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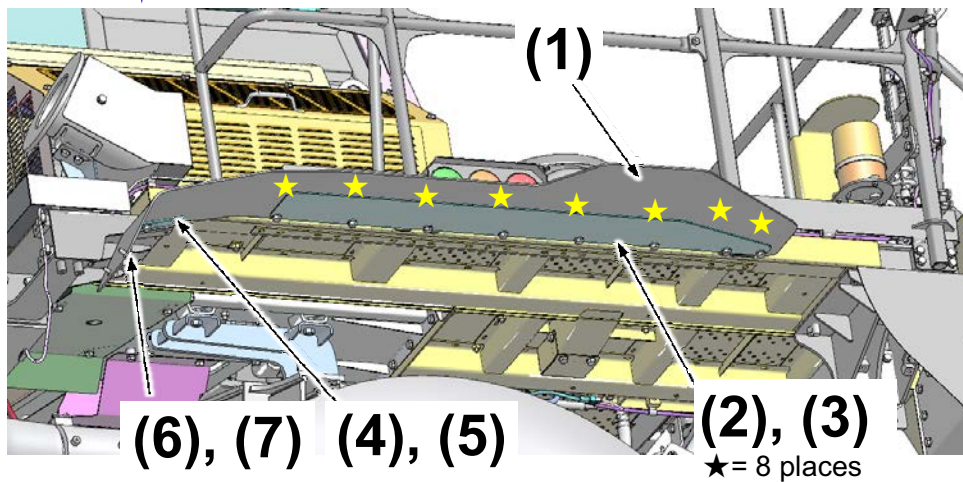
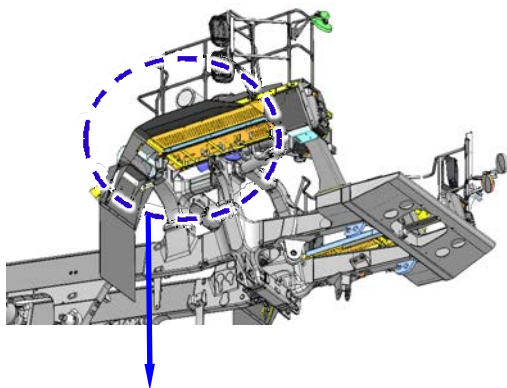
4 Facility, jig and consumable parts list

No.	Item	Specifications	Q'ty	Where to use
61	Bar	1 m	1	
62	Sliver		1	For aligning holes
63	Big hammer	10 lb	1	
64	Shackle	For 500 kg BD10	4	
65	Shackle	For 10 t BC40	4	For slinging dump body and chassis
66	Chain	ATH-465-042	1	For general work
67	Nylon sling	250 mm width, 5 m length	1	For installation of R.H. platform
68	Nylon sling	60 mm width, 3 m length	2	For installation of support, and other small item
69	Nylon sling	100 mm width, 12 m length	1	For installation of front tires
70	Nylon sling	30 mm width, 2 m length	3	For installation of front axle
71	Nylon sling	100 mm width, 3 m length	1	For installation of front axle
72	Nylon sling (endless)	5.5 m length, 8 ton of proof load	2	For slinging dump body and chassis
73	Nylon sling (endless)	6.0 m length, 8 ton of proof load	2	For slinging dump body and chassis
74	Pin	60 φ x 250 mm	2	For slinging chassis, rear side (can be substituted by safety pin)
75	Jig for slinging dump body	ATH-785-006	4	For installation of dump body
76	Lever block	3/4 tons LB008	3	For installation of F axle
77	Lever block	2 tons LB020	1	For installation of F axle
78	Wire	7 m 28 φ	2	For slinging chassis
79	Wire	4 m 28 φ	2	For installation of dump body
80	Wire	5 m 28 φ	2	For installation of dump body
81	Damage protection material (rubber plate, thick blanket etc.)	L×W×H (700 mm×1100 mm×5 mm)	2	For slinging chassis
No. 78-80 can be substituted by following 4 items.				
		ATH-465-039	1	For installation of dump body
		ATH-465-040	2	For slinging chassis
		ATH-465-041	1	For slinging of half-separated dump body

Touch up paint list attached to dump body

No.	Part name	Unit	Q'ty
1	Uni Grand 930 primer	4 kg	1
2	Thinner for NIPPON PAINT PCF	0.8 kg	1
3	SR3000 Natural yellow	16 kg	2
4	SR3000 Hardener	15 kg	1
5	Urethane thinner 205	17 L	1
6	Black gray	Spray can	1
7	Heat resistance silver	Spray can	1
8			

**Installation of R.H. platform mudguard**

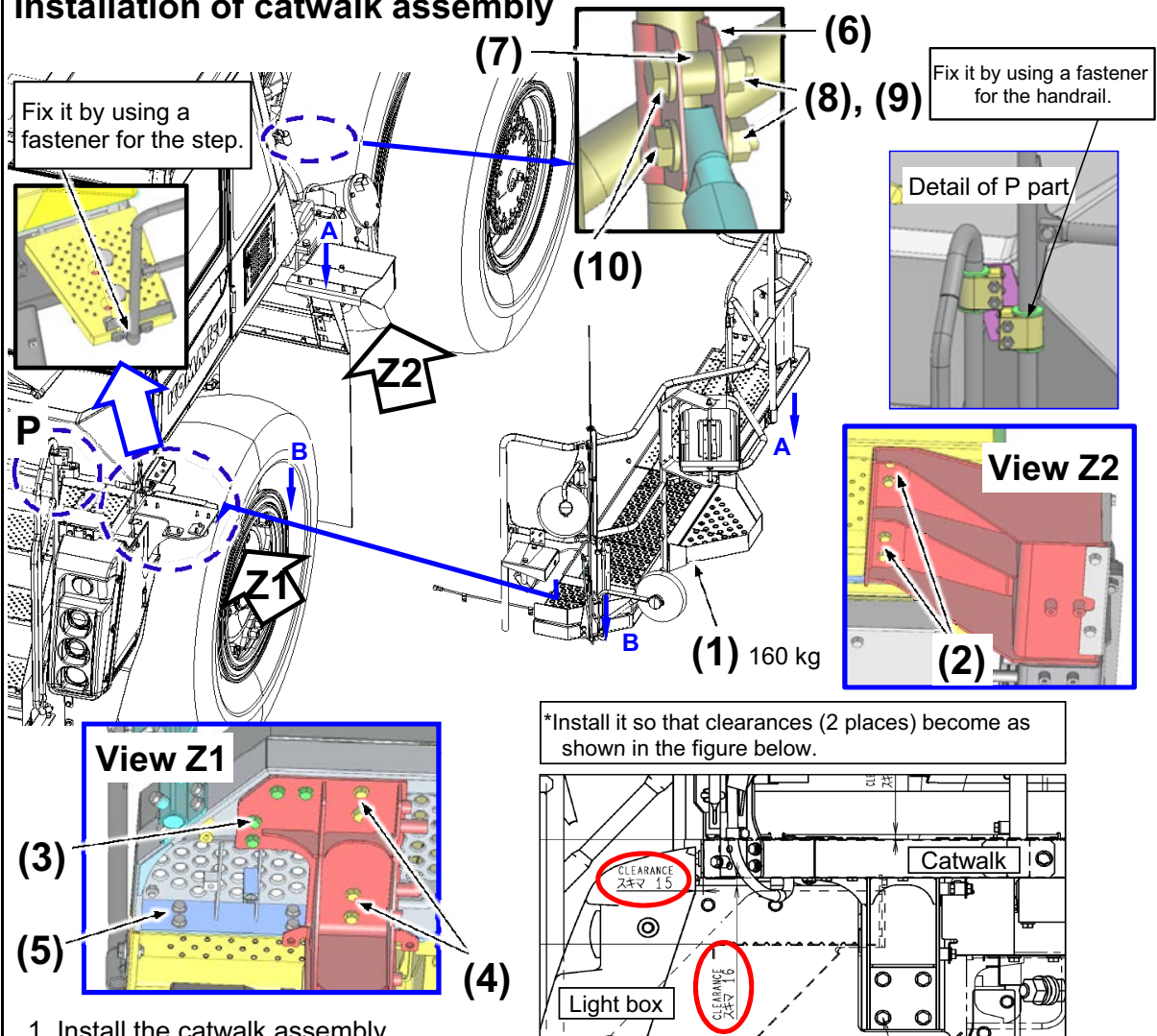


1. Remove the mounting bolts from platform, and install the guard.

	Part No.	Part name	Q'ty	State of parts
(1)	566-54-8R392	GUARD,(R.H.)	1	Shipping as a single part (H38-L15700-F3)
(2)	566-54-8R380XC	PLATE	1	Shipping as a single part (H38-L15700-F3)
(3)	01024-81230	BOLT	8	Install lightly to platform (L15700-F3)
(4)	283-54-11470XC	PLATE	1	Install lightly to platform (L15700-F3)
(5)	01024-81230	BOLT	2	Install lightly to platform (L15700-F3)
(6)	124-54-26540	WASHER	2	Install lightly to platform (L15700-F3)
(7)	01024-81230	BOLT	2	Install lightly to R.H fender

Precautions	Special tools		Facility to be used	
	Name	Q'ty	Name	Q'ty
	Impact wrench	1	Stepladder	1
	Socket	1		
	Others			

**Installation of catwalk assembly**



1. Install the catwalk assembly.

	Part No.	Part name	Q'ty	State of parts
(1)	X25-2686220	STEP SUB ASSY G.	1	Shipping as a single part (L18505-F3)
(2)	01024-81230	BOLT	4	Temporarily installed to (1)
(3)	01024-81240	BOLT	4	Temporarily installed to (1)
(4)	01024-81235	BOLT	4	Temporarily installed to (1)
(5)	01024-81230	BOLT	4	Installed to machine body STEP
(6)	561-54-86990XC	CLAMP	1	Shipping as a single part (L18520-F3)
(7)	6143-11-5630	SPACER	1	Shipping as a single part (L18520-F3)
(8)	01643-31232	WASHER	2	Shipping as a single part (L18520-F3)
(9)	01580-11210	NUT	2	Shipping as a single part (L18520-F3)
(10)	01024-D1245	BOLT	2	Shipping as a single part (L18520-F3)

**Precautions**

Special tools		Facility to be used	
Name	Q'ty	Name	Q'ty
Impact wrench	1	Crane 25 tons	1
Socket	1	Lifting tool	1
Others			

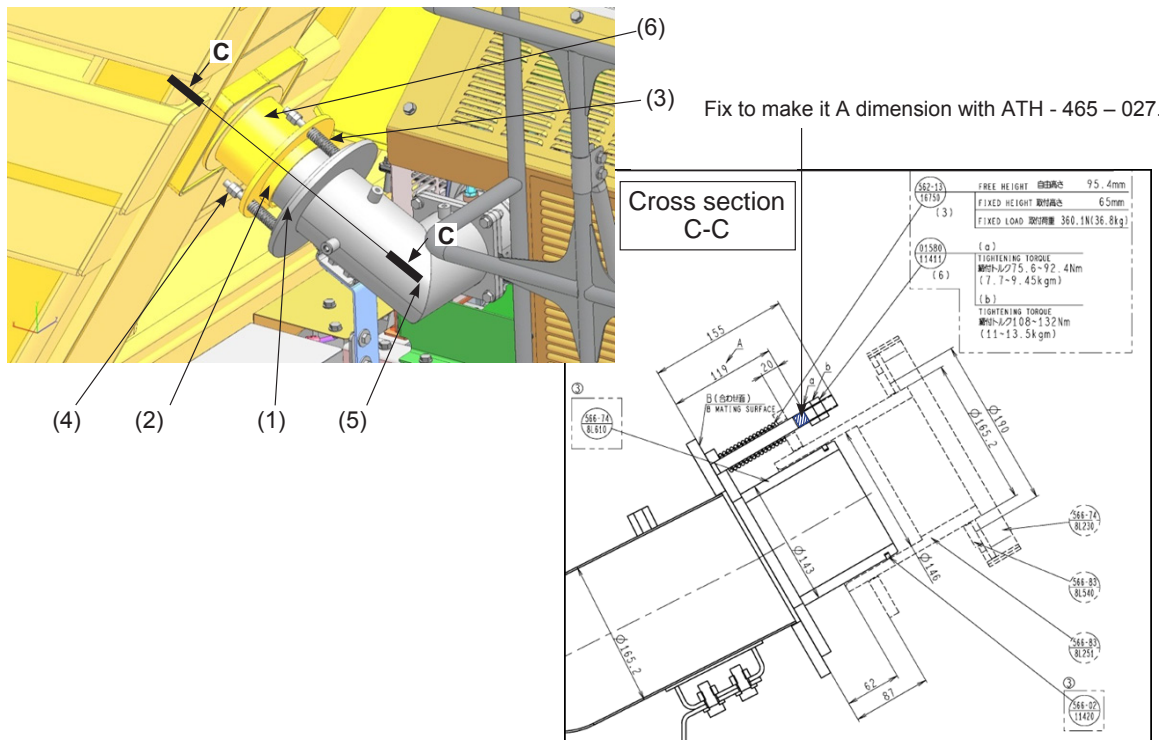
Field assembly instruction	<b>Welding of exhaust pipe tube by actually positioning parts on machine</b>
<b>No.0435</b>	

Welding of exhaust pipe tube by actually positioning parts on machine

\* For the welding procedure and materials to be used see dump body welding.

Precautions for assembly (cross section C-C)

- 1) Set the tube (6) and tube (1) to dimension A (119 mm) in the figure, and lock it with the nut (4) (3 places).
- 2) The mating surface of the tube (1) does not protrude from the mating surface B of the exhaust pipe (5).
- 3) The work of 1) and 2) above should be done after adjustment of the rubber mounting of the dump body.

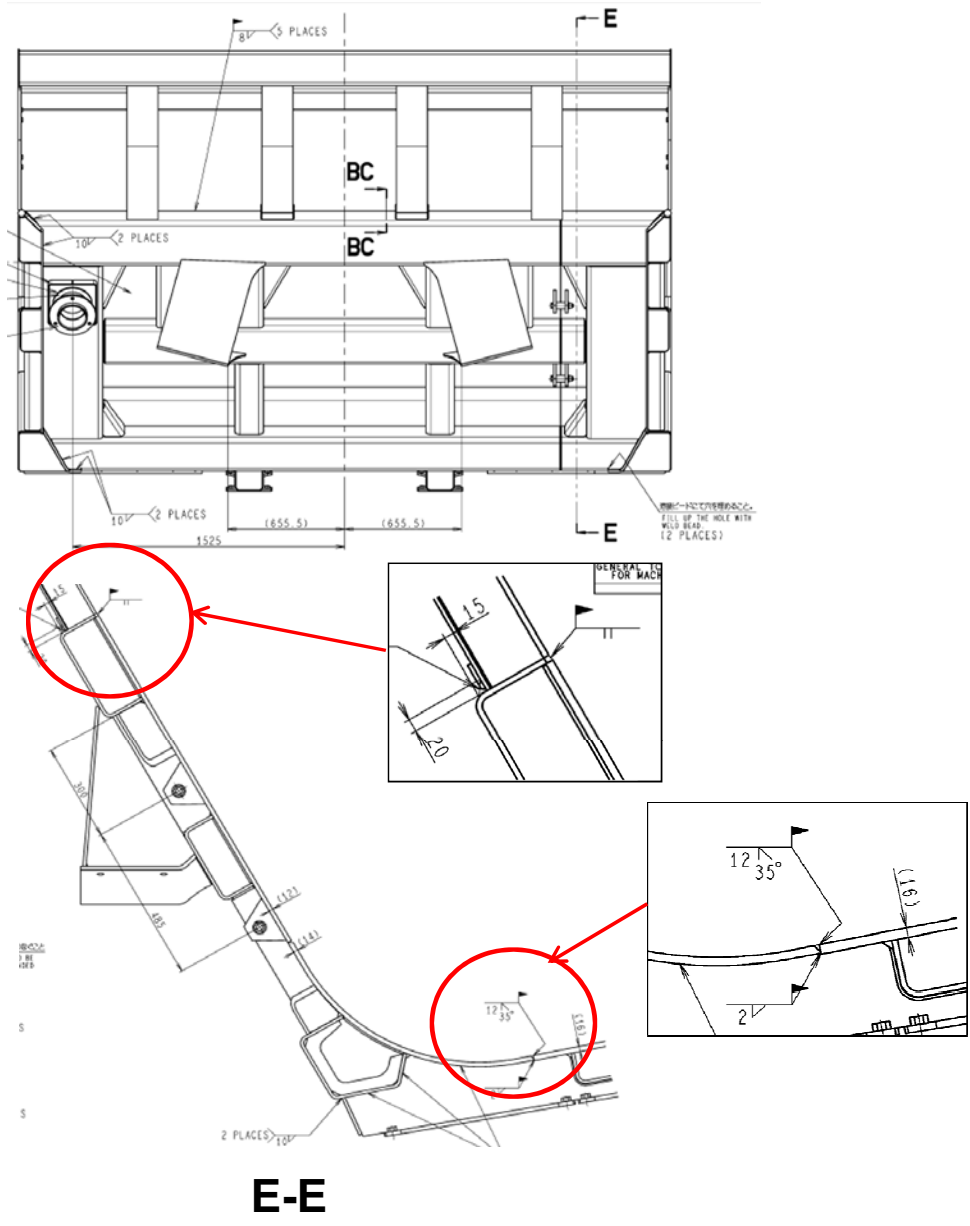


	Part No.	Part name	Q'ty	State of parts
(1)	566-74-8L610	TUBE	1	Unit shipment (X30000-F9)
(2)	566-02-11420	RING	1	Unit shipment (X30000-F9)
(3)	562-13-16750	SPRING	3	Unit shipment (X30000-F9)
(4)	01580-11411	NUT	6	Unit shipment (X30000-F9)
(5)	566-02-8L412	TUBE	1	Installed to machine body
(6)	566-83-8L251	TUBE	1	Installed to machine body

<b>Precautions</b>  Center deviation should be 3 mm or less.	<b>Special tools</b>		<b>Facility to be used</b>	
	Name	Q'ty	Name	Q'ty
	ATH-465-027	1	Welding machine	1
<b>Others</b> 4HCCC-A: When using dump body heating				



Dump body welding procedure 2



**Precautions**

**Tools to be used**

**Facility to be used**

Name

Q'ty

Name

Q'ty

Others



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