



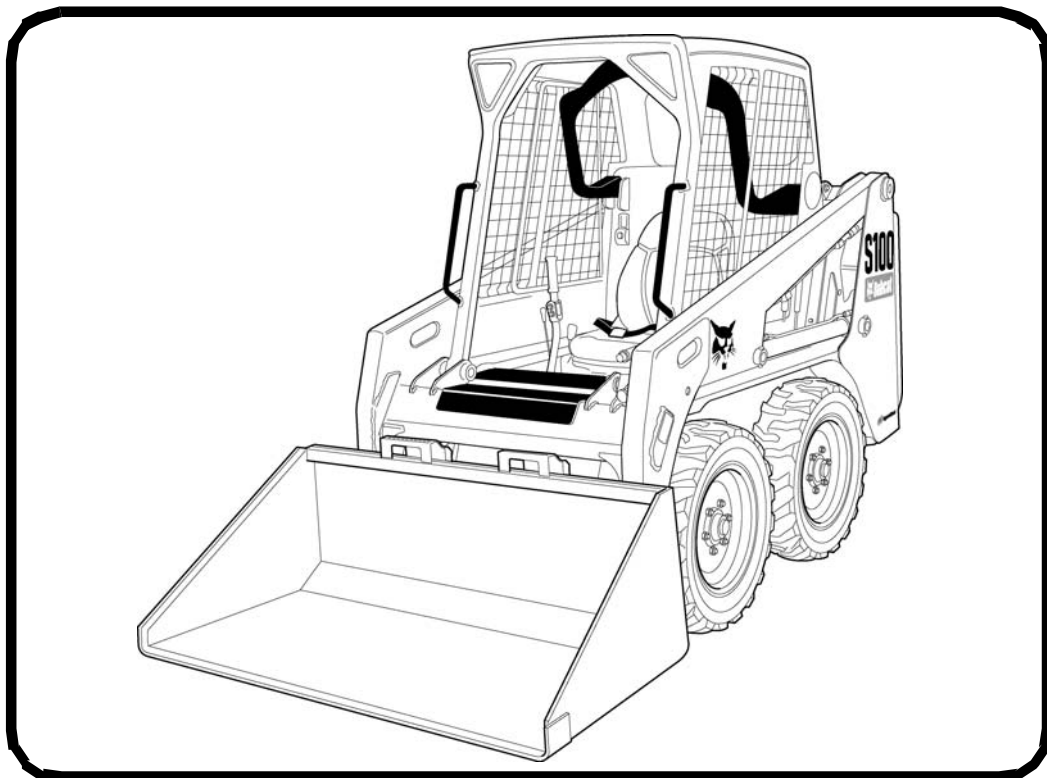
# Bobcat®

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## Operation & Maintenance Manual S100 Skid-Steer Loader

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S/N A2G711001 & Above



EQUIPPED WITH  
BOBCAT INTERLOCK  
CONTROL SYSTEM (BICS)



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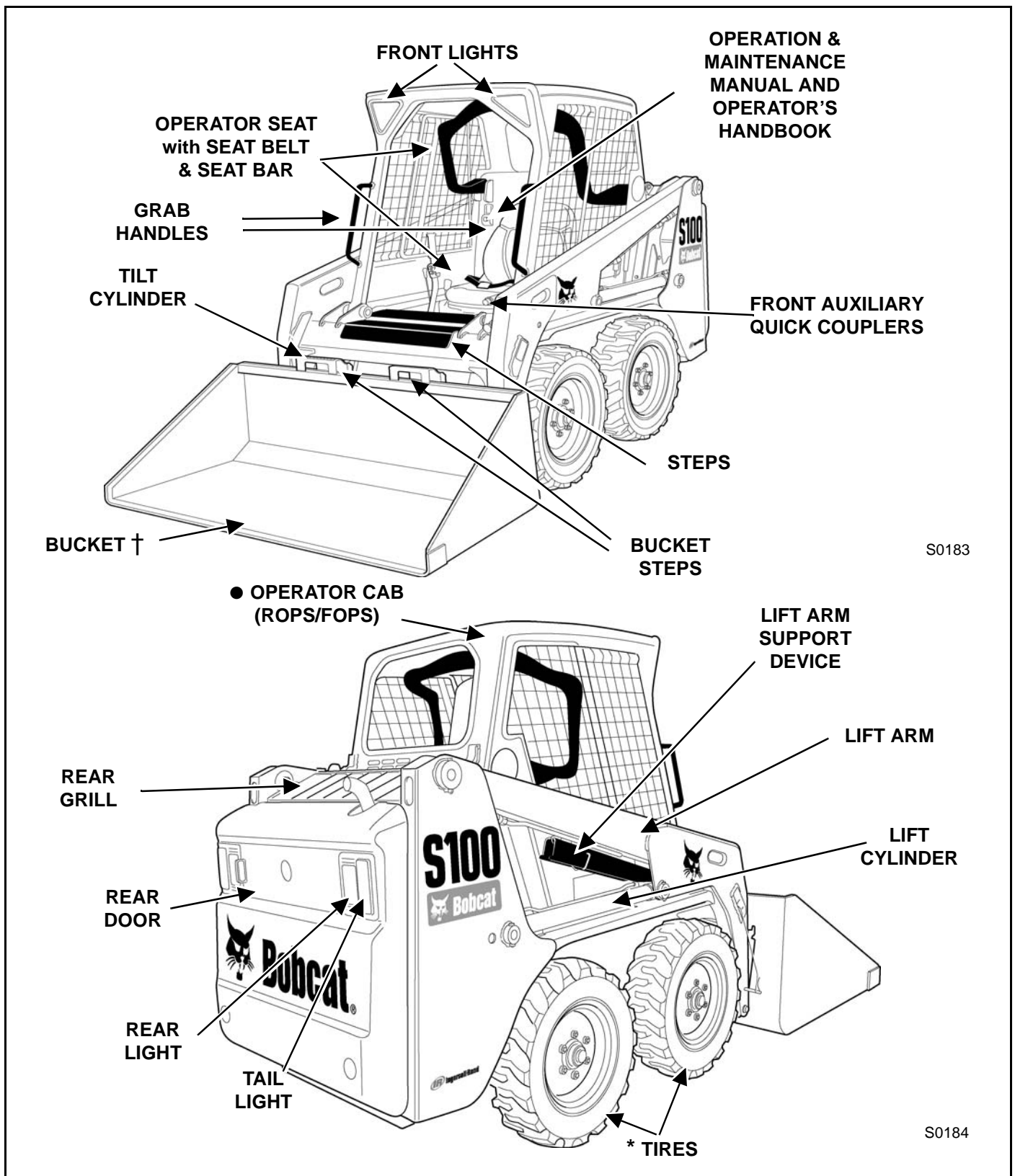
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# LOADER IDENTIFICATION



S0183

S0184

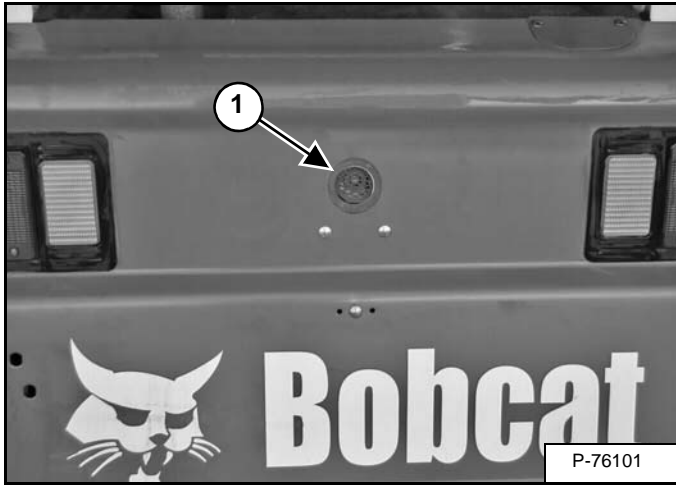
\* TIRES - Tires shown may not be standard. The machine is factory equipped with standard tires. Other tires are available.  
 ● ROPS, FOPS - Roll Over Protective Structure, per ISO 3471, and Falling Object Protective Structure per ISO 3449, Level I. Level II is available.  
 † Bucket - Many Buckets and other Attachments are available.



## BACK-UP ALARM SYSTEM

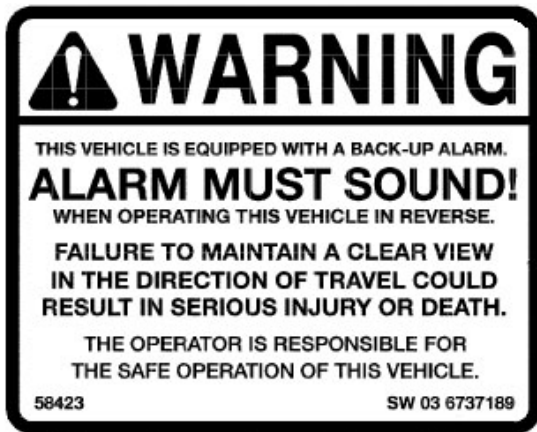
### Operation

Figure OI-13



This machine may be equipped with a back-up alarm system. The back-up alarm (Item 1) [Figure OI-13] is located on the inside of the rear door.

Figure OI-14



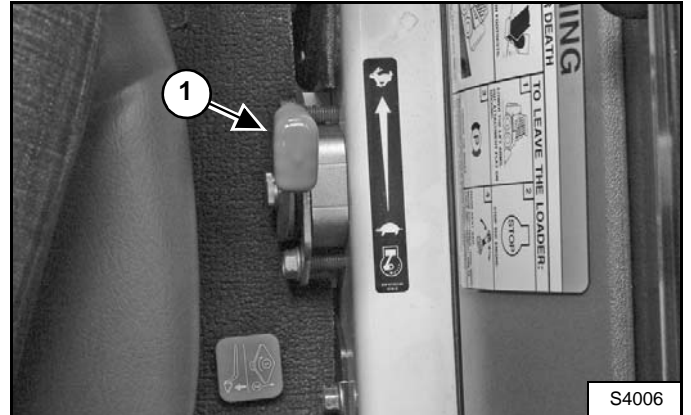
The back-up alarm will sound when the operator moves both steering levers in the reverse position [Figure OI-14]. Slight movement of the steering levers in the reverse position is required with hydrostatic transmissions, before the back-up alarm will sound.

If alarm does not sound or for adjustment instructions, see inspection and maintenance instructions for the back-up alarm system in the preventive maintenance section of this manual. (See BACK-UP ALARM SYSTEM on Page PM-13.)

## ENGINE SPEED CONTROL

### Operation

Figure OI-15



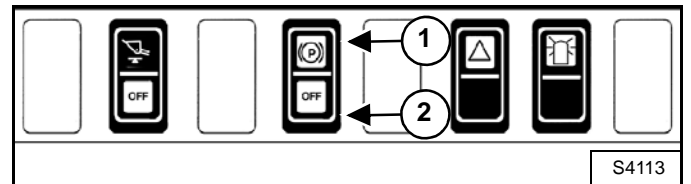
The speed control lever is to the right of the operator seat (Item 1) [Figure OI-15].

Move the lever forward to increase engine speed. Move backward to decrease engine speed.

## PARKING BRAKE

### Operation

Figure OI-16



Press the top of the switch (Item 1) [Figure OI-16] to engage the parking brake. The traction drive system will be locked.

Press the bottom of the switch (Item 2) [Figure OI-16] to disengage the parking brake. The traction drive system will be unlocked.

**NOTE:** The **PARKING BRAKE** light on the left instrument panel will remain **ON** until the engine is started, the **PRESS TO OPERATE LOADER** button is pressed and the parking brake is disengaged.

## STARTING THE ENGINE (CONT'D)

### Warming The Hydraulic / Hydrostatic System

# IMPORTANT

When the temperature is below  $-20^{\circ}\text{F}$  ( $-30^{\circ}\text{C}$ ), hydrostatic oil must be warmed before starting. The hydrostatic system will not get enough oil at low temperatures and will be damaged. Park the machine in an area where the temperature will be above  $0^{\circ}\text{F}$  ( $-18^{\circ}\text{C}$ ) if possible.

I-2007-1285

Let the engine run for a minimum of 5 minutes to warm the engine and hydrostatic transmission fluid before operating the loader.

Figure OI-37



If the Hydraulic Error icon (Item 1) [Figure OI-37] comes ON when operating the loader (cold), more warm up time is needed.

## Cold Temperature Starting

# ! WARNING

Do not use ether with glow plug (preheat) systems. Explosion can result which can cause injury, death, or severe engine damage.

W-2071-0903

If the temperature is below freezing perform the following to make starting the engine easier:

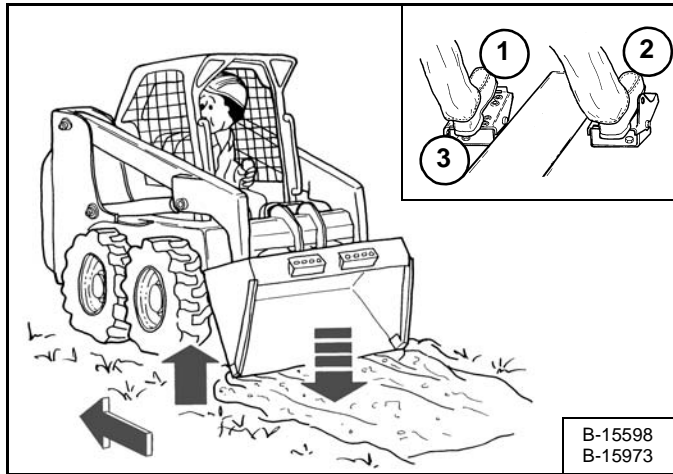
- Replace the engine oil with the correct type and viscosity for the anticipated starting temperature (See ENGINE LUBRICATION SYSTEM on Page PM-22.)
- Make sure the battery is fully charged.
- Install an engine heater, available from your local Bobcat dealer.

**NOTE:** The display screen of the left instrument panel may not be immediately visible when the temperature is below  $-15^{\circ}\text{F}$  ( $-26^{\circ}\text{C}$ ). It may take 30 seconds to several minutes for the panel to warm up. All systems remain monitored even when the display is off.

## OPERATING PROCEDURE (CONT'D)

### Leveling The Ground Using Float

Figure OI-63



Put the lift arms in *float* position by pushing the toe of the left pedal (Item 1) [Figure OI-63] until it is locked in the forward position.

Tilt the bucket forward by pushing the toe of the right pedal (Item 2) [Figure OI-63] to change the position of the cutting edge of the bucket.

With the bucket tilted farther forward, there is more force on the cutting edge and more loose material can be moved.

Drive backward to level loose material [Figure OI-63].

Push the heel of the left pedal (Item 3) [Figure OI-63] to unlock the float position.

# IMPORTANT

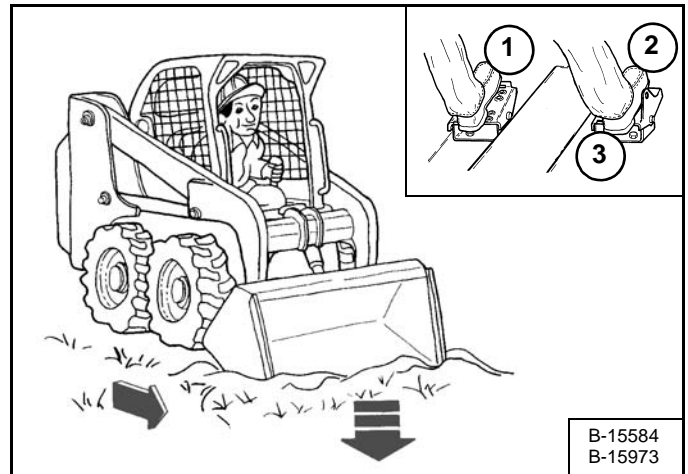
Never drive forward when the hydraulic control for lift arms is in float position.

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## Digging And Filling A Hole

### Digging

Figure OI-64

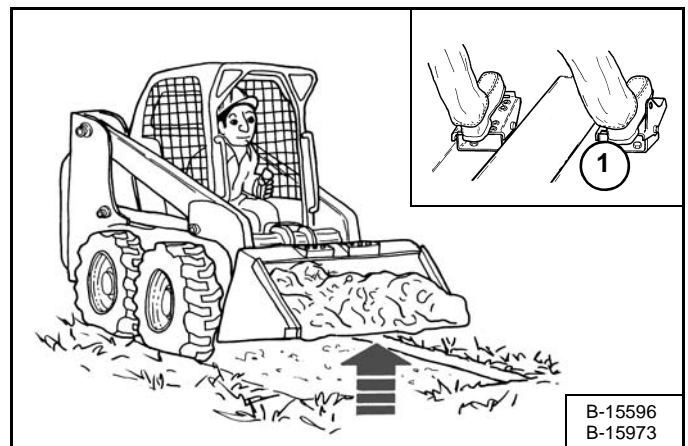


Lower the lift arms all the way by pushing the toe of the left pedal (Item 1) [Figure OI-64]. Put the cutting edge of the bucket on the ground by pushing the toe of the right pedal (Item 2) [Figure OI-64].

Drive forward slowly and continue to tilt the bucket down (Item 2) [Figure OI-64] until it enters the ground.

Raise the cutting edge a small amount by pushing the heel of the right pedal (Item 3) [Figure OI-64] to increase traction and keep an even digging depth. Continue to drive forward until the bucket is full. When the ground is hard, raise and lower the cutting edge of the bucket (Items 2 & 3) [Figure OI-64] while driving forward slowly.

Figure OI-65



Tilt the bucket backward by pushing the heel of the right pedal (Item 1) [Figure OI-65] as far as it will go when the bucket is full.

## SERVICE SCHEDULE

### Chart

Maintenance work must be done at regular intervals. Failure to do so will result in excessive wear and early failures. The service schedule is a guide for correct maintenance of the Bobcat Loader.



## WARNING

Instructions are necessary before operating or servicing machine. Read and understand the Operation & Maintenance Manual, Operator's Handbook and signs (decals) on machine. Follow warnings and instructions in the manuals when making repairs, adjustments or servicing. Check for correct function after adjustments, repairs or service. Untrained operators and failure to follow instructions can cause injury or death.

W-2003-0903

| SERVICE SCHEDULE  |  | HOURS |    |     |     |     |                |
|---|--|-------|----|-----|-----|-----|----------------|
| ITEM  | SERVICE REQUIRED   | 8-10  | 50 | 100 | 250 | 500 | 1000           |
| Engine Oil  | Check the oil level and add as needed. Do not overfill.  |       |    |     |     |     |                |
| Engine Air Filter and Air System                              | Check condition indicator, replace element when required (See AIR CLEANER SERVICE on Page PM-19.) Check for leaks and damaged components. Empty dust cup as needed.                          |       |    |     |     |     |                |
| Engine Cooling System   | Clean debris from oil cooler, radiator & grill. Check coolant level COLD and add premixed coolant as needed.   |       |    |     |     |     |                |
| Fuel Filter   | Remove the trapped water.  |       |    |     |     |     |                |
| Lift Arms, Cylinders, Bob-Tach Pivot Pins and Wedges          | Lubricate with multi-purpose lithium based grease.   |       |    |     |     |     |                |
| Seat Belt, Seat Belt Retractors, Seat Bar, Control Interlocks | Check the condition of seat belt. Clean or replace seat belt retractors as needed. Clean dirt and debris from moving parts. Check the seat bar and control interlocks for correct operation. |       |    |     |     |     |                |
| Bobcat Interlock Control Systems (BICS)                       | Check that three BICS indicator lights and functions are activated. See details in this Manual.  |       |    |     |     |     |                |
| Safety Signs and Safety Treads                                | Check for damaged signs (decals) and safety treads. Replace any signs or safety treads that are damaged or worn.   |       |    |     |     |     |                |
| Operator Cab  | Check the fastening bolts, washers and nuts. Check the condition of the cab.   |       |    |     |     |     |                |
| Tires   | Check for damaged tires and correct air pressure. Inflate to MAXIMUM pressure shown on sidewall of tire.   |       |    |     |     |     |                |
| Indicators and Lights   | Check for correct operation of all indicators and lights.  |       |    |     |     |     |                |
| Heater Filter (If equipped)                                   | Clean or replace filter as needed.   |       |    |     |     |     |                |
| Hydraulic Fluid, Hoses and Tubelines                          | Check fluid level and add as needed. Check for damage and leaks. Repair or replace as needed.  |       |    |     |     |     |                |
| Final Drive Trans. (Chaincase), Foot Pedals, Steering Levers  | Check oil level and add oil as needed. Check for correct operation. Repair or adjust as needed.  |       |    |     |     |     |                |
| Parking Brake   | Check operation.   |       |    |     |     |     |                |
| Wheel Nuts  | Check for loose wheel nuts and tighten to correct torque. (See TIRE MAINTENANCE on Page PM-33.)  | ☐     |    |     |     |     |                |
| Spark Arrestor Muffler  | Clean the spark chamber.   |       |    |     |     |     |                |
| Battery   | Check cables, connections and electrolyte level. Add distilled water as needed.  |       |    |     |     |     |                |
| Steering Lever Pivots   | Grease fittings.   |       |    |     |     |     |                |
| Fuel Filter   | Replace filter element.  |       |    |     |     |     |                |
| Engine / Hydro. Drive Belt                                    | Check for wear or damage.  |       | ○  |     |     |     |                |
| Alternator Belt   | Check condition and tension. Adjust or replace as needed.  |       |    |     |     |     |                |
| Bobcat Interlock Control System (BICS)                        | Check the function of the lift arm bypass control.   |       |    |     |     |     |                |
| Engine Oil and Filter   | Replace oil and filter. Use CF/CG4 or better grade oil and Bobcat filter.  |       | ⚙  |     |     |     |                |
| Hydrostatic Filter, Charge Filter                             | Replace the hydrostatic filter and the charge filter.  |       | ▼  |     |     |     |                |
| Engine Valves   | Adjust the engine valves.  |       |    |     |     |     |                |
| Final Drive Trans. (Chaincase)                                | Replace the fluid.   |       |    |     |     |     |                |
| Hydraulic Reservoir   | Replace the fluid.   |       |    |     |     |     |                |
| Case Drain Filters  | Replace the filters.   |       |    |     |     |     |                |
| Coolant   | Replace the coolant.   |       |    |     |     |     | Every 2 years. |

- Or every 12 months.
- ☐ Check every 8-10 hours for the first 50 hours, then 50 hour intervals thereafter.
- Inspect new belt after first 50 hours.
- ▼ Replace the hydraulic / hydrostatic filter element after the first 50 hours; and thereafter when the transmission warning light comes ON while operating or at the 500 hour interval.
- ⚙ First oil and filter change must occur at 50 hours; every 250 hours thereafter.

## REAR DOOR

### Opening And Closing

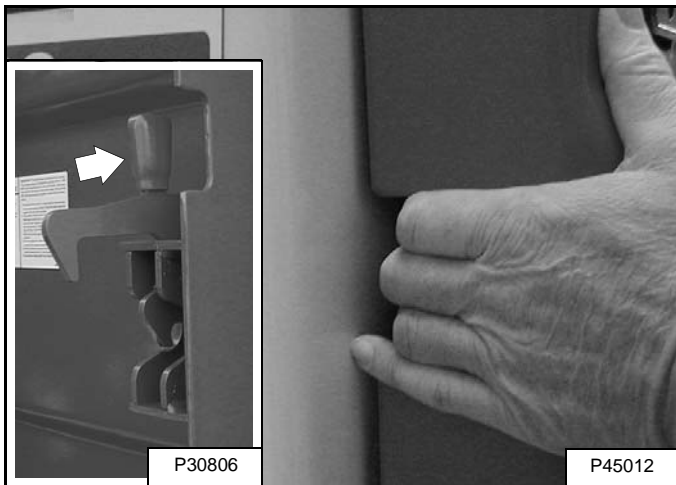
# ! WARNING

## AVOID INJURY OR DEATH

Never service or adjust the machine when the engine is running unless instructed to do so in the manual.

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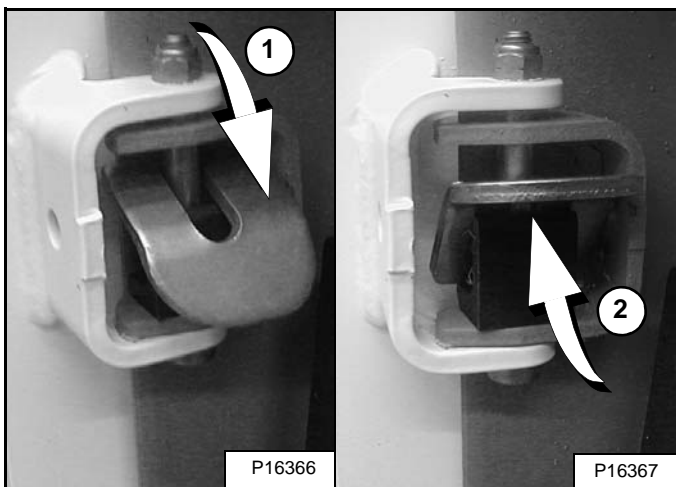
Figure PM-20



Reach into the slot in the rear door and pull the latch handle [Figure PM-20].

Pull the rear door open.

Figure PM-21



Move the door stop into the engaged position (Item 1) to hold the door open. Move the door stop up (Item 2) [Figure PM-21] and close the rear door.

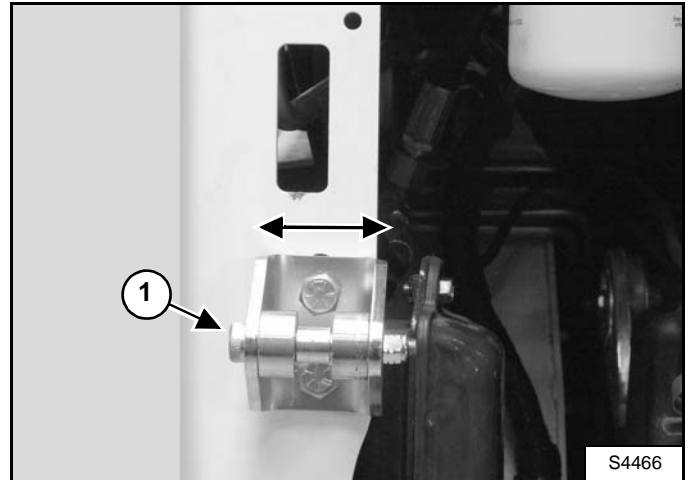
# ! WARNING

Keep the rear door closed when operating the machine. Failure to do so could seriously injure a bystander.

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## Adjusting

Figure PM-22



The door latch catch (Item 1) [Figure PM-22] can be adjusted left and right for alignment with the door latch mechanism.

Close the rear door before operating the loader.

## ELECTRICAL SYSTEM (CONT'D)

### Using A Booster Battery (Jump Starting) (Cont'd)

# WARNING

#### AVOID INJURY OR DEATH

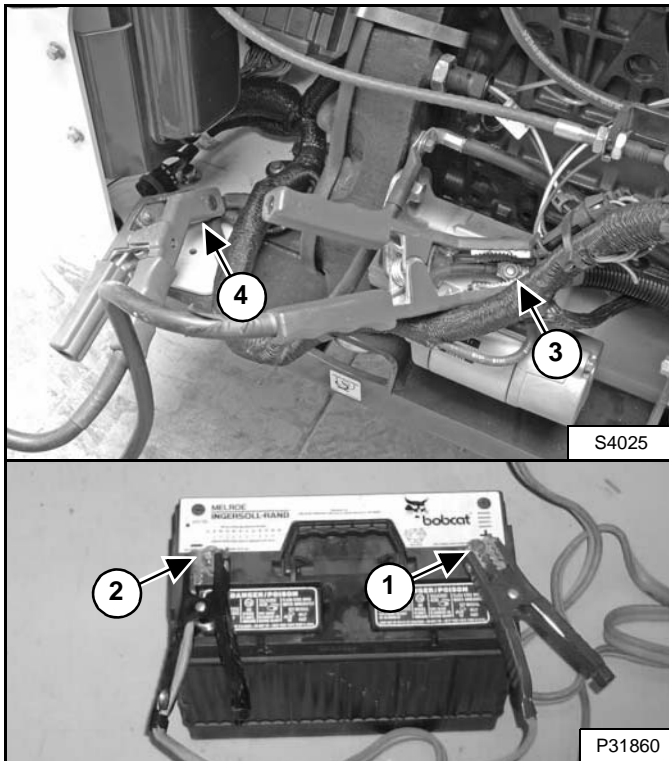
Batteries contain acid which burns eyes and skin on contact. Wear goggles, protective clothing and rubber gloves to keep acid off body.

In case of acid contact, wash immediately with water. In case of eye contact get prompt medical attention and wash eye with clean, cool water for at least 15 minutes.

If electrolyte is taken internally drink large quantities of water or milk! DO NOT induce vomiting. Get prompt medical attention.

W-2065-0807

Figure PM-44



Connect the end of the first cable to the positive (+) terminal (Item 1) of the booster battery. Connect the other end of the same cable to the positive terminal (Item 3) [Figure PM-44] on the loader starter.

Connect the end of the second cable to the negative (-) terminal (Item 2) of the booster battery. Connect the other

end of the same cable (Item 4) [Figure PM-44] to the engine.

**NOTE: Keep cables away from moving parts.**

Start the engine. (See STARTING THE ENGINE on Page OI-17.)

After the engine has started, remove the ground (-) cable (Item 4) [Figure PM-44] first.

Remove the cable from the positive terminal (Item 2) [Figure PM-44].

# IMPORTANT

Damage to the alternator can occur if:

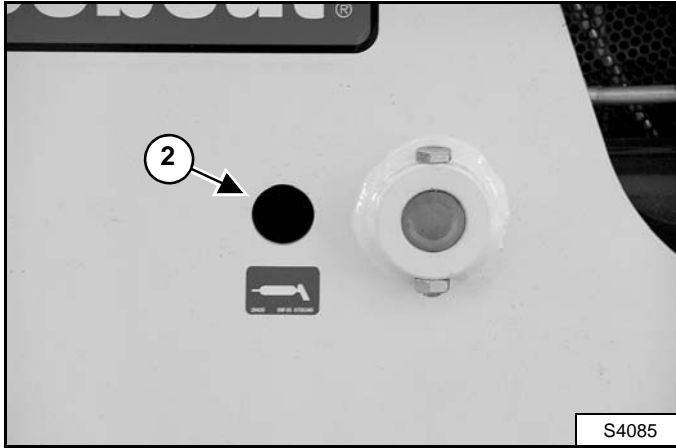
- Engine is operated with battery cables disconnected.
- Battery cables are connected when using a fast charger or when welding on the loader. (Remove both cables from the battery.)
- Extra battery cables (booster cables) are connected wrong.

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## LUBRICATING THE LOADER (CONT'D)

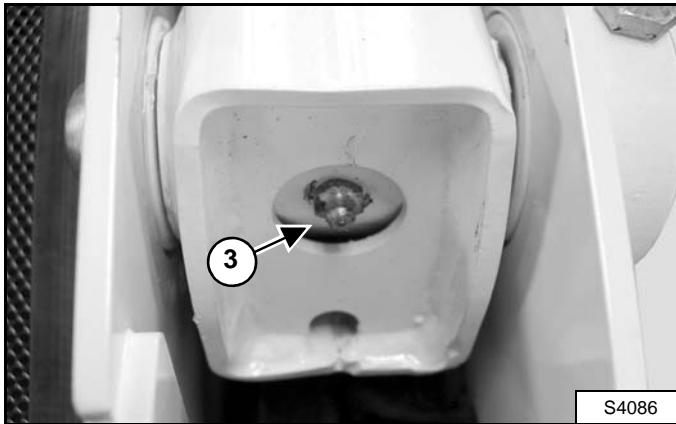
### Lubrication Locations (Cont'd)

Figure PM-63



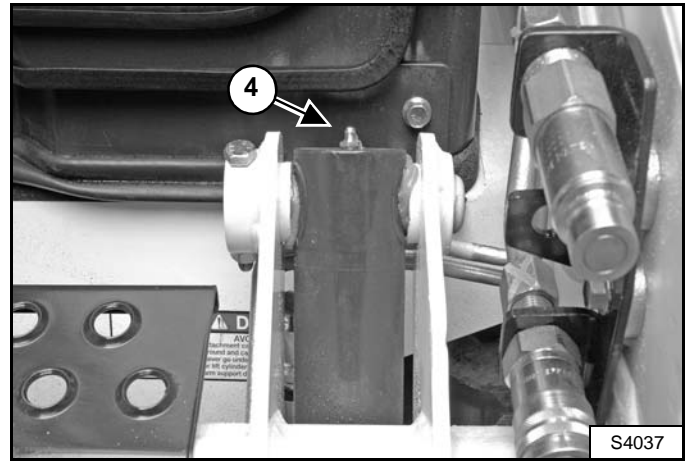
2. Base End Lift Cylinder (Both Sides) (Item 2) [Figure PM-61] & [Figure PM-63].

Figure PM-64



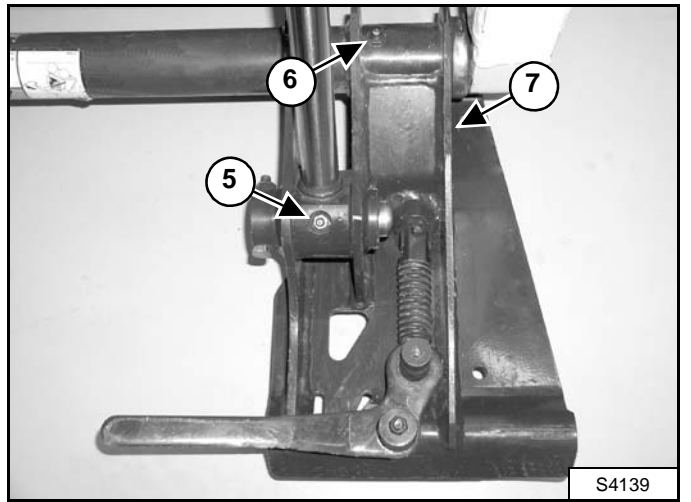
3. Lift Arm Pivot Pin (Both Sides) (Item 3) [Figure PM-61] & [Figure PM-64].

Figure PM-65



4. Base End Tilt Cylinder (Both Sides) (Item 4) [Figure PM-61] & [Figure PM-65].

Figure PM-66



5. Rod End Tilt Cylinder (Both Sides) (Item 5) [Figure PM-66].
6. Bob-Tach Pivot Pin (Both Sides) (Item 6) [Figure PM-66].
7. Bob-Tach Wedge (Both Sides) (Item 7) [Figure PM-66].

## DIAGNOSTIC SERVICE CODES (CONT'D)

### Service Codes List

| CODE    | FUNCTION                   | FAILURES          | ICON                  | BUZZER     |
|---------|----------------------------|-------------------|-----------------------|------------|
| M-02-17 | Hydraulic Implement Filter | Plugged           | Service manual icon   | none       |
| M-03-09 | Battery Voltage            | Low               | solid battery icon    | 3 beeps    |
| M-03-10 | Battery Voltage            | High              | solid battery icon    | 3 beeps    |
| M-03-11 | Battery Voltage            | Extremely High    | solid battery icon    | none       |
| M-03-14 | Battery Voltage            | Extremely Low     | solid battery icon    | none       |
| M-03-22 | Battery Voltage            | Out of Range Low  | solid battery icon    | none       |
| M-04-14 | Engine Oil Pressure        | Extremely Low     | flashing eop icon     | continuous |
| M-04-15 | Engine Oil Pressure        | Shutdown          | flashing eop icon     | none       |
| M-05-09 | Hydraulic Charge Pressure  | Low               | solid hyd icon        | 3 beeps    |
| M-05-10 | Hydraulic Charge Pressure  | High              | solid hyd icon        | 3 beeps    |
| M-05-11 | Hydraulic Charge Pressure  | Extremely High    | flashing hyd icon     | continuous |
| M-05-14 | Hydraulic Charge Pressure  | Extremely Low     | flashing hyd icon     | continuous |
| M-05-15 | Hydraulic Charge Pressure  | Shutdown          | flashing hyd icon     | none       |
| M-05-21 | Hydraulic Charge Pressure  | Out of Range High | solid hyd icon        | none       |
| M-05-22 | Hydraulic Charge Pressure  | Out of Range Low  | solid hyd icon        | none       |
| M-06-10 | Engine Speed               | High              | solid rpm icon        | 3 beeps    |
| M-06-11 | Engine Speed               | Extremely High    | flashing rpm icon     | continuous |
| M-06-13 | Engine Speed               | No Signal         | solid rpm icon        | none       |
| M-06-15 | Engine Speed               | Shutdown          | flashing rpm icon     | none       |
| M-06-18 | Engine Speed               | Out of Range      | solid rpm icon        | none       |
| M-07-10 | Hydraulic Oil Temperature  | High              | solid hyd icon        | 3 beeps    |
| M-07-11 | Hydraulic Oil Temperature  | Extremely High    | flashing hyd icon     | continuous |
| M-07-15 | Hydraulic Oil Temperature  | Shutdown          | flashing hyd icon     | none       |
| M-07-21 | Hydraulic Oil Temperature  | Out of Range High | solid hyd icon        | none       |
| M-07-22 | Hydraulic Oil Temperature  | Out of Range Low  | solid hyd icon        | none       |
| M-08-10 | Engine Coolant Temperature | High              | solid ect icon        | 3 beeps    |
| M-08-11 | Engine Coolant Temperature | Extremely High    | flashing ect icon     | continuous |
| M-08-15 | Engine Coolant Temperature | In Shutdown       | flashing ect icon     | none       |
| M-09-09 | Fuel Level                 | Low               | solid fuel icon       | 1 beep     |
| M-09-21 | Fuel Level                 | Out of Range High | solid fuel icon       | none       |
| M-09-22 | Fuel Level                 | Out of Range Low  | solid fuel icon       | none       |
| M-11-21 | Seatbar Sensor             | Out of Range High | flashing seatbar icon | 3 beeps    |
| M-11-22 | Seatbar Sensor             | Out of Range Low  | flashing seatbar icon | 3 beeps    |
| M-13-05 | Fuel Hold Solenoid         | Short to Battery  | flashing engine icon  | 3 beeps    |
| M-13-06 | Fuel Hold Solenoid         | Short to Ground   | flashing engine icon  | 3 beeps    |
| M-13-07 | Fuel Hold Solenoid         | Open Circuit      | flashing engine icon  | 3 beeps    |
| M-14-02 | Fuel Pull Output           | Error On          | flashing engine icon  | 3 beeps    |
| M-14-03 | Fuel Pull Output           | Error Off         | flashing engine icon  | 3 beeps    |

## WARNING (6577754)

### ⚠ WARNING

CYLINDER CONTAINS HIGH PRESSURE GAS. DO NOT OPEN. OPENING CYLINDER CAN RELEASE ROD AND CAUSE INJURY OR DEATH. SW 99 6577754

### ⚠ ADVERTENCIA

EL CILINDRO CONTIENE GAS DE ALTA PRESIÓN. NO LO ABRA. SI SE ABRE EL CILINDRO, SE PUEDE LIBERAR EL VÁSTAGO Y SE PUEDEN OCASIONAR LESIONES O LA MUERTE. 29779 SW 01 6577754 AR

### ⚠ AVERTISSEMENT

LES VERINS RENFERMENT UN GAZ SOUS PRESSION. N'OUVREZ JAMAIS UN VERIN. SOUS PEINE DE VOIR S'ÉCHAPPER BRUTALEMENT LA TIGE, CAUSANT AINSI DES BLESSURES GRAVES, VOIRE MORTELLES. DV-99-6577754-FR

## WARNING (6733996)



## IMPORTANT (7139929)

### IMPORTANT

THIS MACHINE IS FACTORY EQUIPPED WITH SPARK ARRESTOR EXHAUST SYSTEM.

THE SPARK ARRESTOR MUFFLER, IF EQUIPPED, MUST BE CLEANED TO KEEP IT IN WORKING CONDITION. THE SPARK ARRESTOR MUFFLER MUST BE SERVICED BY DUMPING THE SPARK CHAMBER EVERY 100 HRS OF OPERATION.

ON SOME MODELS, THE TURBOCHARGER FUNCTIONS AS THE SPARK ARRESTOR AND MUST OPERATE CORRECTLY FOR PROPER SPARK ARRESTOR FUNCTION.

IF THIS MACHINE IS OPERATED ON FLAMMABLE FOREST, BRUSH, OR GRASS COVERED LAND, IT MUST BE EQUIPPED WITH A SPARK ARRESTOR ATTACHED TO THE EXHAUST SYSTEM AND MAINTAINED IN WORKING ORDER. FAILURE TO DO SO WILL BE IN VIOLATION OF CALIFORNIA STATE LAW, SECTION 4442. PRC. REFER TO LOCAL LAWS AND REGULATIONS FOR SPARK ARRESTOR REQUIREMENTS.

SEE THE OPERATION AND MAINTENANCE MANUAL FOR MORE INSTRUCTIONS.

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### IMPORTANT

ESTA MÁQUINA ESTÁ EQUIPADA DE FÁBRICA CON UN SISTEMA PARACHISPAS.

EL BIENECADOR DEL SISTEMA PARACHISPAS, SI ESTÁ EQUIPADO, DEBE LIMPIARSE PARA MANTENERSE EN BUENAS CONDICIONES DE TRABAJO. ASÍ MISMO SE LE DEBE DAR SERVICIO VACIANDO LA CÁMARA DE CHISPAS CADA 100 HORAS DE OPERACIÓN.

EN ALGUNOS MODELOS, EL TURBOCARGADOR FUNCIONA COMO EL PARACHISPAS Y DEBE OPERAR CORRECTAMENTE COMO TAL.

SI VA A UTILIZAR ESTA MÁQUINA EN BOSQUES INFLAMABLES O EN SUELOS CUBIERTOS DE MAÍORRALLES O CESPED, DEBE EQUIPARSE CON UN SISTEMA PARACHISPAS COLGADO EN EL SISTEMA DE ESCAPE Y MANTENERLA EN BUENAS CONDICIONES DE TRABAJO. NO CUMPLIR LO ANTERIOR INFRINGE LA SECCIÓN 4442 DE LA LEY DEL ESTADO DE CALIFORNIA. CONSULTE LAS LEYES Y REGLAMENTOS LOCALES PARA CONOCER LOS REQUISITOS DEL PARACHISPAS.

CONSULTE EL MANUAL DE OPERACIÓN Y MANTENIMIENTO PARA OBTENER MÁS INSTRUCCIONES.

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### IMPORTANT

CETTE MACHINE EST ÉQUIPÉE EN USINE D'UN SYSTÈME D'ÉCHAPPEMENT PARE-ÉTINCELLES.

LE CAS ÉCHÉANT, LE BIENECHEUX PARE-ÉTINCELLES DOIT ÊTRE ENTRETENU POUR ASSURER SON BON FONCTIONNEMENT. CET ENTRETIEN CONSISTE À REMPLACER LA CHAMBRE À ÉTINCELLES TOUTES LES 100 HEURES D'EXPLOITATION.

SUR CERTAINS MODÈLES, LA FONCTION DE PARE-ÉTINCELLES EST ASSURÉE PAR LE TURBOCOMPRESSEUR QUI DOIT FONCTIONNER CORRECTEMENT POUR REMPLIR SA FONCTION.

SI VOUS UTILISEZ LA MACHINE EN FORÊT, SUR TERRAIN HERBEUX OU DANS DES TAILLIS, VOUS DEVEZ ÉQUIPER LE SYSTÈME D'ÉCHAPPEMENT D'UN PARE-ÉTINCELLES ET LE GARDER EN BON ÉTAT DE FONCTIONNEMENT. LE NON RESPECT DE CETTE OBLIGATION CONTREVENT À LA LOI DE L'ÉTAT DE CALIFORNIE, SECTION 4442 PRC. VEULEZ VOUS RÉFÉRER AUX LOIS ET RÉGLEMENTS LOCAUX POUR CONNAÎTRE LES EXIGENCES EN MATIÈRE DE PARE-ÉTINCELLES.

VEUILLEZ CONSULTER LE MANUEL DE L'OPÉRATEUR ET D'ENTRETIEN POUR DES INSTRUCTIONS COMPLÉMENTAIRES.

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**(S100) LOADER SPECIFICATIONS (CONT'D)****Engine**

|                             |   |
|-----------------------------|---|
| Make/Model                  | KUBOTA V1505-E2B-BCZ-1                                    |
| Fuel/Cooling                | Diesel/Liquid   |
| Horsepower @ 3000 RPM (SAE) | Net: 33.5 HP (25 kW) Gross: 35.5 HP (26.5 kW)             |
| Torque @ 1700 RPM (SAE)     | Net: 67 ft.-lb. (91 N•m) Gross: 68 ft.-lb. (92 N•m)       |
| Number of Cylinders         | Four  |
| Displacement                | 91.41 cu. in. (1498 cu. cm.)                              |
| Bore/Stroke                 | 3.07 / 3.09 (78.0 / 78.4)                                 |
| Lubrication                 | Gear Pump Pressure System W/Filter                        |
| Crankcase Ventilation       | Closed-Breathing  |
| Air Cleaner                 | Dry replaceable paper cartridge w/separate safety element |
| Ignition                    | Diesel-Compression  |
| Low Idle                    | 1100 RPM  |
| High Idle                   | 3200 RPM  |

**Hydraulic System**

|                                  |  |
|----------------------------------|--|
| Pumps                            | Engine driven, Gear type   |
| Pump Capacity                    | 13.1 GPM (49.6 L/min.) @ 3270 Pump RPM @ 91% efficiency  |
| Filters                          | Full flow replaceable, 3 micron synthetic media element  |
| System Relief Valve Setting      | 3000 PSI (20.7 MPa)  |
| Hydraulic Cylinders              | Double acting; Tilt cylinder has cushioning feature on dump & rollback                                     |
| Bore Diameter: Lift Cylinder (2) | 2.00 (50.8)  |
| Tilt Cylinder (1)                | 2.25 (57.2)  |
| Rod Diameter: Lift Cylinder (2)  | 1.25 (31.8)  |
| Tilt Cylinder (1)                | 1.25 (31.8)  |
| Stroke: Lift Cylinder (2)        | 25.73 (653.54)   |
| Tilt Cylinder (1)                | 12.09 (307.1)  |
| Control Valve                    | 3-spool, open center type w/float detent on lift and electrically controlled auxiliary spool.              |
| Fluid Lines                      | SAE standard tubelines, hoses and fittings.  |
| Fluid Type                       | BOBCAT FLUID, Hydraulic / Hydrostatic<br>6903117 - (2.5 Gal.)<br>6903118 - (5 Gal.)<br>6903119 - (55 Gal.) |
| Hydraulic Function Time:         |  |
| Raise Lift Arms                  | 2.8 Seconds  |
| Lower Lift Arms                  | 1.8 Seconds  |
| Bucket Dump                      | 1.6 Seconds  |
| Bucket Rollback                  | 1.2 Seconds  |

# OPERATOR SAFETY WARNINGS



## WARNING

Operator must have instructions before operating the machine. Untrained operators can cause injury or death.

W-2001-0502



**Safety Alert Symbol:** This symbol with a warning statement, means: "Warning, be alert! Your safety is involved!" Carefully read the message that follows.

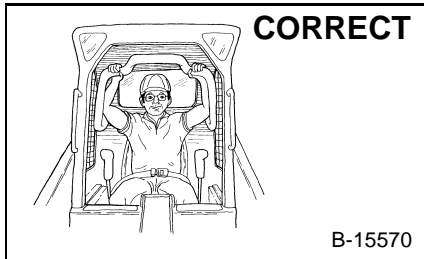
CORRECT



P-90216



Never use the loader without instructions. See machine signs (decals), Operation & Maintenance Manual, and Operator's Handbook.



CORRECT

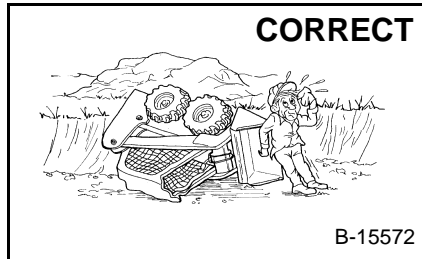
B-15570



Always use the seat bar and fasten seat belt snugly.



Always keep feet on the foot pedals or footrests when operating loader.

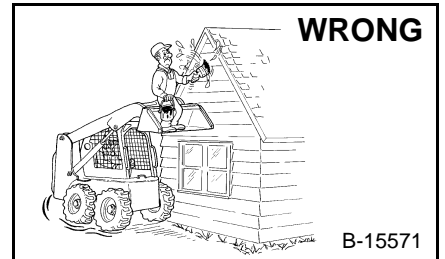


CORRECT

B-15572



Never use loader without operator cab with ROPS and FOPS approval. Fasten your seat belt.

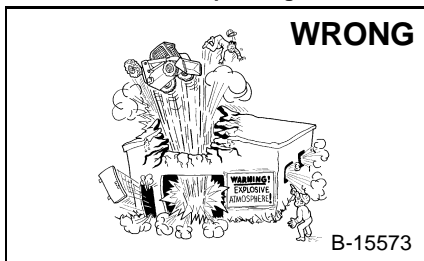


WRONG

B-15571



Never use loader as man lift or elevating device for personnel.

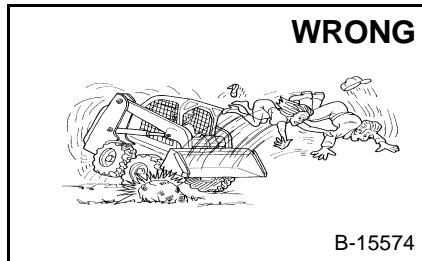


WRONG

B-15573



Do not use loader in atmosphere with explosive dust, explosive gas, or where exhaust can contact flammable material.



WRONG

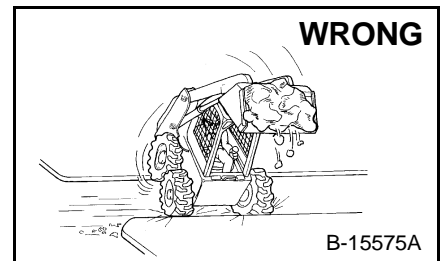
B-15574



Never carry riders.



Keep bystanders away from work area.



WRONG

B-15575A



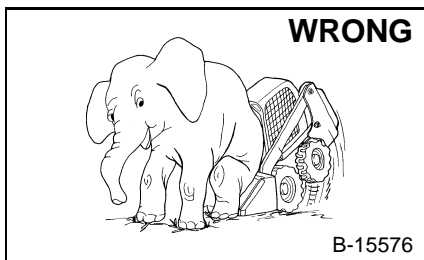
Always carry bucket or attachments as low as possible.



Do not travel or turn with lift arms up.



Load, unload, and turn on flat level ground.

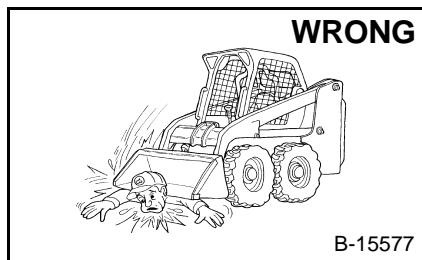


WRONG

B-15576



Never exceed Rated Operating Capacity.



WRONG

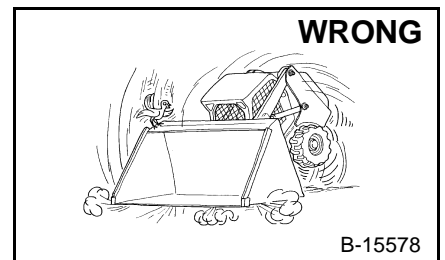
B-15577



Never leave loader with engine running or with lift arms up.



To park, engage parking brake and put attachment flat on the ground.



WRONG

B-15578



Never modify equipment.



Use only attachments approved by Bobcat Company for this model loader.

## SAFETY EQUIPMENT

The Bobcat Loader must be equipped with safety items necessary for each job. Ask your dealer for information on the safe use of attachments and accessories.

1. SEAT BELT: Check belt fasteners and check for damaged webbing or buckle.
2. SEAT BAR: When up, it must lock the loader controls.
3. OPERATOR CAB (ROPS and FOPS): It must be on the loader with all fasteners tight.
4. OPERATOR'S HANDBOOK: Must be in the cab.
5. SAFETY SIGNS (DECALS): Replace if damaged.
6. SAFETY TREADS: Replace if damaged.
7. GRAB HANDLES: Replace if damaged.
8. LIFT ARM SUPPORT DEVICE: Replace if damaged.
9. PARKING BRAKE
10. BOBCAT INTERLOCK CONTROL SYSTEM (BICS)

OSW09-0409

## FEATURES, ACCESSORIES AND ATTACHMENTS (CONT'D)

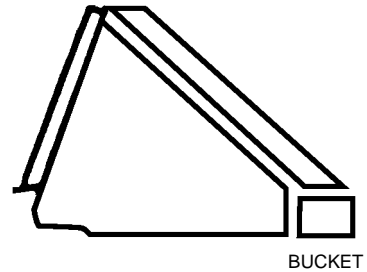
These and other attachments are approved for use on this model loader. Do not use unapproved attachments. Attachments not manufactured by Bobcat may not be approved.

The versatile Bobcat loader quickly turns into a multi-job machine with a tight-fit attachment hook-up . . . from bucket to grapple to pallet fork to backhoe and a variety of other attachments.

See your Bobcat dealer for information about approved attachments and attachment Operation & Maintenance Manuals.

Increase the versatility of your Bobcat loader with a variety of bucket styles and sizes.

## Buckets Available



Many bucket styles, widths and different capacities are available for a variety of different applications. They include Construction & Industrial, Low Profile, Fertilizer and Snow, to name a few. See your Bobcat dealer for the correct bucket for your Bobcat loader and application.

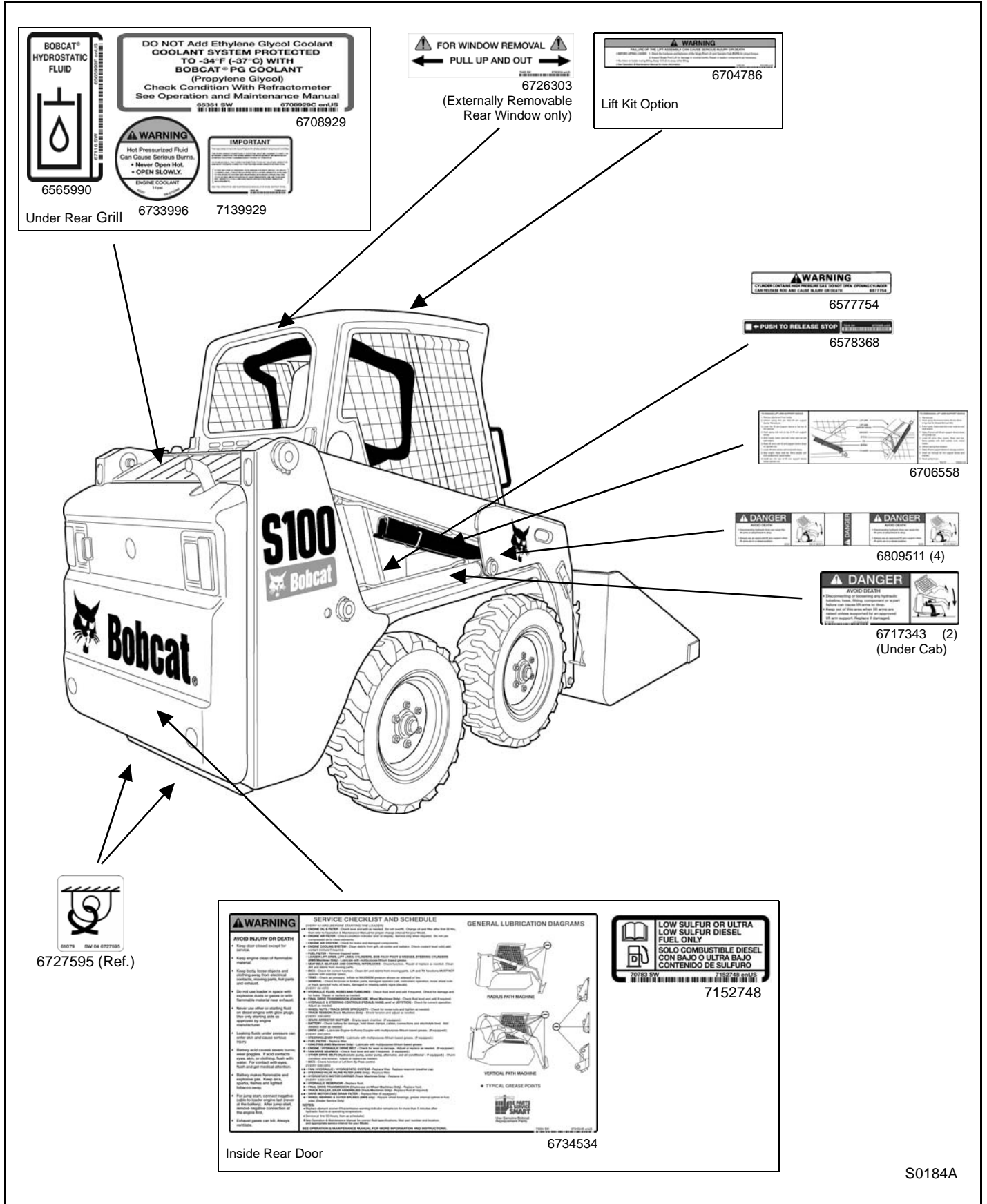
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## Attachments

- Angle Broom
- Auger
- Backhoe
- Blades
  - Snow Blade
  - V-Blade
- Breaker, Hydraulic
- Brush Saw
- Buckets
- Digger
- Dumping Hopper
- Grapple, Industrial
- Grapple, Root
- Landplane
- Mower
- Pallet Forks
- Scarifier
- Scraper
- Snowblower
- Soil Conditioner
- Sweeper
- Three-Point Hitch Adapter
- Tiller
- Tree Fork
- Trencher
- Utility Forks
- Utility Frame
- X-Change™ Frame

# MACHINE SIGNS (DECALS) (CONT'D)

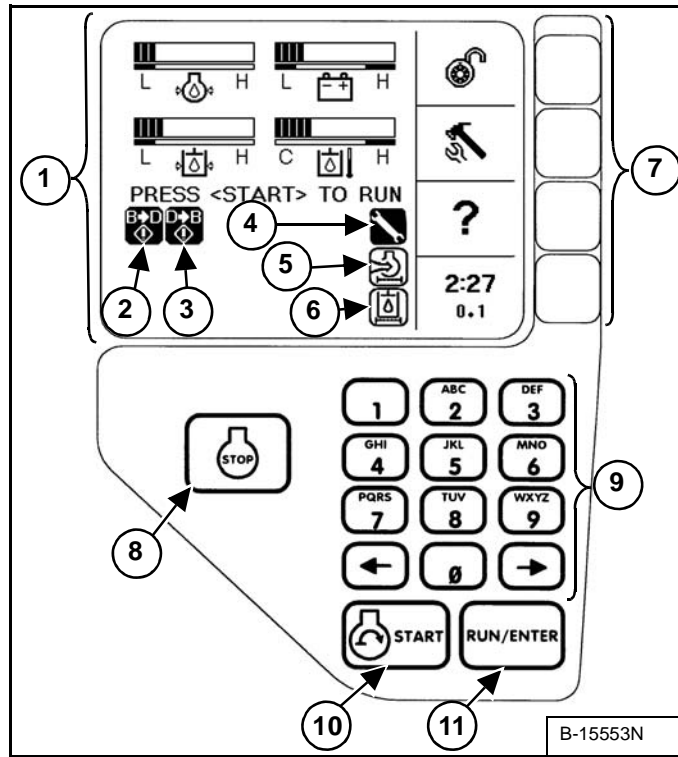
Follow the instructions on all the Machine Signs (Decals) that are on the loader. Replace any damaged machine signs and be sure they are in the correct locations. Machine signs are available from your Bobcat Loader dealer.



## INSTRUMENT PANEL IDENTIFICATION (CONT'D)

### Deluxe Instrumentation Panel

Figure OI-8

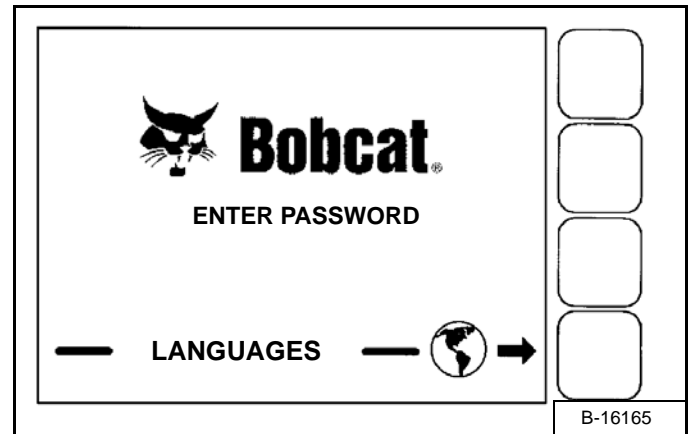


This machine may be equipped with a Deluxe Instrumentation Panel [Figure OI-8].

1. **Display Screen:** The Display Screen is where all system setup, monitoring, troubleshooting and error conditions are displayed.
2. **Bobcat Main Controller Error:** Indicates communication error between Bobcat Main Controller and Deluxe Instrumentation Panel. (See DIAGNOSTIC SERVICE CODES on Page SA-3.)
3. **Display Error:** Indicates communication error between instrument panel and Bobcat controller. (See DIAGNOSTIC SERVICE CODES on Page SA-3.)
4. **BobCARE PM<sup>SM</sup> Icon:** Indicates planned maintenance is due.
5. **Engine Air Filter Icon:** Indicates engine air filter requires service.
6. **Hydraulic Filter Icon:** Indicates hydraulic filter requires service.
7. **Selection Buttons:** The four Selection Buttons allow you to select items from the Display Screen and scroll through screens.
8. **Stop Button:** Used to stop the engine and shut down the loader's electrical system.

9. **Keypad:** The numeric keypad has two functions:
  - To enter a number code (password) to allow starting the engine.
  - To enter a number as directed for further use of the Display Screen.
10. **Start Button:** Used to start the engine.
11. **Run / Enter Button:** Used to turn on the loader's electrical system.

Figure OI-9



The first screen you will see on your new loader will be as shown in [Figure OI-9].

When this screen is on the display you can enter the password and start the engine or change the Display Screen setup features.

**NOTE:** Your new loader (with Deluxe Instrumentation Panel) will have an Owner Password. Your dealer will provide you with this password. Change the password to one that you will easily remember to prevent unauthorized use of your loader. (See Changing The Owner Password on Page SA-10.) Keep your password in a safe place for future needs.

Change Language: Press the Selection Button at the end of the arrow [Figure OI-9] to go to the next screen. Use the Keypad to select the number of the language.

Press EXIT. The screen will return to [Figure OI-9]. You can then enter the password and start the engine.

See CONTROL PANEL SETUP for further description of screens to setup the system for your use. (See CONTROL PANEL SETUP on Page SA-8.)

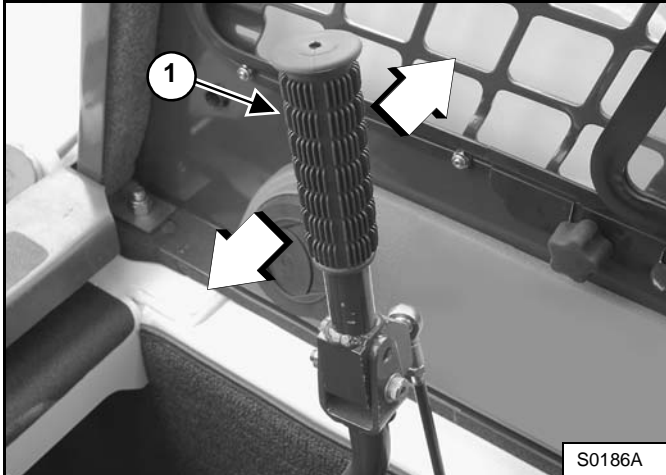
**NOTE:** Pressing the EXIT key will go to the previous screen and you can continue pressing until you get to the initial (home) screen. **SHORTCUT:** Press the "0" (zero) key to get to the home screen immediately.

## HYDRAULIC CONTROLS (CONT'D)

### FRONT Auxiliary Hydraulics Operation (Variable Flow)

Variable Flow allows for slow-to-fast movement of auxiliary hydraulic functions.

Figure OI-32



The handle of the right steering lever (Item 1) [Figure OI-32] is also the control lever for the front auxiliary hydraulics.

Move the handle (Item 1) [Figure OI-32] to the left for auxiliary hydraulic oil flow to the front male coupler. Hydraulic oil flow increases to the coupler as the handle is moved to the left.

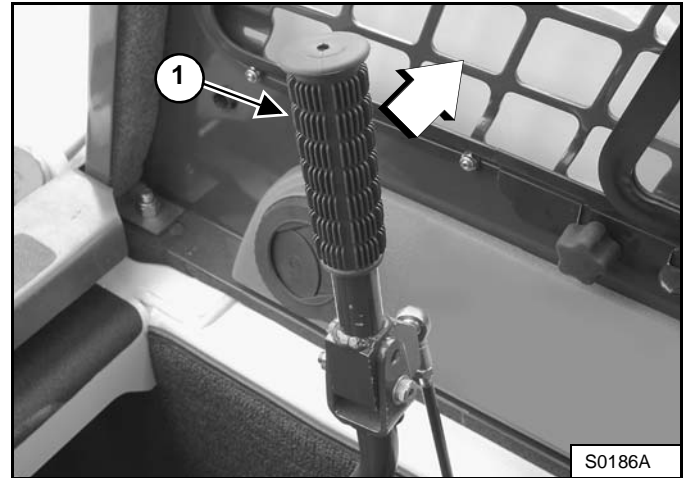
Move the handle (Item 1) [Figure OI-32] to the right for auxiliary hydraulic oil flow to the front female coupler. Hydraulic oil flow increases to the coupler as the handle is moved to the right.

Move the handle to the neutral position to stop auxiliary hydraulic oil flow.

### FRONT Auxiliary Hydraulics Operation (Continuous Flow)

Continuous Flow allows for a constant flow of auxiliary hydraulic oil to an attachment.

Figure OI-33



Move the handle of the right steering lever (Item 1) [Figure OI-33] fully to the right to put it into continuous flow (detent) position. This will allow constant auxiliary hydraulic oil flow to the female coupler.

Move the handle to the neutral position to stop auxiliary hydraulic oil flow.

Move the handle out of the continuous flow (detent) position before leaving the operator's seat.

## STARTING THE ENGINE (CONT'D)

### Deluxe Instrumentation Panel



#### AVOID INJURY OR DEATH

- Engines can have hot parts and hot exhaust gas. Keep flammable material away.
- Do not use machines in atmosphere containing explosive gas.

W-2051-1086

Perform the PRE-STARTING PROCEDURE. (See PRE-STARTING PROCEDURE on Page OI-24.)

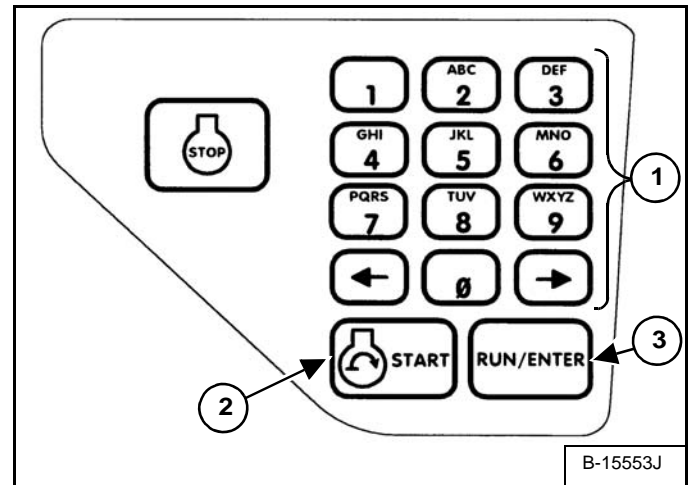
Figure OI-50



Move the speed control lever (Item 1) [Figure OI-50] to the idle position.

**NOTE:** Loaders with a Deluxe Instrumentation Panel have a permanent, randomly generated Master Password set at the factory. Your loader will be assigned an Owner Password. Your dealer will provide you with this password. Change the password to one that you will easily remember to prevent unauthorized use of your loader. (See Changing The Owner Password on Page SA-10.) Keep your password in a safe place for future needs.

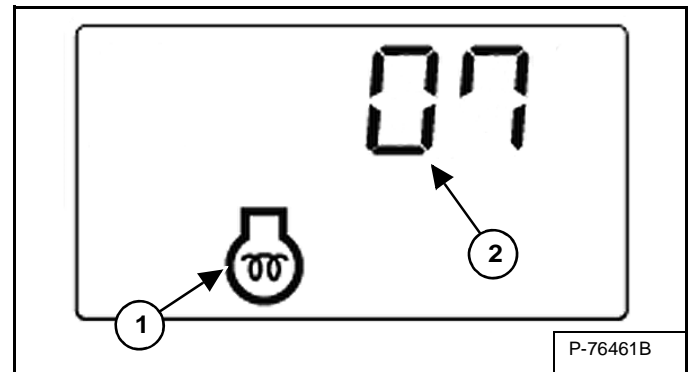
Figure OI-51



Press the RUN / ENTER button (Item 3) [Figure OI-51].

Use the numeric keypad (Item 1) to enter the password, then press the RUN / ENTER button (Item 3) [Figure OI-51].

Figure OI-52



If the temperature is cold, the air intake heater will automatically cycle. The engine preheat icon (Item 1) will be ON and the cycle time remaining (Item 2) [Figure OI-52] will show in the data display.

When the engine preheat icon goes OFF, press the START button (Item 2) [Figure OI-51]. Release the button when the engine starts.

## OPERATING PROCEDURE

### Inspect The Work Area

Before beginning operation, inspect the work area for unsafe conditions.

Look for sharp drop-offs or rough terrain. Have underground utility lines (gas, water, sewer, irrigation, etc.) located and marked.

Remove objects or other construction material that could cause personal injury or damage the loader.

### Operating With A Full Bucket

## WARNING

### AVOID INJURY OR DEATH

- Keep the lift arms as low as possible.
- Do not travel or turn with the lift arms up.
- Turn on level ground.
- Go up and down slopes, not across them.
- Keep the heavy end of the machine uphill.
- Do not overload the machine.
- Check for adequate traction.

Failure to obey warnings can cause the machine to tip or roll over and cause injury or death.

W-2018-1009

## IMPORTANT

Machines warmed up with moderate engine speed and light load have longer life.

I-2015-0284

When operating on a public road or highway, always follow local regulations. For example: Slow Moving Vehicle Sign or direction signals may be required.

Always warm the engine and hydrostatic system before operating the loader.

Keep the lift arms as low as possible and do not travel or turn with the lift arms up. Turn only on level ground and go up and down slopes, not across them.

Do not overload the machine and keep the heavy end of the machine uphill.

Operate the loader with the engine at full speed for maximum horsepower. Move the steering levers only a small amount to operate the loader slowly.

New operators must operate the loader in an open area without bystanders. Operate the controls until the loader can be handled at an efficient and safe rate for all conditions of the work area.

Figure OI-66

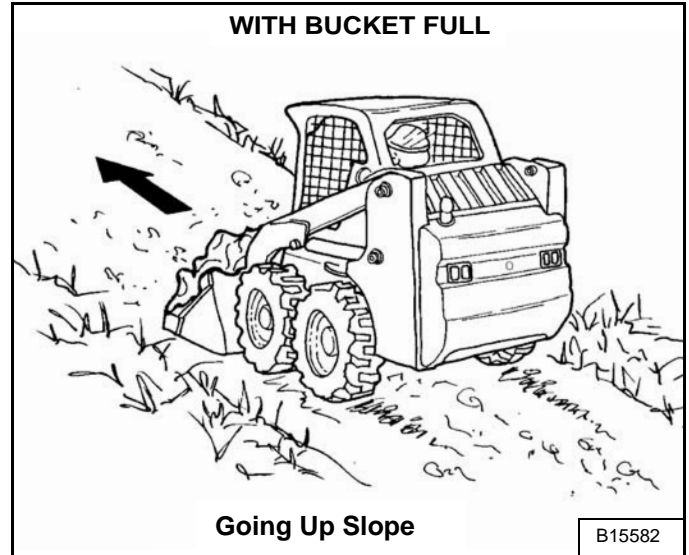
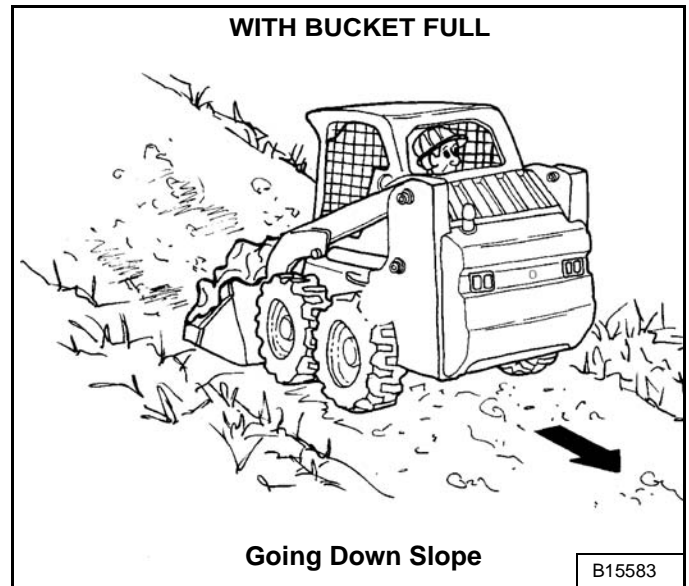


Figure OI-67



With a full bucket, go up or down the slope with the bucket (heavy end) toward the top of the slope [Figure OI-66] and [Figure OI-67].

## PREVENTIVE MAINTENANCE (CONT'D)

|                                  |       |
|----------------------------------|-------|
| PIVOT PINS .....                 | PM-43 |
| Inspection And Maintenance ..... | PM-43 |
| REAR DOOR .....                  | PM-17 |
| Adjusting .....                  | PM-17 |
| Opening And Closing .....        | PM-17 |
| REAR GRILL .....                 | PM-18 |
| Installing .....                 | PM-18 |
| Removing .....                   | PM-18 |
| SEAT BAR RESTRAINT SYSTEM .....  | PM-9  |
| Description .....                | PM-9  |
| Inspecting .....                 | PM-9  |
| Maintaining .....                | PM-9  |
| SEAT BELT .....                  | PM-10 |
| Inspection And Maintenance ..... | PM-10 |
| SERVICE SCHEDULE .....           | PM-7  |
| Chart .....                      | PM-7  |
| SPARK ARRESTOR MUFFLER .....     | PM-36 |
| Cleaning Procedure .....         | PM-36 |
| TIRE MAINTENANCE .....           | PM-37 |
| Mounting .....                   | PM-37 |
| Rotating .....                   | PM-37 |
| Wheel Nuts .....                 | PM-37 |

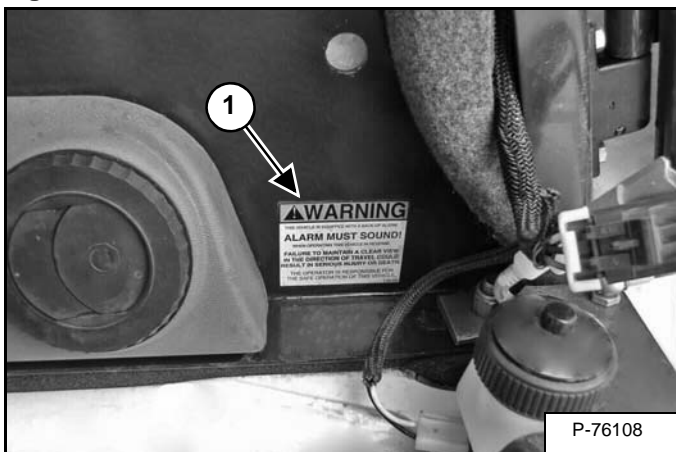
## BACK-UP ALARM SYSTEM

### Description

The back-up alarm will sound when the operator moves both steering levers into the reverse position. Slight movement of the steering levers into the reverse position is required with hydrostatic transmissions, before the back-up alarm will sound.

### Inspecting

Figure PM-10



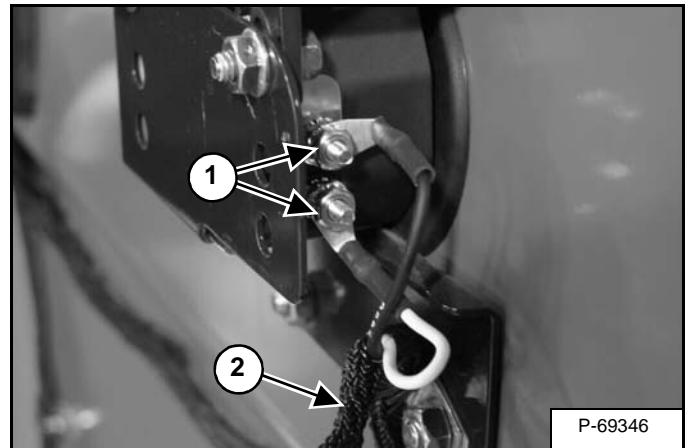
Inspect for damaged or missing back-up alarm decal (Item 1) [Figure PM-10]. Replace if required.

Sit in the seat and fasten the seat belt. Engage the parking brake. Pull the seat bar all the way down. Start the engine. Press the PRESS TO OPERATE LOADER button. Disengage the parking brake.

Move both steering levers into the reverse position. The back-up alarm must sound when all wheels or both tracks are moving in reverse.

The back-up alarm is located on the inside of the rear door.

Figure PM-11



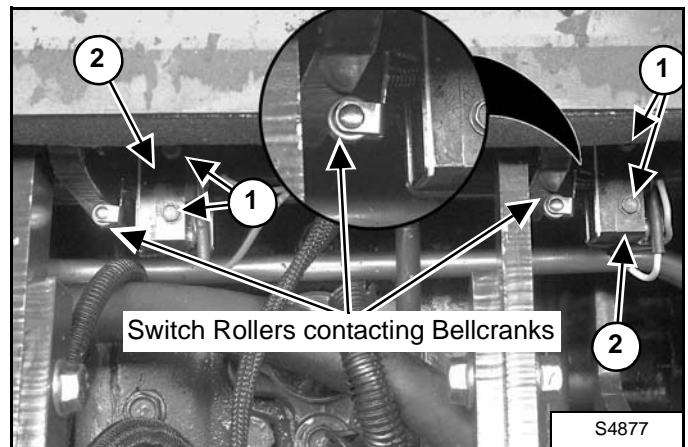
Inspect the back-up alarm electrical connections (Item 1) [Figure PM-11], wire harness (Item 2) [Figure PM-11] and back-up alarm switches (if equipped) (Item 2) [Figure PM-12] for tightness and damage. Repair or replace any damaged components.

If the back-up alarm switches require adjustment, (See Adjusting Switch Position on Page PM-13.)

### Adjusting Switch Position

Stop the engine and raise the operator cab. (See Raising on Page PM-14.)

Figure PM-12



Place the steering levers in the neutral position.

Loosen the screws (Item 1) [Figure PM-12] securing the back-up alarm switches.

Position the back-up alarm switch rollers so that they just make contact with bellcranks without compressing the switch springs [Figure PM-12]. Torque the screws (Item 1) [Figure PM-12] securing the switches to the bracket to 14 - 19 in.-lb. (1,6 - 2,1 N•m).

Lower the operator cab (See Lowering on Page PM-15.) and inspect back-up alarm system for proper function. (See Inspecting on Page PM-13.)

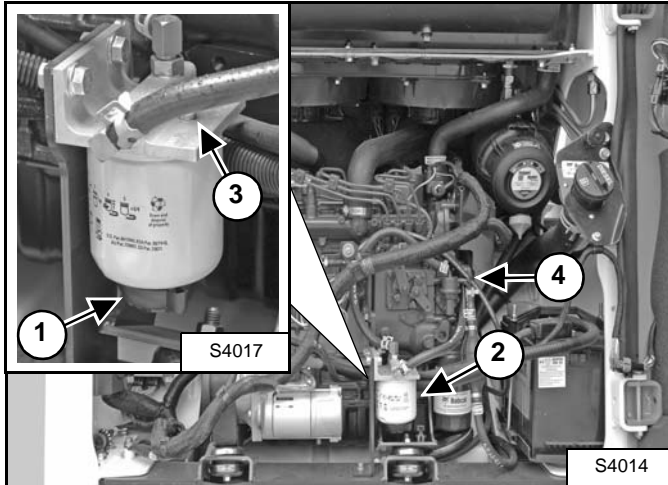
## FUEL SYSTEM (CONT'D)

### Fuel Filter

For the service interval for removing water from, or replacing the fuel filter (See SERVICE SCHEDULE on Page PM-7.)

#### Removing Water

Figure PM-34



Loosen the drain (Item 1) [Figure PM-34] at the bottom of the filter element to remove water from the filter.

#### Replacing Element

Remove the filter element (Item 2) [Figure PM-34].

Clean the area around the filter housing. Put clean oil on the seal of the new filter element. Install the fuel filter, and hand tighten.

Remove air from the fuel system. (See Removing Air From The Fuel System on Page PM-23.)

## WARNING

### AVOID INJURY OR DEATH

Always clean up spilled fuel or oil. Keep heat, flames, sparks or lighted tobacco away from fuel and oil. Failure to use care around combustibles can cause explosion or fire.

W-2103-0508

### Removing Air From The Fuel System

After replacing the filter element or when the fuel tank has run out of fuel, the air must be removed from the fuel system before starting the engine.

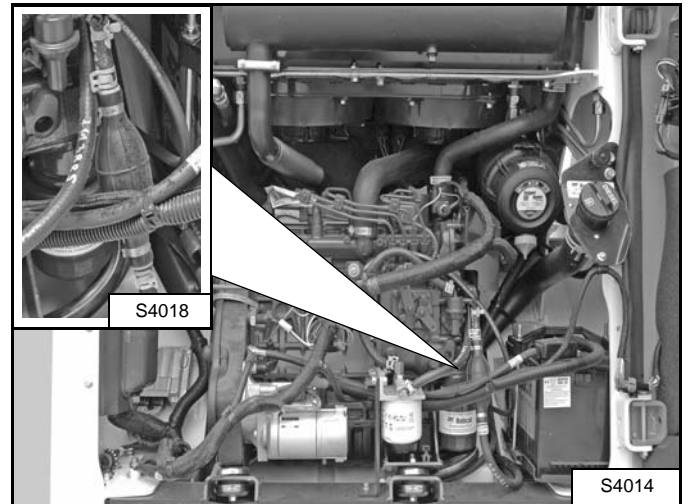
## WARNING

### AVOID INJURY OR DEATH

Diesel fuel or hydraulic fluid under pressure can penetrate skin or eyes, causing serious injury or death. Fluid leaks under pressure may not be visible. Use a piece of cardboard or wood to find leaks. Do not use your bare hand. Wear safety goggles. If fluid enters skin or eyes, get immediate medical attention from a physician familiar with this injury.

W-2072-0807

Figure PM-35



Open the vent (Item 3) [Figure PM-34] on the fuel filter housing.

Squeeze the hand pump (priming bulb) (Inset) [Figure PM-35] until air bubbles do not come up any more.

Close the vent (Item 3) [Figure PM-34] on the fuel filter housing.

Open the vent (Item 4) [Figure PM-34] on the fuel injection pump.

Squeeze the hand pump (priming bulb) (Inset) [Figure PM-35] until air bubbles do not come up any more.

Close the vent (Item 4) [Figure PM-34] on the fuel injection pump.

Start the engine.

It may be necessary to open the vent plug briefly while the engine is running. Close the vent when the engine runs smoothly.

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## HYDRAULIC / HYDROSTATIC SYSTEM (CONT'D)

### Removing And Replacing Hydraulic / Hydrostatic Filter

For the correct service interval (See SERVICE SCHEDULE on Page PM-7.)

Stop the engine and open the rear door.

Figure PM-53



Remove the filter (Inset) [Figure PM-53].

Clean the surface of the filter housing where the filter seal contacts the housing.

Put clean oil on the seal of the new filter. Install and hand tighten the new filter.

## WARNING

### AVOID INJURY OR DEATH

Always clean up spilled fuel or oil. Keep heat, flames, sparks or lighted tobacco away from fuel and oil. Failure to use care around combustibles can cause explosion or fire.

W-2103-0508

Close the rear door before operating the loader.

Start the engine and operate the loader hydraulic controls.

## WARNING

### AVOID INJURY OR DEATH

Diesel fuel or hydraulic fluid under pressure can penetrate skin or eyes, causing serious injury or death. Fluid leaks under pressure may not be visible. Use a piece of cardboard or wood to find leaks. Do not use your bare hand. Wear safety goggles. If fluid enters skin or eyes, get immediate medical attention from a physician familiar with this injury.

W-2072-0807

Stop the engine and check for leaks at the filter.

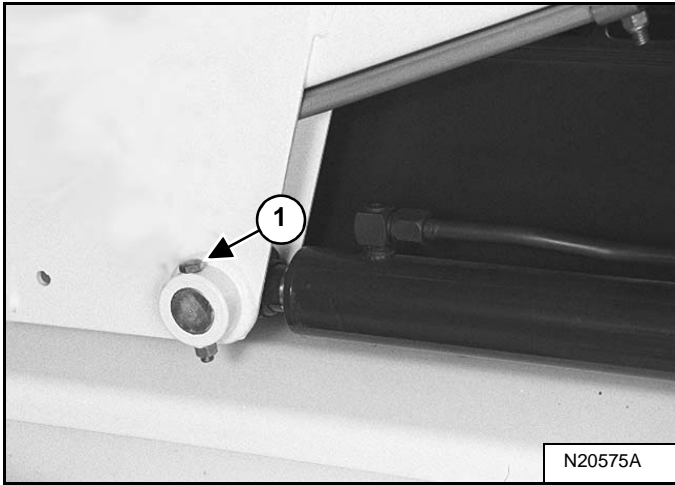
Check the fluid level in the reservoir and add as needed. (See Checking And Adding Fluid on Page PM-31.)

Close the rear door.

## PIVOT PINS

### Inspection And Maintenance

Figure PM-72



All lift arm and cylinder pivots have a large pin held in position with a retainer bolt and lock nut (Item 1) [Figure PM-72].

Figure PM-73

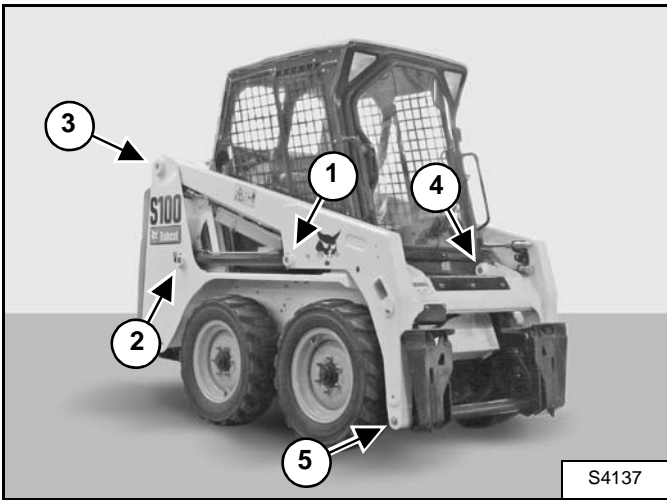
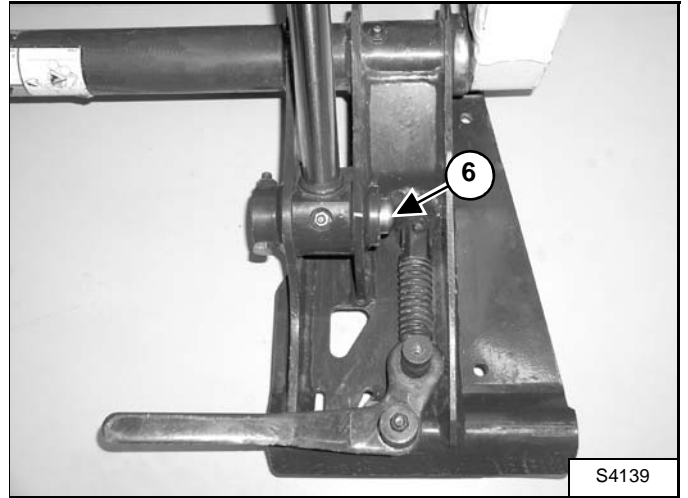


Figure PM-74



Check that the lock nuts are tightened to 35 - 40 ft.-lb. (48 - 54 N•m) torque (Both Sides) (Items 1 - 6) [Figure PM-73] and [Figure PM-74].

## DIAGNOSTIC SERVICE CODES (CONT'D)

### Service Codes List (Cont'd)

| CODE  | DESCRIPTION                         | CODE  | DESCRIPTION                                 |
|-------|-------------------------------------|-------|---|
| M4807 | Front light relay open circuit      | W3223 | ACS calibration required                    |
| M4902 | Rear light relay error ON           | W3224 | ACS calibration performed                   |
| M4903 | Rear light relay error OFF          | W3231 | Tilt actuator fault                         |
| M4907 | Rear light relay open circuit       | W3234 | Tilt actuator not in neutral                |
| M5002 | Front light output error ON         | W3235 | Tilt handle / pedal not in neutral          |
| M5003 | Front light output error OFF        | W3236 | Lift actuator fault                         |
| M5007 | Front light output open circuit     | W3239 | Lift actuator not in neutral                |
| M5028 | Front light output failure          | W3240 | Lift handle / pedal not in neutral          |
| M5102 | Rear light output error ON          | W3249 | Lift actuator short to ground               |
| M5103 | Rear light output error OFF         | W3250 | Tilt actuator short to ground               |
| M5107 | Rear light output open circuit      | W3251 | Lift actuator short to battery              |
| M5128 | Rear light output failure           | W3252 | Tilt actuator short to battery              |
| M5202 | PTOL switch error ON                | W3253 | Lift handle / pedal short to ground         |
| M5221 | PTOL switch out of range high       | W3254 | Tilt handle / pedal short to ground         |
| M5222 | PTOL switch out of range low        | W3255 | Lift handle / pedal short to battery        |
| M5305 | PTOL LED short to battery           | W3256 | Tilt handle / pedal short to battery        |
| M5306 | PTOL LED short to ground            | W3257 | Lift actuator reduced performance           |
| M5405 | Tilt spool lock short to battery    | W3258 | Tilt actuator reduced performance           |
| M5406 | Tilt spool lock short to ground     | W3259 | Lift actuator wrong direction               |
| M5407 | Tilt spool lock open circuit        | W3260 | Tilt actuator wrong direction               |
| M5432 | Tilt spool lock overcurrent         | W3261 | Handle lock short to ground                 |
| M6402 | Switched power relay error ON       | W3262 | Handle lock short to battery                |
| M6403 | Switched power relay error OFF      | W3263 | Pedal lock short to ground                  |
| M7002 | Switched power output error ON      | W3264 | Pedal lock short to battery                 |
| M7003 | Switched power output error OFF     | W3265 | Sensor supply out of range                  |
| M7007 | Switched power output open circuit  | W3266 | Battery voltage out of range                |
| M7028 | Switched power output failure       | W3267 | Handle/pedal switch flipped while operating |
| M7304 | Remote control no communication     | W3275 | Recovery mode error                         |
| M7423 | Main controller unprogrammed        | W3276 | CAN joystick information error              |
| M7504 | Drive no communication              | W3277 | Remote control information error            |
| M7604 | Left display panel no communication | W3905 | Left joystick X-axis not in neutral         |
| M7748 | Key switch multiple                 | W4005 | Right joystick X-axis not in neutral        |
| M7974 | Door open                           | W4007 | Right joystick Y-axis not in neutral        |

## AVERTISSEMENT

### RISQUE DE BLESSURE OU DE MORT

- Gardez la porte fermée sauf pour des opérations d'entretien.
- Débarrassez le moteur de tout matériau inflammable.
- Maintenez le corps, les objets mobiles et les vêtements à l'écart des contacts électriques, des pièces mobiles, des pièces brûlantes et de l'échappement.
- N'utilisez pas la chargeuse dans des lieux contenant des poussières ou des gaz explosifs ou avec des matériaux inflammables à proximité de l'échappement.
- N'utilisez jamais d'éther ou de liquide d'aide au démarrage sur les moteurs diesel équipés de bougies de préchauffage.
- Utilisez uniquement des aides au démarrage approuvées par le fabricant du moteur.
- En cas de fuite, le liquide sous pression peut pénétrer dans la peau et provoquer des blessures graves.
- Portez des lunettes de protection car l'acide contenu dans une batterie provoque des brûlures graves. En cas de contact d'acide sur les yeux, la peau ou les vêtements, rincez abondamment à l'eau. En cas de contact sur les yeux, rincez abondamment et consultez immédiatement un médecin.
- La batterie génère des gaz inflammables et explosifs. Maintenez-la à l'écart des arcs, des étincelles, des flammes et des cigarettes allumées.
- En cas de démarrage forcé, connectez le câble négatif au moteur de la chargeuse en dernier (jamais à la batterie). Après un démarrage forcé, retirez en premier la connexion négative au moteur.
- Les gaz d'échappement peuvent être mortels. Veillez à toujours aérer la zone.

## LISTE DE CONTRÔLE ET PÉRIODICITÉ DES ENTRETIENS

### TOUTES LES 10 H (AVANT DE DÉMARRER LA CHARGEUSE)

- **HUILE ET FILTRE MOTEUR** - Vérifiez le niveau et faites l'appoint si nécessaire. Ne dépassez pas le niveau indiqué. Changez l'huile et le filtre après les 50 premières heures, puis consultez le manuel d'utilisation et d'entretien pour connaître la périodicité de changement d'huile pour votre modèle.
- **FILTRES À AIR DU MOTEUR** - Vérifiez l'indicateur d'état et/ou l'affichage. N'effectuez que l'entretien nécessaire. N'utilisez pas d'air comprimé pour nettoyer les éléments.
- **CIRCUIT DE VENTILATION DU MOTEUR** - Vérifiez l'étanchéité et l'état des éléments.
- **CIRCUIT DE REFOUILLAGE DU MOTEUR** - Ôtez les débris de la grille, du refroidisseur d'huile et du radiateur. Vérifiez le niveau du liquide de refroidissement à froid; faites l'appoint au besoin.
- **FILTRE D'ALIMENTATION** - Refaites l'eau plégée.
- **BRAS DE LEVAGE DE LA CHARGEUSE, ARTICULATIONS DE LEVAGE, VÉRINS, PIVOT ET CALES DU BOB-TACH, VÉRINS DE DIRECTION** (machines à roues directrices uniquement) - Graissez avec une graisse à base de lithium.
- **CEINTURE DE SÉCURITÉ, ARCEAU DE SIÈGE ET VEROUILLAGE DES COMMANDES** - Vérifiez le bon fonctionnement. Réparez ou remplacez-les au besoin. Éliminez toute trace de saletés ou tout débris des pièces mobiles.
- **BICS** - Vérifiez son bon fonctionnement. Éliminez les saletés et les débris des pièces mobiles. Les fonctions de levage et de cageage NE DOIVENT PAS fonctionner lorsque l'arceau de siège est relevé.
- **PNEUS** - Vérifiez la pression. Gonflez à la pression MAXIMALE indiquée sur la paroi du pneu.
- **GÉNÉRAL** - Contrôlez toute pièce desserrée ou endommagée, le bon état de la cabine de l'opérateur, le fonctionnement des instruments, le serrage des écrous de roues ou des écrous de galets de chenilles, les lattes d'huile, les autocollants abîmés ou manquants.

### TOUTES LES 50 H

- **HUILE HYDRAULIQUE, FLEXIBLES ET CONDUITES** - Vérifiez le niveau d'huile et faites l'appoint le cas échéant. Vérifiez la présence de débris ou de fuite. Effectuez les réparations ou les remplacements requis.
- **TRANSMISSION FINALE (CARTER DE CHAÎNE, machines sur roues uniquement)** - Vérifiez le niveau du fluide et faites l'appoint si nécessaire.
- **COMMANDES HYDRAULIQUES ET DE DIRECTION (PÉDALES, POIGNÉE et/ou MANIPULATEUR)** - Vérifiez leur bon fonctionnement.
- **ÉCROUS DE PÔLES, ROBOTIS D'ENTRAÎNEMENT FINAL** - Vérifiez le serrage des écrous, ressermez-les si nécessaire.
- **TENSION DES CHENILLES** (machines à chenilles uniquement) - Vérifiez la tension et effectuez les réglages nécessaires.
- **TOUTES LES 100 H**
  - **SILENCIEUX PARE-ÉTINCELLES** - Videz la chambre à étincelles (le cas échéant).
  - **BATTERIE** - Vérifiez l'état de la batterie, des brides de fixations, des câbles, des connexions et le niveau d'électrolyte. Apportez de l'eau distillée si nécessaire.
  - **CHAÎNE CINÉMATIQUE** - Graissez le raccord moteur/pompe avec de la graisse multi-usages à base de lithium (le cas échéant).

### TOUTES LES 250 H

- **PIVOTS DES LEVIER DE DIRECTION** - Graissez avec de la graisse multi-usages à base de lithium (le cas échéant).
- **FILTRE D'ALIMENTATION** - Remplacez le filtre.
- **AXES DE FUSEES** (machines à roues directrices uniquement) - Graissez avec de la graisse multi-usages à base de lithium.
- **COURROIE D'ENTRAÎNEMENT MOTEUR / HYDRAULIQUE** - Vérifiez que la courroie n'est ni usée ni déteflorée. Effectuez les réglages ou les remplacements requis (le cas échéant).
- **BOÎTE À ENGRÈMAGES DU VENTILATEUR** - Vérifiez le niveau d'huile et faites l'appoint si nécessaire (le cas échéant).
- **AUTRES COURROIES D'ENTRAÎNEMENT** (pompe hydrostatique, pompe à eau, alternateur et climatiseur - le cas échéant) - Vérifiez l'état et la tension. Effectuez les réglages ou les remplacements requis.
- **BICS** - Vérifiez le bon fonctionnement de la commande de dérivation des bras de levage.

### TOUTES LES 500 H

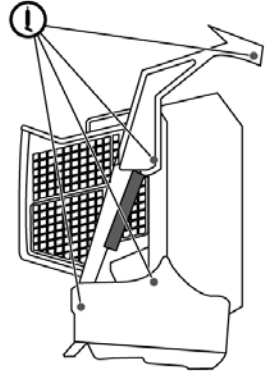
- **VENTILATEUR / CIRCUIT HYDROSTATIQUE / HYDRAULIQUE** - Remplacez le filtre. Remplacez le bouchon reniflard du réservoir.
- **FILTRE INTÉGRÉ DU CLAPET DE DIRECTION** (modèles à roues directrices uniquement) - Remplacez le filtre.
- **PORTE-MOTEUR HYDROSTATIQUE** (machines sur chenilles uniquement) - Remplacez l'huile.
- **TOUTES LES 1000 H**
  - **RÉSERVOIR HYDRAULIQUE** - Remplacez le fluide.
  - **TRANSMISSION FINALE** (carter de chaînes, machines sur roues uniquement) - Remplacez l'huile.
  - **ENSEMBLES GALETS DE CHENILLE/ROUE DE TENSION** (machines sur chenilles uniquement) - Remplacez le fluide (si nécessaire).
  - **FILTRE DE RETOUR DE CARTER DU MOTEUR D'ENTRAÎNEMENT** - Remplacez le filtre (le cas échéant).
  - **ROULEMENT DE ROUES ET CANNELURES MÂLES** (modèles à roues directrices uniquement) - Graissez à plein les roulements de roues, graissez les cannelures femelles de la fourche (entretien par le concessionnaire uniquement).

### REMARQUES :

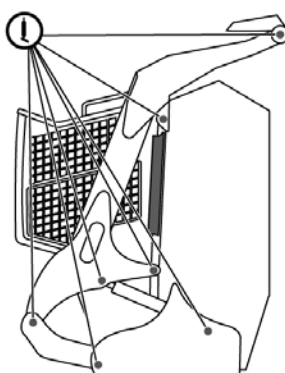
- remplacez l'élément plus tôt si le témoin d'avertissement de la transmission reste allumé pendant plus de 5 minutes une fois que l'huile hydraulique a atteint la température de fonctionnement.
- Effectuez l'entretien après 50 heures, puis selon le tableau.
- Consultez le manuel d'utilisation et d'entretien pour les spécifications sur les fluides, le numéro de pièce et l'emplacement du filtre, et la périodicité d'entretien appropriée pour votre modèle.

## CONSULTEZ LE MANUEL D'UTILISATION ET D'ENTRETIEN POUR DES INSTRUCTIONS ET DES INFORMATIONS SUPPLÉMENTAIRES.

## SCHÉMAS GÉNÉRAUX DE GRAISSAGE



LEVAGE EN ARC DE CERCLE



LEVAGE VERTICAL

## POINTS DE GRAISSAGE TYPIQUES



Utilisez des pièces de rechange Bobcat d'origine

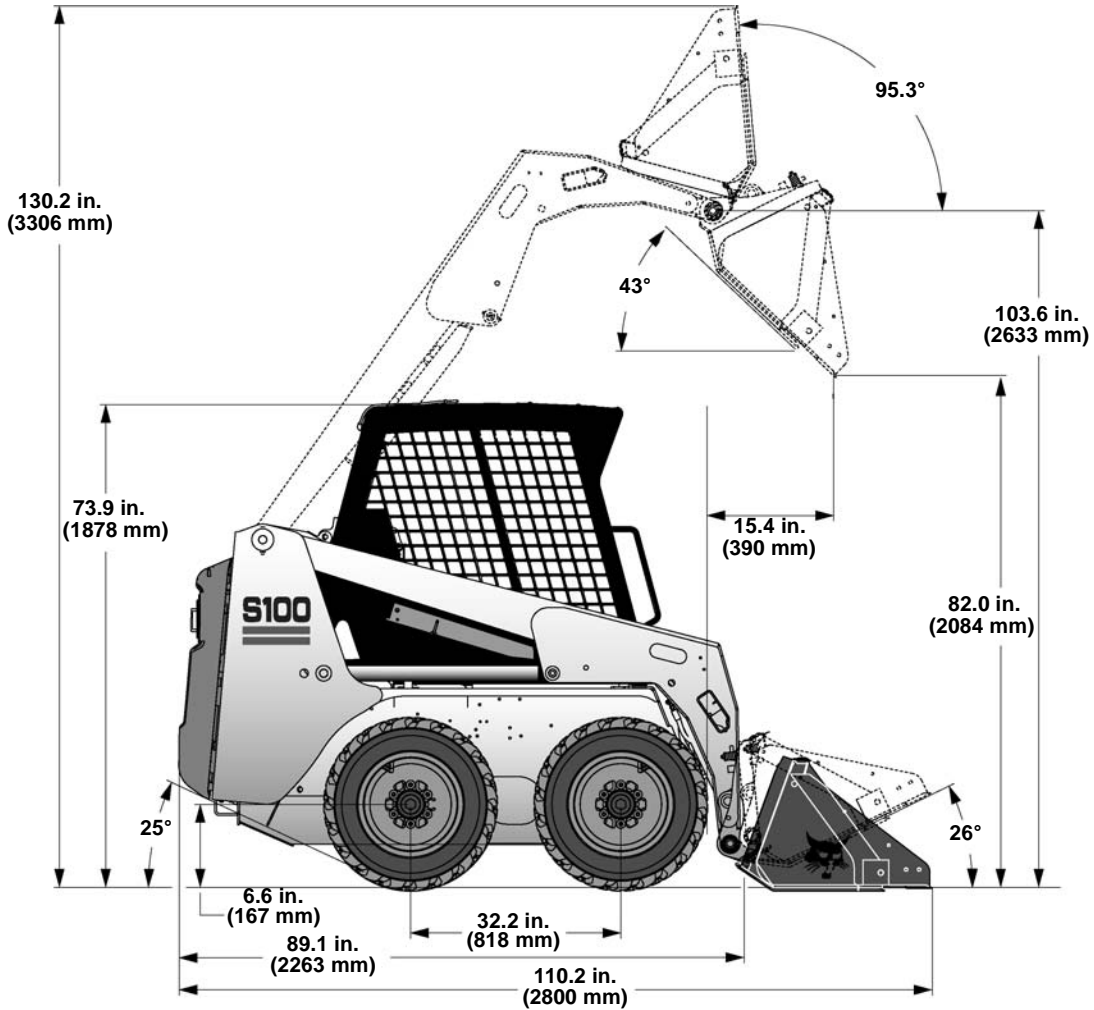
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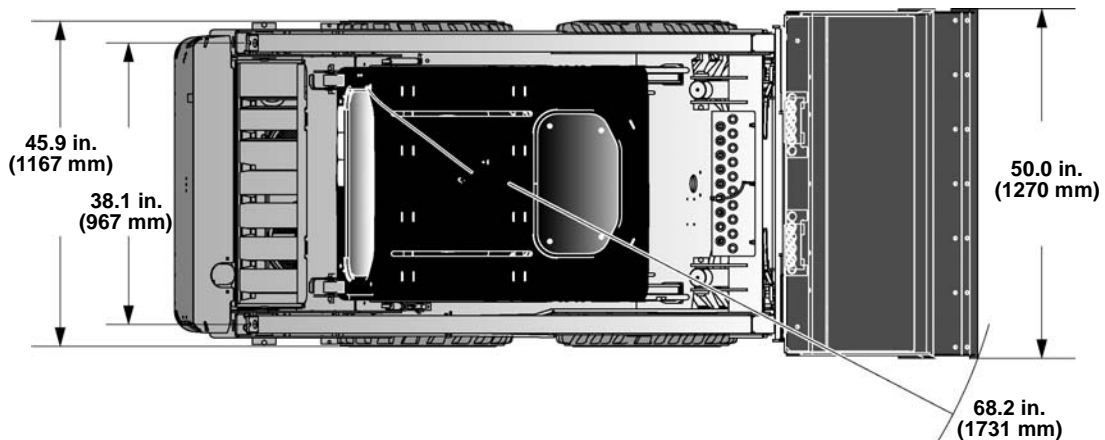
## (S100) LOADER SPECIFICATIONS

### Machine Dimensions

- Dimensions are given for loader equipped with standard tires and 50 inch Dirt bucket and may vary with other bucket types. All dimensions are shown in inches. Respective metric dimensions are given in millimeters enclosed by parentheses.
- Where applicable, specifications conform to SAE or ISO standards and are subject to change without notice.



S0114A



S0129A

Changes of structure or weight distribution of the loader can cause changes in control and steering response and can cause failure of the loader parts.



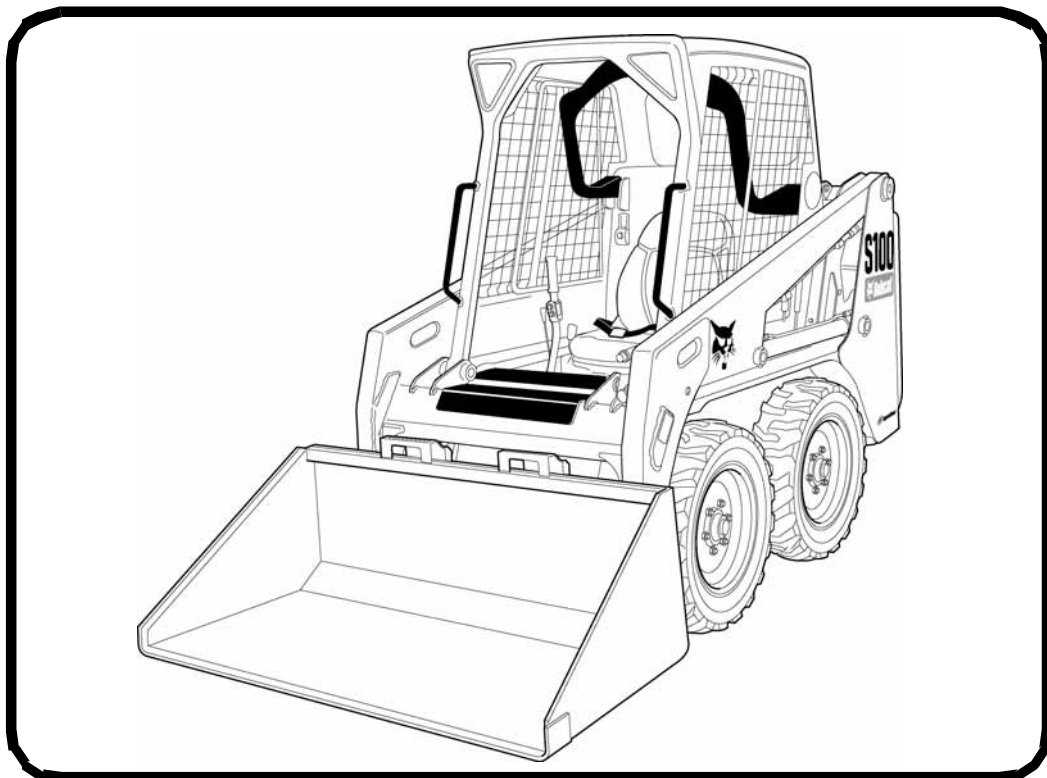
# Bobcat®

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## Operation & Maintenance Manual S100 Skid-Steer Loader

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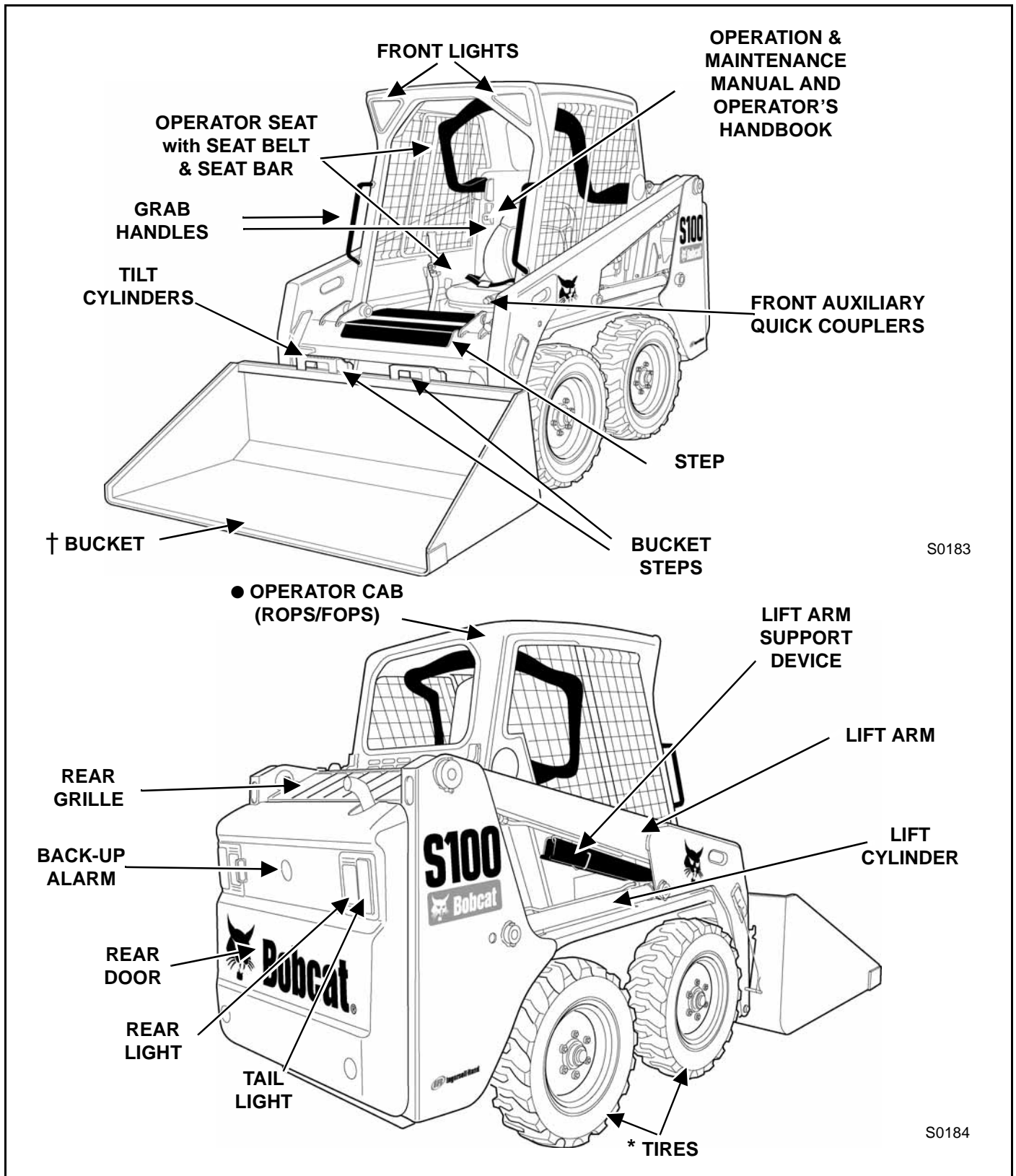
S/N AB6420001 & Above



EQUIPPED WITH  
BOBCAT INTERLOCK  
CONTROL SYSTEM (BICS™)



# LOADER IDENTIFICATION



S0183

S0184

- \* TIRES - Tires shown may not be standard. The machine is factory equipped with standard tires. Other tires are available.
- ROPS, FOPS - Roll Over Protective Structure, per ISO 3471, and Falling Object Protective Structure per ISO 3449, Level I. Level II is available.
- † Bucket - Many Buckets and other Attachments are available.



**Bobcat®**

## INSTRUMENT PANEL IDENTIFICATION (CONT'D)

### Left Panel (Cont'd)

| REF. NO. | DESCRIPTION                        | FUNCTION / OPERATION  |
|----------|------------------------------------|---|
| 1        | ENGINE TEMPERATURE GAUGE           | Shows the engine coolant temperature.   |
| 2        | LEFT DIRECTION INDICATOR (Option)  | Indicates left turn signals are ON.   |
| 3        | GENERAL WARNING                    | Malfunction with one or more machine functions. (See Service Codes*)  |
| 4        | TWO-SPEED (Option)                 | High range selected. (Available with SJC controls only)   |
| 5        | ENGINE MALFUNCTION                 | Engine malfunction or failure. (See Service Codes*)   |
| 6        | ENGINE COOLANT TEMPERATURE         | Engine coolant temperature high or sensor error.  |
| 7        | DISPLAY SCREEN                     | Displays information. (See Display Screen in this manual.)  |
| 8        | SEAT BELT                          | Instructs operator to fasten seat belt. Remains lit for 45 seconds.   |
| 9        | SEAT BAR                           | The light comes on when the seat bar is UP.   |
| 10       | LIFT & TILT VALVE                  | The light comes on when the lift and tilt functions cannot be operated.   |
| 11       | PARKING BRAKE                      | The light comes on when the loader cannot be driven.  |
| 12       | RIGHT DIRECTION INDICATOR (Option) | Indicates right turn signals are ON.  |
| 13       | SHOULDER BELT                      | Not used.   |
| 14       | HYDRAULIC SYSTEM MALFUNCTION       | Hydraulic system malfunction or failure. (See Service Codes*)   |
| 15       | FUEL                               | Fuel level low or sensor error.   |
| 16       | FUEL GAUGE                         | Shows the amount of fuel in the tank.   |
| 17       | LIGHTS                             | Press once for FRONT work lights and REAR taillights. (Left green LED will light.) Press a second time to add REAR work lights. (Left and right green LEDs will light.) Press a third time to turn all lights off. (Left and right green LEDs will be off.)<br>Press and hold five seconds to display software version in display screen. |
| 18       | HIGH-FLOW                          | Not used.   |
| 19       | AUXILIARY HYDRAULICS               | Press once to engage the auxiliary hydraulics. (left green LED will light.) Press a second time to disengage.   |
| 20       | INFORMATION                        | Cycles through (after each button press): <ul style="list-style-type: none"> <li>• Hourmeter (On start up)</li> <li>• Engine rpm</li> <li>• Battery voltage</li> <li>• Maintenance clock (Press and hold for seven seconds when displayed to reset the maintenance clock.)</li> <li>• Service codes*</li> </ul>                           |
| 21       | TRACTION LOCK OVERRIDE             | Functions only when the seat bar is raised and the engine is running. Press once to unlock the brakes. Allows you to use the steering levers or joystick(s) to move the loader forward or backward when using the backhoe attachment. (See TRACTION LOCK OVERRIDE in this manual.) Press a second time to lock the brakes.                |
| 22       | PRESS TO OPERATE LOADER            | Press to activate the BICS™ when the seat bar is down and operator is seated in operating position. Button will light.<br>Press and hold <b>three seconds</b> to engage Drive Response and Steering Drift Compensation. (See DRIVE RESPONSE and STEERING DRIFT COMPENSATION in this manual.)  |
| 23       | ALARM                              | The alarm beeps when Error, Warning or Shutdown conditions exist.   |

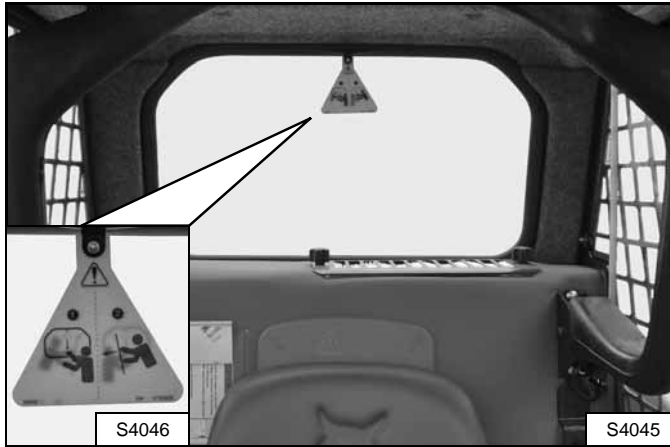
\* See SYSTEM SETUP & ANALYSIS for Service Code description. (See DIAGNOSTIC SERVICE CODES on Page SA-3.)

## EMERGENCY EXIT

The front opening on the operator cab and rear window provide exits.

### Rear Window

Figure OI-21



Pull the tag on the top of the rear window to remove the rubber cord [Figure OI-21].

Push the rear window out of the rear of the operator cab.

Figure OI-22



Exit through the rear of the operator cab [Figure OI-22].

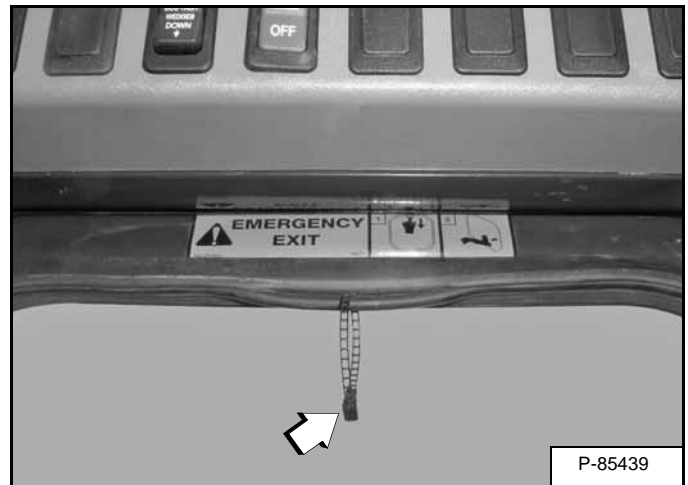
### Front Door

This machine may be equipped with a front door.

**NOTE:** When an Operator Cab Enclosure Kit is installed, the window of the front door can be used as an emergency exit [Figure OI-23].

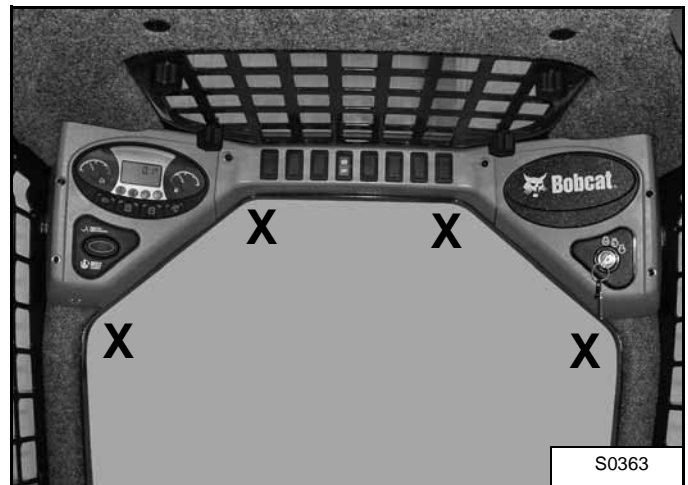
**NOTE:** If the loader has a Special Application Door Kit installed, the window of the front door is NOT an emergency exit.

Figure OI-23



Pull the plastic loop at the top of the window in the front door to remove the rubber cord [Figure OI-23].

Figure OI-24



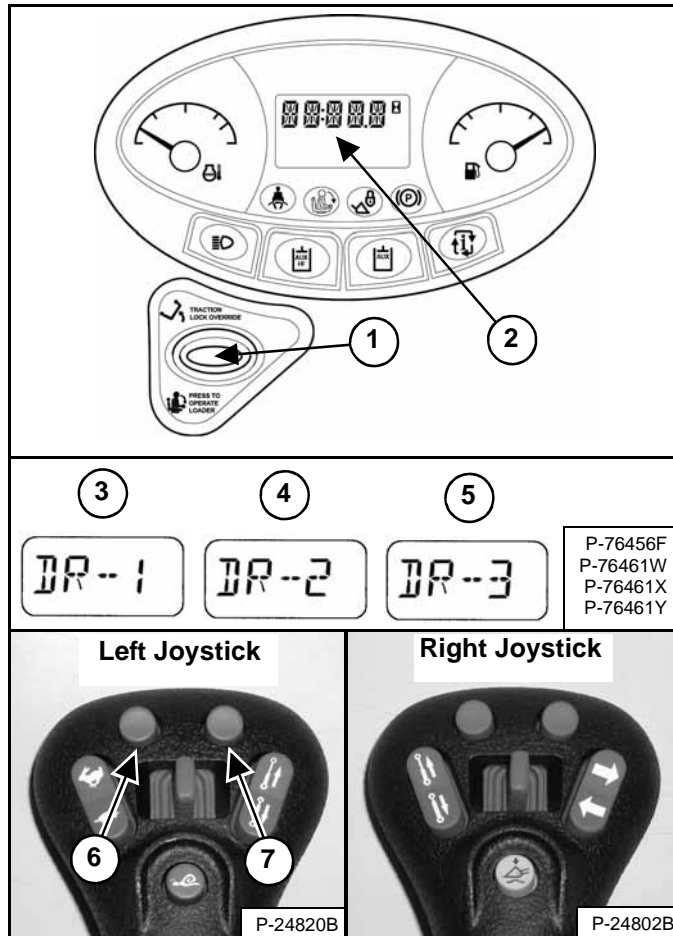
Push the window out with your foot at any corner of the window [Figure OI-24].

Exit through the front door.

## DRIVE RESPONSE (CONT'D)

### Operation (Cont'd)

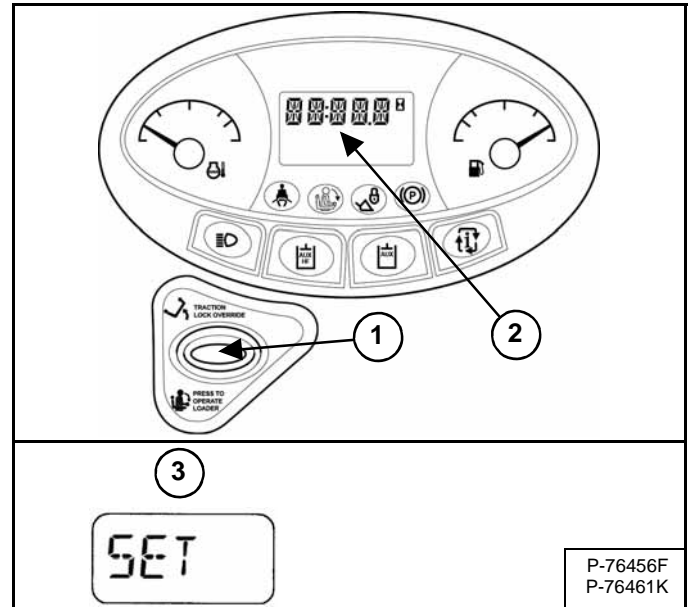
Figure OI-42



Press and hold the PRESS TO OPERATE LOADER button (Item 1) for **three seconds** to adjust the loader drive response setting. The current drive response setting will appear in the data display (Item 2) [Figure OI-42].

Press the upper left button (Item 6) on the left joystick to scroll down through the three settings. Press the upper right button (Item 7) on the left joystick to scroll up through the three drive response settings. The new drive response setting (Item 3, 4 or 5) will appear in the data display (Item 2) [Figure OI-42]. Adjustments to drive response will be effective immediately.

Figure OI-43



### Saving The Drive Response Setting:

The current drive response setting can be saved by pressing and holding the PRESS TO OPERATE LOADER button (Item 1) for **three seconds**. [SET] (Item 3) will appear in the data display (Item 2) [Figure OI-43] and the machine will exit from the drive response adjustment menu.

### OR

Press the PRESS TO OPERATE LOADER button to exit from the drive response adjustment menu without saving the current setting.

The current steering drift compensation setting (See STEERING DRIFT COMPENSATION on Page OI-28.) will appear in the data display (Item 2) [Figure OI-43] and the upper left and upper right buttons on the left joystick will no longer make changes to drive response.

**NOTE: The last displayed drive response setting will remain in effect until the STOP button is pressed or the key is turned OFF. The machine will revert back to the last saved drive response setting the next time it is started.**

Adjustments to steering drift compensation can now be made (See STEERING DRIFT COMPENSATION on Page OI-28.)

### OR

Press the PRESS TO OPERATE LOADER button again to exit from the steering drift compensation menu.

Figure OI-68

# WARNING

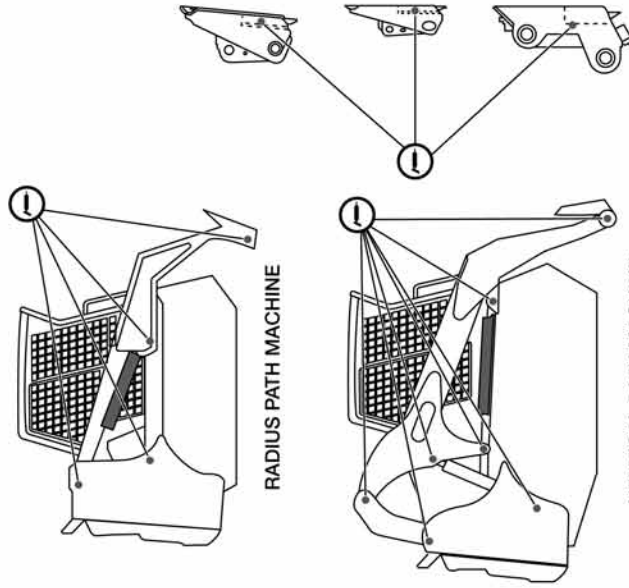
## AVOID INJURY OR DEATH

- Keep door closed except for service.
- Keep engine clean of flammable material.
- Keep body, loose objects and clothing away from electrical contacts, moving parts, hot parts and exhaust.
- Do not use loader in space with explosive dusts or gases or with flammable material near exhaust.
- Never use ether or starting fluid on diesel engine with glow plugs. Use only starting aids as approved by engine manufacturer.
- Leaking fluids under pressure can enter skin and cause serious injury.
- Battery acid causes severe burns; wear goggles. If acid contacts eyes, skin, or clothing, flush with water. For contact with eyes, flush and get medical attention.
- Battery makes flammable and explosive gas. Keep arcs, sparks, flames and lighted tobacco away.
- For jump start, connect negative cable to loader engine last (never at the battery). After jump start, remove negative connection at the engine first.
- Exhaust gases can kill. Always ventilate.

## SERVICE CHECKLIST AND SCHEDULE

- EVERY 10 HRS (BEFORE STARTING THE LOADER)**
- **ENGINE OIL & FILTER** - Check level and add as needed. Do not overfill. Change oil and filter after first 50 Hrs. then refer to Operation & Maintenance Manual for proper change interval for your Model.
  - **ENGINE AIR FILTER** - Check condition indicator and/or display. Service only when required. Do not use compressed air to clean elements.
  - **ENGINE AIR SYSTEM** - Check for leaks and damaged components.
  - **ENGINE COOLING SYSTEM** - Clean debris from grill, oil cooler and radiator. Check coolant level cold; add coolant mixture if required.
  - **FUEL FILTER** - Remove trapped water.
  - **LOADER LIFT ARMS, LIFT LINKS, CYLINDERS, BOB-TACH PIVOT & WEDGES, STEERING CYLINDERS (AWS Machines Only)** - Lubricate with multipurpose lithium based grease.
  - **SEAT BELT, SEAT BAR AND CONTROL INTERLOCKS** - Check function. Repair or replace as needed. Clean dirt and debris from moving parts.
  - **BICS** - Check for correct function. Clean dirt and debris from moving parts. Lift and Tilt functions **MUST NOT** operate with seat bar raised.
  - **TIRES** - Check air pressure. Inflate to **MAXIMUM** pressure shown on sidewall of tire.
  - **GENERAL** - Check for loose or broken parts, damaged operator cab, instrument operation, loose wheel nuts or track sprocket nuts, oil leaks, damaged or missing safety signs (decals).
- EVERY 50 HRS**
- **HYDRAULIC FLUID, HOSES AND TUBELINES** - Check fluid level and add if required. Check for damage and leaks. Repair or replace as needed.
  - **FINAL DRIVE TRANSMISSION (CHAINCASE, Wheel Machines Only)** - Check fluid level and add if required.
  - **HYDRAULIC & STEERING CONTROLS (PEDALS, HAND, and/ or JOYSTICK)** - Check for correct operation. Adjust as needed.
  - **WHEEL NUTS / TRACK DRIVE SPROCKETS** - Check for loose nuts and tighten as needed.
  - **TRACK TENSION (Track Machines Only)** - Check tension and adjust as needed.
- EVERY 100 HRS**
- **SPARK ARRESTOR MUFFLER** - Empty spark chamber. (If equipped.)
  - **BATTERY** - Check battery for damage, hold down clamps, cables, connections and electrolyte level. Add distilled water as needed.
  - **DRIVE LINE** - Lubricate Engine-to-Pump Coupler with multipurpose lithium based grease. (If equipped.)
- EVERY 250 HRS**
- **STEERING LEVER PIVOTS** - Lubricate with multipurpose lithium based grease. (If equipped.)
  - **FUEL FILTER** - Replace filter.
  - **KING PINS (AWS Machines Only)** - Lubricate with multipurpose lithium based grease.
  - **ENGINE / HYDRAULIC DRIVE BELT** - Check for wear or damage. Adjust or replace as needed. (If equipped.)
  - **FAN DRIVE GEARBOX** - Check fluid level and add if required. (If equipped.)
  - **OTHER DRIVE BELTS (Hydrostatic pump, water pump, alternator, and air conditioner - if equipped.)** - Check condition and tension. Adjust or replace as needed.
- EVERY 500 HRS**
- **BICS** - Check function of Lift Arm By-Pass control.
  - **FAN / HYDRAULIC / HYDROSTATIC SYSTEM** - Replace filter. Replace reservoir breather cap.
  - **STEERING VALVE INLINE FILTER (AWS Only)** - Replace filter.
  - **HYDROSTATIC MOTOR CARRIER (Track Machines Only)** - Replace oil.
- EVERY 1000 HRS**
- **HYDRAULIC RESERVOIR** - Replace fluid.
  - **FINAL DRIVE TRANSMISSION (Chaincase on Wheel Machines Only)** - Replace fluid.
  - **TRACK ROLLER, IDLER ASSEMBLIES (Track Machines Only)** - Replace fluid (if required).
  - **DRIVE MOTOR CASE OIL FILTER** - Replace filter (if equipped.)
  - **WHEEL BEARING & OUTER SPLINES (AWS only)** - Repack wheel bearings, grease internal splines in hub yoke. (Dealer Service Only)
- NOTES:**
- ★ Replace element sooner if transmission warning indicator remains on for more than 5 minutes after hydraulic fluid is at operating temperature.
  - ▲ Service at first 50 Hours, then as scheduled.
  - See Operation & Maintenance Manual for correct fluid specifications, filter part number and location, and appropriate service interval for your Model.

## GENERAL LUBRICATION DIAGRAMS



## ● TYPICAL GREASE POINTS



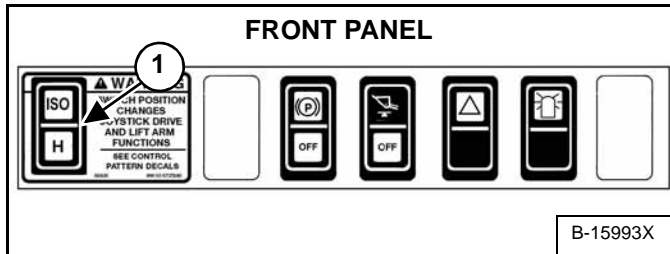
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## STARTING THE ENGINE (CONT'D)

### Deluxe Instrumentation Panel (Cont'd)

**NOTE:** Make sure both joysticks (SJC) are in the neutral position before starting the engine. Do not move the joysticks from the neutral position when pressing the RUN / ENTER or START buttons with the BICS activated.

Figure OI-90



(SJC) Select 'ISO' or 'H' Control Pattern (Item 1) [Figure OI-90].

Figure OI-91



Press the PRESS TO OPERATE LOADER button (Item 1) [Figure OI-91] to activate the BICS and to perform hydraulic and loader functions.

(SJC) The current drive response setting will be displayed briefly in the data display (Item 2) each time the PRESS TO OPERATE LOADER button (Item 1) [Figure OI-91] is pressed.

**NOTE:** (SJC) The light of the current switch position (ISO or H) will flash, which will indicate PRESS TO OPERATE LOADER is required. The light will flash when the RUN button has been pressed and continue to flash until the PRESS TO OPERATE LOADER button is pressed, thereafter the light will become solid. If the mode (ISO / H) is changed while driving, the active mode light will remain solid and the pending mode light will flash. When operation of the machine is returned to neutral, the active mode light will then turn off and the pending mode light will continue to flash until the PRESS TO OPERATE LOADER button is pressed.

**! WARNING**

### AVOID INJURY OR DEATH

When an engine is running in an enclosed area, fresh air must be added to avoid concentration of exhaust fumes. If the engine is stationary, vent the exhaust outside. Exhaust fumes contain odorless, invisible gases which can kill without warning.

W-2050-0807

## OPERATING PROCEDURE (CONT'D)

### Operating With A Full Bucket

Figure OI-104

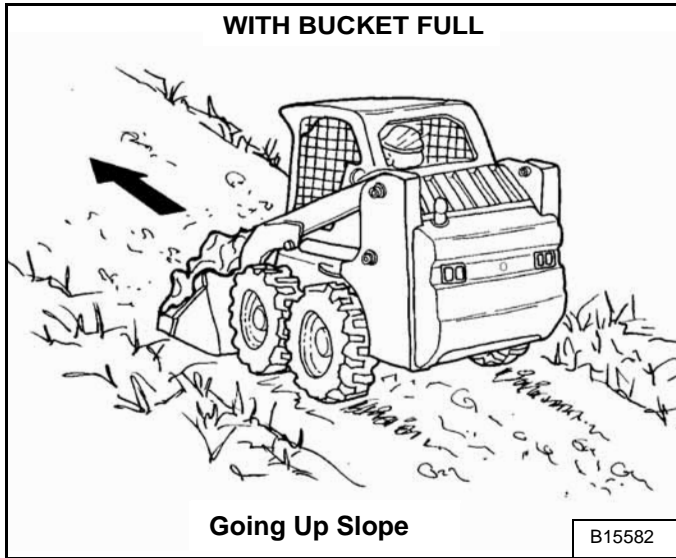
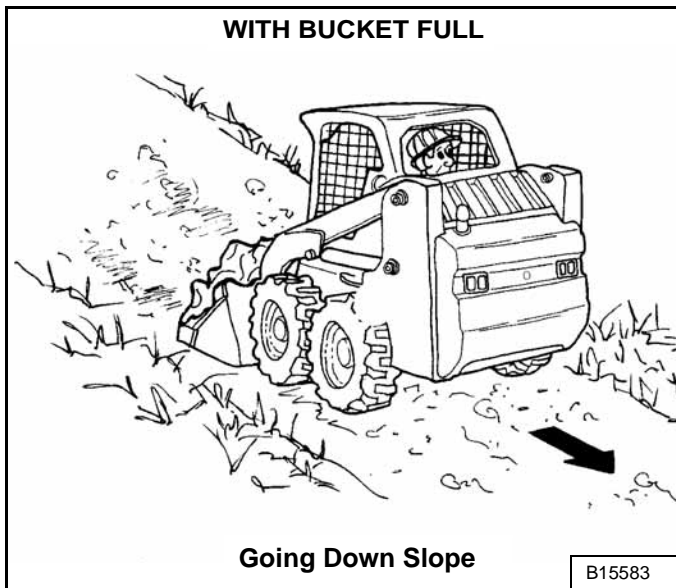


Figure OI-105



With a full bucket, go up or down the slope with the bucket (heavy end) toward the top of the slope [Figure OI-104] and [Figure OI-105].

### Operating With An Empty Bucket

Figure OI-106

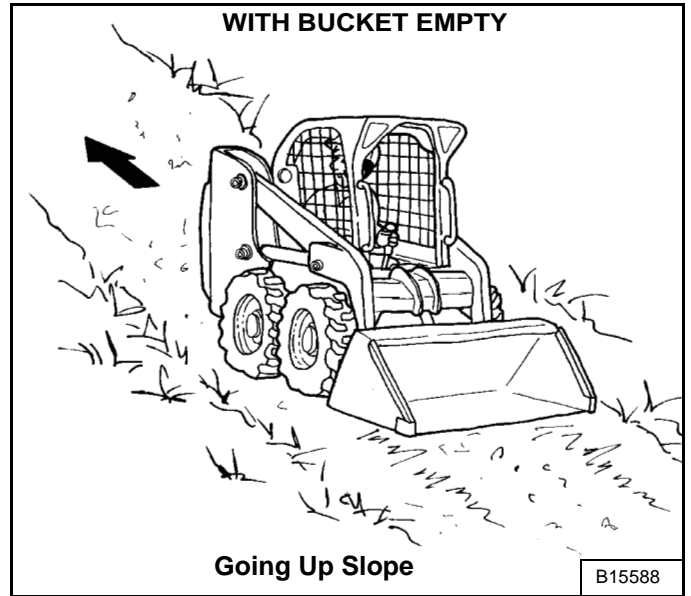
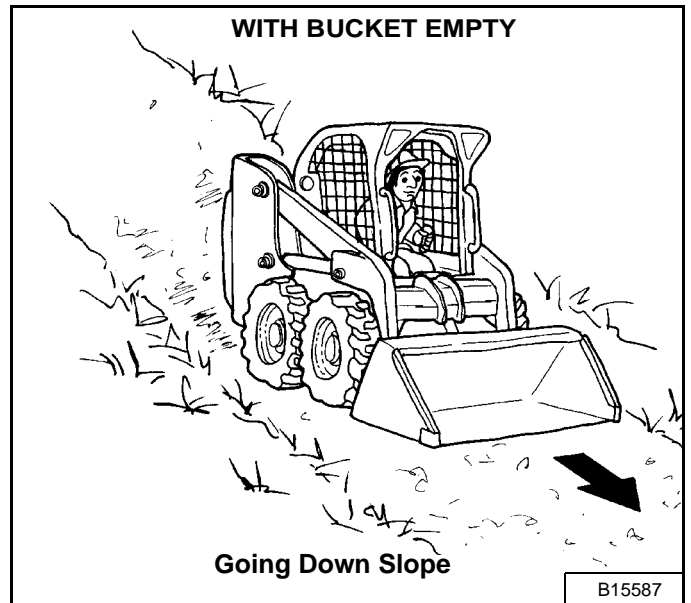


Figure OI-107



With an empty bucket, go up or down the slope with the back of the loader (heavy end) toward the top of the slope [Figure OI-106] and [Figure OI-107].

Raise the bucket only high enough to avoid obstructions on rough ground.

## PREVENTIVE MAINTENANCE

|   |       |
|---|-------|
| AIR CLEANER SERVICE .....   | PM-21 |
| Replacing Filter Elements .....   | PM-21 |
| ALTERNATOR BELT .....   | PM-40 |
| Belt Adjustment .....   | PM-40 |
| Belt Replacement .....  | PM-40 |
| BACK-UP ALARM SYSTEM .....  | PM-14 |
| Adjusting Switch Position .....   | PM-14 |
| Description .....   | PM-14 |
| Inspecting .....  | PM-14 |
| BOB-TACH .....  | PM-45 |
| Inspection And Maintenance .....  | PM-45 |
| BOBCAT INTERLOCK CONTROL SYSTEM (BICS) .....  | PM-8  |
| Inspecting Deactivation Of Lift And Tilt Functions (SJC) .....                                | PM-8  |
| Inspecting Deactivation Of The Auxiliary Hydraulics System (Engine<br>RUNNING) .....          | PM-9  |
| Inspecting Deactivation Of The Auxiliary Hydraulics System (Engine<br>STOPPED - Key ON) ..... | PM-8  |
| Inspecting The BICS (Engine STOPPED - Key ON) .....   | PM-8  |
| Inspecting The Lift Arm Bypass Control .....  | PM-8  |
| Inspecting The Seat Bar Sensor (Engine RUNNING) .....   | PM-8  |
| Inspecting The Traction Lock (Engine RUNNING) .....   | PM-8  |
| DRIVE BELT .....  | PM-41 |
| Belt Adjustment .....   | PM-41 |
| Belt Replacement .....  | PM-41 |
| ELECTRICAL SYSTEM .....   | PM-28 |
| Battery Maintenance .....   | PM-29 |
| Description .....   | PM-28 |
| Fuse And Relay Location / Identification .....  | PM-28 |
| Removing And Installing Battery .....   | PM-31 |
| Using A Booster Battery (Jump Starting) .....   | PM-30 |
| ENGINE COOLING SYSTEM .....   | PM-26 |
| Checking Level .....  | PM-26 |
| Cleaning .....  | PM-26 |
| Removing And Replacing Coolant .....  | PM-27 |
| ENGINE LUBRICATION SYSTEM .....   | PM-25 |
| Checking And Adding Engine Oil .....  | PM-25 |
| Engine Oil Chart .....  | PM-25 |
| Removing And Replacing Oil And Filter .....   | PM-25 |

**PREVENTIVE  
MAINTENANCE  
(PM)**

Continued On Next Page

## SEAT BELT

### Inspection And Maintenance

# WARNING

Failure to properly inspect and maintain the seat belt can cause lack of operator restraint resulting in serious injury or death.

W-2466-0703

Check the seat belt daily for correct function.

Inspect the seat belt system thoroughly at least once each year or more often if the machine is exposed to severe environmental conditions or applications.

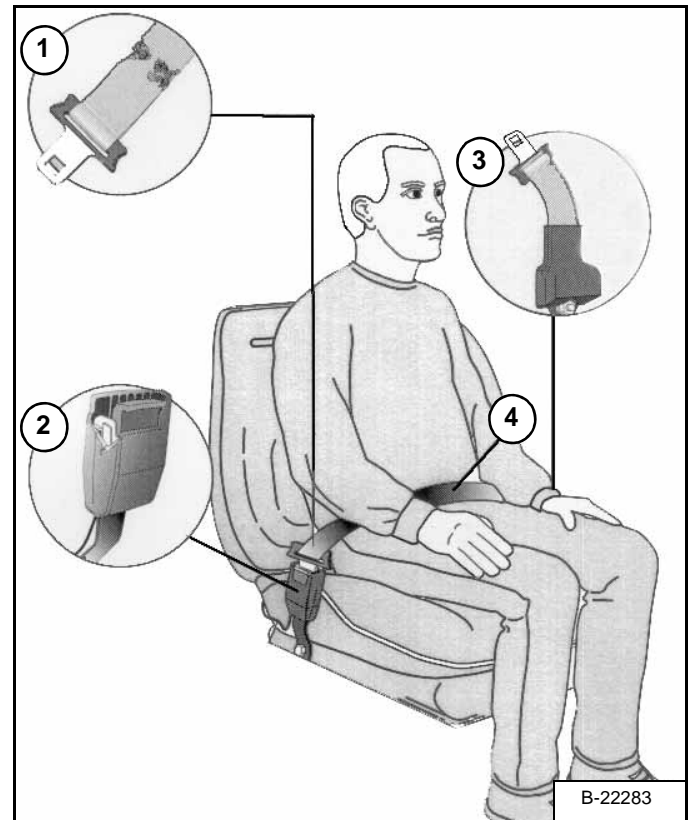
Any seat belt system that shows cuts, fraying, extreme or unusual wear, significant discolorations due to ultraviolet UV exposure, dusty / dirty conditions, abrasion to the seat belt webbing, or damage to the buckle, latch plate, retractor (if equipped), hardware or any other obvious problem should be replaced immediately.

The items below are referenced in **[Figure PM-4]**.

1. Check the webbing. If the system is equipped with a retractor, pull the webbing completely out and inspect the full length of the webbing. Look for cuts, wear, fraying, dirt and stiffness.
2. Check the buckle and latch for correct operation. Make sure latch plate is not excessively worn, deformed or buckle is not damaged or casing broken.
3. Check the retractor web storage device (if equipped) by extending webbing to determine if it looks correct and that it spools out and retracts webbing correctly.
4. Check webbing in areas exposed to ultraviolet (UV) rays from the sun or extreme dust or dirt. If the original color of the webbing in these areas is extremely faded and / or the webbing is packed with dirt, the webbing strength may have deteriorated.

See your Bobcat dealer for seat belt system replacement parts for your machine.

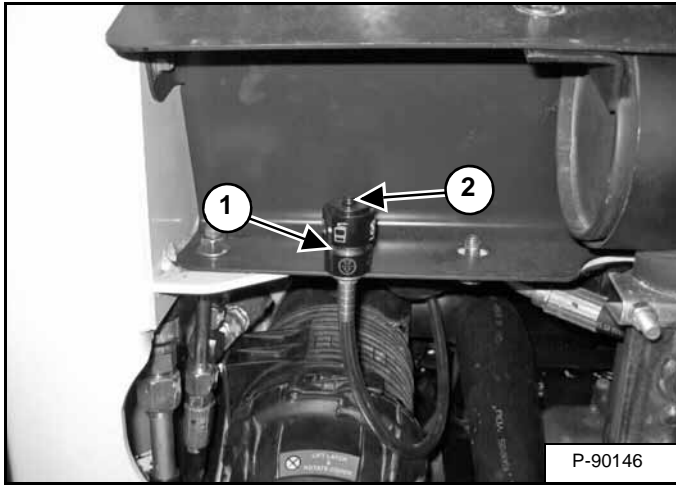
Figure PM-4



## AIR CLEANER SERVICE

### Replacing Filter Elements

Figure PM-29

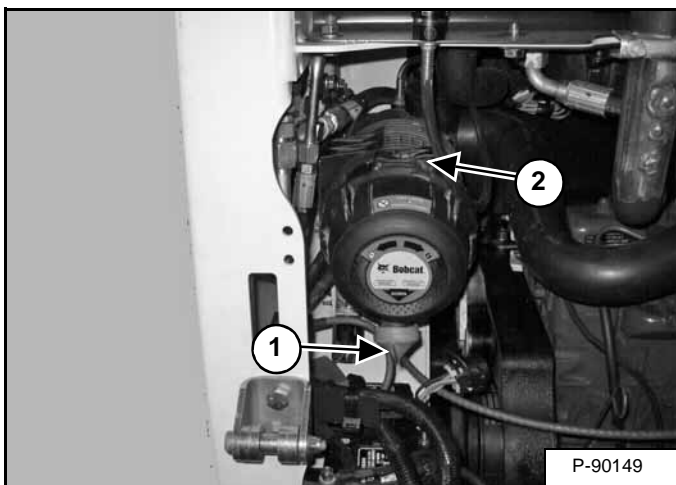


Replace the large (outer) filter element only when the red ring shows in the window of the condition indicator (Item 1) [Figure PM-29].

**NOTE:** Before replacing the filter element, push the button on the condition indicator (Item 2) [Figure PM-29]. Start the engine. If the red ring does not show, do not replace the filter element.

#### Outer Filter

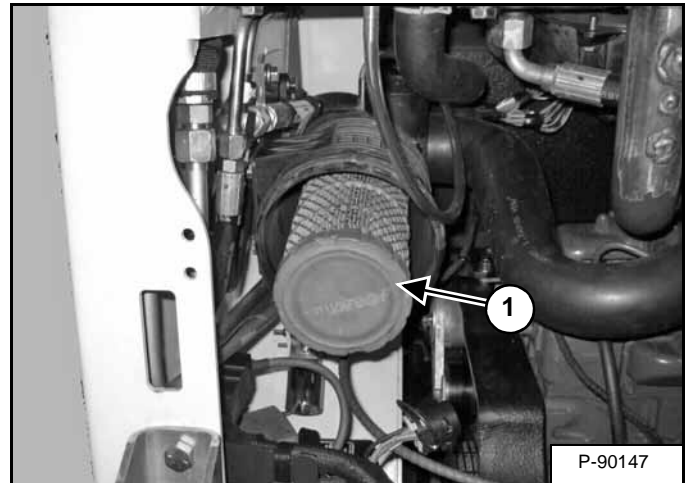
Figure PM-30



Open the evacuator valve (Item 1) [Figure PM-30] to get rid of large particles of dust and dirt.

Remove the dust cover by lifting the lever (Item 2) [Figure PM-30] and rotating the dust cover.

Figure PM-31



Pull the outer element (Item 1) [Figure PM-31] straight out.

Install a new outer element.

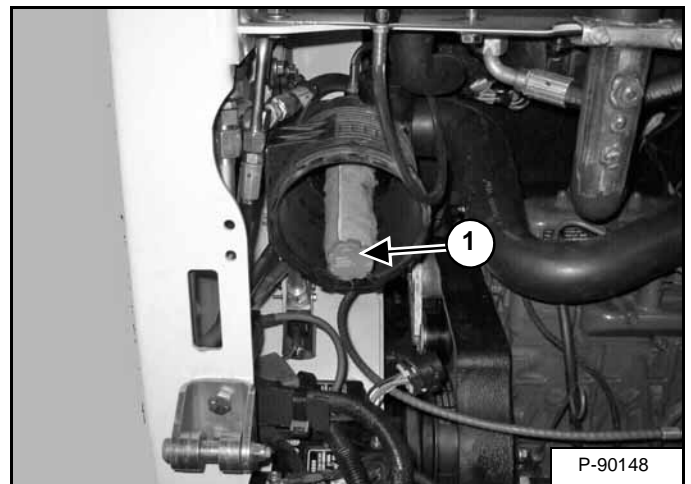
Install the dust cover.

Check the air intake hose and the air cleaner housing for damage. Make sure all connections are tight.

#### Inner Filter

Replace the inner filter every third time the outer filter is replaced or when the red ring still shows in the indicator window after the outer filter has been replaced.

Figure PM-32



Remove the inner filter (Item 1) [Figure PM-32].

**NOTE:** Make sure all sealing surfaces are free of dirt and debris.

Install a new inner element.

Install the outer element and the dust cover.

## ELECTRICAL SYSTEM (CONT'D)

### Removing And Installing Battery

# WARNING

#### AVOID INJURY OR DEATH

Batteries contain acid which burns eyes and skin on contact. Wear goggles, protective clothing and rubber gloves to keep acid off body.

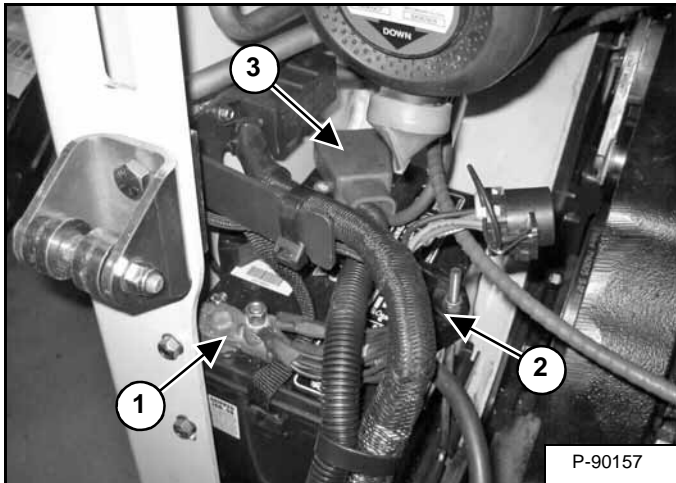
In case of acid contact, wash immediately with water. In case of eye contact get prompt medical attention and wash eye with clean, cool water for at least 15 minutes.

If electrolyte is taken internally drink large quantities of water or milk! DO NOT induce vomiting. Get prompt medical attention.

W-2065-0807

Open the rear door.

Figure PM-48



Disconnect the negative (-) battery cable (Item 1) [Figure PM-48].

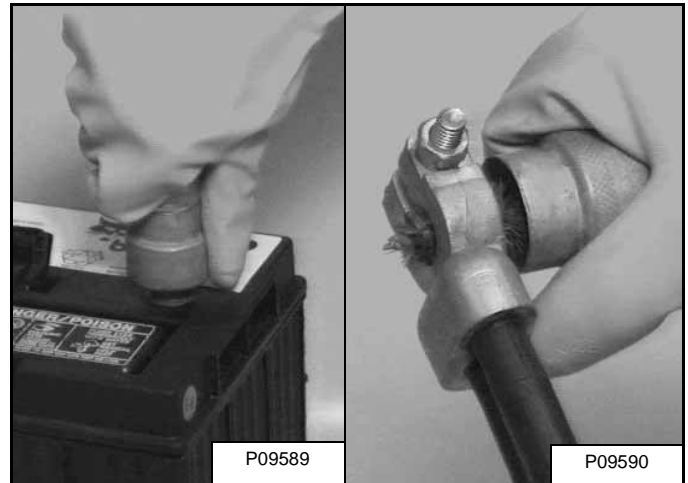
Remove the battery hold down clamp (Item 2) [Figure PM-48].

Disconnect the positive (+) cable (Item 3) [Figure PM-48] from the battery.

Remove the battery from the loader.

**NOTE:** When removing or installing the battery in the loader, do not touch any metal parts with the battery terminals.

Figure PM-49



Always clean the battery terminals and cable ends when installing a new or used battery [Figure PM-49].

**NOTE:** Always connect the negative (-) cable last and remove it first to prevent sparks.

Install and tighten the battery hold down clamp.

Connect and tighten the battery cables.

Close the rear door before operating the loader.

## DRIVE BELT

### Belt Adjustment

Drive belt tension is automatically maintained, no adjustment is necessary.

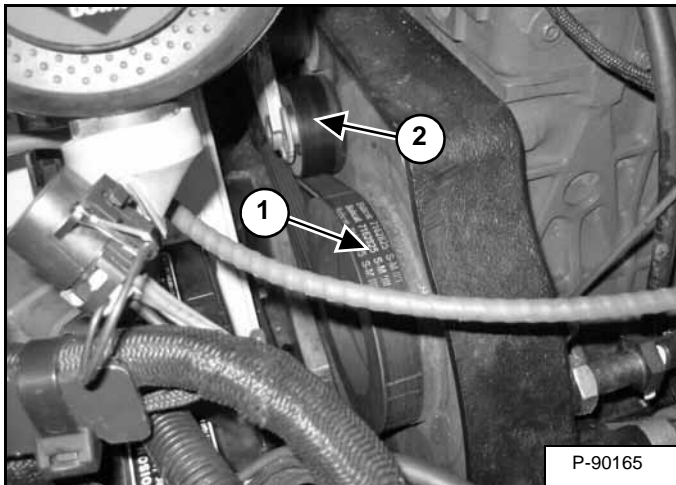
### Belt Replacement

Stop the engine and open the rear door.

Disconnect the negative (-) cable from the battery.

Remove the two drive belt shield fasteners and remove the drive belt shield.

**Figure PM-64**



Loosen the drive belt (Item 1) by pulling the tension wheel (Item 2) [Figure PM-64] upwards with a socket wrench.

Remove the drive belt.

Install new drive belt.

Lower the tension wheel onto the drive belt.

Install the drive belt shield and the drive belt shield fasteners.

Connect the negative (-) cable to the battery.

Close the rear door before operating the loader.

## DIAGNOSTIC SERVICE CODES (CONT'D)

### Service Codes List (Cont'd)

| CODE  | DESCRIPTION                                      | CODE  | DESCRIPTION                                   |
|-------|--|-------|---|
| D7521 | Left joystick Y-axis out of range high           | D7572 | Drive pump not calibrated                     |
| D7522 | Right joystick Y-axis out of range high          | D7573 | Operating mode switch flipped while operating |
| D7523 | Right front wheel angle sensor out of range high | D7574 | Right wheel speed uncommanded motion          |
| D7524 | Left front wheel angle sensor out of range high  | D7575 | Left wheel speed uncommanded motion           |
| D7525 | Right rear wheel angle sensor out of range high  | D7576 | No communication from ACS controller          |
| D7526 | Left rear wheel angle sensor out of range high   | D7577 | Left speed sensor out of range high           |
| D7527 | Left swash plate out of position                 | D7578 | Right speed sensor out of range high          |
| D7528 | Right swash plate out of position                | D7579 | Left speed sensor out of range low            |
| D7529 | Left joystick X-axis out of range low            | D7580 | Right speed sensor out of range low           |
| D7531 | Left joystick Y-axis out of range low            | D7581 | Right front steer retract short to battery    |
| D7532 | Right joystick Y-axis out of range low           | D7582 | Left front steer retract short to battery     |
| D7533 | Right front wheel angle sensor out of range low  | D7583 | Right rear steer retract short to battery     |
| D7534 | Left front wheel angle sensor out of range low   | D7584 | Left rear steer retract short to battery      |
| D7535 | Right rear wheel angle sensor out of range low   | D7585 | Sensor supply 1 out of range high             |
| D7536 | Left rear wheel angle sensor out of range low    | D7586 | Sensor supply 2 out of range high             |
| D7537 | Sensor supply 1 out of range low                 | D7587 | Software update required                      |
| D7538 | Sensor supply 2 out of range low                 | D7588 | Switched power stuck ON                       |
| D7539 | Left swash plate sensor out of range high        | D7589 | Switched power error OFF                      |
| D7540 | Left swash plate sensor out of range low         | D7591 | Left swash plate sensor reversed              |
| D7541 | Right swash plate sensor out of range high       | D7592 | Right swash plate sensor reversed             |
| D7542 | Right swash plate sensor out of range low        | D7593 | Right speed sensor unresponsive               |
| D7543 | Left forward drive solenoid error ON             | D7594 | Left speed sensor unresponsive                |
| D7544 | Left reverse drive solenoid error ON             | D7595 | Left speed sensor reversed                    |
| D7545 | Right forward drive solenoid error ON            | D7596 | Right speed sensor reversed                   |
| D7546 | Right reverse drive solenoid error ON            | D7597 | Controller programmed                         |
| D7547 | Right front steer extend short to battery        | D7598 | In drive calibration mode                     |
| D7548 | Left front steer extend short to battery         | D7599 | In angle calibration mode                     |
| D7549 | Right rear steer extend short to battery         |       |   |
| D7550 | Left rear steer extend short to battery          | H1221 | Right Primary out of range high               |
| D7551 | Steer pressure short to battery                  | H1222 | Right Primary out of range low                |
| D7552 | Back-up alarm error ON                           | H1224 | Right Primary not in neutral                  |
| D7553 | Left forward drive solenoid error OFF            | H1321 | Left Primary out of range high                |
| D7554 | Left reverse drive solenoid error OFF            | H1322 | Left Primary out of range low                 |
| D7555 | Right forward drive solenoid error OFF           | H1324 | Left Primary not in neutral                   |
| D7556 | Right reverse drive solenoid error OFF           | H2005 | Boost solenoid short to battery               |
| D7557 | Right front steer extend short to ground         | H2006 | Boost solenoid short to ground                |
| D7558 | Right front steer retract short to ground        | H2007 | Boost solenoid open circuit                   |
| D7559 | Left front steer extend short to ground          | H2032 | Boost solenoid overcurrent                    |
| D7560 | Left front steer retract short to ground         | H2205 | Pressure control solenoid short to battery    |
| D7561 | Right rear steer extend short to ground          | H2206 | Pressure control solenoid short to ground     |
| D7562 | Right rear steer retract short to ground         | H2207 | Pressure control solenoid open circuit        |
| D7563 | Left rear steer extend short to ground           | H2232 | Pressure control solenoid overcurrent         |
| D7564 | Left rear steer retract short to ground          | H2305 | Rear base solenoid short to battery           |
| D7565 | Steer pressure short to ground                   | H2306 | Rear base solenoid short to ground            |
| D7566 | Back-up alarm error OFF                          | H2307 | Rear base solenoid open circuit               |
| D7567 | No communication from Gateway controller         | H2332 | Rear base solenoid overcurrent                |
| D7568 | Angle sensors not calibrated                     | H2405 | Rear rod solenoid short to battery            |
| D7569 | Battery voltage out of range high                | H2406 | Rear rod solenoid short to ground             |
| D7570 | Interrupted power                                | H2407 | Rear rod solenoid open circuit                |
| D7571 | Battery voltage out of range low                 | H2432 | Rear rod solenoid overcurrent                 |

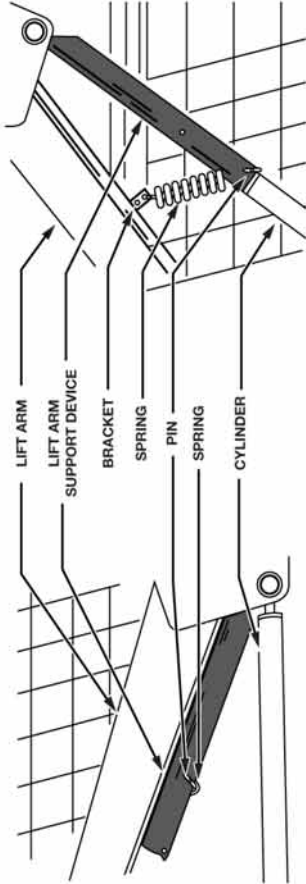
## MACHINE SIGN TRANSLATIONS

|   |         |
|---|---------|
| DANGER (6702301) .....                  | .MST-6  |
| DANGER (6702302) .....                  | .MST-6  |
| DANGER (6717343) .....                  | .MST-6  |
| DANGER (6809511) .....                  | .MST-9  |
| IMPORTANT (6560573) .....               | .MST-16 |
| LIFT ARM SUPPORT DEVICE (6706558) ..... | .MST-11 |
| SERVICE SCHEDULE (6734534).....         | .MST-3  |
| WARNING (6577754) .....                 | .MST-6  |
| WARNING (6579528) .....                 | .MST-7  |
| WARNING (6704786) .....                 | .MST-7  |
| WARNING (6710358) .....                 | .MST-9  |
| WARNING (6725370) .....                 | .MST-10 |
| WARNING (6728539) .....                 | .MST-8  |
| WARNING (6737189) .....                 | .MST-10 |
| WARNING (6737248) .....                 | .MST-10 |
| WARNING (7131518) .....                 | .MST-12 |
| WARNING (7131519) .....                 | .MST-14 |

**MACHINE SIGN  
TRANSLATIONS  
(MST)**

**TO ENGAGE LIFT ARM SUPPORT DEVICE**

1. Remove attachment from loader.
2. Unhook spring from pin. Hold lift arm support device. Remove pin.
3. Lower the lift arm support device to the top of the cylinder.
4. Hook spring into slot on top of lift arm support device.
5. Enter loader, fasten seat belt, lower seat bar and start engine.
6. Raise lift arms until lift arm support device drops on cylinder rod.
7. Lower lift arms slowly until movement stops.
8. Stop engine. Raise seat bar. Move pedals until both pedals lock. Leave loader.
9. Install pin into rear of lift arm support device below cylinder rod.



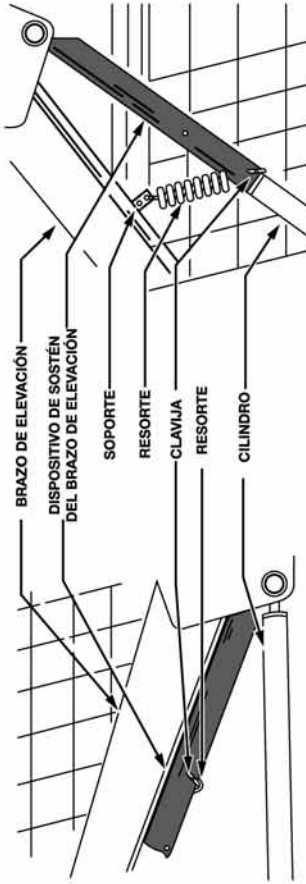
**TO DISENGAGE LIFT ARM SUPPORT DEVICE**

1. Remove pin.
2. Hook spring into bracket below lift arm (Hook in top hole for Models 953 and 963).
3. Enter loader, fasten seat belt, lower seat bar and start engine.
4. Raise lift arms until lift arm support device raises off cylinder rod.
5. Lower lift arms. Stop engine. Raise seat bar. Move pedals until both pedals lock. Leave loader.
6. Unhook spring from bracket.
7. Raise lift arm support device to storage position.
8. Insert pin through lift arm support device and bracket.
9. Hook spring to pin.

62554 SW  
6706558B enUS

**CMO ENGANCHAR EL DISPOSITIVO DE SOSTÉN DEL BRAZO DE ELEVACIÓN**

1. Retire el accesorio de la cargadora.
2. Desenganche el resorte de la clavija. Sostenga el dispositivo de sostén del brazo de elevación. Retire la clavija.
3. Baje el dispositivo de sostén del brazo de elevación hasta la parte superior del cilindro.
4. Enganche el resorte en la ranura sobre la parte superior del dispositivo de sostén del brazo de elevación.
5. Ingrese la cargadora, ajústese el cinturón de seguridad, baje la barra del asiento y encienda el motor.
6. Eleve los brazos de elevación hasta que el dispositivo de sostén del brazo de elevación caiga sobre la varilla del cilindro.
7. Baje los brazos de elevación lentamente hasta que el movimiento se detenga.
8. Detenga el motor. Eleve la barra del asiento. Mueva los pedales hasta que ambos se bloqueen. Retírese de la cargadora.
9. Instale la clavija en la parte trasera del dispositivo de sostén del brazo de elevación debajo de la varilla del cilindro.



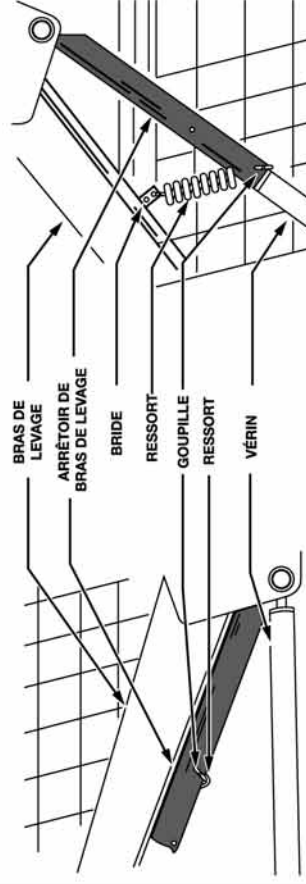
**CMO DESENGANCHAR EL DISPOSITIVO DE SOSTÉN DEL BRAZO DE ELEVACIÓN**

1. Retire la clavija.
2. Enganche el resorte en el soporte debajo del brazo de elevación (enganche el orificio superior en los modelos 953 y 963).
3. Ingrese la cargadora, ajústese el cinturón de seguridad, baje la barra del asiento y encienda el motor.
4. Eleve los brazos de elevación hasta que el dispositivo de sostén del brazo de elevación se eleve fuera de la varilla del cilindro.
5. Baje los brazos de elevación. Detenga el motor. Eleve la barra del asiento. Mueva los pedales hasta que ambos se bloqueen. Retírese de la cargadora.
6. Desenganche el resorte del soporte.
7. Eleve el dispositivo de sostén del brazo de elevación a la posición de almacenamiento.
8. Introduzca la clavija a través del dispositivo de sostén del brazo de elevación y el soporte.
9. Enganche el resorte a la clavija.

62554 SW  
6706558B esAR

**ENLÈNCHÈMENT DE L'ARRÈTOIR DE BRAS DE LEVAGE**

1. Retirez l'accessoire de la chargeuse.
2. Décrochez le ressort de la goupille. Tenez l'arrêt de bras de levage. Retirez la goupille.
3. Abaissez l'arrêt de bras de levage jusqu'à la partie supérieure du vérin.
4. Accrochez le ressort en le passant dans la fente sur l'arrêt de bras de levage.
5. Prenez place dans la chargeuse, bouchez la ceinture, abaissez l'arcade de siège et mettez le moteur en marche.
6. Relevez les bras de levage jusqu'à ce que l'arrêt de bras de levage tombe sur la tige du vérin.
7. Abaissez lentement les bras de levage jusqu'à ce qu'ils s'arrêtent.
8. Arrêtez le moteur. Relevez l'arcade de siège. Bougez les pédales jusqu'à ce qu'elles se verrouillent. Quittez la chargeuse.
9. Installez la goupille à l'arrière de l'arrêt de bras de levage sous la tige du vérin.



**DÈSÈNCHÈMENT DE L'ARRÈTOIR DE BRAS DE LEVAGE**

1. Retirez la goupille.
2. Accrochez le ressort sur la bride sous le bras de levage (accrochez-le au trou supérieur dans le cas des modèles 953 et 963).
3. Prenez place dans la chargeuse, bouchez la ceinture, abaissez l'arcade de siège et mettez le moteur en marche.
4. Relevez les bras de levage jusqu'à ce que l'arrêt de bras de levage se lève hors de la tige du vérin.
5. Abaissez les bras de levage. Arrêtez le moteur. Relevez l'arcade de siège. Bougez les pédales jusqu'à ce qu'elles se verrouillent. Quittez la chargeuse.
6. Décrochez le ressort de la bride.
7. Relevez l'arrêt de bras de levage en position de rangement.
8. Insérez la goupille dans l'arrêt de bras de levage et la bride.
9. Accrochez le ressort à la goupille.

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## (S100) LOADER SPECIFICATIONS (CONT'D)

### Controls

|   |  |
|---|--|
| Vehicle Steering  | Direction and speed controlled by two hand operated steering levers <i>or</i> optional joystick(s).  |
| Loader Hydraulics - Lift and Tilt<br>- Front Auxiliary (Std.) | Controlled by separate foot pedals <i>or</i> optional Selectable Joystick Control (SJC).<br>Controlled by lateral movement of the right hand steering lever <i>or</i> optional Right Hand Selectable Joystick Control (SJC). |
| Engine  | Hand lever speed control, key type start switch or optional Deluxe Instrumentation Panel and function error shutdown.  |
| Starting Aid  | Glow Plugs automatically activated as needed by Instrument Panel.  |
| Service Brake   | Two independent hydrostatic systems controlled by two hand operated steering levers <i>or</i> optional joystick(s).  |
| Secondary Brake   | One of the hydrostatic transmissions.  |
| Parking Brake   | Mechanical disc, manually operated switch on front instrument panel  |

### Hydraulic System

|  |  |
|--|--|
| Pump   | Engine driven, gear type   |
| Pump Capacity  | 49,6 L/min (13.1 U.S. gpm) @ 3000 Engine rpm @ 91% efficiency  |
| Filter (Hydraulic)   | Full flow replaceable, 3 micron synthetic media element  |
| System Relief Valve Setting  | 20,7 MPa (207 bar) (3000 psi)  |
| Hydraulic Cylinders<br>Bore Diameter: Lift Cylinder (2)<br>Tilt Cylinder (1)<br>Rod Diameter: Lift Cylinder (2)<br>Tilt Cylinder (1)<br>Stroke: Lift Cylinder (2)<br>Tilt Cylinder (1) | Double acting; Tilt cylinder has cushioning feature on dump & rollback<br>50,8 mm (2.00 in)<br>57,2 mm (2.25 in)<br>31,8 mm (1.25 in)<br>31,8 mm (1.25 in)<br>653,5 mm (25.73 in)<br>307,1 mm (12.09 in) |
| Control Valve  | 3-Spool, open center type with spring detent on lift float and electrically controlled auxiliary spool.  |
| Fluid Lines  | SAE standard tubelines, hoses and fittings.  |
| Fluid Type   | BOBCAT FLUID, Hydraulic / Hydrostatic<br>6903117 - (Two - 2.5 U.S. gal)<br>6903118 - (5 U.S. gal)<br>6903119 - (55 U.S. gal)   |
| Hydraulic Function Time:<br>Raise Lift Arms<br>Lower Lift Arms<br>Bucket Dump<br>Bucket Rollback   | 2.8 Seconds<br>1.8 Seconds<br>1.6 Seconds<br>1.2 Seconds   |

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