13	10-2	•
Brkt, Throttle, Cable	983185	10-14	•
BRKT, Throttle, Kub	1002184-19	10-14	21
Bulkhead, Hydraulic, Mount	989824	10-1	12
Bushing	27481	10-28	1

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# Illustrated Parts List (IPL)

Description	Part Number	Figure Number	Item Number
Joystick	1001042	10-32	4
Joystick Assembly	1000191	10-32	5
Key, Paddle Latch	36688-32	10-28	•
Kit, Brake Shoe LH	38300-17	10-2	•
Kit, Brake Shoe RH	38300-18	10-2	•
Kit, Cab, Insulation	1001718	10-24	•
Kit, Console Parts	1001216	10-31	•
Kit, Decal, Ops & Decorative	1005513	10-18	•
Kit, Differential Case	38300-11	10-2	•
Kit, Drive Gear and Pinion	38300-10	10-2	•
Kit, Filter, Chal V	987912	QR	•
Kit, Seal, Cylinder	36754-03	10-4	•
Kit, Tilt Console Gas Spring	1002551	10-31	•
Knob, Inside Release	36688-55	10-28	22
Knobs	37645-20	10-22	16
Knobs	36745-21	10-22	19
Label	1001709	10-10	1
Label	1001709	10-10	2
Label	1001709	10-10	3
Label	1001709	10-10	8
Label, Warning	1001709	10-10	4
Label, Warning	1001709	10-10	5
Label, Warning	1001709	10-10	6
Label, Warning	1001709	10-10	7
Latch Cover W/m	36688-27	10-28	7
Latch, Engine Access Panel Door	160450	10-18	4
Lever, Brake	34299	10-35	1
Lever, Park Brake	38329	10-2	2
Lever, Park Brake	38330	10-2	3
Light, Dome	38840	10-35	3
Light, Strobe	38687	10-35	7
Light, Turn Signal	6161	10-35	1
Light, Turn/brake	851342007	10-35	4
Lights, Check Engine	39140-21	10-33	2
Lights, Park Brake	39140-22	10-33	2a
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