



# Operation and Maintenance Manual

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## Water valve unit, 2 functions

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Doc-No.: 8401 007 250 BA 00

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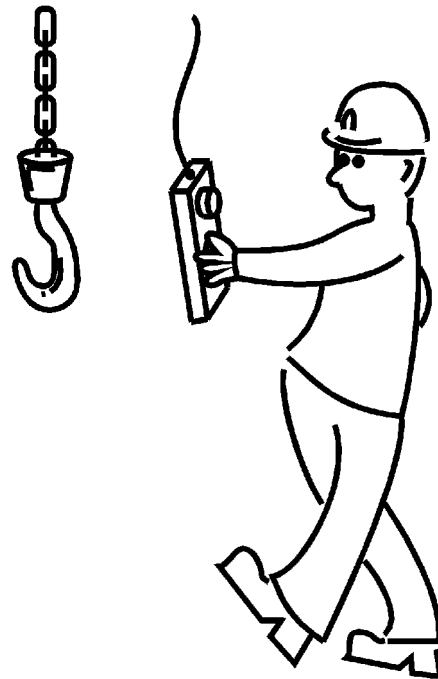
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# 2 Your safety



# 3 Storage and transport



# 5 Operation

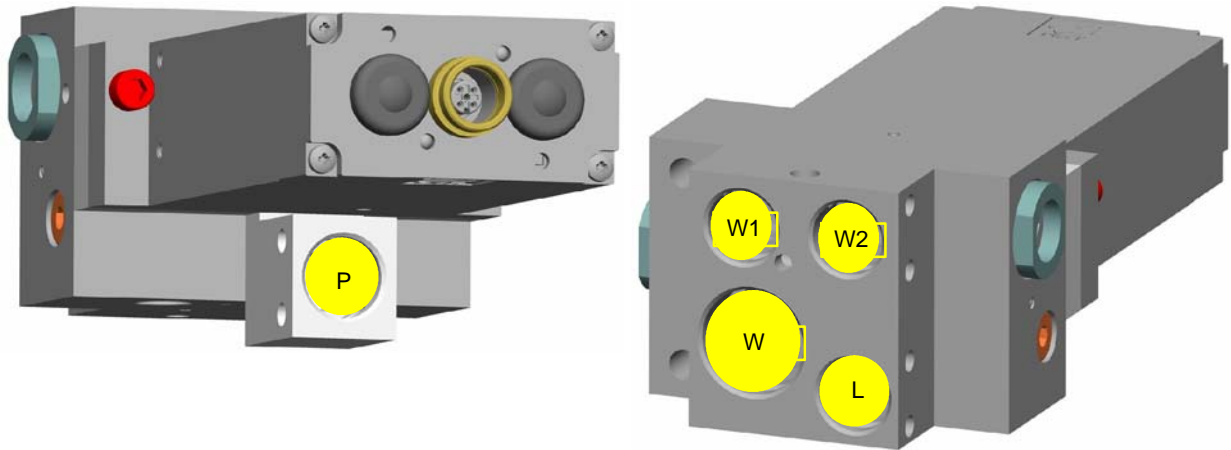




## Connections

The connection sockets for the hydraulic lines are on the rear side of the control unit.

Fig. 13: Control block, front and rear view



W input  
L leakage  
P pressure

### Hydraulic connections

#### consumer of medium quantities

Connections: ..... 2 x DN 10, socket, Steck-0  
Identification: ..... DN 10: W1, W2  
Flow rate: ..... max. 180 l/min at  $\Delta p = 100$  bar  
Use: ..... Consumer of medium quantities

#### connections for water supply

Connections: ..... 1 x DN 20 socket, Steck-0  
Identification: ..... W  
Flow rate: ..... max. 340 l/min at  $\Delta p = 100$  bar  
Use: ..... Water supply

#### connections for pressure feed

Connections: ..... 1 x DN 10 socket, Steck-0  
Identification: ..... P  
Flow rate: ..... max. 180 l/min at  $\Delta p = 100$  bar  
Use: ..... Pressure feed

#### leakage connection

Connections: ..... 1 x DN 10 socket, Steck-0  
Identification: ..... L  
Use: ..... Leakage



#### Important!

The Leakage connection must not be connected to the return, it must be arranged so that it can discharge freely.

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